



# **Technical Information** Schöck Isokorb<sup>®</sup> with 80 mm insulation

January 2017



#### Telephone hotline for

**design support services** Tel.: 01865 290 890 Fax: 01865 290 899 E-mail: design@schoeck.co.uk



#### Planning tools -

downloads and requests Tel.: 0845 241 3390 Fax: 0845 241 3391 E-mail: design@schoeck.co.uk Web: www.schoeck.co.uk



CPD Seminars and on-site consultation Tel.: 0845 241 3390 Fax: 0845 241 3391 Web: www.schoeck.co.uk

### Planning and consulting service

The engineers of Schöck's application engineering department would be very happy to advise you on static, structural and building-physics questions and will produce for you proposals for your solution with calculations and detailed drawings. For this please send your planning documentation (general arrangements, sections, static data) with the address of the building project to:

#### Schöck Ltd

Staniford House 4 Wedgwood Road Bicester Oxfordshire OX26 4UL

#### Telephone hotline for design support services

Tel.: 01865 290 890 Fax: 01865 290 899 E-Mail: design@schoeck.co.uk

#### **Planning tools - downloads and requests**

Tel.: 0845 241 3390 Fax: 0845 241-3391 E-Mail: design@schoeck.co.uk Web: www.schoeck.co.uk

#### **CPD Seminars and on-site consultation**

Tel.: 0845 241 3390 Fax: 0845 241-3391 Web: www.schoeck.co.uk

# Notes | Symbols

#### Technical Information

- This Technical Information on the respective product application is valid only in its entirety and therefore may only be reproduced as a whole. With texts and graphics published solely as extracts there is a danger of communicating insufficient or even mis-leading information. Therefore dissemination lies in the sole responsibility of the user or rather the person carrying out the process!
- This Technical Information is valid solely for United Kingdom and takes into account the federal state-specific approvals and standards.
- ▶ If the installation takes place in another country then the valid Technical Information of the respective country is to be applied.
- ▶ The current Technical Information is to be applied. A current version is available at www.schoeck.co.uk/en\_gb/downloads.
- > The characteristic physical values for all products are listed in the appropriate table in the "Building physics" section.

#### Special constructions - bending of reinforcing steel

Some connection situations cannot be realised with those standard product variants presented in this Technical Information. In this case special designs can be requested from the application engineering department (for contact details see page 3). This applies, for example, with additional requirements as a result of prefabricated construction (limitations due to technical manufacturing constraints or through transportation width), which can possibly be met using coupler bars. The bending of bars required for special constructions are carried out in the factory in each case on the individual steel bar. With this, it is monitored and ensured that the conditions of the general building supervisory approvals and of BS EN1992 1-1(EC2) and BS EN1992-1-1/NA are observed with regard to bending of reinforcing steel.

Attention: If reinforcing steel of the Schöck Isokorb<sup>®</sup> is bent or rebent on-site the observance and monitoring of the relevant conditions lies outside the influence of Schöck Bauteile GmbH. Therefore, in such cases, our warranty ceases.

#### Note on shortening threaded rods

The threaded rods may be shortened on site provided at least two threads remain visible after installation, levelling and final tightening of the balcony structure. Nuts must be re-checked after cutting to ensure they have remained fully tightened.

#### Tags

#### \rm Hazard note

The yellow triangle with the exclamation mark indicates a hazard note. This means there is a danger to life and limb with non-observance!

#### 🤨 Info

The square with "i" indicates important information which, for example, is to be taken into account with the design.

#### 🗹 Check list

The square with tick indicates the check list. Here the essential points of the design are summarised in brief.

	Page
Summary	3
Summary of types	6
Building physics	13
Thermal protection, impact-sound protection, fire protection	14
Physical properties	28
Reinforced concrete/reinforced concrete	41
Planning information	42
Schöck Isokorb® type K	53
Schöck Isokorb® type K-corner	79
Schöck Isokorb® type K-HV, K-BH, K-WO, K-WU	93
Schöck Isokorb® type Q	115
Schöck Isokorb® type QP	133
Schöck Isokorb® supplementary type HP	153
Schöck Isokorb® supplementary type EQ	163
Schöck Isokorb® supplementary type Z	173
Schöck Isokorb® type D	179
Schöck Isokorb® type A, F, O	193
Schöck Isokorb® type S	199
Schöck Isokorb® type W	211
Steel/reinforced concrete	225
Schöck Isokorb® type KS	227
Schöck Isokorb® type QS	259
Timber/reinforced concrete	279
Schöck Isokorb® type KSH	281
Schöck Isokorb® type QSH	283
Steel/steel	285
Schöck Isokorb® type KST	287

Application	Production type	Schöck Is	okorb® type		
Free cantilevered balconies					
	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies Prefabricated component balconies	К		Page	53
Free cantilevered balconies with corner					
	Building site In-situ concrete balconies Precast concrete work	K-corner	HTE	Page	79
K-corner	Prefabricated component balconies				
Free cantilevered balconies with height offse	t downwards				
K-HV	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies	K-HV		Page	93
Free cantilevered balconies with height offse	t upwards Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies	К-ВН		Page	93
Free cantilevered balconies with wall connec	tion unwards				
	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies	K-WO		Page	93
К-WO					

Application	Production type	Schöck Iso	okorb® type		
Free cantilevered balconies with wall connect	ion downwards				
	Building site	K-WU	- ТЕ Сомраст	Page	93
	In-situ concrete balconies				
	Precast concrete work				
	Completely prefabricated balconies				
Supported balconies					
	Building site	Q	• ТЕ	Page	115
	In-situ concrete balconies				
	Precast concrete work				
	Completely prefabricated balconies				
<u> </u>	Prefabricated component balconies				
Supported balconies with positive and negati	ve shear force				
↓ -r=r-r-r-	Building site	Q+Q		Page	115
	In-situ concrete balconies			2	
	Precast concrete work				
	Completely prefabricated balconies				
⊥.⊥ Q+Q	Prefabricated component balconies				
Zero-stress shear force connection					
	Building site	QZ		Page	115
	In-situ concrete balconies	~-		ruge	115
	Precast concrete work				
	Completely prefabricated balconies				
QZ	Prefabricated component balconies				
· · · · · · · · · · · · · · · ·					
Supported balconies with point load peaks	Duilding site	QP		Daga	177
	Building site In-situ concrete balconies	QP		Page	133
	Precast concrete work				
	Completely prefabricated balconies				
	Prefabricated component balconies				
	readineated component balcomes				
Supported balconies with positive and negati				_	
	Building site	QP+QP		Page	133
	In-situ concrete balconies				
	Precast concrete work				
	Completely prefabricated balconies				
	Prefabricated component balconies				

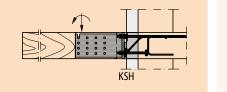
Application	Production type	Schöck Isokorb® type	
Constraint-free transverse force connection w	ith point peak loads		
QPZ	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies Prefabricated component balconies	QPZ	Page 133
Addition for horizontal loads			
HP-A	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies Prefabricated component balconies	ΗP	Page 153
Addition for horizontal loads and positive mo	monts		
	Building site         In-situ concrete balconies         Precast concrete work         Completely prefabricated balconies         Prefabricated component balconies	EQ	Page 163
Addition as insulating spacer without reinfor	cement		
	Building site In-situ concrete balconies Precast concrete work Completely prefabricated balconies Prefabricated component balconies	Z	Page 173
Continuous floors with bending momemts and shear forces			
	Building site         In-situ concrete balconies         Precast concrete work         Completely prefabricated balconies         Prefabricated component balconies	D	Page 179

Application	Production type	Schöck Isokorb® type	
Ballustrades and parapets (is replaced by AXT)			
	Building site In-situ concrete Precast concrete work Completely prefabricated part	Α	Page 193
Advanced ballustrades (is replaced by FXT)			
	Building site In-situ concrete Precast concrete work Completely prefabricated part	F	Page 195
Corbels (is replaced by OXT)			
	Building site In-situ concrete	0	Page 197
Free cantilevered downstand beams and rein	forced concrete house		
	Building site In-situ concrete Precast concrete work Completely prefabricated part	S	Page 199
Free cantilevered shear wall			
	Building site In-situ concrete Precast concrete work Completely prefabricated part	W	Page 211

# Type overview steel/reinforced concrete | Type overview timber/reinforced concrete

Application		Schöck Isokorb® type	
Free cantilevered balconies on reinforced con	crete on reinforced concrete structures	KS	Page 227
Supported steel balconies on reinforced concr	rete structures	QS	Page 259

#### Free cantilevered timber balconies on reinforced concrete structures



#### Supported timber balconies on reinforced concrete structures

, тг <sup></sup> т	QSH	Page 283

KSH

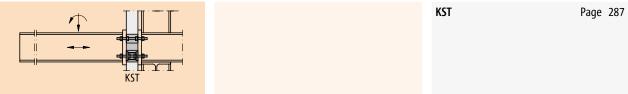
Page 281

# Type overview steel/steel

### Application

Schöck Isokorb® type

#### Free cantilevered steel structures



#### Supported steel structures (two supports)

	KST-QST	Page 287
KST-QST		

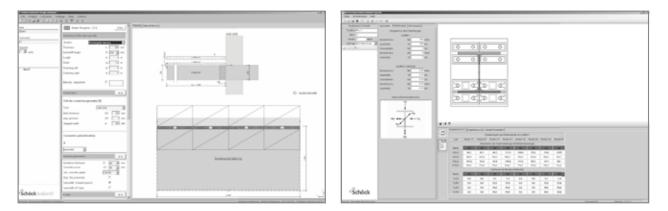
#### Supported steel structures (four supports)

Τ-Ι	KS	ST-ZST Page 287
KST-ZST		

## **Design software**

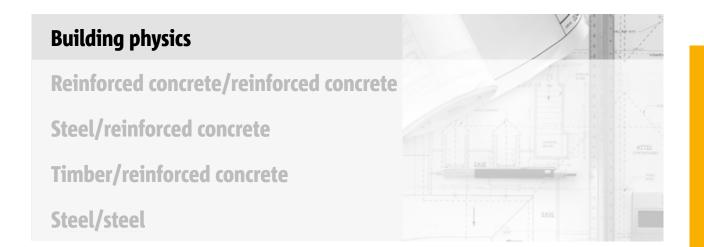
The Schöck Isokorb<sup>®</sup> design software and the Schöck Isokorb<sup>®</sup> type KST design software provide the design of thermally separated structures.

The Schöck Isokorb<sup>®</sup> design software is available as a free download and can also be applied for on CD-ROM. It runs under MS Windows using MS Framework 3.5.



#### Software

- Administrator rights are required for installation of the software.
- ▶ Upwards from Windows 7, with an update, the software is to be started using administrator rights (right mouse click on Schöck Icon; selection: carry out using administrator rights).



# Thermal bridges

#### **Definition of thermal bridges**

Thermal bridges are local component areas in the building shell, in which heat loss occurs. The increased heat loss results in that the component area deviates from the even shape ("geometric thermal bridge") or in that the component area concerned, local materials with increased thermal conductivity are present ("material-conditioned thermal bridge").

#### **Effects of thermal bridges**

In the area of the thermal bridge the locally increased heat loss leads to a lowering of the inner surface temperatures. As soon as the surface temperature falls below the so-called "mildew temperature"  $\Theta_s$ , mould forms. What is more, if the surface temperature falls below the dew-point temperature  $\Theta_{\tau}$ , then the moisture in the ambient air condenses on the cold surfaces in the form of condensate.

If mould has formed in the area of a thermal bridge, then considerable impairments can occur to health for the resident due to the emitted mould spores in the room. Mould spores cause allergies and can therefore provoke allergic reactions in people, such as, for example, asthma. Through the general long-lasting daily exposure in dwellings there is a high risk that the allergic reactions will become chronic.

Summarised, the effects of thermal bridges are thus:

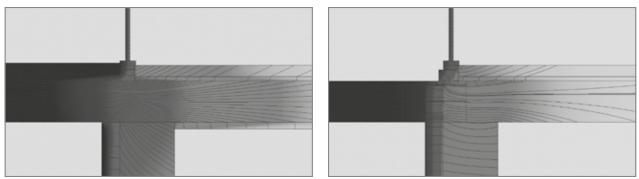
- Danger of the formation of mould
- Danger of impairments to health (allergies etc.)
- Danger of occurrence of condensation
- Increased thermal energy loss

#### Uninsulated cantilevered structural components

With uninsulated cantilevered structural components such as, for example, reinforced concrete balconies or steel girders, the coaction of the geometric thermal bridge (cooling fin effect of the cantilever) as well as of the material-conditioned thermal bridge (breaching of the heat insulating layer with reinforced concrete or steel), there is a strong heat drainage. With this, cantilevers are among the most critical thermal bridges of the building shell. The results of uninsulated cantilevers are considerable heat losses and a significant lowering of the surface temperature. This leads to a marked increase of heating costs and a very high risk of mould in the area of the connection of the cantilever.

#### Effective heat insulation using Schöck Isokorb®

The Schöck Isokorb<sup>®</sup>, through its thermotechnically and statically optimised design (minimised reinforcement cross-section with optimised load-bearing capacity and employment of particularly good heat insulating materials), represents a very effective insulation of the cantilever.



Heat progressions of balcony connections, from dark-coloured, cold balcony to light-coloured, warm internal area. Left: Continuous reinforced concrete floor without thermal separation. Right: Thermal separation using Schöck Isokorb®

### **Thermal bridges**

#### **Dew-point temperature**

The dew-point temperature  $\theta_{\tau}$  of a room is that temperature at which the moisture present in the ambient air can no longer be held by the room air and is then released in the form of water droplets. The relative ambient air humidity is then 100 %.

The areas of the air layer which have direct contact with the colder structural component surfaces, due to this contact, adopt the temperature of the cold structural component surface. If the minimum surface temperature of a thermal bridge lies below the dew-point temperature, then the air temperature directly at this point will also lie below the dew-point temperature. This has the result that the moisture held in this layer of ambient air is precipitated in the form of condensation on the cold surface: Condensation water "drops out".

The dew-point temperature depends only on the ambient air temperature and the ambient air humidity (see Figure 1). The higher the ambient air temperature and the higher the ambient air humidity, the higher is the dew-point temperature, i. e. the more easily condensation forms on cold surfaces.

The normal ambient air climate in interior rooms on average is ca 20 °C and ca 50 % relative ambient air humidity. This results in a dew-point temperature of 9.3 °C. In rooms heavily loaded with moisture such as, for example, bathrooms, high humidities of 60 % and more are also reached. The dew-point temperature is correspondingly high and the risk of the formation of condensation increases. Thus the dew-point temperature with an ambient air humidity of 60 % is already 12.0 °C (see Figure 1). You recognise this sensitive dependency of the dew-point temperature on the ambient air humidity very easily from the steepness of the curve in Figure 1: Already small increases of the ambient air humidity lead to a substantial increase of the dew-point temperature of the ambient air. This has as a result a significant increase of the risk of condensation on cold structural component surfaces.

#### **Mildew temperature**

The humidity required for the growth of mould on structural component surfaces is already achieved upwards from an an ambient air humidity of 80 %. This means, mould then forms on cold structural component surfaces, if the structural component surface is at least as cold, so that a humidity of 80 % is triggered in the directly adjacent layer of air. The temperature at which this occurs is the so-called "mildew temperature"  $\theta_s$ .

Mould growth thus occurs already with temperatures above the dew-point temperature. For the atmospheric environment 20 °C/50 % the mildew temperature is 12.6 °C (see Figure 2) thus 3.3 °C higher than the dew-point temperature. Therefore, for the avoidance of structural damage (formation of mould), the mildew temperature is more important than the dew-point temperature. It does not suffice if the interior surfaces are warmer than the dew-point of the ambient air: The surface temperatures must lie above the mildew temperature!

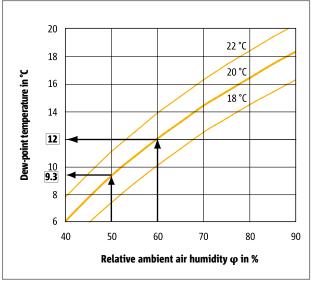


Figure 1: Dependency of the dew-point temperature on ambient air humidity and temperature

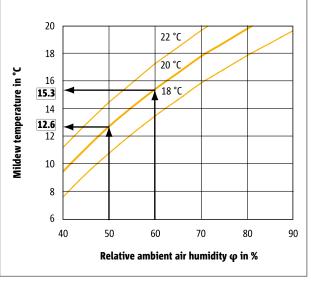


Figure 2: Dependency of the mould temperature on ambient air humidity and temperature

# **Characteristic building-physical values**

#### Thermal characteristic building-physical values of thermal bridges

Summarised, the effects of thermal bridges are thus:

Thermal effects	Characteristic building-physical values	
	Qualitative representation	Quantitative single value
Mould formation Condensation result	Isotherms with temperature scaling	Minimum surface temperature $\theta_{\text{min}}$ Temperature factor $f_{\text{Rsi}}$
Heat loss	Heat flow lines	ψ-value χ-value

The mathematical determination of these characteristic values is possible exclusively through a thermal FE calculation of the precise existing thermal bridge. For this the geometric build-up of the structure in the area of the thermal bridge is modelled in the computer together with the thermal conductivities of the materials used. The constraints to be applied with the calculation and modelling are regulated in BS EN 10211.

The FE calculation provides, along with the quantitative characteristics, also a representation of the temperature distribution within the structure (isotherm presentation) as well as the progress of the heat flow lines. The representation using the heat flow lines shows on which path through the structure the heat is lost, and it thus allows easy recognition of the thermal weak points of the thermal bridge. The isotherms are lines or surfaces of equal temperature and show the temperature distribution within the calculated structural component. Isotherms are often presented with a temperature step width of 1 °C. Heat flow lines and isotherms are always perpendicular to each (see Figures 3 and 4).

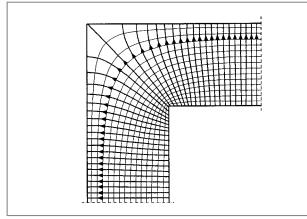


Figure 3: Example of a pure, geometric thermal bridge. Representation of isotherms and heat flow lines (arrows).

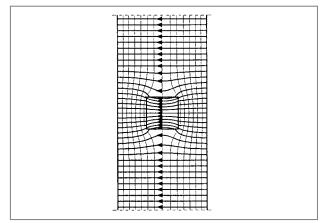


Figure 4: Example of a pure. material-conditioed thermal bridge. Representation of isotherms and heat flow lines (arrows).

**Building physics** 

### **Characteristic building-physical values**

#### The minimum surface temperature $\theta_{si,min}$ and the temperature factor $f_{Rsi}$

The minimum surface temperature  $\theta_{si,min}$  is the lowest temperature occurring in the area of a thermal bridge. The value of the minimum surface temperature is decisive for whether condensation occurs on a thermal bridge or mould forms. The minimum surface temperature is thus a characteristic value for the humidity effects of a thermal bridge.

The characteristic values  $\theta_{si,min}$  and  $\psi$ -value depend on the structural setup of the thermal bridge (geometry and thermal conductivities of the materials forming the thermal bridge). The minimum surface temperature is, in addition, still dependent on the set outside air temperature: The lower the outside air temperature the lower is the minimum surface temperature (see Figure 5).

The temperature factor  $f_{Rsi}$  is also used as an alternative to the minimum surface temperature as humidity characteristic value. The temperature factor  $f_{Rsi}$  is the temperature difference between inside and outside ( $\Theta_i - \Theta_e$ ) related to the temperature difference between minimim surface temperature and the outside air temperature ( $\Theta_{si,min} - \Theta_e$ ):

$$f_{Rsi} = \frac{\Theta_{si,min} - \Theta_e}{\Theta_i - \Theta_e}$$

The  $f_{Rsi}$ -value is a relative value and thus has the advantage that this is dependent on the design of the thermal bridge and not, like  $\Theta_{si,min}$ , on the applied outside and inside air temperatures. If one knows the  $f_{Rsi}$ -value of a thermal bridge then conversely the minimum surface temperature can be calculated with the aid of the air temperatures:

$$\Theta_{si,min} = \Theta_e + f_{Rsi} \cdot (\Theta_i - \Theta_e)$$

In Figure 5, with a constant inside temperature of 20 °C, the dependency of the minimum surface temperature on the existing outside temperature is depicted for various  $f_{Rsi}$ -values. Depicted in Figure 6 is the relationship between  $\theta_{si,min}$  and  $f_{Rsi}$ , under the assumption of an outside temperature of -5 °C.

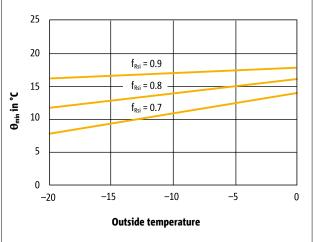


Figure 5: Dependency of the minimum surface temperature on the adjacent outside temperature. Inner temperature constant 20 °C.

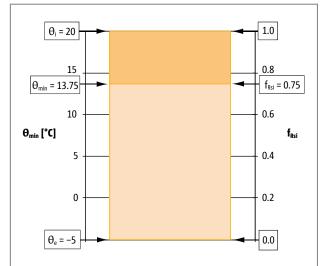


Figure 6: For the definition of the  $f_{Rsi}$ -value

### **Characteristic building-physical values**

#### The thermal transmission coefficients $\psi$ and $\chi$

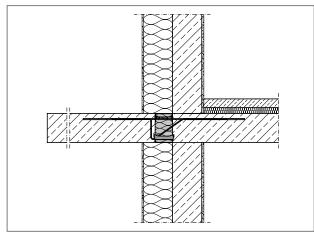
The linear thermal transmission coefficient  $\psi$  (" $\psi$ -value")indicates the per meter run. of additionally occurring heat loss of a linear-shaped thermal bridge. The point heat transmission coefficient  $\chi$  (" $\chi$ -value") indicates the additional heat loss via a point thermal bridge.

#### The equivalent thermal conductivity $\lambda_{\mbox{\tiny eq}}$

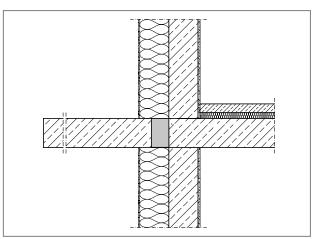
The equivalent thermal conductivity  $\lambda_{eq}$  is the overall thermal conductivity of the Schöck Isokorb<sup>®</sup> insulating element determined over the various surface parts and, with equal insulating element thickness, a measure for the the insulating effect of the connection. The smaller the  $\lambda_{eq}$ , the higher the insulation of the balcony connection. As the equivalent thermal conductivity takes into account the surface part of the materials employed,  $\lambda_{eq}$  is dependent on the load bearing level of the Schöck Isokorb<sup>®</sup>.

#### $\lambda_{\mbox{\tiny eq}}$ as basis for $f_{\mbox{\tiny Rsi}}$ and $\psi\mbox{-value}$

With a modelling of a balcony connection in the conventional thermal bridge program, the Schöck Isokorb<sup>®</sup> consisting of several materials can, with the aid of  $\lambda_{eq}$  can be depicted simply as homogenous, box-shaped substitute insulating element with identical measurements, see figure. This substitute insulating element is then assigned the "equivalent thermal conductivity"  $\lambda_{eq}$  for the calculation.



Representation of a sectional drawing with detailed Schöck Isokorb® model



Representation of a sectional drawing with substitute insulating element

The process for the determination of  $\lambda_{eq}$  has been validated on the basis of BS EN ISO 10211 for the Schöck Isokorb<sup>®</sup> in the Approval (Z-15.7-240). Thereby, in accordance with this approval, along with the heat losses of the thermal bridge ( $\psi$ -value), the surface temperatures  $\theta_{si}$  and thereby also the temperature  $f_{Rsi}$  may be calculated.

#### Difference between $\psi\text{-value}$ and $\lambda_{\mbox{\tiny eq}}$

The equivalent thermal conductivity  $\lambda_{eq}$  of the insulating element of the Schöck Isokorb<sup>®</sup> is a measure for the the heat insulating effect of the element, while the  $\psi$ -value represents a measure for the heat insulation of the complete "balcony" structure. The  $\psi$ -value changes with construction even if the connection element remains unchanged.

Conversely, the  $\psi$ -value with firmly specified design is dependent on the equivalent thermal conductivity  $\lambda_{eq}$  of the connection element: The smaller  $\lambda_{eq}$ , the smaller the  $\psi$ -value (the higher the minimum surface temperature).

### Requirements

#### Condensation control and temperature factor

Building Regulations Part L includes the requirement that minimum internal surface temperatures should be such that condensation risk is minimized and mould growth avoided.

Approved Document L1A (L2A for non-residential buildings) cites the BRE Information Paper IP1/06 (Assessing the effects of thermal bridging at junctions and around openings) which includes some limiting values for  $f_{Rsi}$ :

Type of building	Minimum f <sub>rsi</sub>
Dwellings, residential buildings, schools	0.75
Offices, retail premises	0.50
Sports halls, kitchens, canteens, buildings heated with unflued gas heaters	0.80

Details using Schöck thermal breaks show temperature factors far in excess of Part L requirements in all cases. Temperature factors can be calculated by Schöck on request to provide bespoke details that verify code compliance.

#### **Heat Losses**

To pass Building Control requirements in England it is necessary to demonstrate compliance with Building Regulations. The lastest version of the Building Regulations Part L (2013) and associated guidance document for residential construction Approved Document L1A (ADL1A) require that thermal bridging be included in the fabric heat loss calculations.

The government Standard Assessment Procedure (SAP 2012) is the simple energy use and carbon emissions model used to provide evidence that the carbon emissions target has been achieved. The SAP calculation includes the term  $H_{TB}$  (heat loss due to thermal bridging) which is calculated or estimated as below:

a) The sum of all linear thermal transmittances (  $\psi)\cdot$  length of detail (L)

 $H_{TB} = \sum (L \cdot \psi)$ 

or, if no linear thermal transmittances are known:

b) Using the factor y = 0.15 in the equation below:

 $H_{TB} = y \cdot \sum A_{exp}$  (where  $A_{exp}$  = total exposed fabric area)

Linear thermal transmittance values ( $\psi$ ) used in (a) can be a combination of:

Approved Design Details if used (in 'Approved' column of SAP Appendix K Table K1)

Uncalculated details (in 'Default' column of SAP Appendix K Table K1)

Modelled details, in which numerical modelling has been carried out by a person of suitable experience and expertise.

Method (a) is always preferable as it avoids the penalty imposed by (b) which can double the overall calculated heat loss in a well-insulated construction. A similar approach is taken for non-residential buildings in Part L2A, in which the Simplified Bilding Energy Model (SBEM) is used in place of SAP.

One off calculations of  $\psi$  can be carried out on request for all details using Schöck thermal breaks to obtain the optimal solution.

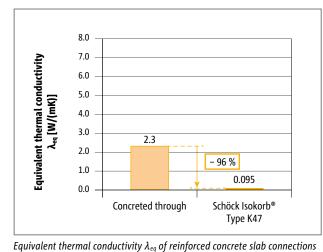
# The balcony as thermal bridge

#### Schöck Isokorb® for reinforced concrete balconies

In the area of the balcony connection the Schöck Isokorb<sup>®</sup> cuts through the otherwise continuous reinforced concrete slab. The heat conductive concrete and very heat conductive concrete steel are replaced by insulation material made from Neopor<sup>®</sup> and by, in comparison to carbon steel, significantly poorer heat conductive stainless steel as well as through optimised HTE modules made of high-strength fine concrete in the compression area, see table. This results in, taking for example the Schöck Isokorb<sup>®</sup> type K47, a thermal conductivity reduced by ca. 96 % compared to the through reinforced concrete connection.

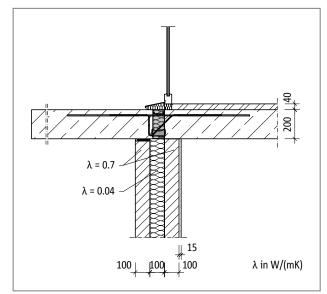
	Uninsulated bacony connection	Balcony connection with Schöck Isokorb®	Reduction of the thermal conductivity compared to uninsulated by
	Concrete steel/construction	Stainless steel with $\lambda$ = 15 W/(mK)	70 %
Materials balcony connection	steel with λ = 50 W/(mK)	Pressure bearing with high-strength fine concrete with $\lambda$ = 0.8 W/(mK)	98 %
connection	Concrete with $\lambda$ = 1.65 W/(mK)	Neopor <sup>®</sup> with $\lambda$ = 0.031 W/(mK)	98 %

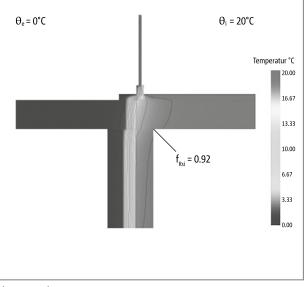
Thermal conductivities of various balcony connection materials in comparison



Schöck Isokorb <sup>®</sup> type	K47							
Equivalent thermal conductivity $\lambda_{\mbox{\tiny eq}}$								
[W/(mK)]	0.095							
The thermal transmission coefficient ψ (external dimension-related)								
[W/(mK)]	0.175							
Temperature factor f <sub>Rsi</sub>								
[-]	0.92							
Minimum inside surface temperature $\theta_{si,min}$								
[°C]	18.35							

Typical thermal bridge characteristic values of a connection with Schöck Isokorb\* type K47





Schöck Isokorb® type K47: Connection with cavity wall with core insulation

Thermography

Further information on this can be found in the thermal bridge portal and in the Oxford Brookes investigative reports at www. schoeck.co.uk.

TI Schöck Isokorb®/GB/2017.1/January

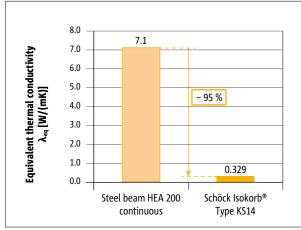
### Cantilevered steel beams as thermal bridges

#### Schöck Isokorb® for steel balconies

A common design feature in the UK is to connect a steel balcony to an interior concrete slab. Schöck Isokorb® type KS is the solution which thermally separates the exterior balcony from the interior slab. The main body of Schöck Isokorb® type KS consists of 80 mm thick EPS insulation. It offers high thermal resistance by using stainless bars to act as tension, shear and compression reinforcement.

This results in, taking for example the Schöck Isokorb<sup>®</sup> type KS14, a thermal conductivity reduced by ca. 95% compared to an uninsulated connection with an assumed related cross-sectional area of 190 mm x 200 mm and a thermal conductivity of the insulation of 0.035 W/(mK).

Presented in the following table are results of a study, which was carried out by the Oxford Brookes University. One recognises that the KS14 with a  $f_{Rsi}$ -value = 0.90 contains the requirements according to IP1/06 ( $f_{Rsi} \ge 0.75$ ).



Schöck Isokorb® type	KS14							
Equivalent thermal conductivity $\lambda_{\mbox{\tiny eq}}$								
[W/(mK)]	0.329							
The thermal transmission coefficient $\boldsymbol{\chi}$ (point-related)								
[W/K]	0.077							
Temperature factor f <sub>Rsi</sub>								
[-]	0.90							
Tunical thormal bridge characteristic values of a	annastian with Cshäd							

Typical thermal bridge characteristic values of a connection with Schöck Isokorb® type KS14

 $\theta_i = 20^{\circ}C$ 

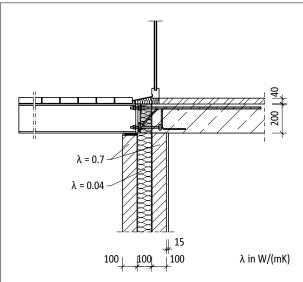
 $f_{Rsi} = 0.90$ 

Temperatur °C 20.00 16.67 13.33 10.00

6.67

3.33

Equivalent thermal conductivity  $\lambda_{eq}$  of steel beam connections



Schöck Isokorb® type KS14: Connection with cavity wall with core insulation The

Thermography

 $\theta_e = 0^{\circ}C$ 

Further information on this can be found in the thermal bridge portal and in the Oxford Brookes investigative reports at www. schoeck.co.uk.

## **Cantilevered steel beams as thermal bridges**

#### Schöck Isokorb® for steel canopies on steel structures

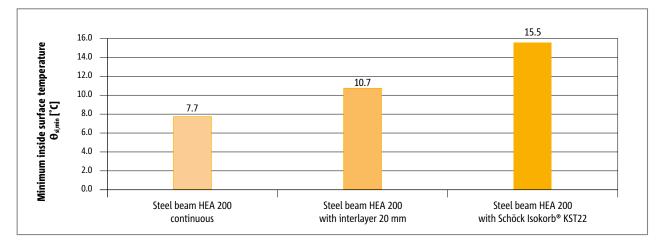
Exterior canopies penetrating the envelope typically occuring in schools, universities etc. are another critical thermal bridge which leads to significant heat loss. Schöck Isokorb<sup>®</sup> type KST is the solution to thermally separate the exterior steel structures from interior steel structures.

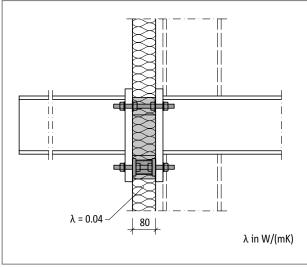
The highly conductive structural steel ( $\lambda = 50 \text{ W/(mK)}$ ) at the connection is replaced with expanded polystyrene (EPS,  $\lambda = 0.031 \text{ W/(mK)}$ ) with a thickness of 80 mm to give an effective thermal separation of the steel beam. Stainless steel is used within the Schöck Isokorb<sup>®</sup> module for the structural elements (bolts and a hollow section) to transfer the loadings, while further reducing the thermal conductivity, since stainless steel ( $\lambda = 15 \text{ W/(mK)}$ ) has a thermal conductivity 30% that of carbon steel (50 W/(mK)).

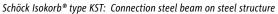
Presented below are the results of a study on effectiveness of the Schöck Isokorb® carried out by the Oxford Brookes University.

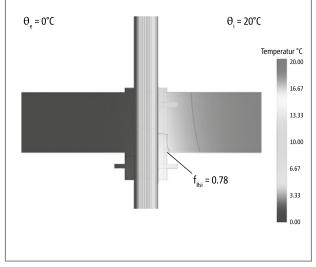
Structure	Minimum inside surface temperature $\theta_{si,min}$ [°C]	Temperature factor f <sub>Rsi</sub>	Thermal transmision coefficient (point-related) χ [W/K]
Continuous steel beam HEA 220	7.7	0.51	0.77
Steel beam HEA 200 with 20 mm PTFE, stainless steel bolts	10.7	0.62	0.88
Steel beam HEA 220 with Isokorb KST 22	15.5	0.82	0.26

Various insulation variants with steel beams in comparison









Thermography

### Fire protection configuration

#### Fire protection configuration Schöck Isokorb® reinforced concrete/reinforced concrete

Every Schöck Isokorb<sup>®</sup> reinforced concrete/reinforced concrete can also be obtained in a fire protection configuration. Designation e.g. Schöck Isokorb<sup>®</sup> type K45-CV35-H180-REI120.

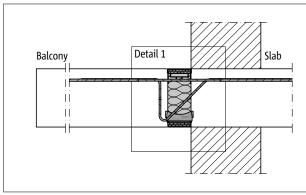
For this purpose fire protection boards are mounted on the upper and lower sides of the Schöck Isokorb<sup>®</sup> (see figure). Prerequisite for the fire resistance classification of the balcony connection is that the balcony slab and the floor also fulfil the requirements on the necessary fire resistance class according to BS EN 1992-1-1 and -2 (EC 2). If, in a case of fire, in addition to the load-bearing capacity (R) the integrity (E) and the insulation (I) are required, block-outs between the Schöck Isokorb<sup>®</sup> are to be closed e.g. using the Schöck Isokorb<sup>®</sup> type Z in fire protection configuration.

The Schöck Isokorb® reinforced concrete/reinforced concrete has been tested in room closure configuration on the basis of floors according to BS EN 1365-2. According to BS EN 13501-2 only the requirement R (load-bearing capacity in the case of fire) is required. The basis for this test is BS EN 1365-5. The fire protection of the Schöck Isokorb® is additionally further tested on the basis of floors according to BS EN 1365-2. From this results the classification REI.

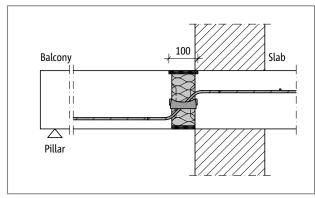
(R - load-bearing capacity, E - integrity, I - insulation under the influence of fire.)

The requirement from the fire tests with Schöck Isokorb<sup>®</sup> with flush integrated lateral fire protection bands or 10 mm projecting fire protection boards has been implemented. The integrated fire protection bands made from material forming insulation layers or respectively the 10 mm projecting fire protection boards on the upper side of the Schöck Isokorb<sup>®</sup> ensure that the joints, which have opened due to the effect of the fire, are closed. Thus the room integrity and the insulation in the case of fire are ensured (see figures below).

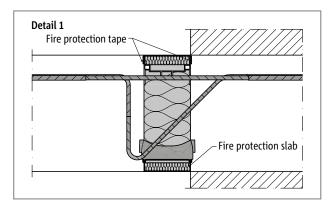
The fire protection configuration of the respective Schöck Isokorb<sup>®</sup> type is presented in the Product chapter subject: Fire Protection Configuration.

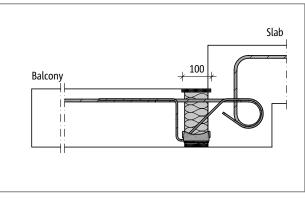


Schöck Isokorb® type K with REI120: Fire protection boards top and bottom; lateral integrated fire protection bands



Schöck Isokorb® type Q with REI120: Fire protection board at top, projecting laterally





Schöck Isokorb® type K-HV with REI120: Fire protection board at top, projecting laterally

### **Fire protection classes**

#### Fire protection classes REI120, R90, EI120

The reaction to fire of structural components is classified on the basis of the European Standard BS EN 13501-2.

Schöck Isokorb® type	K, K-corner, K-HV, K-BH, K-WO, K-WU K110, K150, Q, Q+Q, QZ QP, QP+QP, QPZ, HP, EQ, D	S, W						
Fire protection class	REI120	R90						
Schöck Isokorb® type		2						
Fire protection class	El120							

#### **Fire protection**

▶ For the insulation between the Schöck Isokorb<sup>®</sup> there are Schöck Isokorb<sup>®</sup> supplementary type Z (see page 173) available with or without fire protection performance. The rating of the Schöck Isokorb<sup>®</sup> (REI90, REI120) is relevant for the fire protection of the connection.

### **On-site fire resistance**

#### Schöck Isokorb® fire protection configuration in connection with steel structures

Fire-resistant cladding of the Schöck Isokorb<sup>®</sup> must be planned and installed on site. The same on-site fire safety measures apply as for the overall load-bearing structure.

Two design variants are possible for fire protection requirements on the steel structure:

The entire structure can be clad on site using fire protection boards. Board thickness is dependent on the requisite fire protection class.

The board cladding is either to be led through the insulation layer or the cladding of the steel structure is to overlap the cladding of the Schöck Isokorb<sup>®</sup> by 30 mm.

The steel structure including the outer threaded rods is painted with a fire protection coating. In addition to this the Schöck Isokorb<sup>®</sup> is clad on site with fire protection boards of the appropriate thickness.

Requirements on the fire protection material:

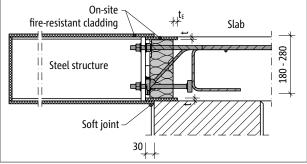
- Thermal conductivity  $\lambda_p$  0.11 [W/mK]
- ▶ Specific thermal conductivity c<sub>p</sub> 950 [J/kgK]
- Bulk density  $\rho$  450 [kg/m<sup>3</sup>]

To achieve the fire resistance duration R according to EC3-2-1 the following board thicknesses t and following anchoring depths  $t_{\epsilon}$  are required:

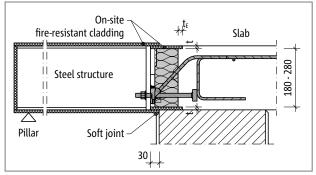
	On site fire protection cladding [mm]										
Fire protection classBoard thickness t [mm]Anchoring depth t [mm]											
R30	15	10									
R60	20	15									
R90	25	20									
R120	30	25									

### **On-site fire resistance**

#### On site Schöck Isokorb® fire protection configuration type KS, QS



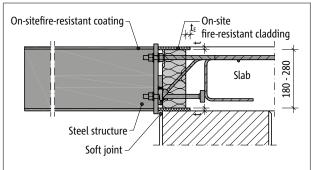
Schöck Isokorb® type KS: On-site fire-resistant cladding type KS and steel structure; cross-section



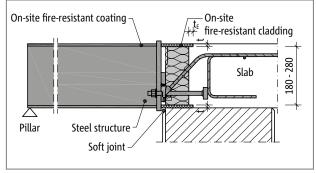
Schöck Isokorb® type QS: On-site fire-resistant cladding type QS and steel structure; cross-section

#### Fire protection

> The selected structure is to be agreed with the project fire expert.



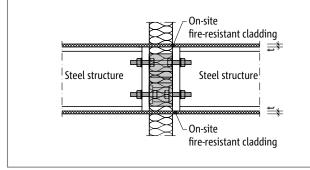
Schöck Isokorb® type KS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant coating: Cross section



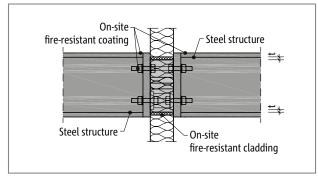
Schöck Isokorb® type QS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant cladding

### **On-site fire resistance**

#### On-site fire protection configuration Schöck Isokorb® type KST



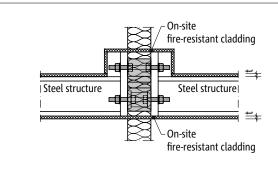
Fire protection Schöck Isokorb® type KST: On-site fire-resistant cladding with flush front boards; cross-section



Fire protection Schöck Isokorb® type KST: On-site fire-resistant cladding type KST, fire-resistant coated steel structure; cross-section

#### **Fire protection**

> The selected structure is to be agreed with the project fire expert.



Fire protectionSchöck Isokorb® type KST: On-site fire-resistant cladding with projecting front boards; cross-section

#### Fire resistance class R0

Туре	K10		K10-V8		K	20	K20	-V8	K	25
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	1.277	0.062	1.141	0.069	1.013	0.078	0.925	0.086	0.893	0.089
170	1.320	0.060	1.182	0.067	1.053	0.075	0.964	0.082	0.931	0.085
180	1.360	0.058	1.222	0.065	1.091	0.073	1.000	0.079	0.967	0.082
190	1.399	0.057	1.260	0.063	1.128	0.070	1.036	0.076	1.002	0.079
200	1.435	0.055	1.296	0.061	1.163	0.068	1.070	0.074	1.035	0.076
210	1.470	0.054	1.330	0.060	1.196	0.066	1.102	0.072	1.068	0.074
220	1.502	0.053	1.363	0.058	1.229	0.064	1.134	0.070	1.099	0.072
230	1.534	0.052	1.395	0.057	1.260	0.063	1.164	0.068	1.129	0.070
240	1.564	0.051	1.425	0.056	1.289	0.061	1.194	0.066	1.158	0.068
250	1.592	0.050	1.454	0.054	1.318	0.060	1.222	0.065	1.186	0.067

#### Fire resistance class R0

Туре	K25	5-V8	K25-V10		K	35	K35-V8		K35-V10	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.809	0.098	0.696	0.114	0.819	0.097	0.747	0.106	0.667	0.119
170	0.845	0.094	0.728	0.109	0.855	0.093	0.781	0.101	0.699	0.113
180	0.879	0.090	0.759	0.104	0.889	0.089	0.814	0.097	0.729	0.109
190	0.912	0.087	0.790	0.100	0.922	0.086	0.846	0.094	0.759	0.104
200	0.944	0.084	0.819	0.097	0.955	0.083	0.876	0.090	0.788	0.101
210	0.975	0.081	0.848	0.093	0.986	0.080	0.906	0.087	0.816	0.097
220	1.005	0.079	0.876	0.090	1.016	0.078	0.935	0.085	0.843	0.094
230	1.034	0.077	0.903	0.088	1.045	0.076	0.963	0.082	0.870	0.091
240	1.062	0.075	0.930	0.085	1.073	0.074	0.991	0.080	0.896	0.088
250	1.089	0.073	0.955	0.083	1.101	0.072	1.017	0.078	0.921	0.086

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

 $\triangleright \lambda_{eq}$ 

#### Fire resistance class R0

Туре	K35	5-VV	K45		K45	-V8	K45-	·V10	K45	-VV
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$						
160	0.524	0.151	0.752	0.105	0.691	0.115	0.602	0.132	0.500	0.158
170	0.551	0.144	0.786	0.101	0.723	0.109	0.631	0.125	0.526	0.151
180	0.576	0.137	0.819	0.097	0.755	0.105	0.660	0.120	0.551	0.144
190	0.602	0.132	0.851	0.093	0.785	0.101	0.688	0.115	0.575	0.138
200	0.626	0.126	0.882	0.090	0.814	0.097	0.715	0.111	0.599	0.132
210	0.651	0.122	0.911	0.087	0.843	0.094	0.741	0.107	0.622	0.127
220	0.674	0.117	0.940	0.084	0.871	0.091	0.767	0.103	0.645	0.123
230	0.697	0.114	0.969	0.082	0.898	0.088	0.792	0.100	0.667	0.119
240	0.720	0.110	0.996	0.080	0.924	0.086	0.817	0.097	0.689	0.115
250	0.742	0.107	1.023	0.077	0.950	0.083	0.841	0.094	0.711	0.111

#### Fire resistance class R0

Туре	K	47	K47-V8		K47	-V10	K47	-VV	K55	-V8
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$						
160	0.707	0.112	0.653	0.121	0.520	0.152	0.440	0.180	0.512	0.155
170	0.740	0.107	0.684	0.116	0.546	0.145	0.463	0.171	0.537	0.147
180	0.772	0.103	0.714	0.111	0.572	0.139	0.486	0.163	0.563	0.141
190	0.802	0.099	0.744	0.107	0.597	0.133	0.508	0.156	0.588	0.135
200	0.832	0.095	0.772	0.103	0.621	0.128	0.530	0.149	0.612	0.129
210	0.861	0.092	0.800	0.099	0.645	0.123	0.551	0.144	0.636	0.125
220	0.889	0.089	0.827	0.096	0.669	0.118	0.572	0.138	0.659	0.120
230	0.917	0.086	0.853	0.093	0.692	0.115	0.593	0.134	0.682	0.116
240	0.943	0.084	0.879	0.090	0.714	0.111	0.613	0.129	0.704	0.113
250	0.969	0.082	0.904	0.088	0.736	0.108	0.633	0.125	0.726	0.109

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

λ<sub>eq</sub>

#### Fire resistance class R0

Туре	K55	-V10	K55-VV		K65	-V8	K65-	·V10	K65	-VV
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.485	0.163	0.371	0.214	0.466	0.170	0.455	0.174	0.352	0.225
170	0.510	0.155	0.391	0.203	0.490	0.162	0.478	0.166	0.371	0.214
180	0.534	0.148	0.410	0.193	0.514	0.154	0.502	0.158	0.390	0.203
190	0.558	0.142	0.430	0.184	0.537	0.147	0.524	0.151	0.408	0.194
200	0.581	0.136	0.449	0.177	0.560	0.142	0.547	0.145	0.426	0.186
210	0.604	0.131	0.467	0.169	0.582	0.136	0.568	0.139	0.444	0.178
220	0.627	0.126	0.486	0.163	0.604	0.131	0.590	0.134	0.462	0.171
230	0.649	0.122	0.504	0.157	0.625	0.127	0.611	0.130	0.480	0.165
240	0.670	0.118	0.522	0.152	0.646	0.123	0.632	0.125	0.497	0.159
250	0.691	0.115	0.539	0.147	0.667	0.119	0.652	0.121	0.514	0.154

#### Fire resistance class R0

Туре	K75-V8		K75-V10		K75	-VV	K90-V8		K90-V10	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$
160	0.389	0.203	0.381	0.208	0.349	0.227	0.343	0.231	0.337	0.235
170	0.410	0.193	0.402	0.197	0.368	0.215	0.362	0.219	0.356	0.223
180	0.431	0.184	0.422	0.188	0.387	0.205	0.381	0.208	0.374	0.212
190	0.451	0.176	0.442	0.179	0.405	0.196	0.399	0.199	0.392	0.202
200	0.471	0.168	0.461	0.172	0.423	0.187	0.417	0.190	0.409	0.193
210	0.490	0.162	0.480	0.165	0.441	0.180	0.434	0.182	0.427	0.186
220	0.509	0.156	0.499	0.159	0.459	0.173	0.452	0.175	0.444	0.178
230	0.528	0.150	0.518	0.153	0.476	0.166	0.469	0.169	0.461	0.172
240	0.547	0.145	0.536	0.148	0.493	0.161	0.486	0.163	0.478	0.166
250	0.565	0.140	0.554	0.143	0.510	0.155	0.502	0.158	0.494	0.160

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

 $\blacktriangleright \ \lambda_{\text{eq}}$ 

#### Fire resistance class R0

Туре	K90	)-VV	K100	-V10	K10	D-VV	K110	-V10	K110	)-V12
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.320	0.248	0.328	0.241	0.312	0.254				
170	0.338	0.235	0.346	0.229	0.329	0.241				
180	0.355	0.223	0.364	0.218	0.346	0.229	0.212	0.378	0.205	0.391
190	0.372	0.213	0.381	0.208	0.363	0.218	0.222	0.360	0.215	0.372
200	0.389	0.204	0.399	0.199	0.379	0.209	0.233	0.343	0.225	0.355
210	0.406	0.195	0.416	0.191	0.395	0.200	0.244	0.328	0.236	0.340
220	0.422	0.188	0.432	0.183	0.412	0.192	0.254	0.315	0.246	0.326
230	0.438	0.181	0.449	0.176	0.427	0.185	0.264	0.303	0.256	0.313
240	0.454	0.174	0.465	0.170	0.443	0.179	0.275	0.291	0.266	0.301
250	0.470	0.168	0.481	0.165	0.459	0.173	0.285	0.281	0.276	0.290

#### Fire resistance class R0

Туре	K110	)-V14	K150	-V10	K150	-V12	K150	-V14
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$						
180			0.183	0.437	0.178	0.450		
190	0.206	0.388	0.192	0.416	0.187	0.428	0.180	0.444
200	0.216	0.371	0.202	0.396	0.196	0.408	0.189	0.424
210	0.226	0.354	0.211	0.379	0.205	0.390	0.198	0.405
220	0.236	0.340	0.220	0.363	0.214	0.374	0.206	0.388
230	0.245	0.326	0.229	0.349	0.223	0.359	0.215	0.372
240	0.255	0.314	0.238	0.335	0.232	0.345	0.223	0.358
250	0.264	0.303	0.247	0.323	0.240	0.333	0.232	0.345

▶  $R_{eq}$  Equivalent thermal transmission resistance in (m<sup>2</sup> · K)/W

 $\blacktriangleright \lambda_{eq} \qquad \text{Equivalent thermal conductivity in W/(m \cdot K)}$ 

#### Fire resistance class REI120

Туре	К	10	K10	-V8	K	20	K20	-V8	K	25
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.979	0.081	0.897	0.088	0.816	0.097	0.758	0.104	0.736	0.108
170	1.018	0.078	0.934	0.085	0.852	0.093	0.792	0.100	0.770	0.103
180	1.056	0.075	0.970	0.082	0.886	0.089	0.825	0.096	0.802	0.099
190	1.092	0.073	1.005	0.079	0.919	0.086	0.857	0.092	0.834	0.095
200	1.126	0.070	1.039	0.076	0.951	0.083	0.888	0.089	0.865	0.092
210	1.160	0.068	1.071	0.074	0.983	0.081	0.918	0.086	0.894	0.089
220	1.192	0.066	1.102	0.072	1.013	0.078	0.947	0.084	0.923	0.086
230	1.223	0.065	1.132	0.070	1.042	0.076	0.976	0.081	0.951	0.083
240	1.252	0.063	1.162	0.068	1.070	0.074	1.003	0.079	0.978	0.081
250	1.281	0.062	1.190	0.067	1.097	0.072	1.030	0.077	1.004	0.079

#### Fire resistance class REI120

Туре	K25	5-V8	K25	·V10	K	35	K35	-V8	K35-V10	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$
160	0.678	0.117	0.597	0.133	0.685	0.116	0.634	0.125	0.576	0.138
170	0.710	0.112	0.626	0.127	0.717	0.110	0.665	0.119	0.604	0.131
180	0.741	0.107	0.654	0.121	0.748	0.106	0.694	0.114	0.632	0.125
190	0.771	0.103	0.682	0.116	0.778	0.102	0.723	0.110	0.659	0.120
200	0.800	0.099	0.709	0.112	0.808	0.098	0.751	0.105	0.685	0.116
210	0.828	0.096	0.735	0.108	0.836	0.095	0.778	0.102	0.711	0.111
220	0.856	0.093	0.760	0.104	0.864	0.092	0.805	0.098	0.736	0.108
230	0.883	0.090	0.785	0.101	0.891	0.089	0.830	0.095	0.760	0.104
240	0.909	0.087	0.810	0.098	0.917	0.086	0.856	0.093	0.784	0.101
250	0.934	0.085	0.834	0.095	0.942	0.084	0.880	0.090	0.807	0.098

▶ R<sub>eq</sub> Equivalent thermal transmission resistance in (m<sup>2</sup> • K)/W

 $\lambda_{eq}$  Equivalent thermal conductivity in W/(m·K)

#### Fire resistance class REI120

Туре	K35	5-VV	K	15	K45	-V8	K45-	·V10	K45-VV	
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$
160	0.466	0.170	0.638	0.124	0.593	0.133	0.527	0.150	0.447	0.177
170	0.490	0.162	0.668	0.119	0.622	0.127	0.553	0.143	0.470	0.168
180	0.514	0.154	0.698	0.114	0.650	0.122	0.579	0.137	0.493	0.161
190	0.537	0.148	0.726	0.109	0.678	0.117	0.604	0.131	0.515	0.154
200	0.559	0.142	0.755	0.105	0.705	0.112	0.629	0.126	0.537	0.147
210	0.582	0.136	0.782	0.101	0.731	0.108	0.653	0.121	0.559	0.142
220	0.604	0.131	0.809	0.098	0.757	0.105	0.677	0.117	0.580	0.137
230	0.625	0.127	0.834	0.095	0.781	0.101	0.700	0.113	0.601	0.132
240	0.646	0.123	0.860	0.092	0.806	0.098	0.723	0.110	0.621	0.127
250	0.667	0.119	0.884	0.090	0.830	0.095	0.745	0.106	0.641	0.123

#### Fire resistance class REI120

Туре	K	47	K47	'-V8	K47	-V10	K47	-VV	K55	-V8
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$								
160	0.605	0.131	0.565	0.140	0.462	0.171	0.399	0.199	0.456	0.174
170	0.634	0.125	0.593	0.134	0.486	0.163	0.420	0.189	0.480	0.165
180	0.663	0.119	0.620	0.128	0.510	0.155	0.441	0.180	0.503	0.158
190	0.691	0.115	0.647	0.122	0.533	0.149	0.461	0.172	0.526	0.151
200	0.718	0.110	0.673	0.118	0.555	0.143	0.481	0.165	0.548	0.145
210	0.745	0.106	0.698	0.113	0.577	0.137	0.501	0.158	0.570	0.139
220	0.770	0.103	0.723	0.110	0.599	0.132	0.521	0.152	0.591	0.134
230	0.796	0.100	0.747	0.106	0.620	0.128	0.540	0.147	0.612	0.129
240	0.820	0.097	0.771	0.103	0.641	0.124	0.559	0.142	0.633	0.125
250	0.844	0.094	0.794	0.100	0.662	0.120	0.577	0.137	0.653	0.121

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

 $\lambda_{eq}$ 

#### Fire resistance class REI120

Туре	K55	-V10	K55	-VV	K65	-V8	K65-	V10	K65	-VV
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.435	0.182	0.340	0.233	0.419	0.189	0.410	0.193	0.324	0.244
170	0.458	0.173	0.359	0.221	0.442	0.179	0.432	0.183	0.342	0.231
180	0.480	0.165	0.377	0.210	0.463	0.171	0.453	0.175	0.360	0.220
190	0.502	0.158	0.395	0.200	0.485	0.163	0.474	0.167	0.377	0.210
200	0.523	0.151	0.413	0.192	0.506	0.157	0.495	0.160	0.394	0.201
210	0.545	0.145	0.431	0.184	0.526	0.150	0.515	0.154	0.411	0.193
220	0.565	0.140	0.448	0.177	0.547	0.145	0.535	0.148	0.428	0.185
230	0.586	0.135	0.465	0.170	0.566	0.140	0.555	0.143	0.444	0.178
240	0.606	0.131	0.482	0.164	0.586	0.135	0.574	0.138	0.460	0.172
250	0.625	0.127	0.498	0.159	0.605	0.131	0.593	0.134	0.476	0.166

#### Fire resistance class REI120

Туре	K75	5-V8	K75	·V10	K75	-VV	K90	-V8	K90-V10	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.356	0.222	0.350	0.227	0.322	0.246	0.317	0.249	0.312	0.254
170	0.376	0.211	0.369	0.215	0.340	0.233	0.335	0.236	0.329	0.240
180	0.395	0.201	0.387	0.204	0.357	0.222	0.352	0.225	0.346	0.229
190	0.413	0.192	0.406	0.195	0.375	0.211	0.369	0.215	0.363	0.218
200	0.432	0.183	0.424	0.187	0.392	0.202	0.386	0.205	0.380	0.209
210	0.450	0.176	0.442	0.179	0.408	0.194	0.403	0.197	0.396	0.200
220	0.468	0.169	0.459	0.172	0.425	0.186	0.419	0.189	0.412	0.192
230	0.485	0.163	0.477	0.166	0.441	0.180	0.435	0.182	0.428	0.185
240	0.503	0.158	0.494	0.160	0.457	0.173	0.451	0.176	0.444	0.178
250	0.520	0.152	0.511	0.155	0.473	0.167	0.467	0.170	0.459	0.172

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

 $\triangleright \lambda_{eq}$ 

#### Fire resistance class REI120

Туре	K90	)-VV	K100	-V10	K100	D-VV	K110	-V10	K110-V12	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	0.297	0.266	0.304	0.260	0.290	0.273				
170	0.314	0.252	0.321	0.247	0.306	0.259				
180	0.330	0.240	0.338	0.235	0.322	0.246	0.202	0.397	0.195	0.410
190	0.346	0.229	0.354	0.224	0.338	0.234	0.212	0.377	0.205	0.390
200	0.362	0.219	0.370	0.214	0.354	0.224	0.222	0.360	0.215	0.372
210	0.378	0.210	0.386	0.205	0.369	0.215	0.232	0.344	0.225	0.356
220	0.393	0.201	0.402	0.197	0.384	0.206	0.242	0.330	0.235	0.341
230	0.409	0.194	0.418	0.190	0.399	0.198	0.252	0.317	0.244	0.327
240	0.424	0.187	0.433	0.183	0.414	0.191	0.262	0.305	0.254	0.315
250	0.439	0.181	0.448	0.177	0.429	0.185	0.272	0.294	0.263	0.304

#### Fire resistance class REI120

Туре	K110	)-V14	K150	-V10	K150	-V12	K150	-V14
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$						
180			0.176	0.456	0.171	0.469		
190	0.197	0.406	0.185	0.433	0.179	0.446	0.173	0.462
200	0.207	0.387	0.194	0.413	0.188	0.425	0.182	0.440
210	0.216	0.370	0.203	0.395	0.197	0.406	0.190	0.421
220	0.225	0.355	0.211	0.378	0.206	0.389	0.198	0.403
230	0.235	0.341	0.220	0.363	0.214	0.374	0.207	0.387
240	0.244	0.328	0.229	0.349	0.223	0.359	0.215	0.372
250	0.253	0.316	0.238	0.337	0.231	0.346	0.223	0.359

▶ R<sub>eq</sub> Equivalent thermal transmission resistance in (m<sup>2</sup> · K)/W

•  $\lambda_{eq}$  Equivalent thermal conductivity in W/(m•K)

#### Characteristic building-physical values

For further characteristic building-physical values please contact Application Engineering (Contact see page 3).

#### Fire resistance class R0

Туре	Q	10	Q	20	Q	30	Q4	40	Q	50
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
160	1.443	0.055	1.378	0.058	1.319	0.061	1.214	0.066	1.125	0.071
170	1.482	0.054	1.418	0.056	1.358	0.059	1.253	0.064	1.163	0.069
180	1.519	0.053	1.454	0.055	1.395	0.057	1.291	0.062	1.200	0.067
190	1.553	0.052	1.489	0.054	1.430	0.056	1.326	0.060	1.235	0.065
200	1.585	0.050	1.522	0.053	1.463	0.055	1.359	0.059	1.269	0.063
210	1.615	0.050	1.552	0.052	1.495	0.054	1.391	0.058	1.301	0.062
220	1.643	0.049	1.582	0.051	1.524	0.052	1.421	0.056	1.331	0.060
230	1.670	0.048	1.609	0.050	1.552	0.052	1.450	0.055	1.360	0.059
240	1.696	0.047	1.635	0.049	1.579	0.051	1.477	0.054	1.388	0.058
250	1.720	0.047	1.660	0.048	1.604	0.050	1.503	0.053	1.414	0.057

#### Fire resistance class R0

Туре	Q	70	Q	80	Q	90	Q1	.00	Q1	10
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$						
160	1.098	0.073								
170	1.136	0.070	1.021	0.078	0.939	0.085				
180	1.173	0.068	1.057	0.076	0.974	0.082	0.831	0.096	0.758	0.106
190	1.208	0.066	1.091	0.073	1.007	0.079	0.862	0.093	0.787	0.102
200	1.241	0.064	1.124	0.071	1.039	0.077	0.892	0.090	0.816	0.098
210	1.273	0.063	1.155	0.069	1.069	0.075	0.921	0.087	0.843	0.095
220	1.303	0.061	1.185	0.068	1.099	0.073	0.949	0.084	0.870	0.092
230	1.332	0.060	1.214	0.066	1.127	0.071	0.976	0.082	0.896	0.089
240	1.360	0.059	1.241	0.064	1.154	0.069	1.002	0.080	0.921	0.087
250	1.387	0.058	1.268	0.063	1.181	0.068	1.027	0.078	0.946	0.085

Equivalent thermal transmission resistance in  $(m^2 \cdot K)/W$ Equivalent thermal conductivity in  $W/(m \cdot K)$ ► R<sub>eq</sub>

 $\blacktriangleright \ \lambda_{\text{eq}}$ 

### Schöck Isokorb® type Q

#### Fire resistance class REI120

Туре	Q	10	Q	20	Q	30	Q	40	Q50	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$
160	1.050	0.076	1.015	0.079	0.982	0.081	0.923	0.087	0.870	0.092
170	1.088	0.074	1.053	0.076	1.020	0.078	0.959	0.083	0.906	0.088
180	1.124	0.071	1.089	0.073	1.055	0.076	0.994	0.080	0.940	0.085
190	1.159	0.069	1.123	0.071	1.089	0.073	1.028	0.078	0.973	0.082
200	1.192	0.067	1.156	0.069	1.122	0.071	1.060	0.075	1.004	0.080
210	1.224	0.065	1.187	0.067	1.153	0.069	1.091	0.073	1.034	0.077
220	1.254	0.064	1.218	0.066	1.183	0.068	1.120	0.071	1.063	0.075
230	1.283	0.062	1.246	0.064	1.212	0.066	1.149	0.070	1.092	0.073
240	1.311	0.061	1.274	0.063	1.240	0.065	1.176	0.068	1.119	0.072
250	1.337	0.060	1.301	0.061	1.266	0.063	1.202	0.067	1.145	0.070

### Fire resistance class REI120

Туре	Q70		Q	80	Q90		Q100		Q110	
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$						
170	0.889	0.090								
180	0.923	0.087	0.849	0.094	0.795	0.101				
190	0.955	0.084	0.881	0.091	0.825	0.097	0.725	0.110	0.671	0.119
200	0.987	0.081	0.911	0.088	0.854	0.094	0.752	0.106	0.697	0.115
210	1.017	0.079	0.940	0.085	0.882	0.091	0.779	0.103	0.723	0.111
220	1.046	0.076	0.968	0.083	0.910	0.088	0.804	0.099	0.747	0.107
230	1.074	0.075	0.995	0.080	0.936	0.085	0.829	0.096	0.771	0.104
240	1.101	0.073	1.022	0.078	0.962	0.083	0.854	0.094	0.794	0.101
250	1.127	0.071	1.047	0.076	0.987	0.081	0.877	0.091	0.817	0.098

▶ R<sub>eq</sub> Equivalent thermal transmission resistance in (m<sup>2</sup> · K)/W

 $\lambda_{eq}$  Equivalent thermal conductivity in W/(m·K)

### Characteristic building-physical values

For further characteristic building-physical values please contact Application Engineering (Contact see page 3).

# Schöck Isokorb® type KS, QS

#### Fire resistance class R0

Туре	KS14-V8		KS14	KS14-V10		KS14-VV		KS20-V10		-V12
H [mm]	<b>R</b> <sub>eq</sub>	$\lambda_{eq}$								
180	0.221	0.362	0.206	0.388	0.221	0.362	0.117	0.684	0.112	0.716
200	0.243	0.329	0.227	0.352	0.243	0.329	0.129	0.619	0.124	0.648
220	0.265	0.302	0.248	0.323	0.265	0.302	0.141	0.565	0.135	0.592
240	0.287	0.279	0.268	0.299	0.287	0.279	0.154	0.521	0.147	0.545
250	0.297	0.269	0.278	0.288	0.297	0.269	0.160	0.501	0.153	0.524
260	0.308	0.260	0.288	0.278	0.308	0.260	0.166	0.483	0.158	0.505
280	0.328	0.244	0.307	0.261	0.328	0.244	0.177	0.451	0.170	0.471

### Fire resistance class R0

Туре	QS	10	QS	12
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$
180	0.325	0.246	0.288	0.278
200	0.357	0.224	0.316	0.253
220	0.387	0.207	0.344	0.233
240	0.416	0.192	0.370	0.216
250	0.431	0.186	0.383	0.209
260	0.445	0.180	0.396	0.202
280	0.473	0.169	0.422	0.190

 $\blacktriangleright~R_{eq}$  Equivalent thermal transmission resistance in (m²·K)/W

 $\blacktriangleright \lambda_{eq} \qquad \text{Equivalent thermal conductivity in W/(m \cdot K)}$ 

# Schöck Isokorb® type KST

#### Fire resistance class RO

Туре	KST	Г16	KST	[22
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$
160	0.114	0.705	0.076	1.057
170	0.120	0.665	0.080	0.997
180	0.127	0.630	0.085	0.943
190	0.134	0.598	0.089	0.895
200	0.140	0.570	0.094	0.852
210	0.147	0.544	0.098	0.813
220	0.154	0.521	0.103	0.777
230	0.160	0.500	0.107	0.745
240	0.167	0.480	0.112	0.715
250	0.173	0.462	0.116	0.688

#### Fire resistance class R0

Туре	KST-Q	ST16	KST-QST22		
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	
80	0.083	0.960	0.062	1.293	

#### Fire resistance class R0

Туре	KST-2	2ST16	KST-ZST22		
H [mm]	R <sub>eq</sub>	$\lambda_{eq}$	R <sub>eq</sub>	$\lambda_{eq}$	
60	0.136	0.588	0.074	1.085	

▶ R<sub>eq</sub> Equivalent thermal transmission resistance in (m<sup>2</sup> • K)/W

►  $\lambda_{eq}$  Equivalent thermal conductivity in W/(m · K)

# **Building physics**

# **Reinforced concrete/reinforced concrete**

Steel/reinforced concrete

Timber/reinforced concrete

Steel/steel



# Notes

### 🚺 Notes

- The short Schöck Isokorb® types QP, QP+QP, QPZ, HP, EQ are, as a basic principle, to be combined with Schöck Isokorb® types of length 1 m.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- A static verification is to be provided for the adjacent reinforced concrete structural component on both sides of the Schöck Isokorb<sup>®</sup>.
- The tight fit between the pressure bearings and the concrete must be ensured, therefore construction joints are to be arranged underneath the pressure bearings. With construction joints between precast concrete members and the Schöck Isokorb<sup>®</sup> an in-situ concreting or grouting strips ≥ 100 mm is carried out.
- > The fire protection board of the Schöck Isokorb® may not be penetrated by nails or screws.

#### Special constructions - bending of reinforcing steel

Some connection situations cannot be realised with those standard product variants presented in this Technical Information. In this case special designs can be requested from the application engineering department (for contact details see page 3). This applies, for example, with additional requirements as a result of prefabricated construction (limitations due to technical manufacturing constraints or through transportation width), which can possibly be met using coupler bars. The bending of bars required for special constructions are carried out in the factory in each case on the individual steel bar. With this, it is monitored and ensured that the conditions of the general building supervisory approvals and of BS EN1992 1-1(EC2) and BS EN1992-1-1/NA are observed with regard to bending of reinforcing steel.

Attention: If reinforcing steel of the Schöck Isokorb<sup>®</sup> is bent or rebent on-site the observance and monitoring of the relevant conditions lies outside the influence of Schöck Bauteile GmbH. Therefore, in such cases, our warranty ceases.

# Adjustment of load capacities

A listing of the new product programme in comparison with the previous programme is reproduced in the following table.

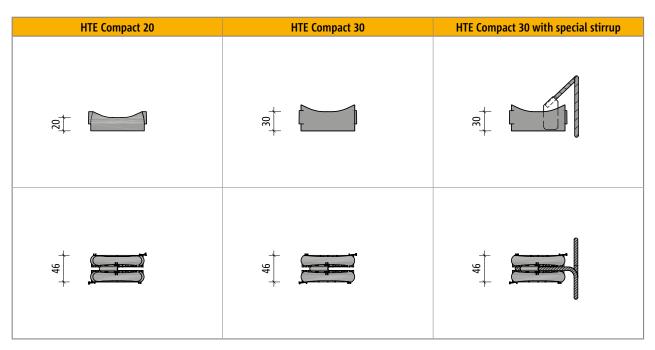
New product programme		Previous product programme
K10	remains	K10
K20	remains	K20
K25	replaced	K30
K35	replaced	K40
K45	amended	-
K47	replaced	K50
K55	amended	-
K65	replaced	K60
K75	replaced	K70
	not applicable	K80
K90	remains	K90
K100	remains	K100
K110	amended	-
K150	amended	-

### 🚺 Notes

- Check load-bearing capacity with substitution of K30 by K25.
- Check load-bearing capacity with substitution of K40 by K35.
- Check load-bearing capacity with substitution of K50 by K47.
- Check load-bearing capacity with substitution of K60 by K65.
- Check load-bearing capacity with substitution of K70 by K75.

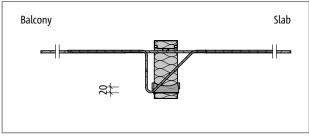
# **HTE Compact**

Summary of the application of the HTE Compact pressure bearing in the Schöck Isokorb® types.



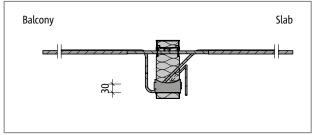
### Schöck Isokorb® type K

#### HTE Compact 20



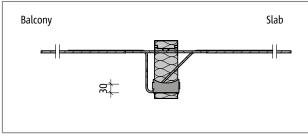
Schöck Isokorb® type K10 to K35: Product section

### HTE Compact 30 with special stirrup



Schöck Isokorb® type K55 to K100: Product section

#### HTE Compact 30



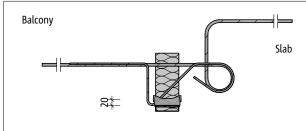
Schöck Isokorb® type K45 and K47: Product section

TI Schöck Isokorb®/GB/2017.1/January

# **HTE Compact**

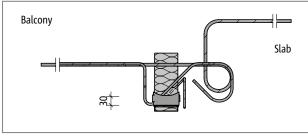
### Schöck Isokorb® type K-HV (analogue type K-BH, K-WO, K-WU)

### **HTE Compact 20**



Schöck Isokorb® type K20-HV and K30-HV: Product section

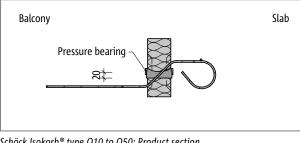
### HTE Compact 30 with special stirrup



Schöck Isokorb® type K60-HV: Product section

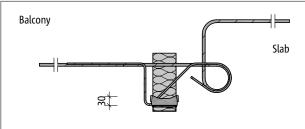
### Schöck Isokorb® type Q

### **HTE Compact 20**

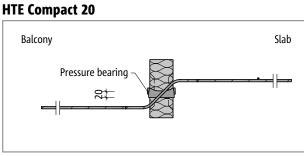


Schöck Isokorb® type Q10 to Q50: Product section

### **HTE Compact 30**

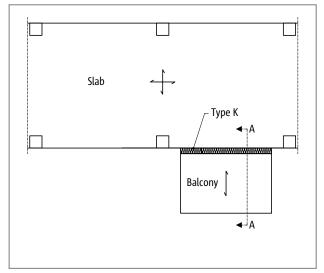


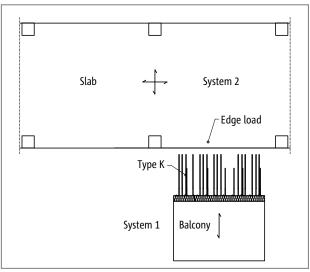
Schöck Isokorb® type K50-HV: Product section



Schöck Isokorb® type Q70 to Q110: Product section

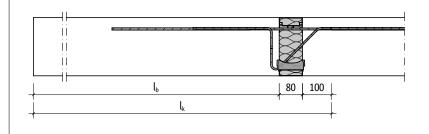
# **FEM guidelines**



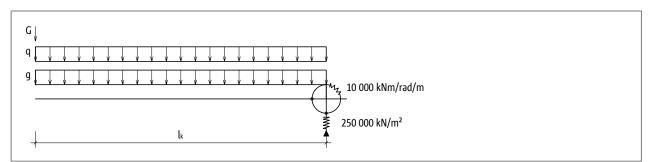


Static overall system balcony and floor

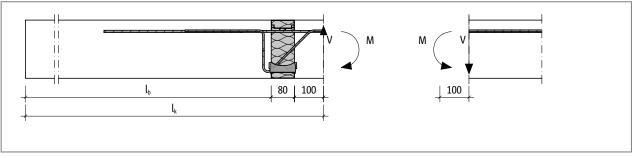
For the design of the floor and of the balcony the balcony slab is to be decoupled from the overall system (System 1 and 2)

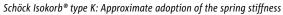


Schöck Isokorb<sup>®</sup> type K: System cantilever length  $(l_k)$  for design and geometric cantilever length  $(l_b)$ 



Schöck Isokorb® type KXT-Combar: Approximate adoption of the spring stiffness





# **FEM guidelines**

#### **FEM guidelines**

Recommended method for the design of Schöck Isokorb® types by means of FEM systems:

- Separate balcony slab from the supporting structure of the building
- Determine internal forces on the balcony slab support taking into account the spring stiffness values (satisfactorily accurate approximation of the Schöck Isokorb® load-bearing behaviour) 10,000 kNm/rad/m (rotation) 250,000 kN/m<sup>2</sup> (vertical)
- Select Schöck Isokorb<sup>®</sup> type and add the calculated values v<sub>ed</sub> and m<sub>ed</sub> as external edge loads to the load-bearing structure of the building.

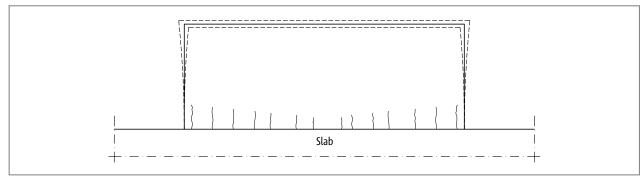
The stiffnesses in the area of the support of the load-bearing structure (inner slab/wall) are, in the normal case, assumed to be infinitely stiff. Only with very different stiffness relationships of connecting and supporting structural components are the linearly changing moments and shear forces along the edges of the slab to be taken into account.

The achievable internal forces are used for both the design of the Schöck Isokorb<sup>®</sup>, as well as for the design of the inner slab and wall construction of the building.

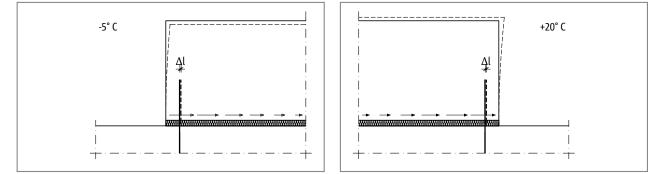
### **I** FEM guidelines

▶ The Schöck Isokorb<sup>®</sup> can transmit no twisting moments.

# Fatigue/Temperature effect



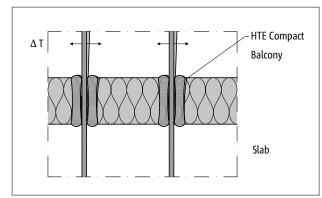
Balcony slab without Schöck Isokorb®: Crack formation through fatigue possible



Schöck Isokorb<sup>®</sup>: Displacement of the outer bars of a balcony slab by  $\Delta l$  as a result of temperature deformation

Balcony slabs, external walkways and canopy constructions expand with warming and contract with cooling. With a continuous reinforced concrete slab cracks in the reinforced concrete slab can result at this point through which moisture can penetrate. The Schöck Isokorb<sup>®</sup> defines a joint which with correct execution prevents cracks in the concrete.

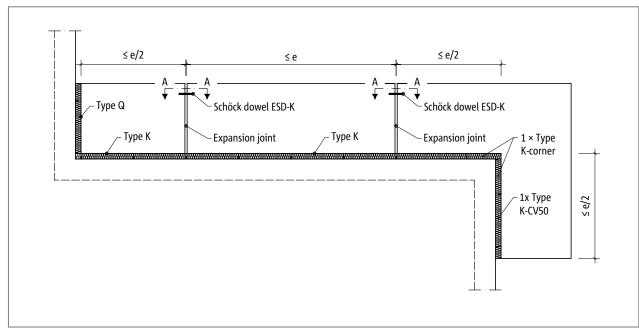
The tension bars, the shear force bars and the HTE Compact pressure bearings in the Schöck Isokorb<sup>®</sup> are consistently deflected transverse to their axis through thermal stressing. Therefore a verification of the fatigue safety is to be carried out for the Schöck Isokorb<sup>®</sup>. This verification of the fatigue safety is provided through the observation of the respective expansion joint spacings 'e' for the Schöck Isokorb<sup>®</sup> type (as per approval document). Thus material fatigue and the failure of the structural component over the planned useful life is excluded.



Schöck Isokorb® detail: deflection of the pressure bearing as a result of temperature difference

The HTE Compact pressure bearing compensates the movement of the structural component through individual inclination of each individual compression element. The bars are deflected only in the fatigue safe area.

TI Schöck Isokorb®/GB/2017.1/January

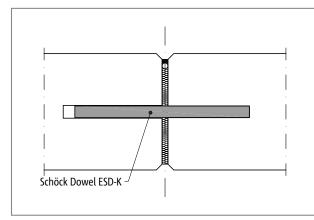


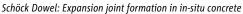
# Fatigue | Expansion joint spacing

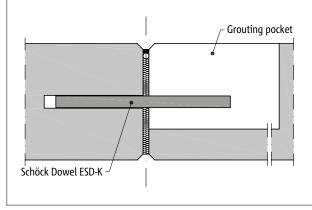
Schöck Isokorb® type K: Expansion joint formation with longitudinally displaceable shear force dowel, e.g. Schöck dowel

The maximum expansion joint spacings 'e' of the Schöck Isokorb® types are different as bar diameter and type of construction of the Schöck Isokorb® types are different. For the respective Schöck Isokorb® type the maximum expansion joint spacings are given in the Product chapter.

The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.







Schöck Dowel: Expansion joint formation precast concrete balcony

### Expansion joints

> Details for the formation of expansion joints see also: Technical Information Schöck Dowel Systems application examples.

### Indicative minimum concrete strength classes

The concrete cover CV for balcony slab connections with Schöck Isokorb<sup>®</sup> and the indicative minimum concrete strength class are selected depending on exposure classes and the approval document. The higher minimum concrete strength class is relevant.

In addition, the indicative minimum concrete strength classes of exposure classes XF1, and XF3 are to be noted.

#### Indicative minimum concrete strength classes (extract from BS EN 1992-1-1 Table 4.1 and BS8500-1:2006)

Exposure class	Indicative	ngth classes	Concrete cover CV [mm]	
BS EN 1992-1-1 Table 4.1	BS 8500-1:2006	Approval internal component	Approval external component	Schöck Isokorb®
XC1	C20/25			30
XC3/4	C40/50	cat /aa		35 (Δc = 5 mm)
XC3/4	C30/37		(22/40	50
XD1	C35/40	C25/30	C32/40	50
XS1	C45/55			50 (Δc = 5 mm)
XF1, XF3	acc. to BS EN 206-1			-

#### Concrete cover

- Due to suitable quality measures with the Schöck Isokorb<sup>®</sup> manufacture, Δc<sub>dev</sub> (BS EN 1992-1-1/NA, NDP to 4.4.1.3(3)) may be reduced by 5 mm with the determination of the concrete cover CV.
- > Types K, KF, K-corner, K-HV, K-BH, K-WO, K-WU: CV30, CV35 and CV50 is the concrete cover of the tension bars.
- Type D: CV30 and CV35 is the concrete cover of the overhead tension bars. The lower tension bars, in both cases, have a concrete cover of 30 mm.
  - CV50 is the concrete cover of the upper and lower tension bars.
- > Types Q, Q+Q, QZ: Concrete cover balcony side under at least 30 mm (as a rule less exposed than the balcony surface).
- ▶ Types QP, QP+QP and QPZ: Concrete cover balcony below 40 mm.
- With special requirements on the concrete cover further product variants can be requested from Schöck Technical Design Department.

# **Construction materials**

### Schöck Isokorb<sup>®</sup> construction materials

Reinforcing steel	BS4449
Structural steel	S 235 JRG1, S 235 JO, S 235 J2, S 355 JR, S 355 J2, or S 355 JO according to BS EN 10025-2 for the pressure slabs
Stainless steel	Ribbed round steel B500B NR, Material No. 1.4362, 1.4571 or 1.4482 according to Approval docu- ment Z-15.7-240 Tension bars Material No. 1.4362 f <sub>yk</sub> = 600 N/mm <sup>2</sup> ) Plain steel bars, Material No. 1.4571 or 1.4404 of hardening level S 460
Concrete pressure bearings	HTE Compact pressure bearings (pressure bearings made from micro-steel fibre-reinforced high performance fine concrete) HDPE plastic sheathing
Insulating material	Neopor <sup>®</sup> - this polystyrene hard foam is a registered trademark of BASF, $\lambda$ = 0.031 W/m·K, build- ing material classification B1 (flame retardant)
Fire protection material	Light building panels of building material class A1, cement-bonded fire protection panels, mineral wool: $\rho \ge 150 \text{ kg/m}^3$ , melting point T $\ge 1000 \text{ °C}$ and integrated fire
Connected components	
Reinforcing steel	B500A, B500B or B500C acc. to BS 4449 or BS 4483
Beton	Standard concrete acc. to BS EN 206-1 with a dry apparent density of 2000 kg/m³ to 2600 kg/m³ (lightweight concrete is not permitted)
	Indicative minimum concrete strength class of the external structural component: Minimim C32/40 and depending on the environmental classes acc. to EC2 and NA
	<b>Indicative concrete strength class of internal structural components:</b> Minimum C25/30 and depending on the environmental classes acc. to EC2 and NA

#### Information on the bending of reinforcing steel

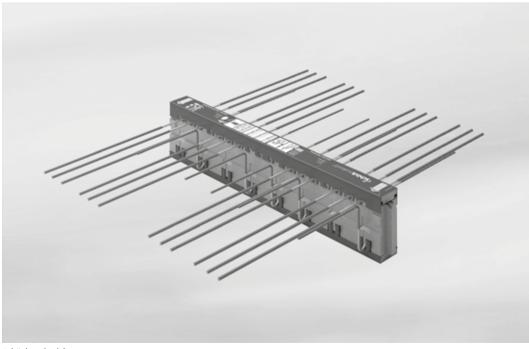
With the production of the Schöck Isokorb<sup>®</sup> in the factory it is ensured through monitoring that the conditions of the general building supervisory approval document and of BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA with regard to bending of reinforcing steel are oberved.

Attention: If reinforcing steel of the Schöck Isokorb<sup>®</sup> is bent or bent and bent back on-site, the observation and the monitoring of the respective conditions (building supervisory appoval document, BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA) lie outside the influence of Schöck Bauteile GmbH. Therefore, in such cases, the warranty ceases.

### Characteristic physical values

> The characteristic physical values for all products are listed in the appropriate table in the "Building physics" section.

# Schöck Isokorb® type K

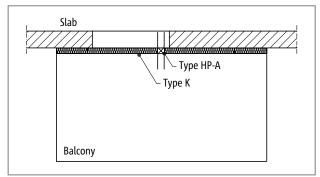


Schöck Isokorb® type K

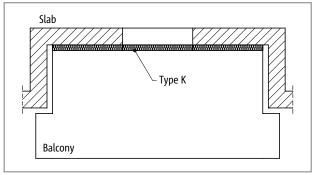
### Schöck Isokorb® type K (cantilever)

Suitable for cantilevered balconies. It transfers negative moments and positive shear forces. The Schöck Isokorb® type K of the shear force variant VV transmits negative moments, positive and negative shear forces.

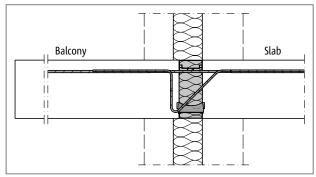
# **Element arrangement | Installation cross sections**



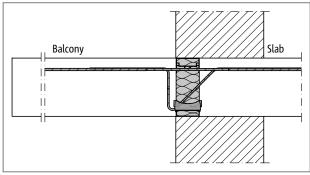
Schöck Isokorb® type K: Balcony freely cantilevered, optional with type HP-A (from page 153) with planned horizontal loads, e.g. closed balustrades



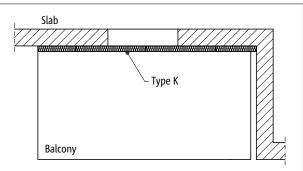
Schöck Isokorb® type K: Balcony with facade recess



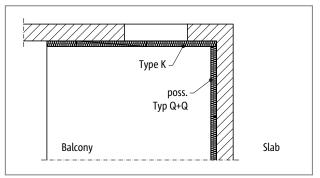
Schöck Isokorb® type K: Connection with non-load-bearing cavity wall



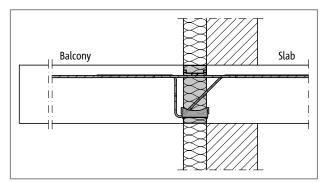
Schöck Isokorb® type K: Connection with single-leaf masonry



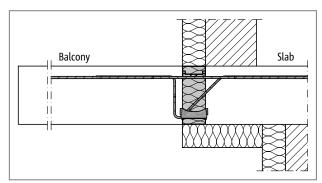
Schöck Isokorb® type K: Balcony with facade offset



Schöck Isokorb® type K, Q+Q: Balcony with inside corner, freely supported on two sides



Schöck Isokorb® type K: Connection with thermal insulation composite system (WDVS)



Schöck Isokorb® type K: Connection with indirectly positioned floor and WD-VS

concrete

### **Product selection | Type designations | Special designs**

#### Schöck Isokorb® type K variants

The configuration of the Schöck Isokorb® type K can be varied as follows:

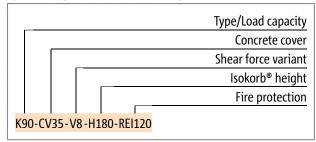
- Load-bearing level:
- K10 to K100, K110 and K150Concrete cover of the tension bars:
- CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm (e.g.: K45-CV30-V6-H200)
- Shear force variant: Number and diameter of the shear force bars V6, V8, V10, V12, V14, VV (e.g. K45-CV30-V8-H200); varying in number and in diameter of the shear force bars
- Height:

H = H<sub>min</sub> - 250 mm for Schöck Isokorb<sup>®</sup> type K10 to K100, K110, K150 and concrete cover CV30, CV35 and CV50

Fire resistance class:

R0 (Standard), REI120 for types K10 to K150

#### Type designations in planning documents



#### Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

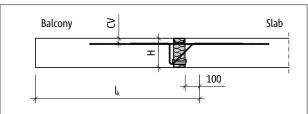
In accordance with approval heights up to 500 mm are possible.

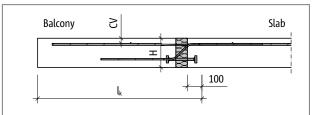
This also applies with additional requirements as a result of precast concrete construction. For additional requirements determined by manufacturing or transportation there are solutions available with coupler bars.

### Design

### Notes on design

- Minimum height H<sub>min</sub> Schöck Isokorb<sup>®</sup> type K10 to K100 with CV50: H<sub>min</sub>=180mm, K110 and K150 see page 56.
- ▶ For cantilever slab structures Schöck Isokorb<sup>®</sup> type K10 to K100 without live load, stressed from moment loading without direct shear force activity or light structures, please use Schöck design software or contact our application engineering dept.





Schöck Isokorb<sup>®</sup> type K: Static system

Schöck Isokorb® type K110: Static system

# C25/30 design

Schöc	k Isokorb	® type		K10	K20	K25	K35	K45	K47		
Design values with	Concrete cover CV [mm]			Concrete strength class ≥ C25/30							
WILLI	CV30	CV35	CV50			m <sub>Rd,y</sub> [k	(Nm/m]				
	-	160	-	-7.9	-15.6	-20.5	-23.8	-26.1	-28.5		
	160	-	180	-8.4	-16.5	-21.7	-25.1	-27.7	-30.3		
	-	170	-	-8.9	-17.4	-23.0	-26.5	-29.3	-32.2		
	170	-	190	-9.3	-18.3	-24.2	-27.8	-30.8	-34.0		
	-	180	-	-9.8	-19.2	-25.5	-29.2	-32.4	-35.9		
	180	-	200	-10.3	-20.1	-26.7	-30.6	-34.0	-37.7		
	-	190	-	-10.7	-21.0	-27.9	-31.9	-35.6	-39.6		
	190	-	210	-11.2	-21.9	-29.1	-33.3	-37.1	-41.4		
	-	200	-	-11.7	-22.8	-30.3	-34.6	-38.7	-43.2		
lsokorb® height	200	-	220	-12.1	-23.7	-31.5	-36.0	-40.3	-45.1		
H [mm]	-	210	-	-12.6	-24.7	-32.7	-37.3	-41.9	-47.0		
	210	-	230	-13.1	-25.5	-33.8	-38.7	-43.4	-48.8		
	-	220	-	-13.6	-26.5	-35.0	-40.0	-45.0	-50.7		
	220	-	240	-14.0	-27.4	-36.2	-41.4	-46.6	-52.5		
	-	230	-	-14.5	-28.3	-37.4	-42.7	-48.2	-54.5		
	230	-	250	-15.0	-29.2	-38.6	-44.1	-49.7	-56.4		
	-	240	-	-15.5	-30.1	-39.8	-45.4	-51.3	-58.3		
	240	-	-	-16.0	-31.0	-40.9	-46.8	-52.9	-60.2		
	-	250	-	-16.5	-32.0	-42.1	-48.1	-54.4	-62.2		
	250	-	-	-16.9	-32.9	-43.3	-49.5	-56.0	-64.0		
						V <sub>Rd,z</sub> [	kN/m]				
Shear force	V6			34.8	34.8	43.5	43.5	43.5	43.5		
variant	V8			61.8	61.8	77.3	77.3	77.3	77.3		
	V10			-	-	123.6	123.6	123.6	123.6		
	VV			-	-	-	±61.8	±61.8	±61.8		

Schöck Isokorb® type	K10	K20	K25	K35	K45	K47
Isokorb <sup>®</sup> length [mm]	1000	1000	1000	1000	1000	1000
Tension bars V6/V8/V10	4 Ø 8	8 Ø 8	10 Ø 8	12 Ø 8	14 Ø 8	15 Ø 8
Tension bars VV	-	-	-	14 Ø 8	15 Ø 8	8 Ø 12
Shear force bars V6	4 Ø 6	4ø6	5Ø6	5Ø6	5Ø6	5Ø6
Shear force bars V8	4 Ø 8	4 Ø 8	5 Ø 8	5Ø8	5Ø8	5Ø8
Shear force bars V10	-	-	8 Ø 8	8 Ø 8	8Ø8	8 Ø 8
Shear force bars VV	-	-	-	4 Ø 8 + 4 Ø 8	4ø8+4ø8	4ø8+4ø8
Pressure bearing V6/V8 (piece)	4	6	7	8	7	8
Pressure bearing V10 (piece)	-	-	8	8	8	10
Pressure bearing VV (piece)	-	-	-	11	12	13

- Notes on design
   Static system and infomation on the design see page 56.
- Schöck Isokorb<sup>®</sup> type K47-V10 tension bars: 7Ø12
- Schöck Isokorb<sup>®</sup> type K47-VV special stirrup: 4 piece.

# C25/30 design

Schöck Isokorb® type			K55	K65	K75	K90	K100	K100			
Design values with	Co	ncrete co CV [mm]			≥ C30/37						
With	CV30	CV35	CV50		m <sub>Rd,y</sub> [kNm/m]						
	-	160	-	-32.5	-36.4	-40.4	-46.4	-46.4	-50.2		
	160	-	180	-34.5	-38.7	-42.9	-49.2	-49.2	-53.2		
	-	170	-	-36.7	-41.1	-45.6	-52.1	-52.1	-56.4		
	170	-	190	-38.7	-43.4	-48.1	-54.9	-54.9	-59.4		
	-	180	-	-40.9	-45.8	-50.8	-57.8	-57.8	-62.5		
	180	-	200	-42.9	-48.1	-53.3	-60.7	-60.7	-65.6		
	-	190	-	-45.1	-50.6	-56.0	-63.5	-63.5	-68.7		
	190	-	210	-47.2	-52.9	-58.6	-66.4	-66.4	-71.8		
	-	200	-	-49.4	-55.3	-61.3	-69.3	-69.3	-74.9		
Isokorb® height	200	-	220	-51.5	-57.7	-63.9	-72.1	-72.1	-78.0		
H [mm]	-	210	-	-53.7	-60.1	-66.6	-75.0	-75.0	-81.1		
	210	-	230	-55.8	-62.5	-69.2	-77.8	-77.8	-84.2		
	-	220	-	-58.0	-65.0	-71.7	-80.7	-80.7	-87.3		
	220	-	240	-60.1	-67.4	-74.3	-83.6	-83.6	-90.4		
	-	230	-	-62.4	-69.9	-76.8	-86.4	-86.4	-93.5		
	230	-	250	-64.5	-72.2	-79.4	-89.3	-89.3	-96.6		
	-	240	-	-66.8	-74.7	-81.9	-92.2	-92.2	-99.7		
	240	-	-	-68.9	-77.0	-84.5	-95.0	-95.0	-102.8		
	-	250	-	-71.2	-79.4	-87.0	-97.9	-97.9	-105.9		
	250	-	-	-73.4	-81.7	-89.5	-100.7	-100.7	-109.0		
						V <sub>Rd,z</sub> [k	(N/m]				
Shear force	V8			92.7	108.2	108.2	123.6	-	-		
variant	V10			123.6	123.6	123.6	139.1	139.1	139.1		
	vv			108.2/-61.8	108.2/-61.8	108.2/-61.8	123.6/-61.8	123.6/-61.8	123.6/-61.8		

Schöck Isokorb® type	K55	K65	K75	K90	K100	K100
Isokorb® length [mm]	1000	1000	1000	1000	1000	1000
Tension bars V8/V10	8 Ø 12	9 Ø 12	10 Ø 12	12 Ø 12	13 Ø 12	13 Ø 12
Tension bars VV	9 Ø 12	10 Ø 12	11 Ø 12	12 Ø 12	13 Ø 12	13 Ø 12
Shear force bars V8	6Ø8	7ø8	7Ø8	8 Ø 8	-	-
Shear force bars V10	8 Ø 8	8 Ø 8	8 Ø 8	9 Ø 8	9 Ø 8	9Ø8
Shear force bars VV	7 Ø 8 + 4 Ø 8	7 Ø 8 + 4 Ø 8	7ø8+4ø8	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8	8 Ø 8 + 4 Ø 8
Pressure bearing V6/V8 (piece)	11	12	16	18	18	18
Pressure bearing VV (piece)	16	17	16	18	18	18
Special stirrup (piece)	4	4	4	4	4	4

### Notes on design

- Static system and infomation on the design see page 56.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- ▶ Note FEM guidelines if a FEM program is to be used for design.

### C25/30 design

Schöck Isokorb® type				K110	K150	
Design values with		ncrete co CV [mm]		Concrete strength class ≥ C25/30		
WICH	CV30	CV35	CV50	m <sub>Rd,y</sub> [k	Nm/m]	
	-	180	-	-59.8	-86.5	
	180	-	200	-63.5	-90.9	
	-	190	-	-67.1	-95.2	
	190	-	210	-70.7	-99.5	
	-	200	-	-74.3	-103.8	
	200	-	220	-77.9	-108.2	
	-	210	-	-81.5	-112.5	
lsokorb®- height	210	-	230	-85.1	-116.8	
H [mm]	-	220	-	-88.7	-121.1	
	220	-	240	-92.3	-125.5	
	-	230	-	-95.9	-129.8	
	230	-	250	-99.5	-134.1	
	-	240	-	-103.1	-138.4	
	240	-	-	-106.7	-142.8	
	-	250	-	-110.3	-147.1	
	250	-	-	-113.9	-151.4	
				V <sub>Rd,z</sub> [l	«N/m]	
Charan fam	V10			96.6	96.6	
Shear force variant	V12			144.9	144.9	
Vdiidiil	V14			208.6	208.6	

Schöck Isokorb® type	K110	K150
Isokorb® length [mm]	1000	1000
Tension bars	12 Ø 14	14 Ø 14
Pressure bearing / compression bars	10 Ø 16	12 Ø 16
Shear force bars V10	4 Ø 10	4 Ø 10
Shear force bars V12	6 Ø 10	6 Ø 10
Shear force bars V14	6 Ø 12	6 Ø 12
H <sub>min</sub> with V14 CV30/35 [mm]	190	190
H <sub>min</sub> with V10/V12 CV50 [mm]	200	200
H <sub>min</sub> with V14 CV50 [mm]	210	210

### Notes on design

- Static system and infomation on the design see page 56.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- Note FEM guidelines if a FEM program is to be used for design.

# **Deflection/Camber**

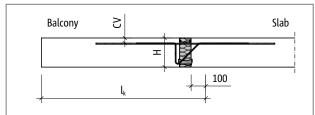
#### Deflection

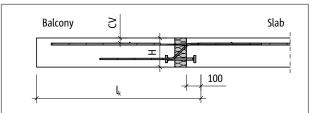
The deflection factors given in the table (tan  $\alpha$  [%]) result alone from the deflection of the Schöck Isokorb<sup>®</sup> under 100% steel utilisation. They serve for the estimation of the required camber. The total arithmetic camber of the balcony slab formwork results from the calculation according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA plus the deflection from Schöck Isokorb<sup>®</sup>. The camber of the balcony slab formwork to be given by the structural engineer/designer in the implementation plans (Basis: Calculated total deflection from cantilever slab + floor rotation angle + Schöck Isokorb<sup>®</sup>) should be so rounded that the scheduled drainage direction is maintained (round up: with drainage to the building facade, round down: with drainage towards the cantilever slab end).

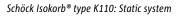
#### Deflection (p) as a result of Schöck Isokorb®

	р	$= \tan \alpha \cdot l_k \cdot (m_{pd} / m_{Rd}) \cdot 10  [mm]$
Factors to be applied	•	
	tan $\alpha$	= apply value from table
	l <sub>k</sub>	= cantilever length [m]
	$m_{pd}$	= relevant bending moment [kNm/m] in the ultimate limit state for the determination of the p [mm] from Schöck Isokorb <sup>®</sup> .
		The load combination to be applied for the deflection is determined by the structural engineer.
		(Recommendation: Load combination for the determination of the camber p : determine g+q/2, $m_{pd}$ in the ultimate limit state)
	m <sub>Rd</sub>	= maximum design moment [kNm/m] of the Schöck Isokorb®

m<sub>Rd</sub> Calculation example see page 76







Schöck Isokorb® type		K	(10-K45, K47-V6/V	8	K47-V10/VV, K55-K100			
Deflection factors when			tan α [%]		tan α [%]			
		CV30	CV35	CV50	CV30	CV35	CV50	
	160	0.9	0.9	-	1.2	1.2	-	
	170	0.8	0.8	-	1.0	1.0	-	
	180	0.8	0.8	0.9	0.9	0.9	1.1	
	190	0.7	0.7	0.8	0.9	0.9	1.0	
lsokorb®	200	0.6	0.6	0.7	0.8	0.8	0.9	
height H [mm]	210	0.6	0.6	0.7	0.7	0.7	0.8	
[]	220	0.6	0.6	0.6	0.7	0.7	0.8	
	230	0.5	0.5	0.6	0.6	0.6	0.7	
	240	0.5	0.5	0.5	0.6	0.6	0.7	
	250	0.5	0.5	0.5	0.6	0.6	0.6	

Schöck Isokorb® type K: Static system

Schöck Iso	korb® type		K110			K150			
Deflection factors when			tan α [%]			tan α [%]			
		CV30	CV35	CV50	CV30	CV35	CV50		
	180	0.8	0.8	-	1.2	1.2	-		
	190	0.7	0.7	-	1.1	1.1	-		
	200	0.7	0.7	0.8	1.0	1.0	1.2		
lsokorb®	210	0.6	0.6	0.7	0.9	0.9	1.1		
height H [mm]	220	0.6	0.6	0.7	0.9	0.9	1.0		
[] =	230	0.5	0.5	0.6	0.8	0.8	0.9		
	240	0.5	0.5	0.6	0.8	0.8	0.9		
	250	0.5	0.5	0.5	0.7	0.7	0.8		

# **Deflection/Camber | Slenderness**

#### Slenderness

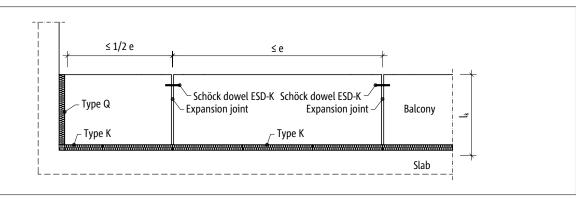
In order to safeguard the serviceability limit state we recommend the limitation of the slenderness to the following maximum cantilever lengths max  $l_k$  [m]:

Schöck Iso	korb® type		K10-K150					
maximum	cantilever	l <sub>k,max</sub> [m]						
length	n with	CV30	CV35	CV50				
	160	1.81	1.74	-				
	170	1.95	1.88	-				
	180	2.10	2.03	1.81				
	190	2.25	2.17	1.95				
lsokorb® height H	200	2.39	2.32	2.10				
[mm]	210	2.54	2.46	2.25				
[]	220	2.68	2.61	2.39				
	230	2.83	2.76	2.54				
	240	2.98	2.90	2.68				
	250	3.12	3.05	2.83				

# **Expansion joint spacing**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies.



Schöck Isokorb® type K: Expansion joint spacing

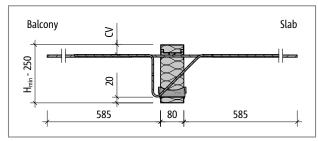
Schöck Isokorb® type		K10 - K47-V6,V8 K47-VV - K100			
Maximum expansion joint spaci	ng	e [	e [m]		
Insulating element thickness [mm]	80	13.5	13.0		

Schöck Isokorb® type		K110, K150
Maximum expansion joint spacing e		e [m]
Insulating element thickness [mm]	80	9.2

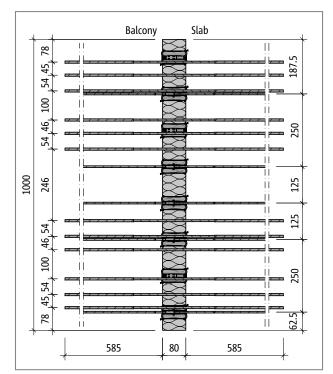
#### Edge distances

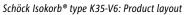
- The Schöck Isokorb<sup>®</sup> must be so arranged at the expansion joint that the following conditions are met:
- For the centre distance of the tension bars from the free edge or from the expansion joint:  $e_R \ge 50$  mm and  $e_R \le 150$  mm applies.
- For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

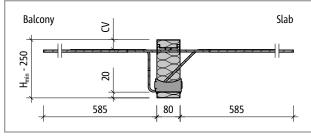
### **Product description**



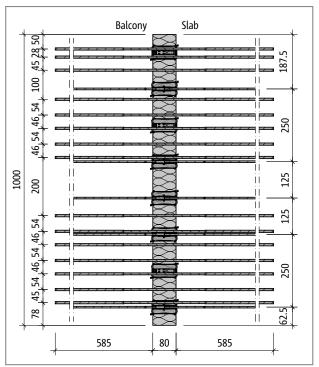
Schöck Isokorb® type K10 to K35: Product section







Schöck Isokorb® type K45 and K47: Product section

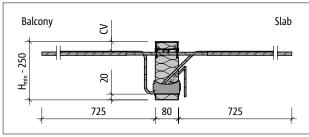


Schöck Isokorb® type K47-V6: Product layout

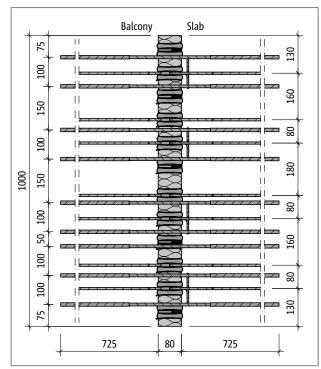
#### Product information

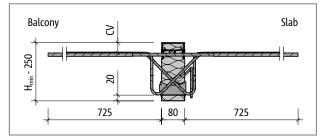
- Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Minimum height Schöck Isokorb<sup>®</sup> type K with CV50: H<sub>min</sub> = 180 mm
- On-site spacing of the Schöck Isokorb<sup>®</sup> type K on the unreinforced positions possible; take into account the load-bearing capacity reduced due to the spacing; take into account required edge distances
- Concrete cover of the tension bars: CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm
- Schöck Isokorb<sup>®</sup> type K47-V10/VV: Tension bar length L= 725 mm

### **Product description**

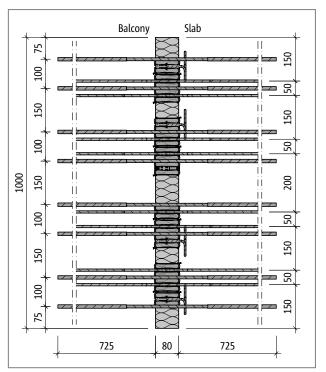


Schöck Isokorb® type K55 to K100: Product section





Schöck Isokorb® type K47-VV: Product section



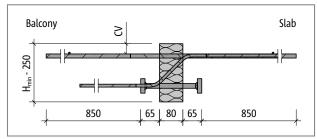
Schöck Isokorb® type K65-V8: Product layout

Schöck Isokorb® type K47-VV: Product layout

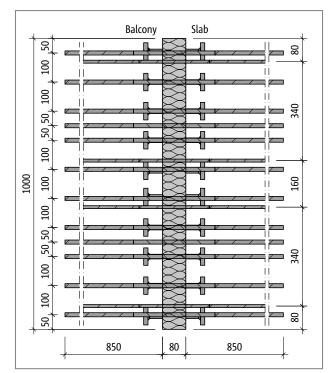
### Product information

- > Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Minimum height Schöck Isokorb® type K with CV50: H<sub>min</sub> = 180 mm
- On-site spacing of the Schöck Isokorb<sup>®</sup> type K on the unreinforced positions possible; take into account the load-bearing capacity reduced due to the spacing; take into account required edge distances
- Concrete cover of the tension bars: CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm

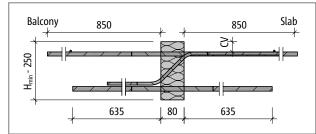
### **Product description**



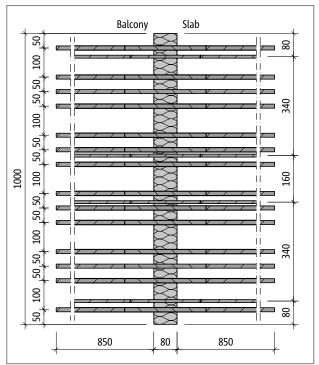
Schöck Isokorb® type K110: Product section



Schöck Isokorb® type K110-V10: Product layout



Schöck Isokorb® type K150: Product section

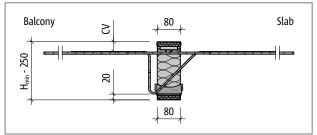


Schöck Isokorb® type K150-V10: Product layout

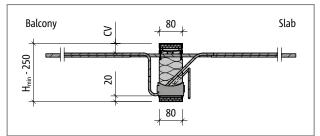
#### Product information

- Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Minimum height H<sub>min</sub> Schöck Isokorb<sup>®</sup> type K110 and K150 see page 56
- On-site spacing of the Schöck Isokorb<sup>®</sup> type K on the unreinforced positions possible; take into account the load-bearing capacity reduced due to the spacing; take into account required edge distances
- Concrete cover of the tension bars: CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm

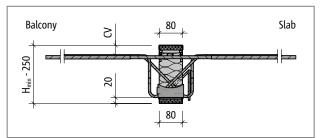
# Fire protection configuration



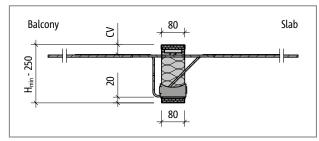
Schöck Isokorb® type K10 to K35 with REI120: Product section



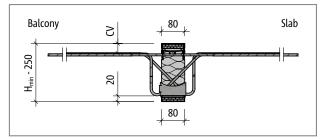
Schöck Isokorb® type K55 to K100 with REI120: Product section



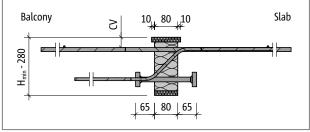
Schöck Isokorb® type K47-VV to K100-VV with REI120: Product section

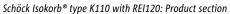


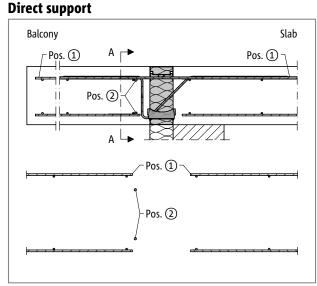
Schöck Isokorb® type K45 and K47 with REI120: Product section

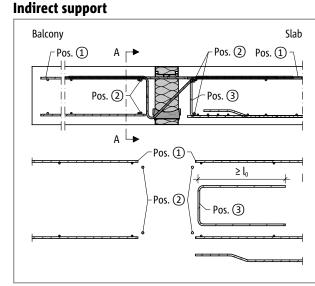


Schöck Isokorb® type K35-VV and K45-VV with REI120: Product section









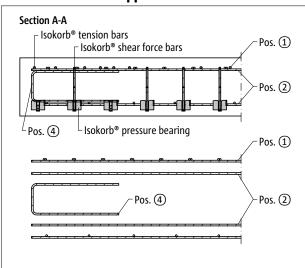
### On-site reinforcement Schöck Isokorb® type K10 to K100

Schöck Isokorb® type K: On-site reinfircement with direct support

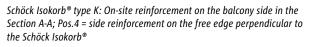
Schöck Isokorb<sup>®</sup> type K: On-site reinforcement with indirect support

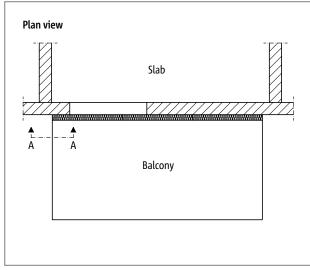
#### Information on side reinforcement

The side reinforcement of the slab edge parallel to the Schöck Isokorb<sup>®</sup> is covered on-site by the integrated suspension reinforcement of the Schöck Isokorb<sup>®</sup>.



#### **Direct and indirect support**





Schöck Isokorb® type K: Diagram of the position of Section A-A

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

In addition, it is to be ensured that the tension bars of the Schöck Isokorb<sup>®</sup> are 100% lapped. The existing inner slab reinforcement can be taken into account as long as the maximum separation to the tension bars of the Schöck Isokorb<sup>®</sup> of 4Ø is maintained. Additional reinforcement may be required.

### On-site reinforcement Schöck Isokorb® type K10 to K100

#### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

Schöc	k Isokorb® type		K10	K20	K25	K35			
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30						
Pos. 1 Lapping reinf	Pos. 1 Lapping reinforcement								
Pos. 1 [mm²/m]	direct/indirect	160 - 250	201	402	503	604			
Pos. 1 Variant	direct/indirect	160 - 250	H8@150 mm	H8@120 mm	H10@150 mm	H10@125 mm			
Pos. 2 Steel bars ald	ong the insulation	joint							
Pos. 2	direct	160 - 250	2 • H8	2 • H8	2 • H8	2 • H8			
Pos. 2	indirect	160 - 250	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8			
Pos. 3 Edge- and sp	litting tension rein	forcement							
Pos. 3 [mm²/m]	indirect	160 - 250	113	113	114	125			
Pos. 4 Side reinforce	Pos. 4 Side reinforcement at the free edge								
Pos. 4	direct/indirect	160 - 250	acc. to BS EN 1992-1-1 (EC2), 9.3.1.4						

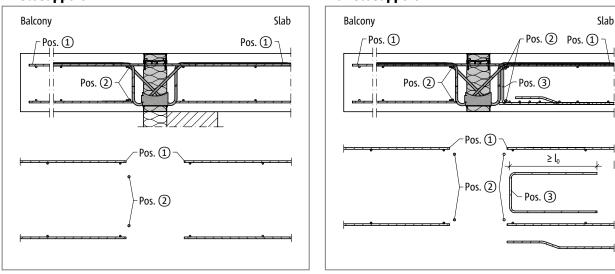
Schöck Isokorb® type			K45	K47	K55	K65				
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30							
Pos. 1 Lapping reinforcement										
Pos. 1 [mm²/m]	direct/indirect	160-250	704	792	905	1018				
Pos. 1 Variant	direct/indirect	160-250	H10@110 mm	H12@140 mm	H12@120 mm	H12@100 mm				
Pos. 2 Steel bars along the insulation joint										
Pos. 2	direct	160-250	2 • H8	2 • H8	2 • H8	2 • H8				
Pos. 2	indirect	160-250	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8				
Pos. 3 Edge- and sp	litting tension rein	forcement								
		160	141	153	228	256				
		170	141	153	242	272				
		180	141	153	255	286				
		190	141	153	266	298				
Pos. 3 [mm²/m]	indirect	200	141	153	277	310				
	manect	210	141	153	286	321				
		220	141	153	295	331				
		230	141	153	304	340				
		240	141	153	312	348				
		250	141	153	319	355				
Pos. 4 Side reinforce	ement at the free e	edge								
Pos. 4	direct/indirect	160-250		acc. to BS EN 1992	2-1-1 (EC2), 9.3.1.4					

Schöc	k Isokorb® type		K75	K90	K100		
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30				
Pos. 1 Lapping reinforcement							
Pos. 1 [mm²/m]	direct/indirect	160 - 250	1131	1357	1470		
Pos. 1 Variant	direct/indirect	160 - 250	H12@95 mm	H12@80 mm	H12@75 mm		
Pos. 2 Steel bars along the insulation joint							
Pos. 2	direct	160 - 250	2 • H8	2 • H8	2 • H8		
Pos. 2	indirect	160 - 250	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8		
Pos. 3 Edge- and splitting tension reinforcement							
Pos. 3 [mm²/m]	indirect	160	284	325	352		
		170	301	344	372		
		180	317	360	390		
		190	331	375	405		
		200	344	388	420		
		210	355	400	433		
		220	365	411	444		
		230	374	421	455		
		240	382	430	465		
		250	389	438	474		
Pos. 4 Side reinforcement at the free edge							
Pos. 4	direct/indirect	160 - 250	acc. to BS EN 1992-1-1 (EC2), 9.3.1.4				

### On-site reinforcement Schöck Isokorb® type K10 to K100

#### Information about on-site reinforcement

- Alternative reinforcements are possible. Determine lap length according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA.A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted.For overlapping (l<sub>0</sub>) with the Schöck Isokorb<sup>®</sup>, with types K10 to K47-V8 a length of the tension bars of 545 mm and with types K47-V10 to K100 a length of the tension bars of 675 mm can be input in the calculation.
- The reinforcement at the free edges Pos. 4 of the structural component perpendicular to the Schöck Isokorb<sup>®</sup> should be selected as low as possible so that it can be arranged between the upper and lower reinforcement layer.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.



#### On-site reinforcement Schöck Isokorb® type K35-VV to K100-VV Direct support Indirect support

Schöck Isokorb<sup>®</sup> type K-VV: On-site reinforcement with direct support

Schöck Isokorb<sup>®</sup> type K-VV: On-site reinforcement with indirect support

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

In addition, it is to be ensured that the tension bars of the Schöck Isokorb<sup>®</sup> are 100% lapped. The existing inner slab reinforcement can be taken into account as long as the maximum separation to the tension bars of the Schöck Isokorb<sup>®</sup> of 4Ø is maintained. Additional reinforcement may be required.

#### Information on side reinforcement

▶ The side reinforcement of the slab edge parallel to the Schöck Isokorb<sup>®</sup> is covered on-site by the integrated suspension reinforcement of the Schöck Isokorb<sup>®</sup>.

Schöck Isokorb® type		K35-VV	K45-VV	K47-VV	K55-VV		
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30				
Pos. 1 Lapping reinforcement							
Pos. 1 [mm²/m]	direct/indirect	160 - 250	704	754	905	1018	
Pos. 1 Variant	direct/indirect	160 - 250	H10@110 mm	H10@100 mm	H12@120 mm	H12@100 mm	
Pos. 2 Steel bars along the insulation joint							
Pos. 2	direct	160 - 250	2 • H8	2 • H8	2 • H8	2 • H8	
Pos. 2	indirect	160 - 250	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	
Pos. 3 Edge- and splitting tension reinforcement							
Pos. 3 [mm²/m]	indirect	160 - 250	-	-	92	128	
Pos. 4 Side reinforcement at the free edge							
Pos. 4	direct/indirect	160 - 250	acc. to BS EN 1992-1-1 (EC2), 9.3.1.4				

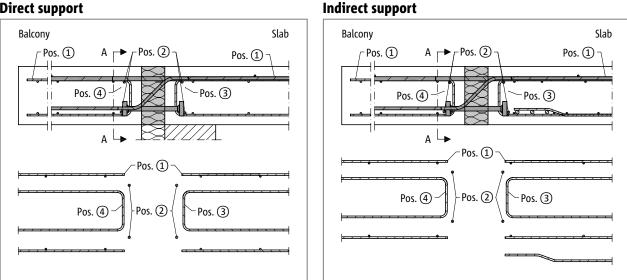
Schöck Isokorb® type		K65-VV	K75-VV	K90-VV	K100-VV			
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement								
Pos. 1 [mm²/m]	direct/indirect	160 - 250	1131	1243	1356	1470		
Pos. 1 Variant	direct/indirect	160 - 250	H12@95 mm	H12@90 mm	H12@80 mm	H12@75 mm		
Pos. 2 Steel bars along the insulation joint								
Pos. 2	direct	160 - 250	2 • H8	2 • H8	2 • H8	2 • H8		
Pos. 2	indirect	160 - 250	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8		
Pos. 3 Edge- and sp	litting tension rein	forcement						
Pos. 3 [mm²/m]	indirect	160	71	88	124	151		
		170	86	105	143	171		
		180	100	119	159	188		
		190	112	132	174	204		
		200	123	144	187	219		
		210	133	154	199	231		
		220	142	164	210	243		
		230	150	173	219	254		
		240	158	181	229	264		
		250	165	188	237	273		
Pos. 4 Side reinforcement at the free edge								
Pos. 4	direct/indirect	160 - 250	acc. to BS EN 1992-1-1 (EC2), 9.3.1.4					

### On-site reinforcement Schöck Isokorb® type K35-VV to K100-VV

#### Information about on-site reinforcement

- Alternative reinforcements are possible. Determine lap length according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA.A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted.For overlapping (l<sub>0</sub>) with the Schöck Isokorb<sup>®</sup>, with types K10 to K47-V8 a length of the tension bars of 545 mm and with types K47-V10 to K100 a length of the tension bars of 675 mm can be input in the calculation.
- The reinforcement at the free edges Pos. 4 of the structural component perpendicular to the Schöck Isokorb<sup>®</sup> should be selected as low as possible so that it can be arranged between the upper and lower reinforcement layer.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.

#### On-site reinforcement Schöck Isokorb® type K110 and K150 Direct support Indire

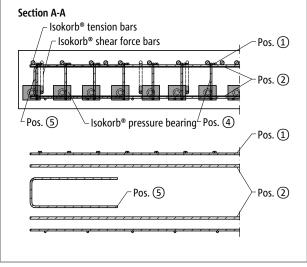


Schöck Isokorb® type K110: On-site reinforcement with direct support

Schöck Isokorb<sup>®</sup> type K110: On-site reinforcement with indirect support

#### Information on side reinforcement

The side reinforcement of the slab edge parallel to the Schöck Isokorb<sup>®</sup> is covered on-site by the integrated suspension reinforcement of the Schöck Isokorb<sup>®</sup>.



Schöck Isokorb® type K110: On-site reinforcment on the balcony side in the Section A-A; Pos.5 = structural edging at the free edge perpendicular to the Schöck Isokorb®

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

In addition, it is to be ensured that the tension bars of the Schöck Isokorb<sup>®</sup> are 100% lapped. The existing inner slab reinforcement can be taken into account as long as the maximum separation to the tension bars of the Schöck Isokorb<sup>®</sup> of 4Ø is maintained. Additional reinforcement may be required.

# **On-site reinforcement**

Schöc	k Isokorb® type		K110	K150-V10	K150-V12	K150-V14
On-site reinforcement	Type of bearing	Height [mm]	Concrete strength class ≥ C25/30			
Pos. 1 Lapping reinf	orcement					
Pos. 1 [mm²/m]	Pos. 1 [mm <sup>2</sup> /m] direct/indirect 180 - 250 1848 2156					
Pos. 1 Variant A	direct/indirect	180 - 250	-		-	
Pos. 1 Variante B	direct/indirect	180 - 250	H16@80 mm		H16@70 mm	
Pos. 1 Variante C	direct/indirect	180 - 250	-	-		
Pos. 2 Steel bars ald	ong the insulation	joint				
Pos. 2	direct	180 - 250	2 • H8	2 • H8		
P05. Z	indirect	180 - 250	2 • H8		2 • H8	
Pos. 3 Edge- and spl	itting tension rein	forcement				
Dec. 2 [	direct	180 - 250	-	-	-	-
Pos. 3 [mm²/m]	indirect	180 - 250	514		113	
Pos. 4 Edge and spli	tting tension reinf	orcement				
Dec. 4	direct	180 - 250	F14			400
Pos. 4	indirect	180 - 250	514	222 333 480		480
Pos. 5 Side reinforce	ement at the free e	edge			· · · · · · · · · · · · · · · · · · ·	
Pos. 5	direct/indirect	180 - 250	acc. to BS EN 1992	2-1-1 (EC2), 9.3.	.1.4	

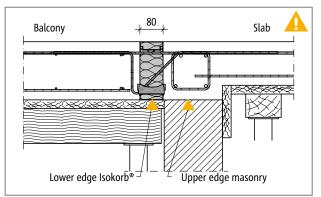
### On-site reinforcement Schöck Isokorb® type K110 and K150

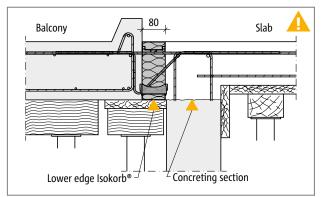
#### **Information about on-site reinforcement**

- Alternative reinforcements are possible. Determine lap length according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA. A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted. For overlapping (l<sub>0</sub>) with the Schöck Isokorb<sup>®</sup>, with types K110 a length of the tension bars of 710 mm and with types K150 a length of the tension bars of 730 mm can be in put in the calculation.
- The side reinforcement Pos. 5 should be selected so low that it can be arranged between the upper and lower reinforcement position.
- The indicative minimum concrete strength class of the external structural component is C32/40.

# **Tight fit/Concreting section | Precast/Compression joints**

### **Tight fit/Concreting section**





Schöck lsokorb $^{\otimes}$  type K: In situ concrete with height offset floor on masonry wall

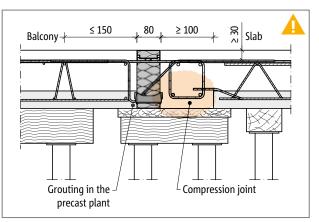
Schöck Isokorb® type K: Fully-finished balcony with height offset floor on fully-finished reinforced concrete wall

### 🔺 Hazard note: Tight fit with different height levels

The tight fit of the pressure bearings to the freshly poured concrete is to be ensured, therefore the upper edge of the masonry respectively of the concreting section is to be arranged below the lower edge of the Schöck Isokorb<sup>®</sup>. This is to be taken into account above all with a different height level between inner slab and balcony.

- The concreting joint and the upper edge of the masonry are to be arranged below the lower edge of the Schöck Isokorb<sup>®</sup>.
- ▶ The position of the concreting section is to be indicated in the formwork and reinforcement drawing.
- ▶ The joint planning is to be coordinated between precast concrete plant and construction site.

# Balcony + ≤ 150 + 80 ≥ 100 + M Slab Grouting in the Compression joint precast plant



Schöck Isokorb® type K/KF: Direct support, installation in conjunction with prefabricated slabs (here:  $h \le 200 \text{ mm}$ ), compression joint on the floor side

Schöck Isokorb® type K/KF: Indirect support, installation in conjunction with prefabricated slabs(here:  $h \leq 200$  mm), compression joint on the floor side

### A Hazard note: Compression joints

Precast/Compression joints

Compression joints are joints which, with unfavourable loading combination, remain always in compression. The underside of a cantilever balcony is always a compression zone. If the cantilever balcony is a precast part or an element slab, and/or the floor is an element slab, then the definition of the standard is effective.

- Compression joints are to be indicated in the formwork and reinforcement drawing!
- Compression joints between precast parts are always to be grouted using in-situ concrete. This also applies for compression joints with the Schöck Isokorb<sup>®</sup>!
- ▶ With compression joints between precast parts (on the inner slab or balcony side) and the Schöck Isokorb<sup>®</sup> an in-situ concrete resp. pour of ≥ 100 mm width is to be cast. This is to be entered in the working drawings.
- ▶ We recommend the installation of the Schöck Isokorb<sup>®</sup> and the pouring of the balcony-side compression joint already in the precast concrete plant.

#### TI Schöck Isokorb®/GB/2017.1/January

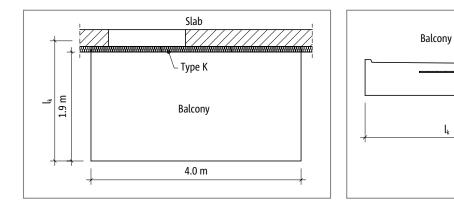
Slab

100

190

# Design example

### Example calculation



### Static system and load assumptions

Geometry:	Projection length	l <sub>k</sub> = 2.06 m
	Balcony slab thickness	h = 190 mm
Design loads:	Balcony slab and screed	g = 6.25 kN/m <sup>2</sup>
	Service load	q = 2.5 kN/m <sup>2</sup>
	Edge load (balustrade)	g <sub>R</sub> = 1.5 kN/m
Explosure classes:	External XC 4	
	Internal XC 1	
Selected:	Concrete strength class C25/3	0 for floor and C32/ 40 for balcony
	Concrete cover $c_v = 35 \text{ mm for}$	Isokorb <sup>®</sup> tension bars
Connection geometry:	No height offset, no floor dow	Instand beam, no balcony upstand
Support floor:	Floor edge directly supported	
Support balcony:	Restraint of cantilever slab us	ing type K

### **Recommendation on slenderness**

Geometry:	Projection length	l <sub>k</sub> = 2.06 m
	Balcony slab thickness	h = 190 mm
	Concrete cover	CV35
	Maximum projection length	$l_{k,max}$ = 2.17 m (from table, see page 61) > $l_k$

### Proof of limits of load-bearing capacity (moment stress and shear force)

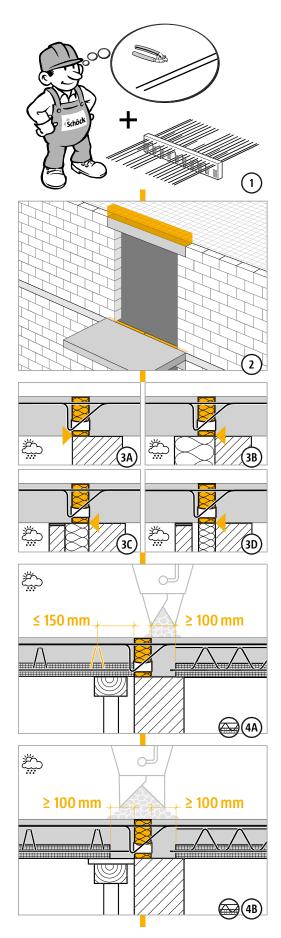
Internal forces:	M <sub>Ed</sub> M <sub>Ed</sub> V <sub>Ed</sub> V <sub>Ed</sub>	$= -[(\gamma_{G} \cdot g_{Q} + \gamma \cdot q) \cdot l_{k}^{2}/2 + \gamma_{G} \cdot g_{R} \cdot l_{k})]$ = -[(1.35 \cdot 6.25 + 1.5 \cdot 2.5) \cdot 2.06 <sup>2</sup> /2 + 1.35 \cdot 1.5 \cdot 2.06)] = -30.0 kNm/m = +(\gamma_{G} \cdot g + \gamma_{q} \cdot q) \cdot l_{k} + \gamma_{G} \cdot g_{R} = +(1.35 \cdot 6.25 + 1.5 \cdot 2.5) \cdot 2.06 + 1.35 \cdot 1.5 = +27.1 kN/m
Selected:	<mark>Schöck Is</mark> m <sub>Rd</sub> v <sub>Rd</sub> tan α	sokorb® type K35-CV35-V6-H190 = -31.9 kNm/m (see page 57) > m <sub>Ed</sub> = +43.5 kN/m (see page 57) > v <sub>Ed</sub> = 0.7 % (see page 60)

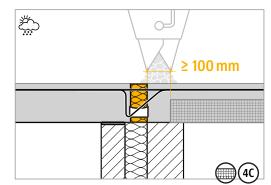
# Design example

### Serviceability limit state (deflection/precamber)

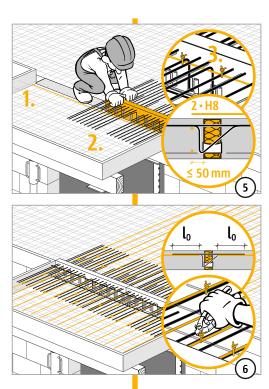
Deflection factor:	tan $\alpha$	= 0.7 (from table, see page	e 60)
Selected load combination:	g + q/2		
	(Recomm	endation for the determination	on of the precamber from Schöck Isokorb®)
	Determin	e m <sub>üd</sub> in the ultimate limit sta	ate
	m <sub>pd</sub>	$= -[(\gamma_G \cdot g + \gamma_Q \cdot q/2) \cdot l_k^2/2$	+ $\gamma_{G} \cdot g_{R} \cdot l_{k}$ ]
	m <sub>pd</sub>	= -[(1.35 · 6.25 + 1.5 · 2.5/2	$2) \cdot 2.06^2/2 + 1.35 \cdot 1.5 \cdot 2.06] = -26.0 \text{ kNm/m}$
	р	= [tan $\alpha \cdot l_k \cdot (m_{pd} / m_{Rd})] \cdot 1$	.0 [mm]
	р	= [0.7 · 2.06 · (26.0/31.9)] ·	10 = 11.8 mm
Arrangement of expansion jo	oint	Length of balcony :	4.00 m < 11.30 m
	=> No exp	pansion joints required	

# **Installation instructions**





<sup>(</sup>AA)-(4C) Without fail fill compression joint with in-situ concrete! Joint width ≥ 100 mm.







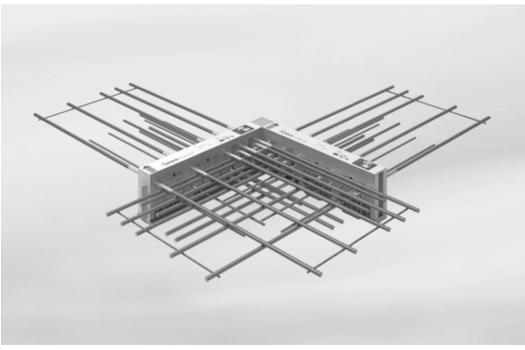
Κ

# 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- Has the additional proportionate deflection resulting from the Schöck Isokorb<sup>®</sup> been taken into account?
- □ Is the drainage direction taken into account with the resulting camber information? Is the degree of camber entered in the working drawings?
- □ Is the minimum slab thickness H<sub>min</sub> for the respective Schöck Isokorb<sup>®</sup> type taken into account?
- Are the recommendations for the limitation of the slenderness observed?
- Are the maximum allowable expansion joint spacings taken into account?
- Are the Schöck FEM guidelines taken into acount with the calculation using FEM?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are planned existing horizontal loads e.g. from wind pressure taken into account? Are additional Schöck Isokorb<sup>®</sup> supplementary type HP or supplementary type EQ required for this?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Have the required in-situ concrete strips for the type K and type KF, in conjunction with inner slab elements (width  $\geq$  100 mm from compression element), been charted in the implementation plans?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- With precast balconies are possibly necessary gaps for the front side transportation anchors and downpipes with internal drainage taken into account? Is the maximum centre distance of 300 mm for the Isokorb<sup>®</sup> bars observed?
- □ Is the increased minimum slab thickness (≥ 180 mm) and the required 2nd position (-CV50) been taken into account with the corner balcony?
   Is a type K-CV50 (2nd position) planned in the connection to the K-corner sub-member?
- □ Is, instead of Isokorb<sup>®</sup> type K, the type K-HV, K-BH, K-WO, K-WU (from page 93) or special design required with connect with height offset or to a wall?

Κ

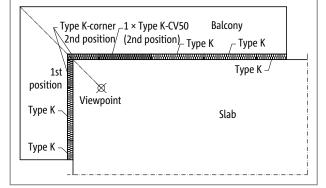
# Schöck Isokorb® type K-corner

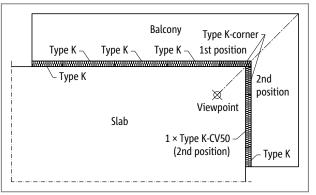


Schöck Isokorb® type K-corner

**Schöck Isokorb® type K-corner** Suitable for cantilevered corner balconies. It transfers negative moments and positive shear forces.

# **Element arrangement | Installation cross sections**





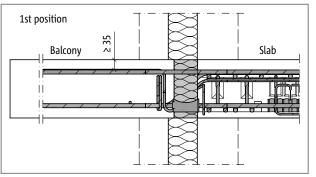
2nd position

Ш

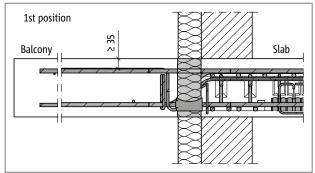
Balcony

Schöck Isokorb® type K-corner: Balcony with outside corner freely cantilevered Schöck Isokorb® type K-corner: Balcony with outside corner freely cantilevered

Slab



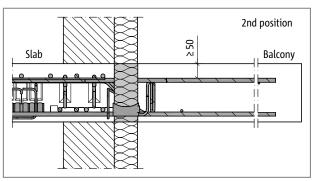
Schöck Isokorb® type K-corner: Section 1st position; connection with nonload-bearing cavity walls



Schöck Isokorb® type K-corner: Section 1st position; connection with thermal insulation composite system (TICS)

< 50

Schöck Isokorb® type K-corner: Section 2nd position; connection with nonload-bearing cavity walls



Schöck Isokorb® type K-corner: Section 2nd position; connection with thermal insulation composite system (TICS)

#### i **Element arrangement**

- Subcomponent 1st position and subcomponent 2nd position of the Schöck Isokorb® type K-corner cannot be exchanged.
- In the connection to a Schöck Isokorb® type K-corner subcomponent 2nd position a component Schöck Isokorb® type K-CV50 (2nd position) is required.



K-corner

concrete

# Product selection | Type designations | Special designs

### Schöck Isokorb® type K-corner variants

The Schöck Isokorb® type K-corner always consists of a subcomponent 1st position and a subcomponent 2nd position.

The configuration of the Schöck Isokorb® type K-corner can be varied as follows:

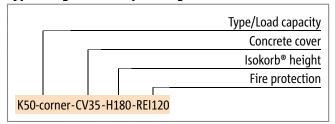
- Load-bearing level:
- K20-corner, K30-corner, K50-corner
- Combination:
- e.g. K20-CV35 with K20-corner-CV35
- Arrangement:

   2 components: Subcomponent 1st position, subcomponent 2nd position
   1st position: Left from the viewpoint on the floor
   2nd position: Right from the viewpoint on the floor

   Fire resistance class:

   R0: Standard
   REI120: for K20-corner to K50-corner

### Type designations in planning documents



### 🤨 Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

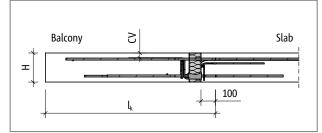
In accordance with approval heights up to 500 mm are possible.

K-corner

# C25/30 design

Schöck Isokorb® type		K20-corner	K30-corner	K50-corner			
Design values with	Concrete cover CV [mm]		Concrete strength class ≥ C25/30				
with	CV30	CV35	M <sub>Rd,y</sub> [kNm] pe	d 2nd position			
		180	-14.3	-28.7	-32.9		
	180		-15.1	-30.4	-34.8		
		190	-16.0	-32.0	-36.6		
	190		-16.9	-33.6	-38.4		
		200	-17.7	-35.2	-40.2		
	200		-18.6	-36.8	-42.0		
		210	-19.4	-38.4	-43.9		
lsokorb® height	210		-20.3	-40.0	-45.7		
H [mm]		220	-21.2	-41.6	-47.5		
	220		-22.0	-43.2	-49.3		
		230	-22.9	-44.8	-51.2		
	230		-23.7	-46.4	-53.0		
		240	-24.6	-48.0	-54.8		
	240		-25.5	-49.6	-56.6		
		250	-26.3	-51.2	-58.5		
	250		-27.2	-52.8	-60.3		
			V <sub>Rd,z</sub> [kN] per subcomponent 1st position and 2nd position				
Shear force	H = 180	-190 mm	37.3	78.6	91.1		
variant	H ≥ 2	00 mm	37.3	106.7	119.2		

Schöck Isokorb® type	K20-corner		K30-corner		K50-corner	
Schock isokord- type	1st position	2nd position	1st position	2nd position	1st position	2nd position
Isokorb® length [mm]	500	500	620	620	620	620
Tension bars	8 Ø 8	8 Ø 8	5 Ø 14	5 Ø 14	6 Ø 14	6 Ø 14
Compression bars	-	-	3 Ø 14	3 Ø 14	4 Ø 14	4 Ø 14
Pressure bearing	5	5	6	6	6	6
Shear force bars H = 180 - 190 mm	3 Ø 8	3 Ø 8	3 Ø 8 + 2 Ø 10	3 Ø 8 + 2 Ø 10	4 Ø 8 + 2 Ø 10	4 Ø 8 + 2 Ø 10
Shear force bars H ≥ 200 mm	3 Ø 8	3 Ø 8	3 Ø 8 + 2 Ø 12	3 Ø 8 + 2 Ø 12	4 Ø 8 + 2 Ø 12	4 Ø 8 + 2 Ø 12
Special stirrups	-	-	2 Ø 6	2Ø6	2Ø6	2Ø6



Schöck Isokorb® type K-corner: Static system

# C25/30 design

### Notes on design

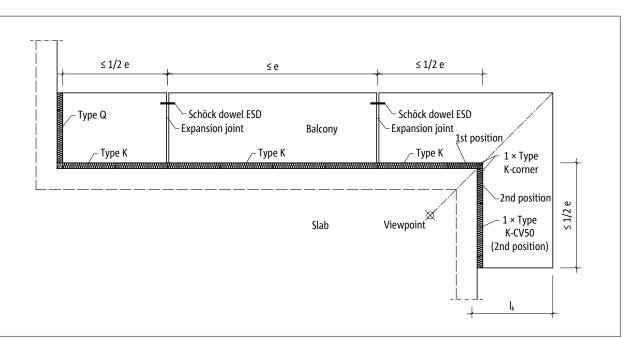
- The Schöck Isokorb<sup>®</sup> type K-corner with small cantilever lengths can also be replaced through the combination Schöck Isokorb<sup>®</sup> type K (1st position) and Schöck Isokorb<sup>®</sup> type K-CV50 (2nd position).
- The design takes place according to F. Leonhardt's "Vorlesung über Massivbau" ["Lecture on solid construction"] Part 3, Chap. 8.3.4.
- The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- Note FEM guidelines if a FEM program is to be used for design.
- The deflection and required precamber of the balcony corner is to be determined depending on the overall system and the direction of drainage.

# **Expansion joint spacing**

### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies. The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.

#### K-corner



Schöck Isokorb® type K-corner: Expansion joint spacing

# **Expansion joint spacing**

Schöck Isokorb® type		K20-corner	K30-corner, K50-corner
Maximum expansion joint space	ng	e [m]	
Insulating element thickness [mm]	80	13.5	10.1

Schöck Isokorb® type		K20-corner	K30-corner, K50-corner	
Maximum expansion joint spacing from fixed point		e/2 [m]		
Insulating element thickness [mm]	80	6.8	5.1	

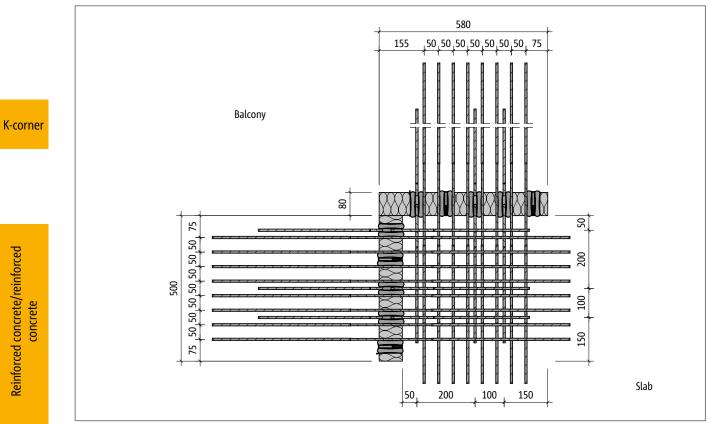
### Edge distances

The Schöck Isokorb<sup>®</sup> must be so arranged at the expansion joint that the following conditions are met:

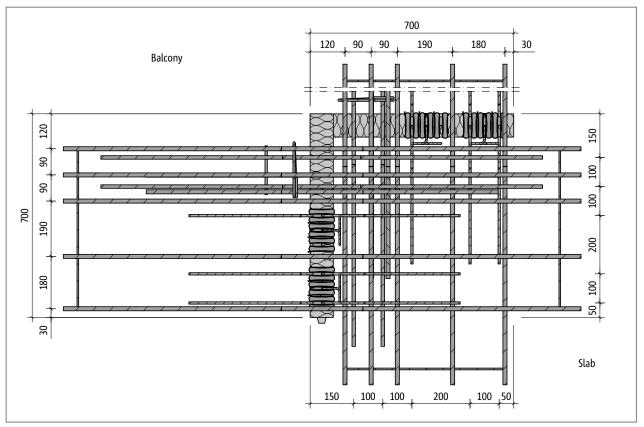
- For the centre distance of the tension bars from the free edge or from the expansion joint:  $e_R \ge 50$  mm and  $e_R \le 150$  mm applies.
- For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

corner

# **Product description**

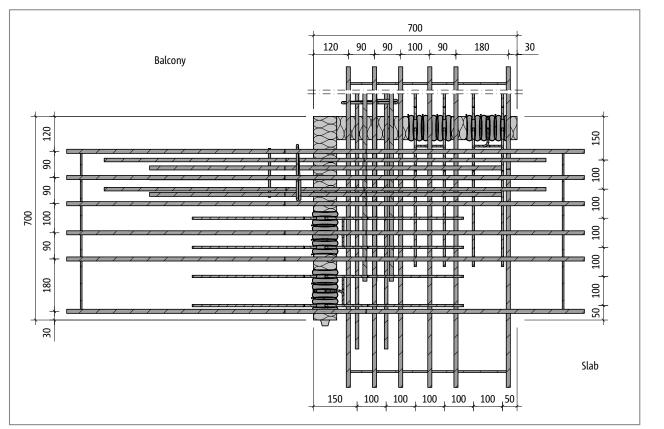


Schöck Isokorb® type K20-corner: Product layout



Schöck Isokorb® type K30-corner: Product layout

# **Product description**



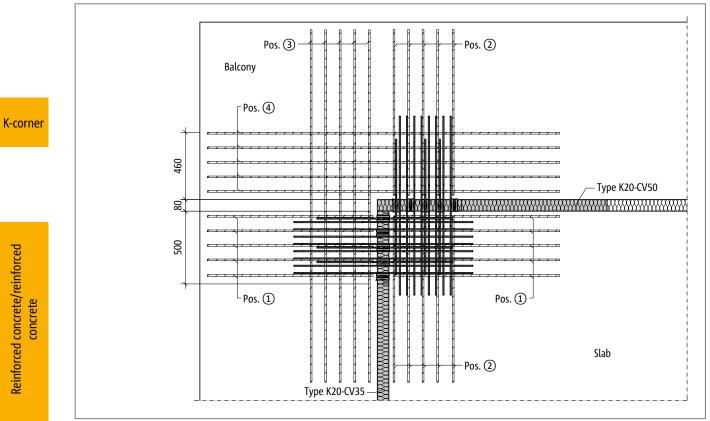
Schöck Isokorb<sup>®</sup> type K50-corner: Product layout

### Product information

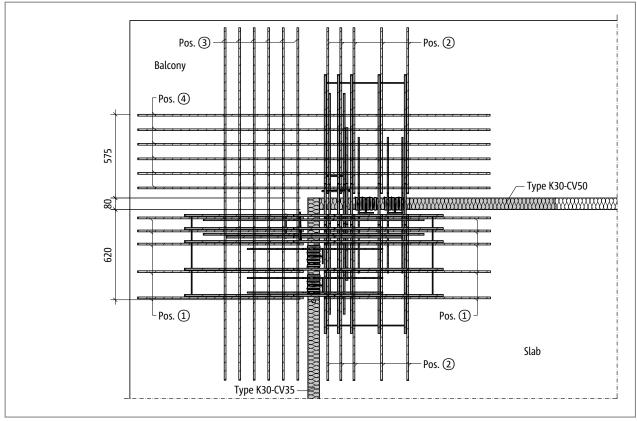
Download further product plan views and cross-sections at www.schoeck.co.uk/download

K-corner

# **On-site reinforcement**

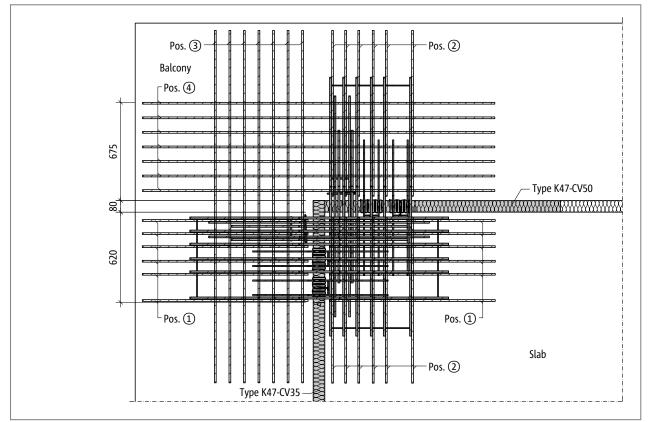


Schöck Isokorb® type K20-corner: On-site reinforcement (top position)



Schöck Isokorb® type K30-corner: On-site reinforcement (top position)

# **On-site reinforcement**



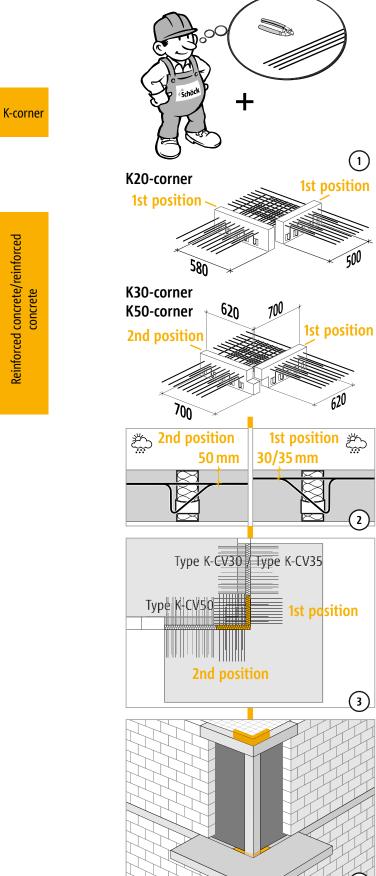
Schöck Isokorb® type K50-corner: On-site reinforcement (top position)

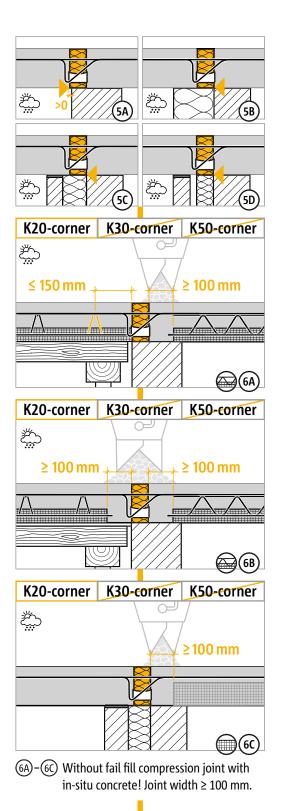
Schöc	Schöck Isokorb® type		K30-corner	K50-corner			
On-site reinforcement	Location	Concrete strength class ≥ C25/30					
Pos. 1 Overlapping	reinforcement (1st position)						
Pos. 1	Balcony/floor side	2•5•H12@100	2 • 5 • H16	2 • 6 • H16			
Pos. 1 Bar length	Balcony/floor side	l <sub>k</sub> - 70 mm	l <sub>k</sub> - 70 mm	l <sub>k</sub> - 70 mm			
Pos. 2 Overlapping	Pos. 2 Overlapping reinforcement(2nd position)						
Pos. 2	Balcony/floor side	2•5•H12@100	2 • 5 • H16	2 • 6 • H16			
Pos. 2 Bar length	Balcony/floor side	l <sub>k</sub> - 70 mm	l <sub>k</sub> - 70 mm	l <sub>k</sub> - 70 mm			
Pos. 3 Bar steel alon	g the insulation joint (1st pos	ition)					
Pos. 3	Balcony side	5•H12@100	6•H16@100	7•H16@100			
Pos. 3 Bar length	Balcony side	2 × l <sub>k</sub>	2 × l <sub>k</sub>	$2 \times l_k$			
Pos. 4 Bar steel alon	Pos. 4 Bar steel along the insulation joint (2nd position)						
Pos. 4	Balcony side	5•H12@100	6•H16@100	7∙H16@100			
Pos. 4 Bar length	Balcony side	2 × l <sub>k</sub>	2 × l <sub>k</sub>	$2 \times l_k$			

### Information about on-site reinforcement

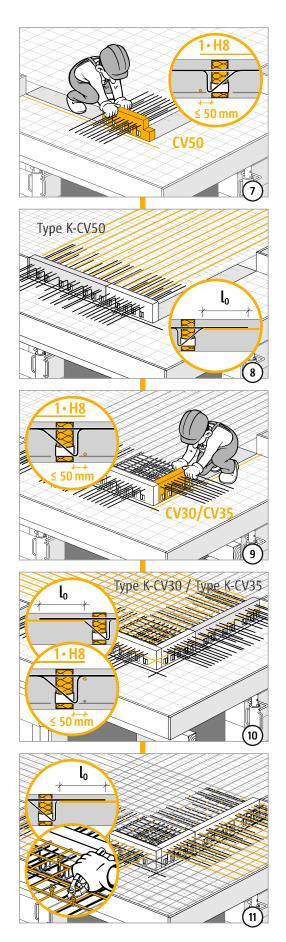
- > The suspenson reinforcement and edging along the insulation joint is factory-integrated.
- Design of the overlap joints, precamber of the balcony slab and concrete cover according to the details from the structural engineer.
- With concreting, uniform filling and compacting on both sides is required for the positional security of the Schöck Isokorb<sup>®</sup>.
- The indicative minimum concrete strength class of the external structural component is C32/40.

# **Installation instructions**





# **Installation instructions**







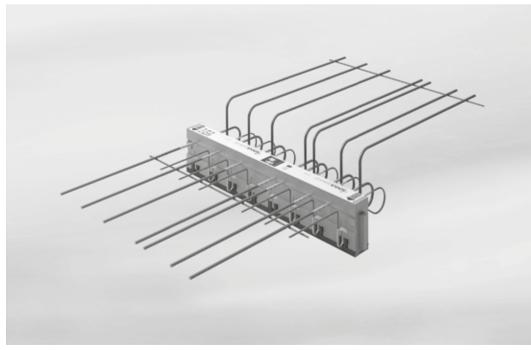
K-corner

# 🗹 Check list

- With the corner balcony has the required 2nd position (-CV50) been taken into account?
   In the connection to the Schöck Isokorb®type K-corner (2nd position) is a Schöck Isokorb® type K-CV50 planned?
- □ Is the minimum slab thickness (H<sub>min</sub> = 180 mm) of the Schöck Isokorb<sup>®</sup> type K-corner taken into account?
- Are the recommendations for the limitation of the slenderness observed?
- Are the maximum allowable expansion joint spacings taken into account?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Have the in-situ concrete strips (width ≥ 100 mm from insulation body of the Schöck Isokorb®type K20-corner, width ≥ 200 mm from insulation body of the Schöck Isokorb® type K30-corner and type K50-corner) been charted in the implementation plans?
- Has the cantilevered system length or the system support width been taken as a basis?
- Are the Schöck FEM guidelines taken into acount with the calculation using FEM?
- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- With the selection of the design table is the relevant concrete cover taken into account?
- Has the additional proportionate deflection resulting from the Schöck Isokorb<sup>®</sup> been taken into account?
- □ Is the drainage direction taken into account with the resulting camber information? Is the degree of camber entered in the working drawings?
- Are planned existing horizontal loads e.g. from wind pressure taken into account? Are additional Schöck Isokorb<sup>®</sup> supplementary type HP or supplementary type EQ required for this?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- With precast balconies are possibly necessary gaps for the front side transportation anchors and downpipes with internal drainage taken into account? Is the maximum centre distance of 300 mm for the Isokorb<sup>®</sup> bars observed?
- □ Is, instead of Isokorb<sup>®</sup> type K, the type K-HV, K-BH, K-WO, K-WU (from page 93) or special design required with connect with height offset or to a wall?

K-corner

# Schöck Isokorb® type K-HV, K-BH, K-WO, K-WU



Schöck Isokorb® type K-HV

#### Schöck Isokorb® type K-HV

Suitable for cantilevered lower lying balconies. The balcony lies lower than the floor slab. It transfers negative moments and positive shear forces.

#### Schöck Isokorb® type K-BH

Suitable for cantilevered higher lying balconies. The balcony lies higher than the floor slab. It transfers negative moments and positive shear forces.

#### Schöck Isokorb® type K-WO

Suitable for cantilevered balconies, which are connected to a reinforced concrete wall at the top. It transfers negative moments and positive shear forces.

#### Schöck Isokorb® type K-WU

Suitable for cantilevered balconies, which are connected to a reinforced concrete wall at the bottom. It transfers negative moments and positive shear forces.

# Lower lying balconies with Schöck Isokorb® type K

### <sup>1</sup> height offset h<sub>ν</sub> ≤ h<sub>D</sub> - c<sub>a</sub> - d<sub>s</sub> - c<sub>i</sub>

▶ If  $h_v \le h_D - c_a - d_s - c_i$  then the Schöck Isokorb<sup>®</sup> type K can be selected with straight tension bar.

h<sub>v</sub> = Height offset

- h<sub>D</sub> = Floor thickness
- c<sub>a</sub> = Outer concrete cover
- d<sub>s</sub> = Diameter tension bar Isokorb
- c<sub>i</sub> = Required inner concrete covern
- H = Isokorb height

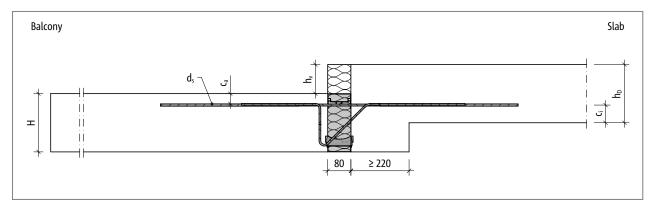
Example: Schöck Isokorb® type K47-CV35

 $h_D$  = 180 mm,  $c_a$  = 35 mm,  $d_s$  = 8 mm,  $c_i$  = 30 mm

max. h<sub>v</sub> = 180 - 35 - 8 - 30 = 107 mm

Recommendation: Downstand beam width at least 220 mm

With floor-side arrangement of element slabs for  $c_i$  the element slab thickness +  $Ø_s$  is to be applied.



Schöck Isokorb® type K: Smaller height offset downwards (balcony lying lower)

### Height offset h<sub>v</sub> > h<sub>D</sub> - c<sub>a</sub> -d<sub>s</sub> -c<sub>i</sub>

If the condition  $h_V \le h_D - c_a - d_s - c_i$  not met, the connection can be implemented using these variants:

- K-HV10-CV35 for height offsets of 90 mm to 140 mm
- ▶ K-HV15-CV35 for height offsets of 150 mm to 190 mm
- K-HV20-CV35 for height offsets of 200 mm to 240 mm

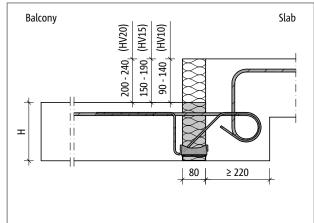
K-H\

K-BH

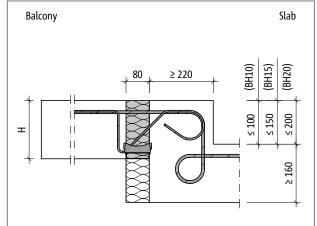
K-WO

# Installation cross sections

### Lower lying balcony



### Higher lying balcony



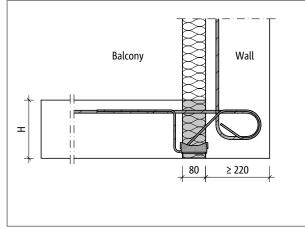
Schöck Isokorb® type K-BH: Higher lying balcony and external insulation

Schöck Isokorb® type K-HV: Lower lying balcony and exterior insulation

### Downstand/upstand beam width

- at least 220 mm
- > Special designs are also available for lower downstand/upstand beam widths.

### Wall connection upwards

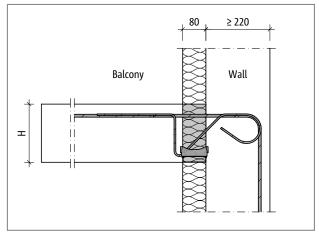


Schöck Isokorb $^{\circledast}$  type K-WO: Wall connection upwards with external insulation

### Wall thickness

- at least 220 mm
- Special designs are also available for lower wall thicknesses.

### Wall connection downwards



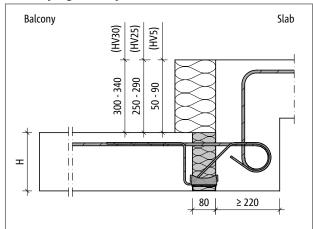
Schöck Isokorb $^{\otimes}$  type K-WU: Wall connection downwards with external insulation

K-BH K-WO

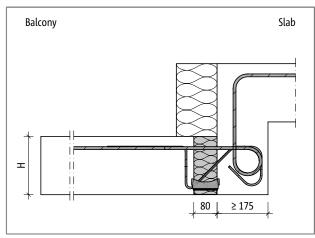
\_\//I

# **Special designs**

### Lower lying balcony

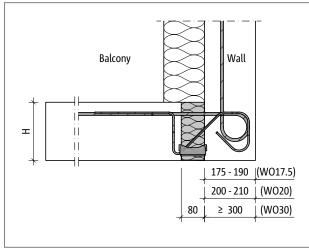


Schöck Isokorb® type K-HV: Lower lying balcony and exterior insulation



Schöck Isokorb® type K-HV: Lower lying balcony and exterior insulation

### Wall connection upwards

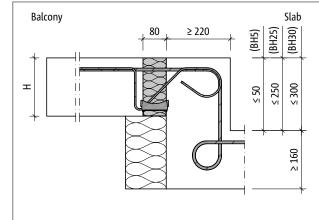


Schöck Isokorb $^{\otimes}$  type K-WO: Wall connection upwards with external insulation

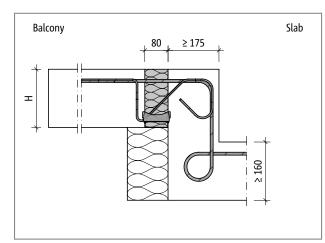
### Special designs

- The geometric dimensions presented can be implemented using special designs. Contact is the application engineering dept. (contact see page 3).
- > Design values can deviate from the standard products.

### Higher lying balcony

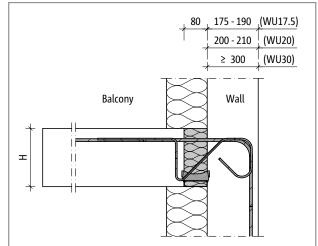


Schöck Isokorb® type K-BH: Higher lying balcony and external insulation



Schöck Isokorb® type K-BH: Higher lying balcony and external insulation

### Wall connection downwards



Schöck Isokorb® type K-WU: Wall connection downwards with external insulation

K-HV

K-BH

K-WO

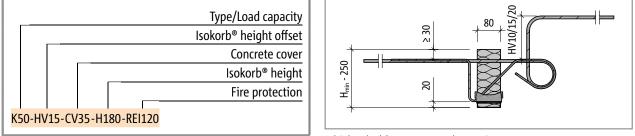
# **Product selection | Type designations | Special designs**

### Schöck Isokorb® type K-HV variants

The configuration of the Schöck Isokorb® type K-HV can be varied as follows:

- Load-bearing level: K20-HV, K30-HV, K50-HV, K60-HV
- Connection geometry: HV10 = Isokorb<sup>®</sup> height offset: 90 - 140 mm HV15 =Isokorb<sup>®</sup> height offset: 150 - 190 mm HV20 = Isokorb<sup>®</sup> height offset: 200 - 240 mm
- Concrete cover of the tension bars: CV30 = 30mm, CV35 = 35 mm, CV50 = 50 mm (e.g.: K50-HV15-CV35-V6-H200)
   Shear force variant:
  - Number and diameter of the shear force bars V6, V8 available only with K60-...; varying in number and in diameter of the shear force bars
- Fire resistance class: R0 (Standard), REI120

### Type designations in planning documents



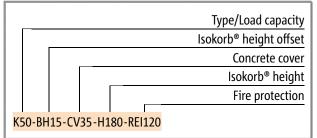
Schöck Isokorb® type K-HV: Product section

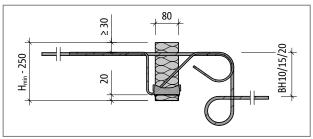
### Schöck Isokorb® type K-BH variants

The configuration of the Schöck Isokorb® type K-BH can be varied as follows:

- Load-bearing level: K20-BH, K30-BH, K50-BH, K60-BH
- Connection geometry:
  - BH10 = Isokorb<sup>®</sup> height offset: ≤ 100 mm
  - BH15 = Isokorb<sup>®</sup> height offset:  $\leq$  150 mm
  - BH20 = Isokorb<sup>®</sup> height offset:  $\leq$  200 mm
- Concrete cover of the tension bars:
   CV30 = 30mm, CV35 = 35 mm, CV50 = 50 mm (e.g.: K50-BH15-CV35-V6-H200)
- Shear force variant: Number and diameter of the shear force barsV6, V8 available only with K60-...; varying in number and in diameter of the shear force bars
- Fire resistance class: R0 (Standard), REI120

### Type designation in planning documents





Schöck Isokorb® type K-BH: Product section

### Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

K-BH

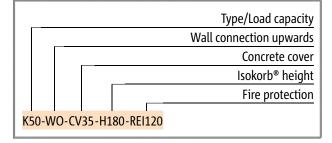
# **Product selection | Type designations | Special designs**

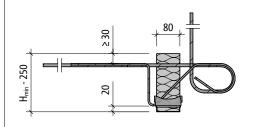
### Schöck Isokorb® type K-WO variants

The configuration of the Schöck Isokorb® type K-WO can be varied as follows:

- Load-bearing level: K20-WO, K30-WO, K50-WO, K60-WO
- Connection geometry:
- WO = Connection to a wall upwards
- Concrete cover of the tension bars:
  - CV30 = 30mm, CV35 = 35 mm, CV50 = 50 mm (e.g.: K50-WO-CV35-V6-H200)
- Shear force variant: Number and diameter of the shear force bars V6, V8 available only with K60-...; varying in number and in diameter of the shear force bars
- Fire resistance class: R0 (Standard), REI120

### Type designation in planning documents





Schöck Isokorb® type K-WO: Product section

### Schöck Isokorb® type K-WU variants

The configuration of the Schöck Isokorb® type K-WU can be varied as follows:

- Load-bearing level: K20-WU, K30-WU, K50-WU, K60-WU
- Connection geometry:

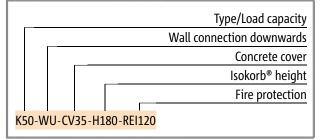
WU = connection to a wall downwards

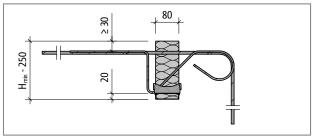
- Concrete cover of the tension bars:
  - CV30 = 30mm, CV35 = 35 mm, CV50 = 50 mm (e.g.: K50-WU-CV35-V6-H200)
- Shear force variant: Number and diameter of the sh

Number and diameter of the shear force bars V6, V8 available only with K60-...; varying in number and in diameter of the shear force bars

Fire resistance class: R0 (Standard), REI120

#### Type designation in planning documents





Schöck Isokorb® type K-WU: Product section

### Special designs

TI Schöck Isokorb®/GB/2017.1/January

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

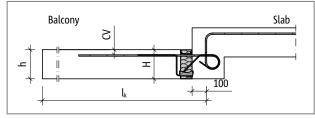
K-H\

K-BH K-WO

# C25/30 design

Schöc	k Isokorb	® type		K20-HV10/15/20 K20-BH10/15/20 K20-WO K20-WU	K30-HV10/15/20 K30-BH10/15/20 K30-WO K30-WU	K50-HV10/15/20 K50-BH10/15/20 K50-WO K50-WU	K60-HV10/15/20 K60-BH10/15/20 K60-WO K60-WU		
Design values with	Cor	ncrete co CV [mm]			Concrete strength class ≥ C25/30				
WILLI	CV30	CV35	CV50	m <sub>Rd,y</sub> [kNm/m]					
		160		-14.9	-20.8	-28.0	-36.4		
	160		180	-15.7	-22.0	-29.7	-38.6		
		170		-16.6	-23.2	-31.4	-40.8		
	170		190	-17.4	-24.4	-33.1	-43.1		
		180		-18.3	-25.6	-34.8	-45.3		
	180		200	-19.1	-26.8	-36.5	-47.5		
		190		-20.0	-28.0	-38.2	-49.7		
	190		210	-20.8	-29.2	-40.0	-51.9		
		200		-21.7	-30.4	-41.7	-54.2		
lsokorb® height	200		220	-22.5	-31.6	-43.4	-56.4		
H [mm]		210		-23.4	-32.7	-45.1	-58.6		
	210		230	-24.2	-33.9	-46.8	-60.8		
		220		-25.1	-35.1	-48.5	-63.0		
	220		240	-26.0	-36.3	-50.2	-65.3		
		230		-26.8	-37.5	-51.9	-67.5		
	230		250	-27.7	-38.7	-53.6	-69.7		
		240		-28.5	-39.9	-55.3	-71.9		
	240			-29.4	-41.1	-57.0	-74.1		
		250		-30.2	-42.3	-58.7	-76.4		
	250			-31.1	-43.5	-60.4	-78.6		
					V <sub>Rd,z</sub> [	kN/m]			
Shear force	V6			32.9	49.4	49.4	65.8		
variant	V8			-	-	-	76.8		

Schöck Isokorb® type	K20-HV10/15/20 K20-BH10/15/20 K20-WO K20-WU	K30-HV10/15/20 K30-BH10/15/20 K30-WO K30-WU	K50-HV10/15/20 K50-BH10/15/20 K50-WO K50-WU	K60-HV10/15/20 K60-BH10/15/20 K60-WO K60-WU
Isokorb® length [mm]	1000	1000	1000	1000
Tension bars	5 Ø 10	7 Ø 10	10 Ø 10	13 Ø 10
Shear force bars V6	4 Ø 6	6 Ø 6	6 Ø 6	6 Ø 8
Shear force bars V8	-	-	-	7 Ø 8
Pressure bearing (piece)	6	8	10	12
Special stirrup (piece)	-	-	-	4



Schöck Isokorb® type K-HV: Static system

# C25/30 design

### Notes on design

- With CV50, H = 180 mm is the lowest Isokorb<sup>®</sup> height, this requires a minimum slab thickness of h = 180 mm.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- The indicative minimum concrete strength class of the external structural component is C32/40.
- Note FEM guidelines if a FEM program is to be used for design.

# **Deflection/Camber**

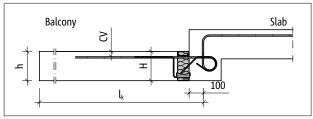
### Deflection

The deflection factors given in the table (tan  $\alpha$  [%]) result alone from the deflection of the Schöck Isokorb<sup>®</sup> under 100% steel utilisation. They serve for the estimation of the required camber. The total arithmetic camber of the balcony slab formwork results from the calculation according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA plus the deflection from Schöck Isokorb<sup>®</sup>. The camber of the balcony slab formwork to be given by the structural engineer/designer in the implementation plans (Basis: Calculated total deflection from cantilever slab + floor rotation angle + Schöck Isokorb®) should be so rounded that the scheduled drainage direction is maintained (round up: with drainage to the building facade, round down: with drainage towards the cantilever slab end).

### Deflection (p) as a result of Schöck Isokorb®

Deflection (p) as a result of	JI JUIUUK ISUN	
	р	= tan $\alpha \cdot l_k \cdot (m_{pd} / m_{Rd}) \cdot 10 \text{ [mm]}$
Factors to be applied		
	$\tan \alpha$	= apply value from table
	l <sub>k</sub>	= cantilever length [m]
	$\mathbf{m}_{pd}$	= relevant bending moment [kNm/m] in the ultimate limit state for the determination of the p [mm] from Schöck Isokorb <sup>®</sup> .
		The load combination to be applied for the deflection is determined by the structural engineer.
		(Recommendation: Load combination for the determination of the camber p : determine $q+q/2$ , $m_{od}$ in the ultimate limit state)
	m <sub>Rd</sub>	= maximum design moment [kNm/m] of the Schöck Isokorb®
Calculation example see r	76	

### Calculation example see page 76





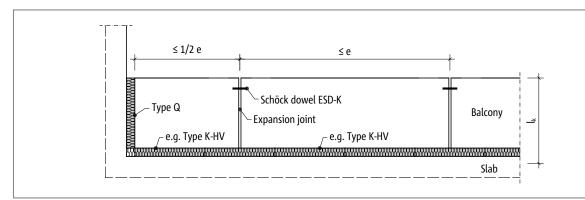
Schöck Isol	korb® type	K-HV, -BH,	-WO, -WU			
Deflection factors when	tan α [%]					
Deflection factors when		CV30/CV35	CV50			
	160	0.9	-			
	170	0.8	-			
	180	0.7	0.8			
	190	0.7	0.8			
lsokorb®	200	0.6	0.7			
height H [mm]	210	0.6	0.6			
[]	220	0.5	0.6			
	230	0.5	0.5			
	240	0.5	0.5			
	250	0.4	0.5			

# Slenderness

### Slenderness

In order to safeguard the serviceability limit state we recommend the limitation of the slenderness to the following maximum cantilever lengths max  $l_k$  [m]:

Schöck Isok	orb® type	K-HV, -BH, -WO, -WU						
maximum cantilever length with		l <sub>k,max</sub> [m]						
		CV30	CV35	CV50				
Isokorb® height H [mm] 220 230 240 250	160	1.81	1.74	-				
	170	1.95	1.88	-				
	180	2.10	2.03	1.81				
	190	2.25	2.17	1.95				
	200	2.39	2.32	2.10				
	210	2.54	2.46	2.25				
	220	2.68	2.61	2.39				
	230	2.83	2.76	2.54				
	240	2.98	2.90	2.68				
	250	3.12	3.05	2.83				



Schöck Isokorb® type K-HV: Formation of expansion joints with longitudinally relocatable shear force dowel, e.g. Schöck dowel

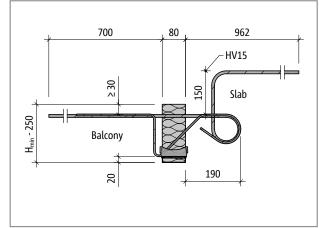
Schöck Isokorb® type	K-HV, -BH, -WO, -WU	
Maximum expansion joint spacing e	e [m]	
Insulating element thickness [mm] 80	13.0	

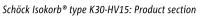
### Edge distances

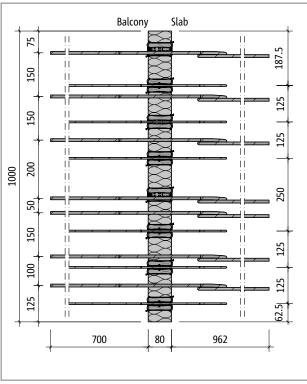
The Schöck Isokorb® must be so arranged at the expansion joint that the following conditions are met:

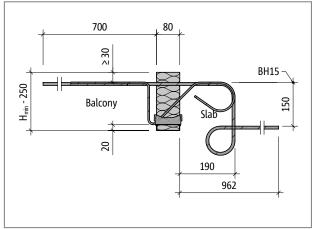
- For the centre distance of the tension bars from the free edge or from the expansion joint:  $e_R \ge 50$  mm and  $e_R \le 150$  mm applies.
- For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

# **Product description**

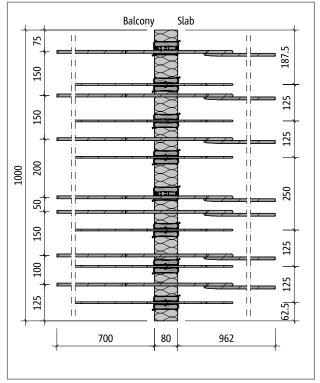








Schöck Isokorb® type K30-BH15: Product section



Schöck Isokorb® type K30-HV15: Product layout



### Product information

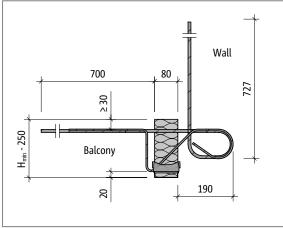
- > Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Minimum height Schöck Isokorb® type K-HV, -BH: H<sub>min</sub> = 160 mm
- On-site spacing of the Schöck Isokorb<sup>®</sup> type K-HV, -BH possible on the unreinforced positions; take into account reduced load-bearing force due to spacing; take into account required edge distances
- Concrete cover of the tension bars: CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm

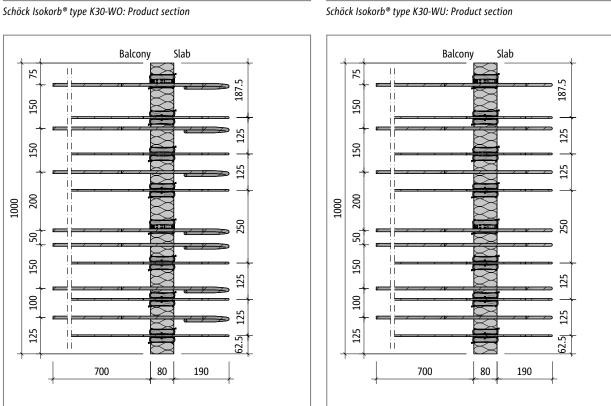
80

190

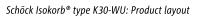
Wall

# **Product description**





Schöck Isokorb® type K30-WO: Product layout



700

200

Balcony

20

H<sub>min</sub> - 250

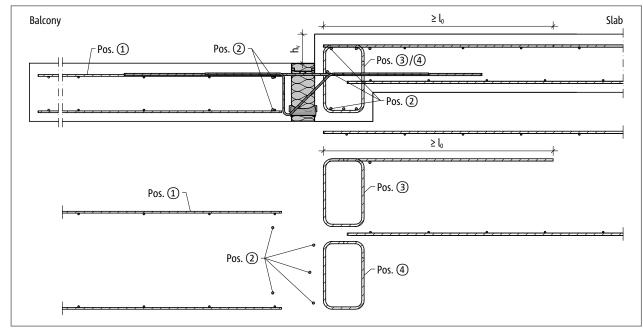
### Product information

- Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Minimum height Schöck Isokorb® type K-WO, -WU: H<sub>min</sub> = 160 mm
- On-site spacing of the Schöck Isokorb® type K-WU,WO possible at the unreinforced points; take into account reduced load-bearing capacity due to spacing; take into account required edge distances
- Concrete cover of the tension bars: CV30 = 30 mm, CV35 = 35 mm, CV50 = 50 mm

745

K-HV

K-BH K-WO



# **On-site reinforcement - Schöck Isokorb® type K**

Schöck Isokorb® type K: On-site reinforcement for small height offset

### Information about on-site reinforcement

- > Due to the reinforcement density in the downstand beam use is recommended to K65 only.
- For the redirection of the tension force on the floor-side, a stirrup reinforcement Pos. 3 is required in the floor edge beam (upper side length l<sub>0,bū</sub>). This stirrup reinforcement Pos.3 safeguards the load transmission from the Schöck Isokorb<sup>®</sup>.
- The shear force reinforcement Pos. 4 conforms to the loading of balcony, floor and the supporting width of the downstand/ upstand beam. Therefore the shear force reinforcement in individual cases is to be verified by the structural engineer.
- The required lateral reinforcement in the upstand beam area is to be verified according to BS EN 1992-1-1 (EC2), 8.7 to 8.8 and BS EN 1992-1-1/NA, NDPs for 8.8.
- > The Schöck Isokorb® type K is to be placed as necessary before the installation of the downstand or upstand reinforcement.
- ▶ Pos. 3: Value for Isokorb® heights between 160 mm and 250 mm may be interpolated.
- Pos. 3: For larger downstand beam widths a reduction of the required reinforcement acc. to the structural engineer's details is possible.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.

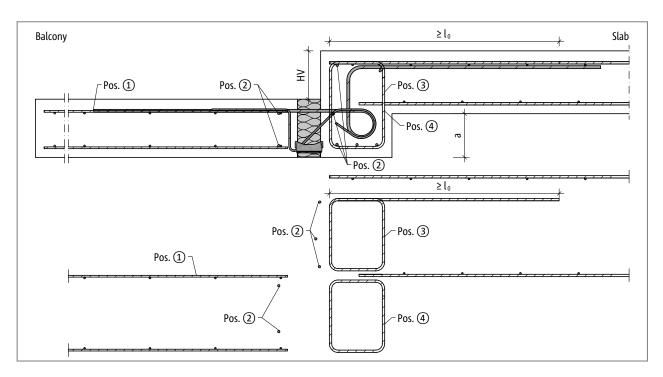
# **On-site reinforcement - Schöck Isokorb® type K**

### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

Schöck Isokorb® type			K10	K20	K25	K35	
On-site reinforcement	Location	Height [mm]	Concrete strength class ≥ C25/30				
Pos. 1 Lapping reinforcement							
Pos. 1 [mm²/m]	Balcony side	160 - 250	201	402	503	604	
Pos. 2 Steel bars alo	Pos. 2 Steel bars along the insulation joint						
Dec. 2	Balcony side	160 - 250	2 • H8	2 • H8	2 • H8	2 • H8	
Pos. 2	Floor side	160 - 250	3 • H8	3 • H8	3 • H8	3 • H8	
Pos. 3 Stirrup reinforcement for the redirection of the tension force							
Pos. 3 [mm²/m]	Floor side	160	266	453	621	674	
		250	406	730	969	1062	
Pos. 4 Stirrup reinforcement acc. to shear force design							
Pos. 4	Floor side	160 - 250	50 Stirrup reinforcement acc. to BS EN 1992-1-1 (EC2), 6.2.3, 9.2.2				

Schöck Isokorb® type			K45	K47	K55	K65	
On-site reinforcement	Location	Height [mm]	Concrete strength class ≥ C25/30				
Pos. 1 Lapping reinf	Pos. 1 Lapping reinforcement						
Pos. 1 [mm <sup>2</sup> /m]	Balcony side	160 - 250	704	792	905	1018	
Pos. 2 Steel bars alo	Pos. 2 Steel bars along the insulation joint						
Dec. 2	Balcony side	160 - 250	2 • H8	2 • H8	2 • H8	2 • H8	
Pos. 2	Floor side	160 - 250	3 • H8	3 • H8	3 • H8	3 • H8	
Pos. 3 Stirrup reinforcement for the redirection of the tension force							
Pos. 3 [mm²/m]	Floor side	160	821	889	1005	1120	
		250	1320	1441	1651	1859	
Pos. 4 Stirrup reinforcement acc. to shear force design							
Pos. 4	Floor side	160 - 250	<b>250</b> Stirrup reinforcement acc. to BS EN 1992-1-1 (EC2), 6.2.3, 9.2.2				



# **On-site reinforcement - Schöck Isokorb® type K-HV**

### **Recommendation for the on-site connection reinforcement**

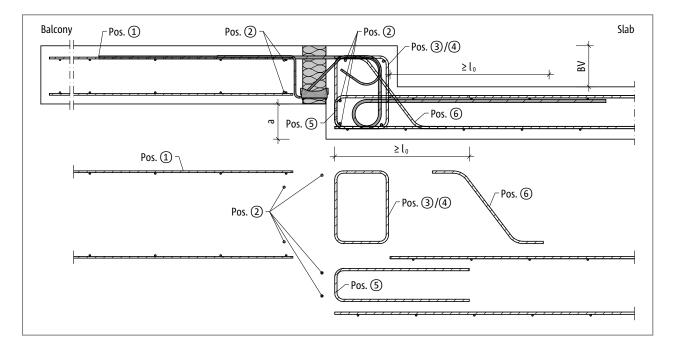
Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

Schöck Isokorb® type		K20-HV	K30-HV	K50-HV	K60-HV	
On-site reinforcement	Location		Concrete strength class ≥ C25/30			
Pos. 1 Lapping reinforcement						
Pos. 1 [mm²/m]	Balcony side	393	550	785	1020	
Pos. 2 Steel bars along the insulation joint						
Pos. 2	Balcony side/downstand beam	5 • H8	5 • H8	5 • H8	5 • H8	
Pos. 3 Stirrup						
D [	Downstand beam a = 260 mm	749	1084	1591	2065	
Pos. 3 [mm²/m]	Downstand beam a = 135 mm	462	665	946	1203	
Pos. 4 Stirrup						
Pos. 4	Downstand beam	Taking into account of shear forces and moments by the structural engineer				

### Information about on-site reinforcement

- For the redirection of the tension force on the floor-side, a stirrup reinforcement Pos. 3 is required in the floor edge beam (upper side length l<sub>0,bü</sub>). This stirrup reinforcement Pos.3 safeguards the load transmission from the Schöck Isokorb<sup>®</sup>.
- ▶  $l_0$  for  $l_0$  (Ø10) ≥ 570 mm,  $l_0$  (Ø12) ≥ 680 mm and  $l_0$  (Ø14) ≥ 790 mm.
- ▶ Pos. 3 applies for downstand widths b = 220 mm. For b > 220 mm a reduction is possible.
- Pos. 3 is given for two offset dimensions a. In between it can be interpolated.
- ▶ The shear force reinforcement Pos. 4 conforms to the loading of balcony, floor and the supporting width of the downstand/ upstand beam. Therefore the shear force reinforcement in individual cases is to be verified by the structural engineer.
- The required lateral reinforcement in the upstand beam area is to be verified according to BS EN 1992-1-1 (EC2), 8.7 to 8.8 and BS EN 1992-1-1/NA, NDPs for 8.8.
- > The Schöck Isokorb® type K-HV is to be placed as necessary before the installation of the downstand or upstand reinforcement.

K-BH



### **On-site reinforcement - Schöck Isokorb® type K-BH**

#### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

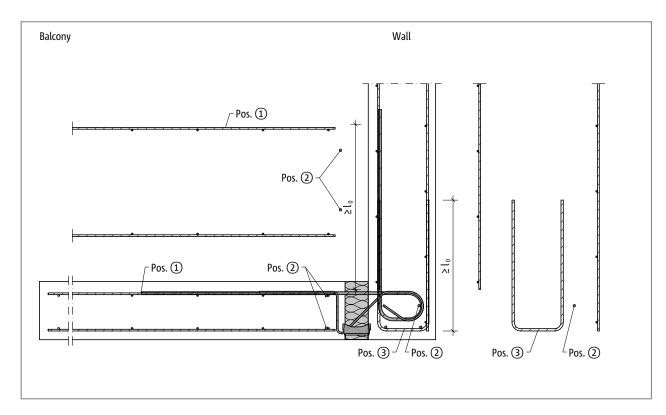
Schöc	k Isokorb® type	K20-BH	K30-BH	K50-BH	K60-BH		
On-site reinforcement	Location	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinf	orcement						
Pos. 1 [mm²/m]	Balcony side	393	550	785	1020		
Pos. 2 Steel bars along the insulation joint							
Pos. 2	Balcony/upstand beam	5 • H8	5 • H8	5 • H8	5 • H8		
Pos. 3 and Pos. 5 Sti	irrup						
Pos. 3 and Pos. 5	Upstand beam a = 260 mm	749	1084	1591	2065		
[mm²/m]	Upstand beam a = 135 mm	462	665	946	1203		
Pos. 4 Stirrup							
Pos. 4	Upstand beam	Taking into account of shear forces and moments by the structural engineer					
Pos. 6 Inclined reinf	orcement						
Pos. 6	Upstand beam	H8@200	H8@200	H8@110	H10@130		

#### Information about on-site reinforcement

- For the redirection of the tension force on the floor side, a stirrup reinforcement Pos. 3 is required in the floor edge beam (upper side length l<sub>0,bū</sub>). This stirrup reinforcement Pos.3 + Pos.5 safeguards the load passing from the Schöck Isokorb<sup>®</sup>.
- ▶  $l_0$  for  $l_0$  (Ø10) ≥ 570 mm,  $l_0$  (Ø12) ≥ 680 mm and  $l_0$  (Ø14) ≥ 790 mm.
- Pos. 3 and Pos. 5 apply for upstand beam widths b = 220 mm. For b > 220 mm a reduction is possible.
- Pos. 3 and Pos. 5 are given for two offset dimensions a. In b tween it can be interpolated.
- The shear force reinforcement Pos. 4 conforms to the loading of balcony, floor and the supporting width of the downstand/ upstand beam. Therefore the shear force reinforcement in individual cases is to be verified by the structural engineer.
- The required lateral reinforcement in the upstand beam area is to be verified according to BS EN 1992-1-1 (EC2), 8.7 to 8.8 and BS EN 1992-1-1/NA, NDPs for 8.8.
- > The Schöck Isokorb® type K-BH is to be placed as necessary before the installation of the downstand or upstand reinforcement.

K-H\

K-BH K-WO



## **On-site reinforcement - Schöck Isokorb® type K-WO**

### **Recommendation for the on-site connection reinforcement**

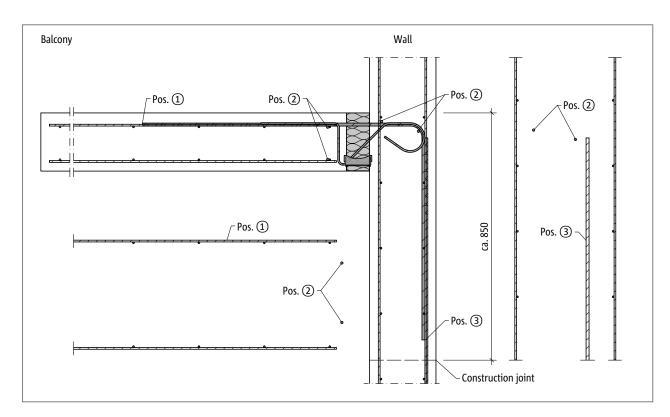
Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

Schöck Isokorb	® type	K20-WO	K30-WO	K50-WO	K60-WO		
On-site reinforcement	Location	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement							
Pos. 1 [mm²/m]	Balcony side	393	550	785	1020		
Pos. 2 Steel bars along the insu	lation joint						
Pos. 2	Balcony side/wall side	3 • H8	3 • H8	3 • H8	3 • H8		
Pos. 3 Stirrup							
Pos. 3	Wall side	H10@135	H12@135	Ø 14/135	H16@95		
l₀ [mm]	Wall side	≥ 570	≥ 680	≥ 790	≥ 790		

### Information about on-site reinforcement

- The required lateral reinforcement in the upstand beam area is to be verified according to BS EN 1992-1-1 (EC2), 8.7 to 8.8 and BS EN 1992-1-1/NA, NDPs for 8.8.
- The Schöck Isokorb® type K-WO is to be placed as necessary before the installation of the downstand or upstand reinforcement.
- The indicative minimum concrete strength class of the external structural component is C32/40.

K-BH K-WO



## **On-site reinforcement - Schöck Isokorb® type K-WU**

#### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars.

Schöc	k Isokorb® type	K20-WU	K30-WU	K50-WU	K60-WU		
	Location	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement							
Pos. 1 [mm²/m]	Balcony side	393	550	785	1020		
Pos. 2 Steel bars ald	ong the insulation joint						
Pos. 2	Balcony side/wall side	4 • H8	4 • H8	4 • H8	4 • H8		
Pos. 3 Bar steel							
Pos. 3	Wall side	H10@135	H12@135	Ø 14/135	H16@95		
l₀ [mm]	Wall side	≥ 570	≥ 680	≥ 790	≥ 790		

#### Information about on-site reinforcement

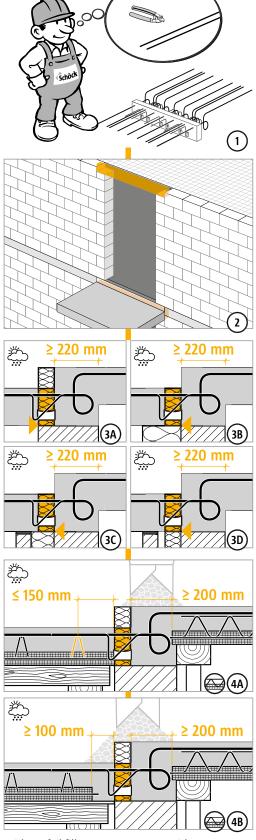
- The required lateral reinforcement in the upstand beam area is to be verified according to BS EN 1992-1-1 (EC2), 8.7 to 8.8 and BS EN 1992-1-1/NA, NDPs for 8.8.
- ▶ The Schöck Isokorb® type K-WU is to be placed as necessary before the downstand or upstand reinforcement.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.

K-HV K-BH

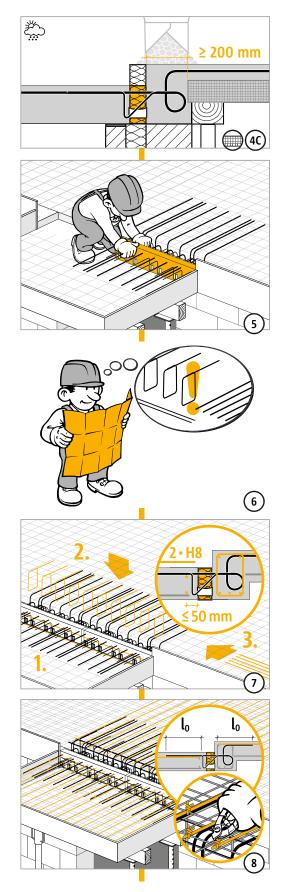
K-WO

# **Installation instructions**

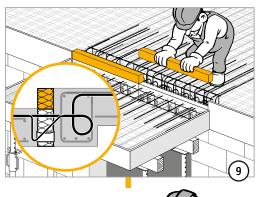




Without fail fill compression joint with in-situ concrete! Joint width  $\geq$  100 mm.



# Installation instructions





# 🗹 Check list

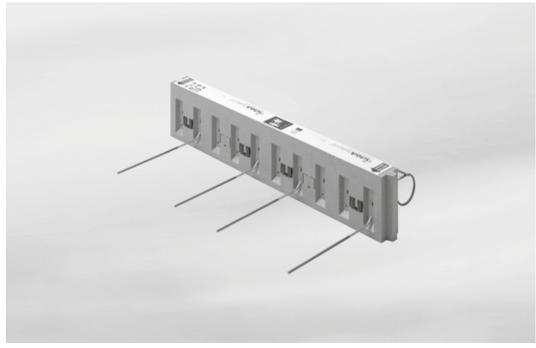
- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- Has the additional proportionate deflection resulting from the Schöck Isokorb<sup>®</sup> been taken into account?
- □ Is the drainage direction taken into account with the resulting camber information? Is the degree of camber entered in the working drawings?
- □ Is the increased minimum slab thickness taken into account with CV50?
- Are the recommendations for the limitation of the slenderness observed?
- Are the maximum allowable expansion joint spacings taken into account?
- Are the Schöck FEM guidelines taken into acount with the calculation using FEM?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are planned existing horizontal loads e.g. from wind pressure taken into account? Are additional Schöck Isokorb<sup>®</sup> supplementary type HP or supplementary type EQ required for this?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Have the required in-situ concrete strips for the type K-HV, K-BH, K-WO, K-WU in conjunction with inner slab elements (width  $\geq$  100 mm from compression element), been charted in the implementation plans?
- Is the required component geometry present with the connection to a floor or a wall? Is a special design required?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- With precast balconies are possibly necessary gaps for the front side transportation anchors and downpipes with internal drainage taken into account? Is the maximum centre distance of 300 mm for the Isokorb<sup>®</sup> bars observed?

K-BH

K-WO

114

## Schöck Isokorb® type Q, Q+Q, QZ



Schöck Isokorb® type Q

#### Schöck Isokorb® type Q

Suitable for supported balconies. It transfers positive shear forces.

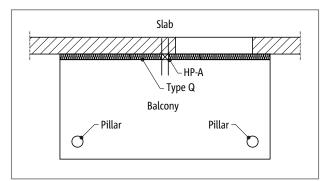
#### Schöck Isokorb® type Q+Q

Suitable for supported balconies. It transfers positive and negative shear forces.

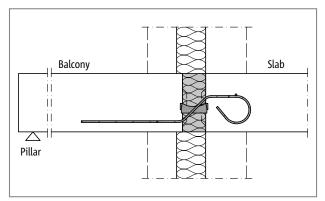
#### Schöck Isokorb® type QZ

Suitable for supported balconies with connection free of constraint forces. It transfers positive shear forces.

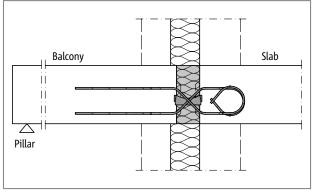
### **Element arrangement | Installation cross sections**



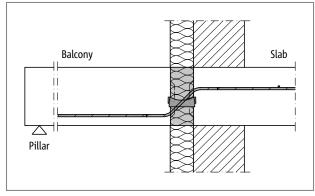
Schöck Isokorb® type Q: Balcony with pillar support



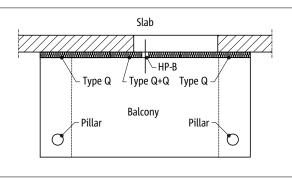
Schöck Isokorb® type Q: Connection with non-load-bearing cavity masonry (e.g. type Q10 to type Q50)



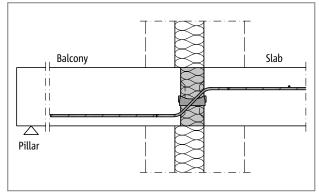
Schöck Isokorb® type Q+Q: Connection with non-load-bearing cavity masonry (e.g. type Q10+Q10 to Q50+Q50)



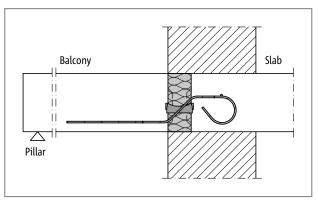
Schöck Isokorb® type KXT: Connection with thermal insulation bonded system (WDVS) (e.g. type Q70 to Q110)



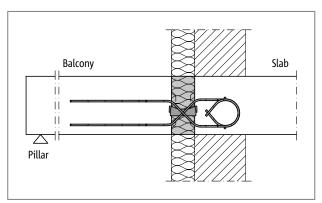
Schöck Isokorb® type Q, Q+Q: Supported balcony with various bearing stiffnesses; type HP-B (optional) with ordinary horizontal forcet



Schöck Isokorb® type Q: Connection with non-load-bearing cavity masonry (e.g. type Q70 to Q110)

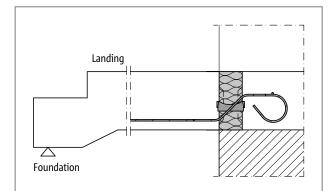


Schöck Isokorb® type Q: Connection with thermal insulating cavity masonry (e.g. type Q10 to type Q50)

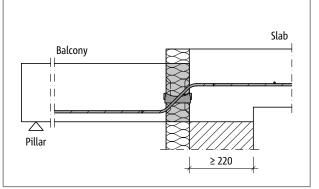


Schöck Isokorb® type Q+Q: Connection with thermal insulation bonded system (WDVS) (e.g. type Q10+Q10 to Q50+Q50)

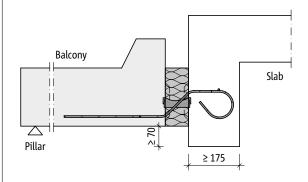
# Installation cross sections



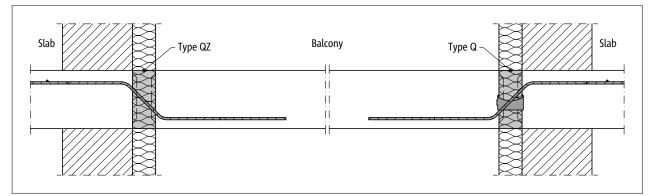
Schöck Isokorb® type Q: Connection stair flight with thermal insulating cavity masonry (e.g. type Q10 to Q50)



Schöck Isokorb® type Q: Installation situation with small height offset (e.g. type Q70 to Q110)



Schöck Isokorb® type Q: Installation situation "Balcony slab precast unit" (e.g. type Q10 to Q50)



Schöck Isokorb® type QZ, Q: Application case one-way reinforced concrete slab

## Product selection | Type designations | Special designs

#### Schöck Isokorb® type Q, Q+Q, QZ variants

The configuration of the Schöck Isokorb® types Q and Q+Q can be varied as follows:
Type Q: Shear force bar for positive shear force
Type Q4: Shear force bar for positive and negative shear force
Type Q2: Free of constraint forces without pressure bearing, shear force bar for positive shear force
▶ Load-bearing level:
Q10 to Q50, Q70 to Q110
Q10+Q10, Q30+Q30, Q50+Q50
QZ10 to QZ50, QZ70 to QZ110

Load-bearing levels 10 to 50: Shear force bar on floor side bent, balcony side straight.

Load-bearing levels 70 to 110: Shear force bars floor side straight, balcony side straight.

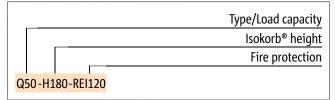
- Concrete cover of the shear force bars bottom: CV = 30 mm top: CV ≥ 35 mm (depending on height of the Schöck Isokorb<sup>®</sup>)
- Height:

H = H<sub>min</sub> to 250 mm (minimum slab height depending on load-bearing level and fire protection)

Fire resistance class:

R0: Standard REI120: Fire protection board projecting on both sides by 10 mm.

#### Type designations in planning documents



#### Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

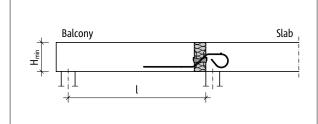
In accordance with approval heights up to 500 mm are possible.

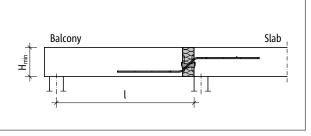
This also applies with additional requirements as a result of precast concrete construction. For additional requirements determined by manufacturing or transportation there are solutions available with coupler bars.

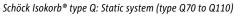
# Design

### Design table type Q

Schöck Isokorb® type	Q10	Q20	Q30	Q40	Q50	Q70	Q80	Q90	Q100	Q110
Design values with	v <sub>Rd,z</sub> [kN/m]									
Concrete C25/30	34.8	43.5	52.2	69.5	86.9	92.5	112.1	134.5	173.9	208.6
Isokorb® length [mm]	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
Shear force bars	4Ø6	5Ø6	6Ø6	8Ø6	10 Ø 6	6Ø8	5ø10	6ø10	5ø12	6ø12
Pressure bearing (piece)	4	4	4	4	4	4	4	4	6	6
H <sub>min</sub> width R0 [mm]	160	160	160	160	160	160	170	170	180	180
H <sub>min</sub> width REI120 [mm]	160	160	160	160	160	170	180	180	190	190



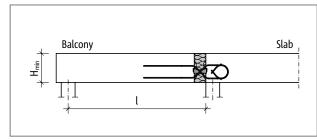




### Design table type Q+Q

Schöck Isokorb® type	Q10+Q10	Q30+Q30	Q50+Q50			
Design values with	v <sub>Rd,z</sub> [kN/m]					
Concrete C25/30	±34.8	±52.2	±86.9			
Icakarh® langth [mm]	1000	1000	1000			

Isokorb® length [mm]	1000	1000	1000
Shear force bars	2x 4 Ø 6	2x 6 Ø 6	2x 10 Ø 6
Pressure bearing (piece)	4	4	4
H <sub>min</sub> width R0 [mm]	160	160	160
H <sub>min</sub> width REI120 [mm]	160	160	160



Schöck Isokorb® type Q+Q: Static system (type Q10+Q10 to Q50+Q50)

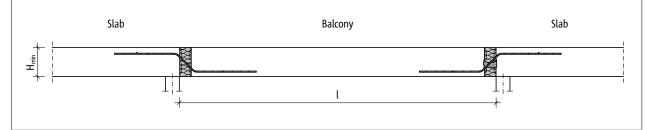
concrete

Schöck Isokorb® type Q: Static system (type Q10 to Q50)

### Design

#### Design table type QZ

Schöck Isokorb® type	QZ10	QZ20	QZ30	QZ40	QZ50	QZ70	QZ80	QZ90	QZ100	QZ110
Design values with	v <sub>rd,z</sub> [kN/m]									
Concrete C25/30	34.8	43.5	52.2	69.5	86.9	92.5	112.1	134.5	173.9	208.6
Isokorb® length [mm]	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
Shear force bars	4Ø6	5Ø6	6Ø6	8Ø6	10 Ø 6	6Ø8	5ø10	6ø10	5ø12	6ø12
Pressure bearing (piece)	-	-	-	-	-	-	-	-	-	-
H <sub>min</sub> width R0 [mm]	160	160	160	160	160	160	170	170	180	180
H <sub>min</sub> width REI120 [mm]	160	160	160	160	160	170	180	180	190	190



Schöck Isokorb® type QZ, Q: Static system (type QZ70 to QZ110, Q70 to Q110)

### Notes on design

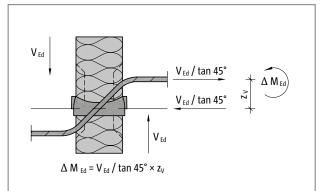
- A structural analysis is to be produced for the reinforced concrete structural components adjacent on both sides of the Shöck Isokorb<sup>®</sup>. With a connection using Schöck Isokorb<sup>®</sup> type Q a freely rotatable support (pin connection) is to be assumed.
- For the transfer of ordinary horizontal forces additional Schöck Isokorb® type HP (see page 153) are required.
- With horizontal tension forces at right angles to the outer wall which are greater than the existing shear forces, the Schöck Isokorb<sup>®</sup> type HP is additionally to be arranged point by point.
- Due to the excentric force application of the Schöck Isokorb<sup>®</sup> type Q, type Q+Q and type QZ an offset moment is generated at the adjacent slab edges. This is to be taken into account with the design of the slabs.
- ▶ With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- The indicative minimum concrete strength class of the external structural component is C32/40.

## Moments from excentric connection

#### Moments from excentric connection

Moments from excentric connection are to be taken into account for the design of the connection reinforcement on both sides of the shear force transferring Schöck Isokorb<sup>®</sup> types Q, Q+Q and QZ. These moments are respectively to be overlaid with the moments from the ordinary loading, if they have the same sign.

The following table values  $\Delta M_{Ed}$  have been calculated with 100% utilisation of  $v_{Rd.}$ 



Schöck Isokorb® type	Q10, Q10+Q10, QZ10	Q20, QZ20	Q30, Q30+Q30, QZ30	Q40, QZ40	Q50, Q50+Q50, QZ50
Design values with			$\Delta M_{Ed}$ [kNm/Element]		
Concrete C25/30	1.5	1.9	2.3	3.1	3.8

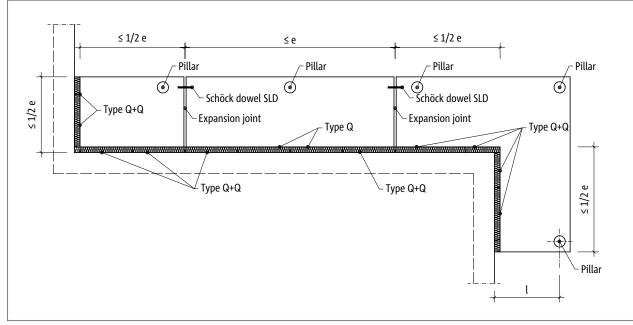
Schöck Isokorb® type	Q70, QZ70	Q80, QZ80	Q90, QZ90	Q100, QZ100	Q110, QZ110			
Design values with		Δ M <sub>ed</sub> [kNm/Element]						
Concrete C25/30	4.4	5.8	7.0	10.1	12.1			

## **Expansion joint spacing**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies. The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g.

The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.



Schöck Isokorb® type Q, Q+Q: Expansion joint arrangement

Schöck Isokorb® type		Q10 - Q70 Q10+Q10 - Q50+Q50 QZ10 - QZ70	Q80 - Q90 QZ80 - QZ90	Q100, Q110 QZ100, QZ110
Maximum expansion joint spacing	80	13.5	13.0	11.7

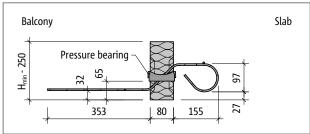
#### Edge distances

The Schöck Isokorb® must be so arranged at the expansion joint that the following conditions are met:

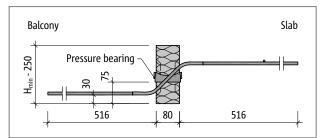
For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.

For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

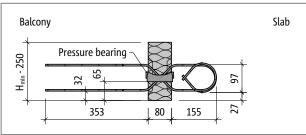
# **Product description**



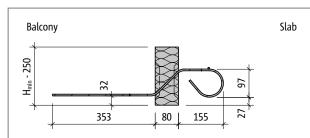
Schöck Isokorb® type Q10 to Q50: Product section



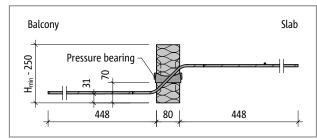
Schöck Isokorb® type Q80 and Q90: Product section



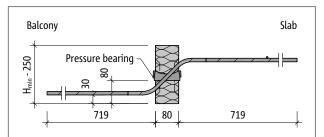
Schöck Isokorb® type Q10+Q10 toQ50+Q50: Product section

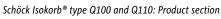


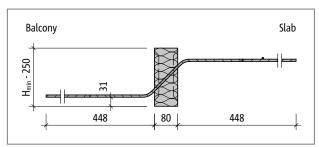
Schöck Isokorb® type QZ10 to QZ50: Product section



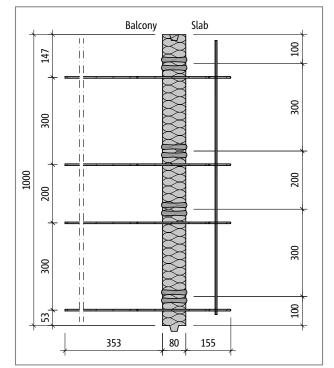
Schöck Isokorb® type Q70: Product section



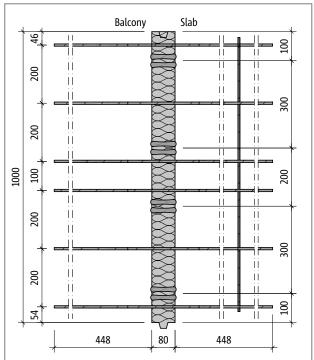




Schöck Isokorb® type QZ70: Product section



# **Product description | Fire protection configuration**



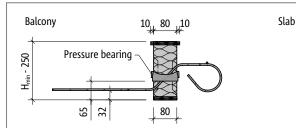
Schöck Isokorb® type Q10: Product layout

Schöck Isokorb® type Q70: Product layout

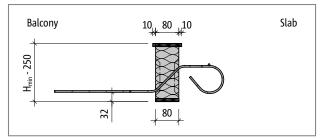
### Product information

- Download further product plan views and cross-sections at www.schoeck.co.uk/download
- Note minimum height H<sub>min</sub> Schöck Isokorb<sup>®</sup> type Q, Q+Q, Q.

### Product configuration with fire protection requirement



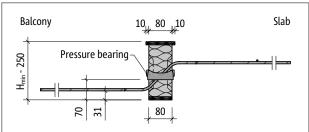
Schöck Isokorb® type Q10 to Q50 with REI120: Product section



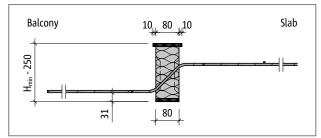
Schöck Isokorb® type QZ10 to QZ50 with REI120: Product section

#### Fire protection

Note minimum height H<sub>min</sub> Schöck Isokorb<sup>®</sup> type Q, Q+Q, Q.

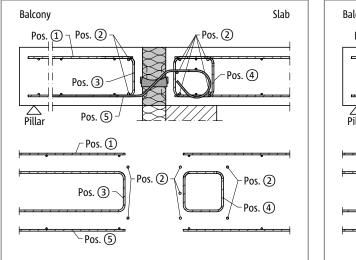


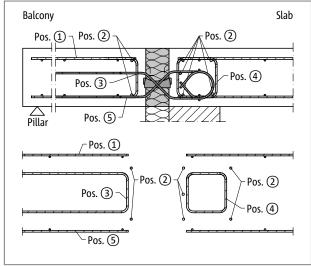
Schöck Isokorb<sup>®</sup> type Q70 with REI120: Product section



Schöck Isokorb® type QZ70 with REI120: Product section

## **On-site reinforcement**





#### On-site reinforcement Schöck Isokorb® type Q10-Q50 and type Q10+Q10-Q50+Q50

Schöck Isokorb® type Q10 to Q50: On-site reinforcement

Schöck Isokorb® type Q10+Q10 to Q50+Q50: On-site reinforcement

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

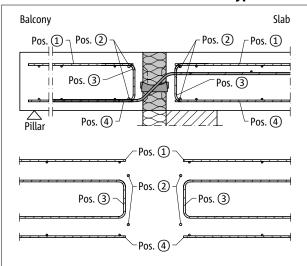
In addition, it is to be ensured that the shear force bars of the Schöck Isokorb<sup>®</sup> are 100% lapped, insofar as they lie in the tension zone.

Schöck Isok	orb® type	Q10, QZ10 Q10+Q10	Q20, QZ20	Q30, QZ30 Q30+Q30	Q40, QZ40	Q50, QZ50 Q50+Q50	
On-site reinforcement	Location	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement							
Pos. 1	Balcony side		acc. to the spec	ifications of the stru	ctural engineer		
Pos. 2 Steel bars alon	g the insulation joint	:					
Pos. 2	Balcony side	2 • H8	2 • H8	2 • H8	2 • H8	2 • H8	
Pos. 2	Floor side	5 • H8	5 • H8	5 • H8	5 • H8	5 • H8	
Pos. 3 Stirrup							
Pos. 3 [mm²/m]	Balcony side	80	100	120	160	200	
Pos. 4 Closed stirrup	edge beam accordin	g to Z-15.7-240 3.2.	2.6)				
Pos. 4 [mm²/m]	Floor side	141	141	141	141	141	
Pos. 4	Floor side	H8@200	H8@200	H8@200	H8@200	H8@200	
Pos. 5 Lapping reinfo	rcement						
Pos. 5	Balcony side	nece	ssary in the tension	zone, as specified by	y the structural eng	ineer	
Pos. 6 Side reinforcen	nent at the free edge						
Pos. 6			Edging acc. to BS I	EN 1992-1-1 (EC2), 9	.3.1.4 (not shown)		

#### Information about on-site reinforcement

- Lapping of the reinforcement in the connecting reinforced concrete components must be applied as close as possible to the insulating element of the Schöck Isokorb<sup>®</sup>, the required concrete cover must be observed.
- The shear force bars are to be anchored with their straight ends in the pressure zone. In the tension zone the shear force bars are to be lapped.
- The side reinforcement Pos. 6 should be selected as low as possible so that it can be arranged between top and bottom reinforcement position.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.

### **On-site reinforcement**



#### **On-site reinforcement Schöck Isokorb® type Q70-Q110**

Schöck Isokorb® type Q70 to Q110: On-site reinforcement

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

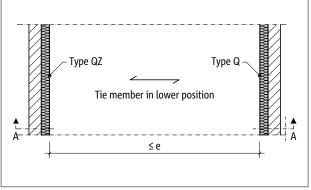
In addition, it is to be ensured that the shear force bars of the Schöck Isokorb® are 100% lapped, insofar as they lie in the tension zone.

Schöck Isoko	rb® type	Q70, QZ70	Q80, QZ80	Q90, QZ90	Q100, QZ100	Q110, QZ110	
On-site reinforcement	Location	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement							
Pos. 1	Balcony/floor side		acc. to the spec	ifications of the stru	ctural engineer		
Pos. 2 Steel bars along the insulation joint							
Pos. 2	Balcony/floor side	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	
Pos. 3 Stirrup							
Pos. 3 [mm²/m]	Balcony/floor side	213	258	309	400	480	
Pos. 4 Lapping reinforc	ement						
Pos. 4	Balcony/floor side	necessary in the tension zone, as specified by the structural engineer					
Pos. 5 Side reinforceme	ent at the free edge						
Pos. 5			Edging acc. to BS I	EN 1992-1-1 (EC2), 9	.3.1.4 (not shown)		

#### Information about on-site reinforcement

- Lapping of the reinforcement in the connecting reinforced concrete components must be applied as close as possible to the in-sulating element of the Schöck Isokorb®, the required concrete cover must be observed.
- The shear force bars are to be anchored with their straight ends in the pressure zone. In the tension zone the shear force bars are to be lapped.
- > The side reinforcement Pos. 5 should be selected so low that it can be arranged between the upper and lower reinforcement position.
- The indicative minimum concrete strength class of the external structural component is C32/40.

concrete



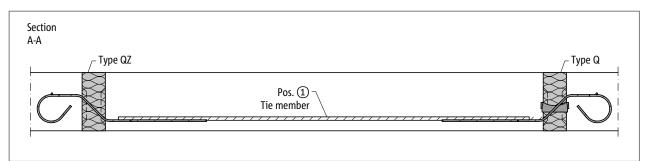
# Application example reinforced concrete slab spanning in one direction

Schöck Isokorb® type QZ, Q: One-way reinforced concrete slab

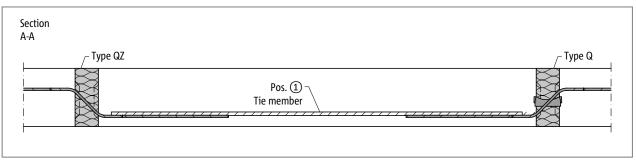
A type QZ without pressure bearing is to be arranged on one side for support free of constraint forces. A type Q pressure bearing is then required on the opposite side. In order to maintain the balance of forces a tie bar, which laps with the shear force transfering Isokorb<sup>®</sup> bars, is to reinforce between type QZ and type Q.

#### **Expansion joints**

Expansion joint spacing e see p. 123



Schöck Isokorb® type QZ10 to QZ50, Q10 to Q50: Section A-A; one-way reinforced concrete slab

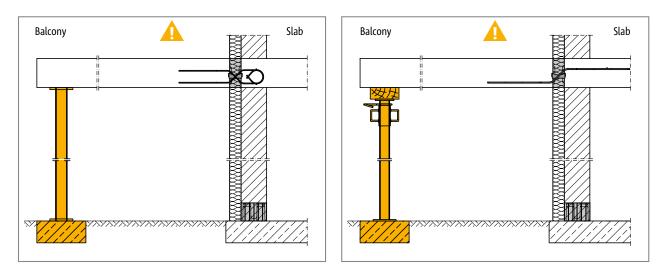


Schöck Isokorb® type QZ70 to QZ110, Q70 toQ110: Section A-A; one-way reinforced concrete slab

Schöck Isokorb® type	Q10, QZ10	Q20, QZ20	Q30, QZ30	Q40, QZ40	Q50, QZ50	Q70, QZ70	Q80, QZ80	Q90, QZ90	Q100, QZ100	Q110, QZ110		
On-site reinforcement	Concrete strength class ≥ C25/30											
Pos. 1 Tie												
Pos. 1	4 • H8	5 • H8	6 • H8	8 • H8	10•H8	6 • H8	5•H10	6•H10	5•H12	6•H12		

#### Information about on-site reinforcement

- > The required suspension reinforcement and the on-site slab reinforcement are not shown here.
- On-site reinforcement analogue to Schöck Isokorb® type Q see S. 126



## Type of bearing: supported

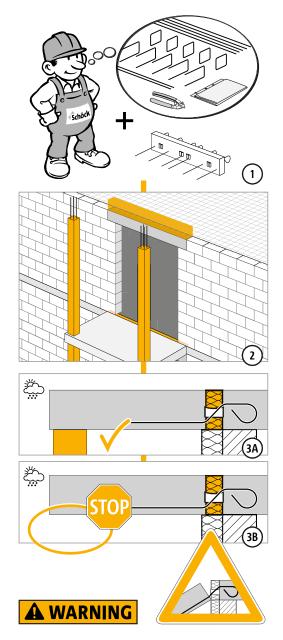
### Supported balcony

The Schöck Isokorb type Q, Q+Q and QZ is developed for supported balconies. It transfers exclusively shear forces, no bending moments.

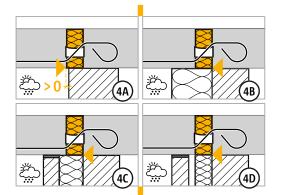
#### \rm Marning - omitting the pillars

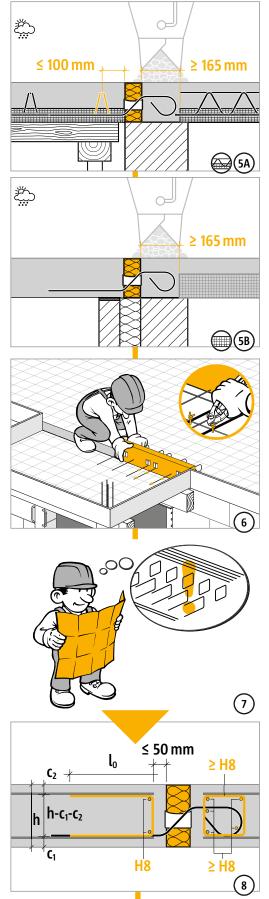
- The balcony will collapse if not supported.
- At all stages of construction, the balcony must be supported with statically suitable pillars or supports.
- > Even when completed, the balcony must be supported with statically suitable pillars or supports.
- A removal of temporary support is permitted only after installation of the final support.

## **Installation instructions**

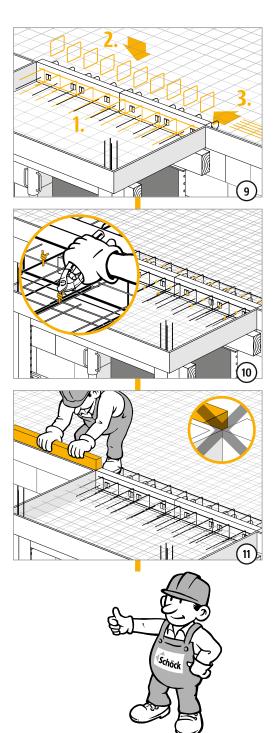


**Without support the balcony will collapse!** The balcony must always be supported statically designed. Remove temporary support only after installation of final support.





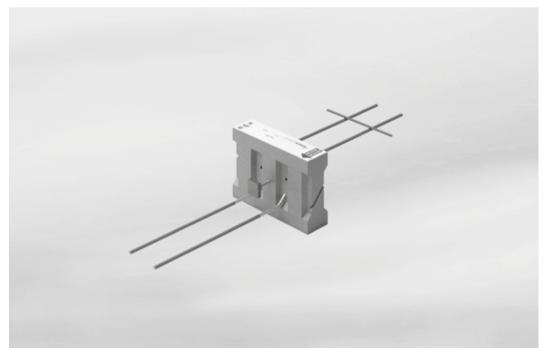
# Installation instructions



# 🗹 Check list

- Has the right type of Schöck Isokorb<sup>®</sup> been selected for the static system? Type Q is a connection purely for shear force (moment joint).
- Is the balcony so planned that a continuous support is ensured in all stages of construction and in the final status?
- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- Are the Schöck FEM guidelines taken into acount with the calculation using FEM?
- With the selection of the design table is the relevant concrete cover taken into account?
- □ Is the minimum slab thickness taken into consideration with Schöck Isokorb® types in fire protection configuration?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- Are the maximum allowable expansion joint spacings taken into account?
- Is the required component geometry present with the connection to a floor or a wall? Is a special design required?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Are planned existing horizontal loads e.g. from wind pressure taken into account? Are additional Schöck Isokorb<sup>®</sup> supplementary type HP or supplementary type EQ required for this?
- With precast balconies are possibly necessary gaps for the front side transportation anchors and downpipes with internal drainage taken into account? Is the maximum centre distance of 300 mm for the Isokorb<sup>®</sup> bars observed?
- With 2- or 3-sided support has a Schöck Isokorb<sup>®</sup> (possibly type QZ, type QPZ) been selected for a connection free of constraint forces?

## Schöck Isokorb® type QP, QP+QP, QPZ



Schöck Isokorb® type QP

#### Schöck Isokorb® type QP (shear force)

Suitable for load peaks with supported balconies. It transfers positive shear forces.

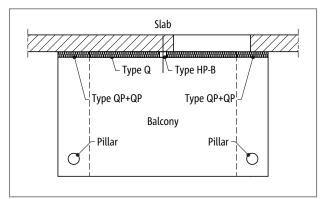
#### Schöck Isokorb<sup>®</sup> type QP+QP (shear force)

Suitable for load peaks with supported balconies. It transfers positive and negative shear forces.

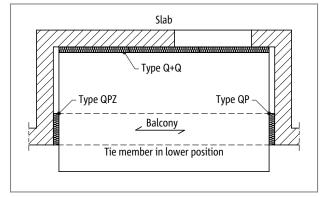
#### Schöck Isokorb® type QPZ (shear force free of restraint)

Suitable for peak loads with supported balconies. It transfers positive shear forces.

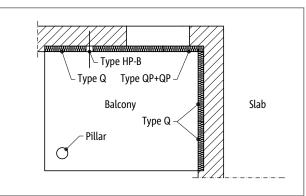
### **Element arrangement**



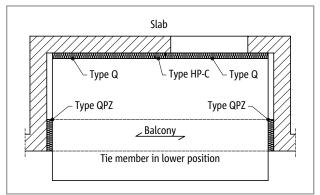
Schöck Isokorb® type QP+QP, Q: balcony with pillar support, connection with various bearing stiffnesses; optionally with type HP-B for the transfer of ordinary horizontal force



Schöck Isokorb® type Q+Q, QP, QPZ: Recessed balcony supported on three sides with tie member

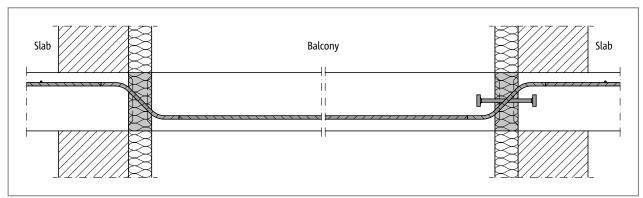


Schöck Isokorb<sup>®</sup> type Q, QP+QP: Balcony supported on two sides with pillar and positive shear forces

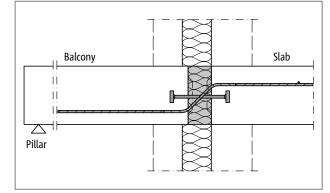


Schöck Isokorb® type Q, QPZ: Recessed balcony supported on three sides - symmetric with tie member

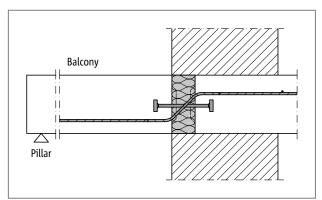
# Installation cross sections



Schöck Isokorb® type QPZ, QP: Recessed balcony application see also page 146



Schöck Isokorb\* type QP: Supported balcony with non-load-bearing cavity wall



Schöck Isokorb\* type QP: Connection of supported balcony with thermal insulating cavity wall

# **Product selection | Type designations | Special designs**

#### Schöck Isokorb® type QP, QP+QP, QPZ variants

The configuration of the Schöck Isokorb® types QP, QP+QP and QPZ can be varied as follows:

Shear force bar on floor side straight, on balcony side straight, applies for all bearing levels.

Type QP: Shear force bar for positive shear force

Type QP+QP: Shear force bar for positive and negative shear force

Type QPZ: Free of constraint forces without pressure bearing, shear force bar for positive shear force

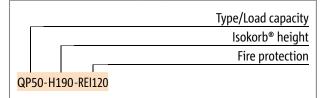
- Bearing level: QP10 to QP90 QP10+QP10, QP40+QP40, QP60+QP60, QP70+QP70 QPZ10, QPZ40, QPZ60 to QPZ80
- Concrete cover: Bottom: CV ≥ 30 (depending on height of the Schöck Isokorb<sup>®</sup>) Top: CV ≥ 21 (depending on height of the Schöck Isokorb<sup>®</sup>)
- Height:

H = H<sub>min</sub> up to 250 mm (note minimum slab height depending on bearing level and fire protection)

- Fire resistance class:
- RO: Standard

REI120: Top fire protection board projecting on both sides 10 mm

#### Type designations in planning documents



### 🧾 Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

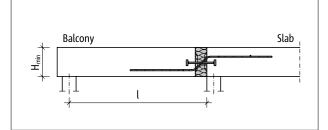
In accordance with approval heights up to 500 mm are possible.

This also applies with additional requirements as a result of precast concrete construction. For additional requirements determined by manufacturing or transportation there are solutions available with coupler bars.

# Design

### Design table type QP

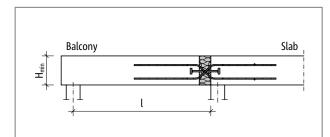
Schöck Isokorb® type	QP10	QP20	QP30	QP40	QP50	QP60	QP70	QP80	QP90
Design values with		V <sub>Rd,z</sub> [kN/element]							
Concrete C25/30	30.9	46.4	61.8	44.8	65.4	65.4	98.6	85.9	128.9
Isokorb® length [mm]	300	400	500	300	400	300	400	300	400
Shear force bars	2Ø8	3Ø8	4 Ø 8	2ø10	3ø10	2 Ø 12	3 Ø 12	2 Ø 14	3 Ø 14
Pressure bearing (piece)	1ø10	2 Ø 10	2 Ø 10	1ø12	2ø10	2ø10	2 Ø 12	2 Ø 12	3 Ø 12
H <sub>min</sub> width R0 [mm]	170	170	170	180	180	190	190	200	200
H <sub>min</sub> width REI120 [mm]	180	180	180	190	190	200	200	210	210

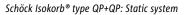


### Design table type QP+QP

Schöck Isokorb® type	QP10+QP10	QP40+QP40	QP60+QP60	QP70+QP70				
Design values with	V <sub>Rd,z</sub> [kN/element]							
Concrete C25/30	±30.9	±44.8	±65.4	±98.6				

Isokorb® length [mm]	300	300	300	400
Shear force bars	2 × 2 Ø 8	2 × 2 Ø 10	2 × 2 Ø 12	2 × 3 Ø 12
Pressure bearing (piece)	1 Ø 10	1 Ø 12	2 Ø 10	2 Ø 12
H <sub>min</sub> width R0 [mm]	180	190	200	200
H <sub>min</sub> width REI120 [mm]	180	190	200	200



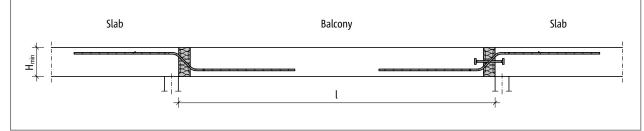


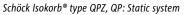
QP

### Design

#### Design table type QPZ

Schöck Isokorb® type	QPZ10	QPZ40	QPZ60	QPZ70	QPZ80			
Design values with	V <sub>Rd,z</sub> [kN/element]							
Concrete C25/30	30.9	44.8	65.4	98.6	85.9			
Isokorb® length [mm]	300	300	300	400	300			
Shear force bars	2 Ø 8	2 Ø 10	2 Ø 12	3 Ø 12	2 Ø 14			
Pressure bearing (piece)	-	-	-	-	-			
H <sub>min</sub> width R0 [mm]	170	180	190	190	200			
H <sub>min</sub> width REI120 [mm]	180	190	200	200	210			





### Notes on design

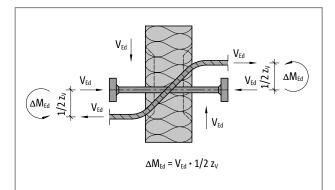
- For the transfer of ordinary horizontal forces additional Schöck Isokorb® type HP (see page 153) are required.
- A structural analysis is to be produced for the reinforced concrete structural components adjacent on both sides of the Shöck Isokorb<sup>®</sup>. With a connection using Schöck Isokorb<sup>®</sup> type QP and type QP+QP a freely rotatable support (pin connetion) is to be assumed as static system.
- The Schöck Isokorb<sup>®</sup> type QPZ for connection free of constraint forces requires a reinforced tie bar in the lower position. Select A<sub>s,req</sub> according to application example recessed balcony page 146.
- The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.

## Moments from excentric connection

#### Moments from excentric connection

Moments from excentric connection are to be taken into account for the design of the connection reinforcement on both sides of the shear force transferring Schöck Isokorb<sup>®</sup> types QP and QP+QP. These moments are respectively to be overlaid with the moments from the ordinary loading, if they have the same sign.

The following table values  $\Delta M_{Ed}$  have been calculated with 100% utilisation of  $V_{Rd}$ 



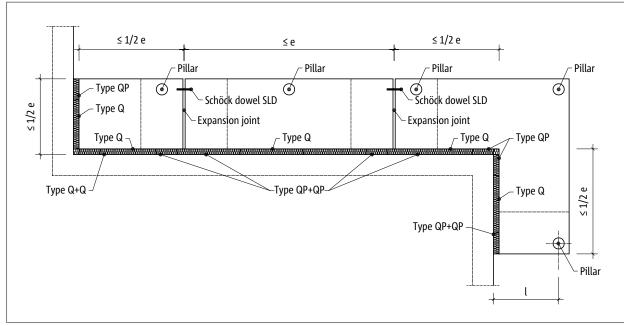
Schöck Isokorb® type	QP10, QP10+QP10	QP20	QP30	QP40, QP40+QP40	QP50						
Design values with		Δ M <sub>Ed</sub> [kNm/Element]									
Concrete C25/30	1.4	2.2	2.9	2.3	3.4						

Schöck Isokorb® type	sokorb® type QP60, QP60+QP60		QP80	QP90							
Design values with		Δ M <sub>Ed</sub> [kNm/Element]									
Concrete C25/30	3.7	5.6	5.4	8.0							

## **Expansion joint spacing**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies. The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.



Schöck Isokorb® type QP, QP+QP: Expansion joint arrangement

Schöck Isokorb® type		QP10	QP20	QP30	QP40	QP50	QP60	QP70	QP80	QP90
Maximum expansion joint spacir	ıg					e [m]				
Insulating element thickness [mm]	80	13.0	13.0	13.0	11.7	13.0	11.7	11.7	10.1	10.1

Schöck Isokorb® type		QP10+QP10	QP10+QP10 QP40+QP40 QP60+QP60 QP70+0					
Maximum expansion joint spacing	ng		e [m]					
Insulating element thickness [mm]	80	13.0	11.7	11.7	11.7			

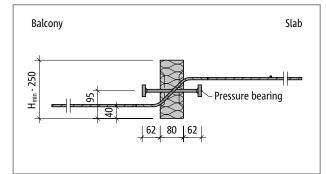
Schöck Isokorb® type		QPZ10	QPZ40	QPZ60	QPZ70	QPZ80
Maximum expansion joint spacing				e [m]		
Insulating element thickness [mm]	80	13.5	13.0	11.7	11.7	10.1

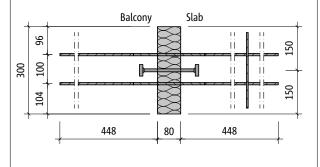
### Edge distances

The Schöck Isokorb<sup>®</sup> must be so arranged at the expansion joint that the following conditions are met:

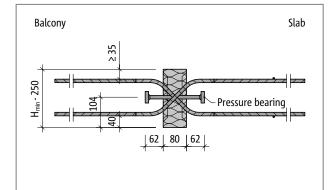
- For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

# **Product description**

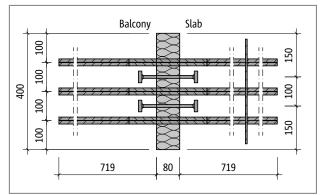




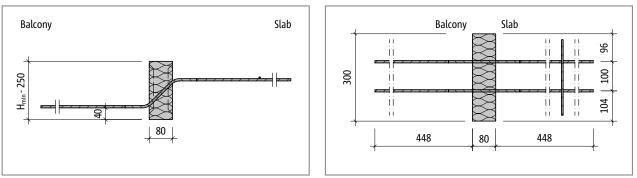
Schöck Isokorb® type QP: Product section

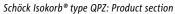


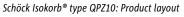
Schöck Isokorb® type QP10: Product layout



Schöck Isokorb<sup>®</sup> type QP+QP: Product section





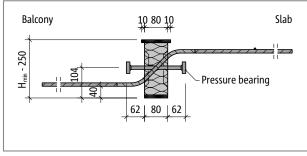


Schöck Isokorb® type QP70+QP70: Product layout

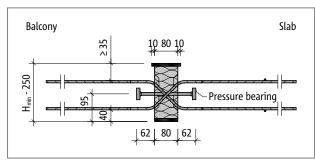
#### Product information

- Note minimum height H<sub>min</sub> Schöck Isokorb<sup>®</sup> type QP, QP+QP, QPZ.
- > The length of the Schöck Isokorb® varies dependent on the load-bearing level.
- > The upper fire protection slab projects on both sides of the Schöck Isokorb<sup>®</sup> by 10 mm.
- Download further product plan views and cross-sections at www.schoeck.co.uk/download

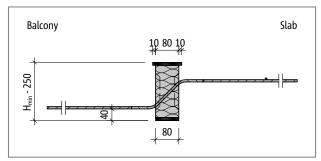
# Fire protection configuration



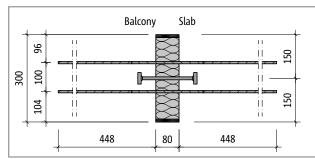
Schöck Isokorb® type QP with REI120: Product section; Fire protection board top and bottom



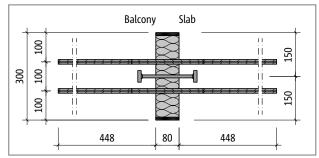
Schöck Isokorb® type QP+QP with REI120: Product section; fire protection board top and bottom



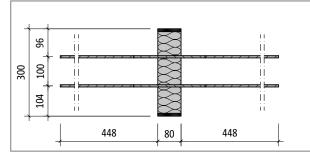
Schöck Isokorb® type QPZ with REI120: Product section; fire protection board top and bottom



Schöck Isokorb® type QP10 with REI120: Product layout; Fire protection boards at the side



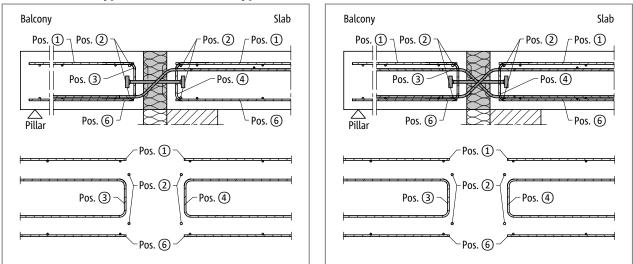
Schöck Isokorb® type QP10+QP10 with REI120: Product layout; fire protection boards at the side



Schöck Isokorb® type QP10 with REI120: Product layout; Fire protection boards at the side

QP

## **On-site reinforcement - In-situ concrete construction**



#### Schöck Isokorb® type QP10 to QP90 and type QP10+QP10 to QP70+QP70

Schöck Isokorb® type QP: On-site reinforcement

Schöck Isokorb® type QP+QP: On-site reinforcement

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

In addition, it is to be ensured that the shear force bars of the Schöck Isokorb<sup>®</sup> are 100% lapped, insofar as they lie in the tension zone.

#### Information about on-site reinforcement

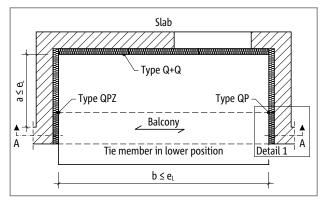
- Lapping of the reinforcement in the connecting reinforced concrete components must be applied as close as possible to the insulating element of the Schöck Isokorb<sup>®</sup>, the required concrete cover must be observed.
- The side reinforcement Pos. 5 at the edge of the structural component should be selected as low as possible so that it can be arranged between top and bottom reinforcement position.
- The Schöck Isokorb® type QP and QPZ for connection free of constraint forces requires a reinforced tie bar in the lower position. Select A<sub>s,reg</sub> according to application example recessed balcony page 146.
- The shear force bars are to be anchored with their straight ends in the pressure zone. In the tension zone the shear force bars are to be lapped.
- > The indicative minimum concrete strength class of the external structural component is C32/40.

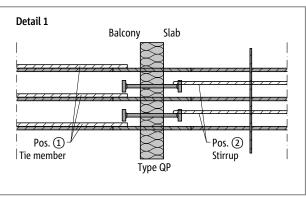
### **On-site reinforcement - In-situ concrete construction**

Schöck Isokorb® type		QP10, QPZ10, QP10+QP10	QP20	QP30	QP40, QPZ40, QP40+QP40	QP50			
On-site reinforcement	Location	Concrete strength class ≥ C25/30							
Pos. 1 Lapping reinforcement									
Pos. 1	Balcony/floor side	nece	essary in the tension	zone, as specified b	y the structural engir	neer			
Pos. 2 Steel bars a	Pos. 2 Steel bars along the insulation joint								
Pos. 2	Balcony/floor side	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8			
Pos. 3 Stirrup									
Pos. 3 [mm <sup>2</sup> /Element]	Balcony/floor side	71	107	142	103	150			
Pos. 4 Side reinfor	cement at the free ed	ge							
Pos. 4	Balcony/floor side	Edging acc. to BS EN 1992-1-1 (EC2), 9.3.1.4 (not shown)							
Pos. 5 Lapping rei	nforcement								
Pos. 5		nece	necessary in the tension zone, as specified by the structural engineer						

Schöck Isokorb® type		QP60, QPZ60, QP60+QP60	QP70, QPZ70, QP70+QP70	QP80, QPZ80	QP90				
On-site reinforcement	Location	Concrete strength class ≥ C25/30							
Pos. 1 Lapping rei	Pos. 1 Lapping reinforcement								
Pos. 1	Balcony/floor side	necessary in the tension zone, as specified by the structural engineer							
Pos. 2 Steel bars a	Pos. 2 Steel bars along the insulation joint								
Pos. 2	Balcony/floor side	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8				
Pos. 3 Stirrup									
Pos. 3 [mm <sup>2</sup> /Element]	Balcony/floor side	150	227	197	296				
Pos. 4 Side reinfor	cement at the free ed	ge							
Pos. 4	Balcony/floor side	Edging acc. to BS EN 1992-1-1 (EC2), 9.3.1.4 (not shown)							
Pos. 5 Lapping rei	nforcement								
Pos. 5		necessar	y in the tension zone, as s	pecified by the structural	engineer				

### **Application case recessed balcony**

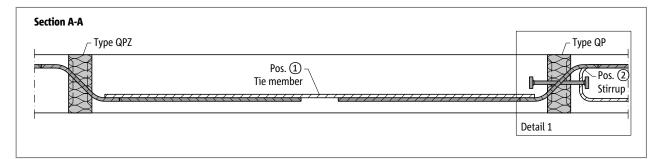




Schöck Isokorb® type QPZ, QP: Layout recessed balcony

Schöck Isokorb® type QP: Detail 1; Reinforcement connection tie bar

A type QPZ without pressure bearing is to be arranged on one side for support free of constraint forces. A type QP with pressure bearing is then required on the opposite side. In order to maintain the balance of forces a tie bar, which laps with the shear force transfering Isokorb<sup>®</sup> bars, is to reinforce between type QPZ and type QP.



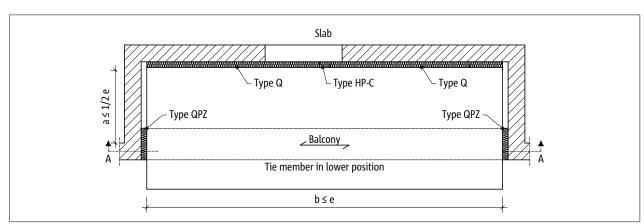
Schöck Isokorb® type	QP10, QPZ10	QP40, QPZ40	QP60, QPZ60	QP70, QPZ70	QP80, QPZ80		
On-site reinforcement	Concrete strength class ≥ C25/30						
Pos. 1 Tie							
Pos. 1	2 • H8	2 • H10	2 • H12	3 • H12	2 • H16		
Pos. 2 Stirrup (bracing)							
Pos. 2	1•H8	1•H10	2 • H8	1•H10	2 • H10		

Schöck Isokorb® type	QP10, QPZ10	QP40, QPZ40	QP60, QPZ60	QP70, QPZ70	QP80, QPZ80
Fixed point separation recessed balcony			e₁ [m]		
a, b ≤	6.50	5.85	5.85	5.85	5.50

#### Information on tie bar

- ▶ The fixed point separations a, b are to be selected witht  $a \le e_L$  and  $b \le e_L$ .
- > The floor side bracing of the tie is carried out via on-site stirrups, which are tied to the pressure bearings.
- > The required suspension reinforcement and the on-site slab reinforcement are not shown here.

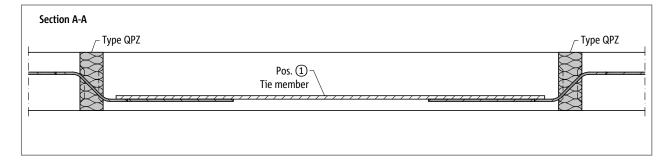
QP



### **Application example recessed balcony - symmetrical**

Schöck Isokorb® type QPZ: Recessed balcony - symmetrical

A type QPZ without pressure bearing is to be arranged on both sides for support free of constraint forces. In order to maintain the balance of forces a tie bar, which laps with the shear force transfering Isokorb<sup>®</sup> bars, is to reinforce between QPZ types.



Schöck Isokorb® type	QPZ10	QPZ40	QPZ60	QPZ70	QPZ80	
On-site reinforcement	Concrete strength class ≥ C25/30					
Pos. 1 Tie	<u></u>					
Pos. 1	2 • H8	2 • H10	2 • H12	3 • H12	2 • H16	

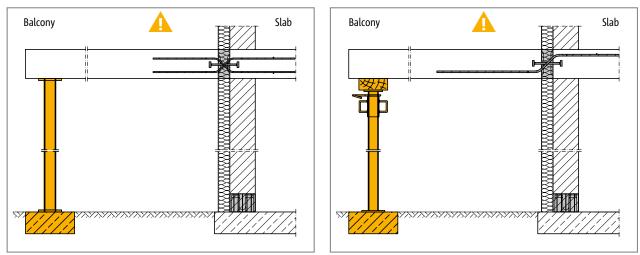
Schöck Isokorb® type	QPZ10	QPZ40	QPZ60	QPZ70	QPZ80	
Maximum expansion joint spacing				e [m]		
Insulating element thickness [mm]	80	13.5	13.0	11.7	11.7	10.1

#### Recessed balcony

- The fixed point spacings a, b are to be selected as  $a \le 1/2$  e and  $b \le e$ .
- > The required suspension reinforcement and the on-site slab reinforcement are not shown here.
- This arrangement of the Schöck Isokorb<sup>®</sup> (type QPZ opposing) is suitable for symmetrical layouts only, if the asymmetrical load case is not relevant.

QP

### Type of bearing: supported



Schöck Isokorb® type QP+QP: Continuous support needed

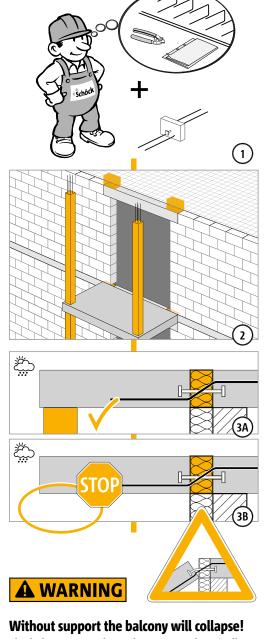


#### **1** Supported balcony

The Schöck Isokorb type QP, QP+QP is developed for supported balconies. It transfers exclusively shear forces, no bending moments.

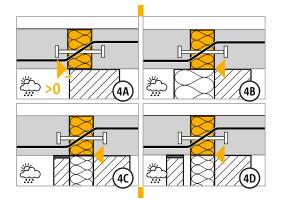
#### \rm Marning - omitting the pillars

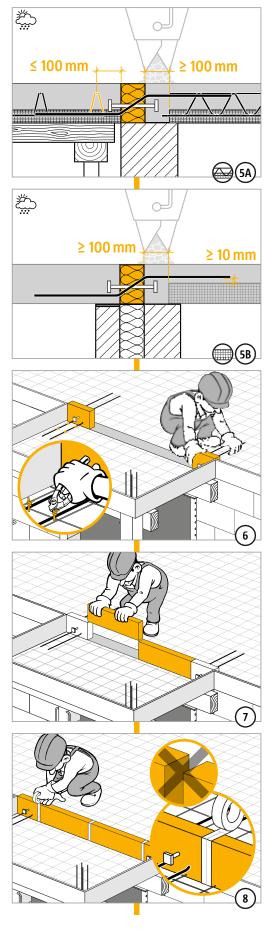
- The balcony will collapse if not supported.
- At all stages of construction, the balcony must be supported with statically suitable pillars or supports.
- > Even when completed, the balcony must be supported with statically suitable pillars or supports.
- A removal of temporary support is permitted only after installation of the final support.



### **Installation instructions**

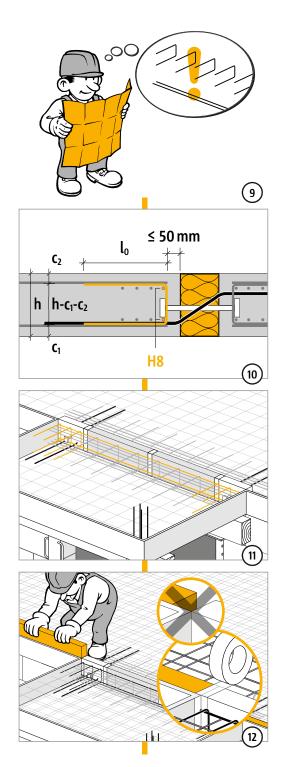
**Without support the balcony will collapse!** The balcony must always be supported statically designed. Remove temporary support only after installation of final support.

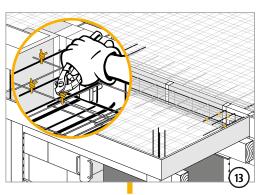




QP

### **Installation instructions**

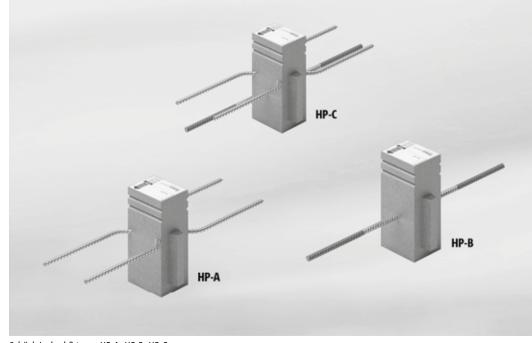






### 🗹 Check list

- Has the right type of Schöck Isokorb<sup>®</sup> been selected for the static system?. Type QP is a connection purely for shear forces (pin connection).
- Is the balcony so planned that a continuous support is ensured in all stages of construction and in the final status?
- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- Are the Schöck FEM guidelines taken into acount with the calculation using FEM?
- □ Is the minimum slab thickness taken into consideration with Schöck Isokorb® types in fire protection configuration?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- Are the maximum allowable expansion joint spacings taken into account?
- Is the required component geometry present with the connection to a floor or a wall? Is a special design required?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Are planned existing horizontal loads e.g. from wind pressure taken into account? Are additional Schöck Isokorb<sup>®</sup> supplementary type HP or supplementary type EQ required for this?
- With precast balconies are possibly necessary gaps for the front side transportation anchors and downpipes with internal drainage taken into account? Is the maximum centre distance of 300 mm for the Isokorb® bars observed?
- With 2- or 3-sided support has a Schöck Isokorb<sup>®</sup> (possibly type QZ, type QPZ) been selected for a connection free of constraint forces?



### Schöck Isokorb® supplementary type HP

Schöck Isokorb® types HP-A, HP-B, HP-C

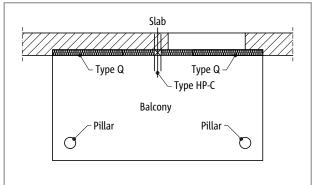
#### Schöck Isokorb<sup>®</sup> supplementary type HP

Suitable for ordinary existing horizontal forces.

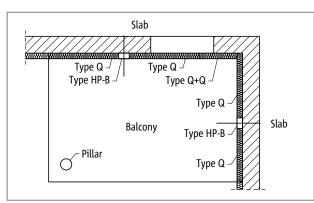
The Schöck Isokorb<sup>®</sup> supplementary type HP-A transfers forces parallel to the insulation level. The Schöck Isokorb<sup>®</sup> supplementary type HP-Btransfers forces at right angles to the insulation layer. The Schöck Isokorb<sup>®</sup> supplementary type HP-C transfers forces both parallel and also at right angles to the insulation level.

The Schöck Isokorb<sup>®</sup> supplementary type HP-A or supplementary type HP-B is to be scheduled only in conjunction with an approved Isokorb<sup>®</sup> type K, type Q, type QP or type D.

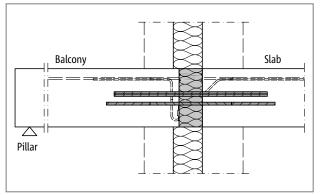
### **Element arrangement | Installation cross sections**



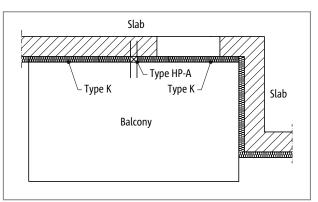
Schöck Isokorb® type HP: Balcony with pillar support



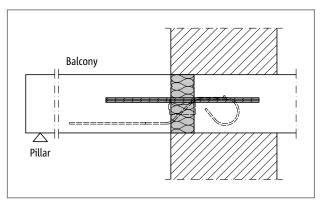
Schöck Isokorb® type HP: Balkon supported on two sides using pillars



Schöck Isokorb® type K, HP-A: Connection with non-load-bearing cavity masonry



Schöck Isokorb® type HP: Balcony freely cantilevered



Schöck Isokorb® type Q, HP-A: Connection with cavity masonry

### **Product selection | Type designations | Special designs**

#### Schöck Isokorb® supplementary type HP variants

The design of the Schöck Isokorb<sup>®</sup> supplementary type HP can vary as follows:

- Load-bearing level:
  - HP-A, HP-B and HP-C
- Height:
  - H = 160 250 mm
- Fire resistance class:
   R0: Standard

REI120: Top fire protection board projecting on both sides 10 mm

#### Type designations in planning documents

		Type/Load capacity
		Isokorb® height
		Fire protection
HP-A-H	1180-REI120	

#### Special designs

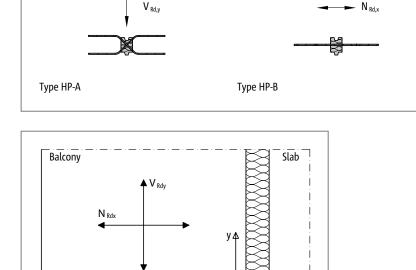
Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

In accordance with approval heights up to heights mm are possible.

### Design

Schöck Isokorb® type	HI	HP-A		НР-В		HP-C	
Design values with	V <sub>Rd,y</sub> [kN]	N <sub>Rd,x</sub> [kN]	V <sub>Rd,y</sub> [kN]	N <sub>Rd,x</sub> [kN]	V <sub>Rd,y</sub> [kN]	N <sub>Rd,x</sub> [kN]	
Concrete C25/30	±8.6	0.0	0.0	±20.9	±8.6	±20.9	
Shear force bars, horizontal	2 × 3	2×1Ø8		_		2×1Ø8	
Tension bars/compression bars		-		1 Ø 10		1 Ø 10	
Isokorb® length [mm]	1	100		100		00	
lsokorb® height H [mm]	160	160 - 250		160 - 250		160 - 250	





Schöck Isokorb® type HP: Sign rule for the design

#### Notes on design

- With the design of a linear connection, attention is to be paid that, with the employment of the supplementary type HP, the design values of the linear connection can be reduced (e.g. type Q with L = 1.0 m and supplementary type HP with L = 0.1 m in regular exchange signifies a reduction by ca. 9 % of  $v_{Rd}$  of the linear connection using type Q).
- ▶ With the type selection (supplementary type HP-A, HP-B or HP-C) and arrangement, attention is to be paid that no unnecessary fixed points are created and the maximum expansion joint spacings (of e.g. type K, type Q or type D) are maintained.
- The required number of Schöck Isokorb<sup>®</sup> supplementary type HP-A, HP-B or HP-C is to be laid down according to static requirements.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.

V Rd,y

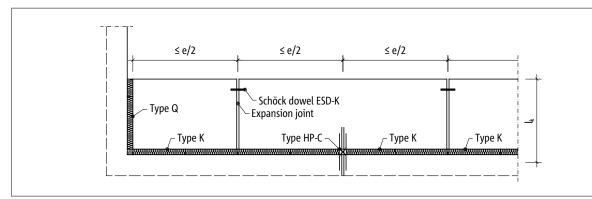
Type HP-C

### **Expansion joint spacing**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies. The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel e.g.

The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.



Schöck Isokorb® type HP: Expansion joint arrangement

Schöck Isokorb® type HP combined with	К	K-HV, K-BH, K-WU, K-WO	Q, Q+Q	QP, QP+QP, QPZ	D
maximum expansion joint spacing from fixed point e/2 [m]	≤ e/2 see p. 62	6.5	≤ e/2 see p. 123	≤ e/2 see p. 123	5.9

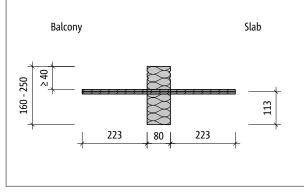
### Edge distances

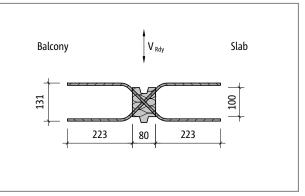
The Schöck Isokorb<sup>®</sup> must be so arranged at the expansion joint that the following conditions are met:

- For the centre distance of the tension bars from the free edge or from the expansion joint:  $e_R \ge 50$  mm and  $e_R \le 150$  mm applies.
- For the centre distance of the compression elements from the free edge or from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the shear force bars from the free edge or from the exapansion joint:  $e_R \ge 100$  mm and  $e_R \le 150$  mm applies.

### **Product description**

Schöck Isokorb<sup>®</sup> supplementary type HP-A for the transfer of horizontal forces V<sub>Ed,y</sub> parallel to the insulation level

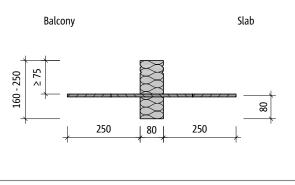


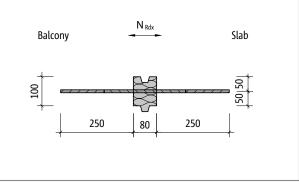


Schöck Isokorb® type HP-A: Product section

Schöck Isokorb® type HP-A: Product layout

#### Schöck Isokorb® supplementary type HP-B for the transfer of horizontal forces N<sub>Ed,x</sub> perpendicular to the insulation level

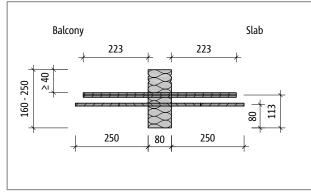


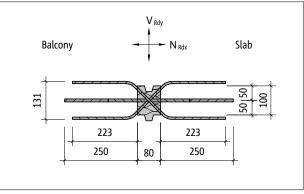


Schöck Isokorb® type HP-B: Product section

Schöck Isokorb® type HP-B: Product layout

## Schöck Isokorb<sup>®</sup> supplementary type HP-C for the transfer of horizontal forces $V_{Ed,y}$ parallel and $N_{Ed,x}$ perpendicular to the insulation level





Schöck Isokorb<sup>®</sup> type HP-C: Product section

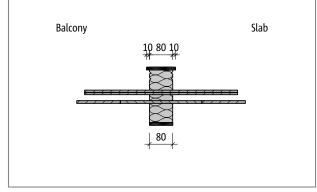
Schöck Isokorb® type HP-C: Product layout

### Product information

> Download further product plan views and cross-sections at www.schoeck.co.uk/download

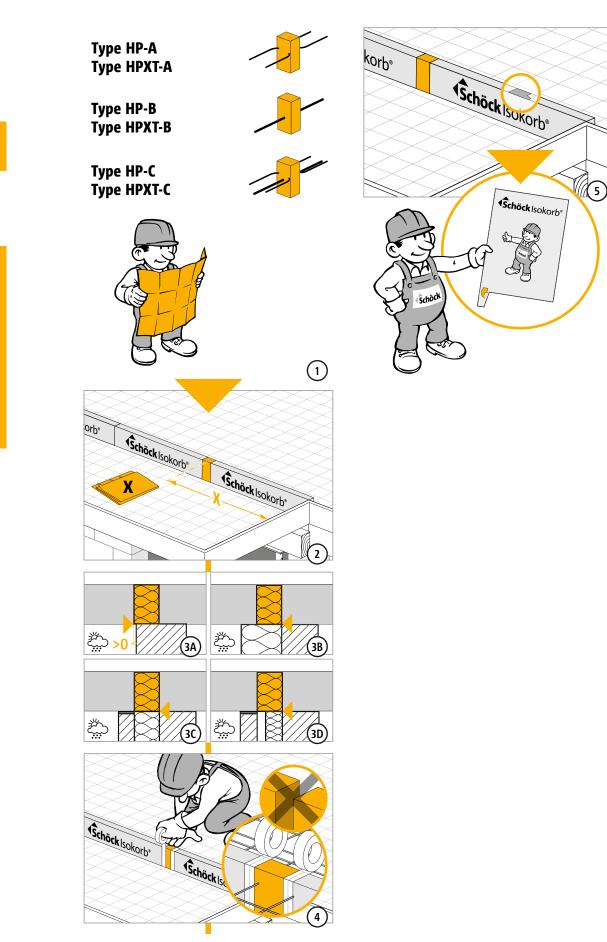
### Fire protection configuration

### Product configuration with fire protection requirement



Schöck Isokorb® type HP-C with REI120: Product section; fire protection board top and bottomn

### **Installation instructions**

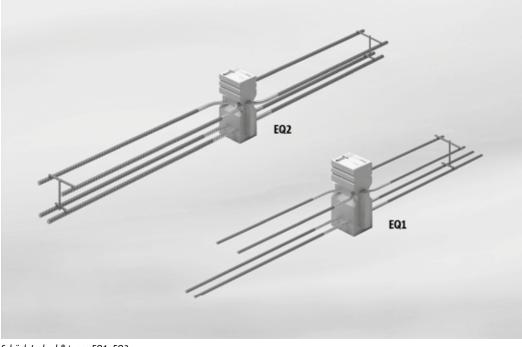


HP

### 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- With a linear connection in combination with Schöck Isokorb<sup>®</sup> of length 1 m, has the reduction of the design values of the linear connection been taken into account?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are the maximum allowable expansion joint spacings taken into account?
- Is the required component geometry present with the connection to a floor or a wall? Is a special design required?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?

### Schöck Isokorb® supplementary type EQ



Schöck Isokorb® types EQ1, EQ2

#### Schöck Isokorb® supplementary type EQ

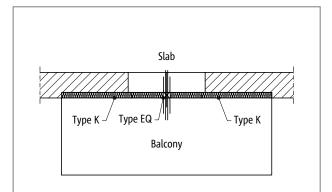
Suitable for ordinarily existing horizontal forces or positive moments.

It transfers horizontal shear forces and tension forces.

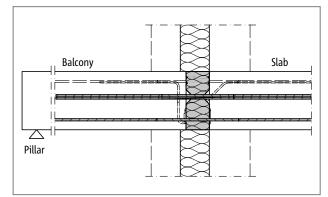
In conjunction with the Schöck Isokorb<sup>®</sup> type K it transfers horizontal shear forces and positive moments, or tension forces.

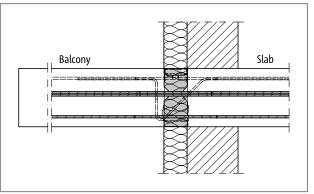
The Schöck Isokorb<sup>®</sup> supplementary type EQ is to be scheduled only in conjunction with an approved Isokorb<sup>®</sup> type K, type Q, type QP or type.

### **Element arrangement | Installation cross sections**



Schöck Isokorb $^{\otimes}$  type EQ: Balcony freely cantilevered with positive moment loading





Schöck lsokorb $^{\otimes}$  type K, EQ: Non-load-bearing cavity masonry with core insulation

Schöck Isokorb® type K, EQ: Thermal insulating composite system (TICS)

### **Product selection | Type designations | Special designs**

#### Schöck Isokorb® supplementary type EQ variants

The configuration of the Schöck Isokorb® supplementary type EQ can be varied as follows:

- Load-bearing level:
- EQ1 and EQ2
- Height:
  - H = 160 250 mm
- Fire resistance class:
  - RO: Standard

REI120: Top fire protection board projecting on both sides 10 mm

#### Type designations in planning documents

		Type/Load capacity
		Isokorb <sup>®</sup> height
		Fire protection
EQ1-H180	-REI120	

#### Special designs

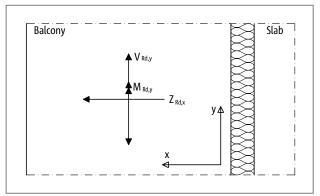
Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

In accordance with approval heights up to 500 mm are possible.

### C25/30 design

Schöck Isokorb® type				EQ1	EQ2	
Recommended design values		ncrete co CV [mm]		Concrete strength class ≥ C25/30		
with	CV30	CV35	CV50	M <sub>Rd,y</sub> [kNm/elemer	t] bei $N_{Rd,x}(Z_{Rd,x}) = 0$	
		160		3.8	8.3	
	160		180	4.0	8.8	
		170		4.3	9.2	
	170		190	4.5	9.7	
		180		4.7	10.2	
	180		200	4.9	10.7	
		190		5.1	11.2	
	190		210	5.4	11.7	
		200		5.6	12.2	
Isokorb® height	200		220	5.8	12.7	
H [mm]		210		6.0	13.2	
	210		230	6.2	13.7	
		220		6.5	14.2	
	220		240	6.7	14.7	
		230		6.9	15.2	
	230		250	7.1	15.6	
		240		7.3	16.1	
	240			7.5	16.6	
		250		7.8	17.1	
	250			8.0	17.6	
				N <sub>rd,x</sub> (Z <sub>rd,x</sub> ) [kN/ele	ment] bei M <sub>Rd,y</sub> =0	
lsokorb® height		160 - 250		43.7	83.7	
				V <sub>Rd,y</sub> [kN/	'element]	
Isokorb® height		160 - 250		±15.4	±34.7	

Schöck Isokorb® type	EQ1	EQ2
Isokorb® length [mm]	100	100
Tension bars	2 Ø 8	2 Ø 12
Shear force bars horizontal	2 × 1 Ø 8	2 × 1 Ø 12



Schöck Isokorb® type EQ: Sign rule for the design

### C25/30 design

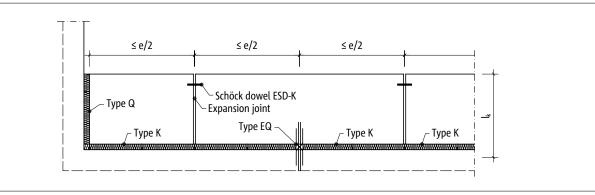
#### 🚺 Notes on design

- With the design internal force variables either M<sub>Rd,y</sub> or N<sub>Rd,x</sub> (Z<sub>Rd,x</sub>) applies, not both at the same time.
- A combination of the Schöck Isokorb® supplementary type EQ with the Schöck Isokorb® type K is recommended as follows: Schöck Isokorb® supplementary type EQ1 with Isokorb® type K40 to K50, Schöck Isokorb® supplementary type EQ2 at least with type K60. For the activation of the positive design moments the combination of the Schöck Isokorb® supplementary type EQ2 at least with type K60 is required.
- With the design of a linear connection, attention is to be paid that, with the employment of the supplementary type EQ, the design values of the linear connection can be reduced (e.g. type K wih L = 1.0 m and supplementary type EQ with L = 0.1 m in regular exchange signifies a reduction of  $v_{Rd}$  of the linear connection using type K by ca. 9 %).
- With the type selection (supplementary type EQ) and arrangement, attention is to be paid, that no unnecessary fixed points are created and the maximum expansion joint spacings (of e.g. type K, type Q or type D) are maintained.
- > The required number of Schöck Isokorb<sup>®</sup> supplementary type EQ is to be laid down according to static requirements.
- The indicative minimum concrete strength class of the external structural component is C32/40.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.

### **Expansion joint spacing | Product description**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies. The shear force transmission in the expansion joint can be ensured using a longitudinally displaceable shear force dowel, e.g. Schöck Dowel.



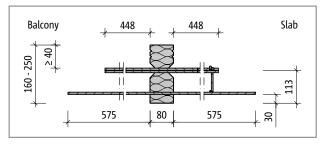
Schöck Isokorb® type EQ: Expansion joint spacing

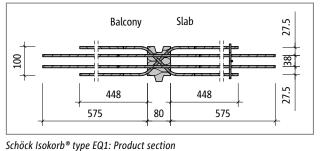
Schöck Isokorb® type EQ combined with	К	K-HV, K-BH, K-WU, K-WO	Q, Q+Q	QP, QP+QP, QPZ	D
maximum expansion joint spacing from fixed point e/2 [m]	≤ e/2 see p. 62	6.5	≤ e/2 see p. 123	≤ e/2 see p. 123	5.9

#### Edge distances

The Schöck Isokorb<sup>®</sup> must be so arranged at the expansion joint that the following conditions are met:

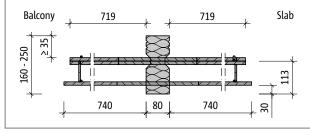
- For centre distance of the tension bars from the free edge resp. from the expansion joint:  $e_R \ge 50$  mm applies.
- For the centre distance of the compression bars from the free edge resp. exapansion joint:  $e_R \ge 100$  mm applies.





Balcony

Schöck Isokorb® type EQ1: Product section





Schöck Isokorb® type EQ2: Product layout

126

#### Product information

Download further product plan views and cross-sections at www.schoeck.co.uk/download

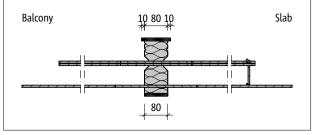
# 719 719 740 80 740

Slab

36

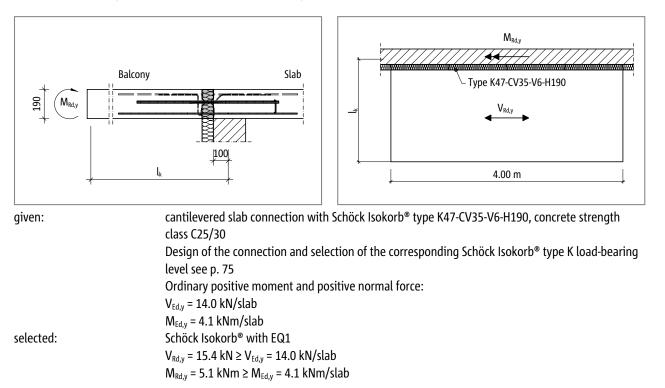
### Fire protection configuration | Design example

#### Product configuration with fire protection requirement



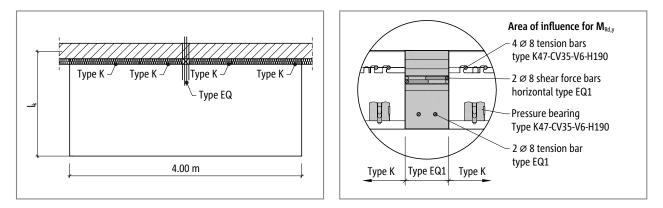
Schöck Isokorb® type EQ1 Product section with REI120: Fire protection boards top and bottom

#### Schöck Isokorb® type K and with EQ with ordinary positive moment effect

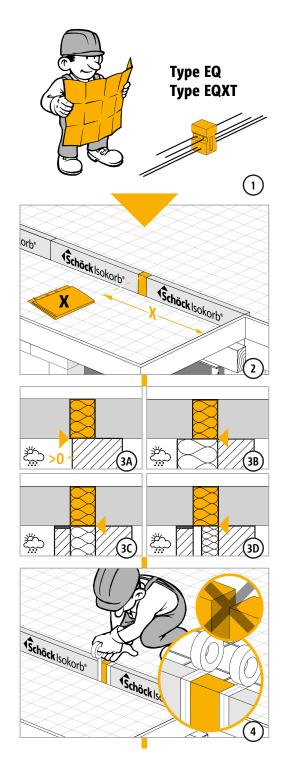


#### 🚺 Design example

- ▶ For the activation of M<sub>Rdy</sub> Schöck Isokorb<sup>®</sup> type K are required directly adjacent on the Schöck Isokorb<sup>®</sup> type K EQ.
- Arrangement of the Schöck Isokorb<sup>®</sup> supplementary type EQ according to page 166 and the check list page 171.



### **Installation instructions**





### 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- With a linear connection in combination with Schöck Isokorb<sup>®</sup> of length 1 m, has the reduction of the design values of the linear connection been taken into account?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are the maximum allowable expansion joint spacings taken into account?
- Is the required component geometry present with the connection to a floor or a wall? Is a special design required?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?

EQ

### Schöck Isokorb® supplementary type Z

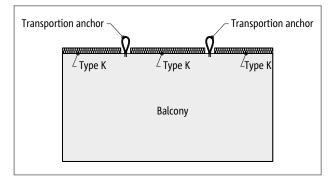


Schöck Isokorb® supplementary type Z

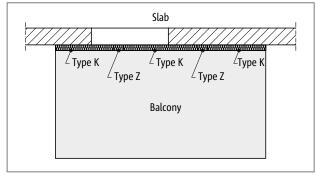
#### Schöck Isokorb<sup>®</sup> supplementary type Z

Suitable as insulating spacer for various installation situations and fire protection requirements. The Schöck Isokorb<sup>®</sup> supplementary type Z transfers no forces

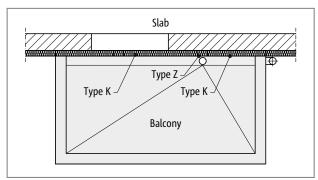
### Element arrangement | Installation cross sections

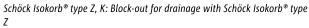


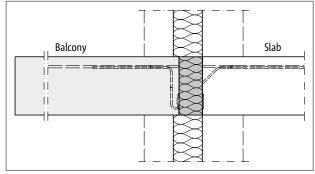
Schöck Isokorb® type K: Prefabricated balcony with transport anchors; insulation spacer type Z can be inserted on-site



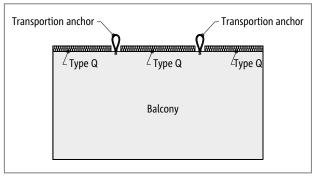
Schöck Isokorb® type Z, K: Balcony freely cantilevered



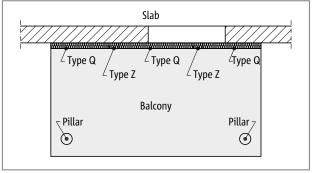




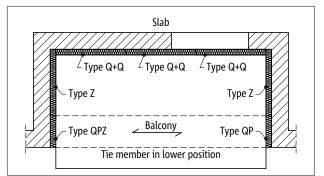
Schöck Isokorb® type Z, K: Indirect support, non-load-bearing cavity mason-ry



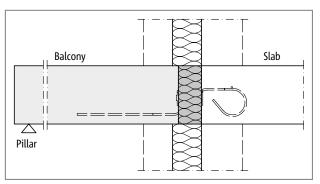
Schöck Isokorb® type Q: Prefabricated balcony with transport anchors; insulation spacer type Z can be inserted on-site



Schöck Isokorb® type Z, K: Balcony with pillar supports



Schöck Isokorb® type Z, Q+Q, QP, QPZ: Recessed balcony supported on three sides with tie bar



Schöck Isokorb® type Z, Q: Indirect support, non-load-bearing cavity masonry

Reinforced concrete/reinforced concrete

Ζ

### **Product selection | Type designations**

#### Schöck Isokorb® supplementary type Z variants

The configuration of the Schöck Isokorb® supplementary type Z can be varied as follows:

Height:

H = 160 - 250 mm

Length:

L = 1000 mm (L = 100 mm, L = 150 mm on request)

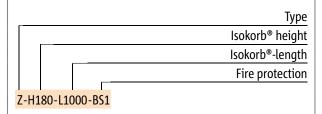
Fire resistance class

RO: Standard

BS1: Fire protection boards top and bottom, top fire protection board without projection, with slide bar and fire protection strip

BS2: Fire protection board top and bottom, top fire protection board projecting on both sides by 10 mm

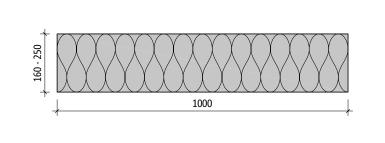
#### Type designations in planning documents

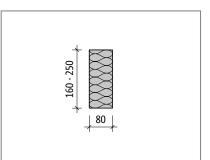


Ζ

### **Product description**

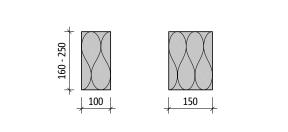
#### Schöck Isokorb® supplementary type Z

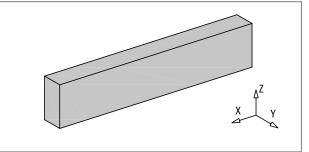




Schöck Isokorb® type Z: Product section

Schöck Isokorb® type Z-L1000: Product view





Schöck Isokorb® type Z-L100, Z-L150: Product view

#### Schöck Isokorb® type Z: 3D-model

#### Product information

- > The Schöck Isokorb® type Z is supplied with a length of 1000 mm (widths 100 mm and 150 mm on request))
- ▶ The Schöck Isokorb<sup>®</sup> type Z-L1000 can, as required, be shortened to the desired length.
- Download further product plan views and cross-sections at www.schoeck.co.uk/download

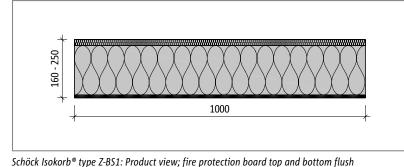
#### Notes on design

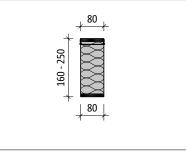
- Edge and centre distances of the adjacent Schöck Isokorb<sup>®</sup> types are to be noted.
- With the design of a linear connection, attention is to be paid that, with the employment of the supplementary type Z, the design values of the linear connection can be reduced (e.g. type K wih L = 1.0 m and supplementary type Z with L = 0.1 m in regular exchange signifies a reduction by ca. 9 % of v<sub>Rd</sub> of the linear connection using type K.

### Fire protection configuration

#### Schöck Isokorb® supplementary type Z-BS1

Fire protection board top and bottom, no projection

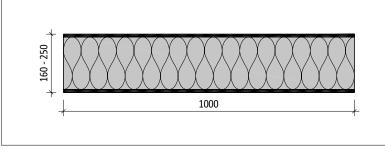


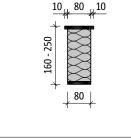


Schöck Isokorb<sup>®</sup> type Z-BS1: Product section

Schöck Isokorb<sup>®</sup> supplementary type Z-BS2

Fire protection board top and bottom, top fire protection board projecting on both sides by 10 mm





Schöck Isokorb® type Z-BS2: Product view; fire protection board top and bottom

Schöck Isokorb® type Z-BS2: Product section

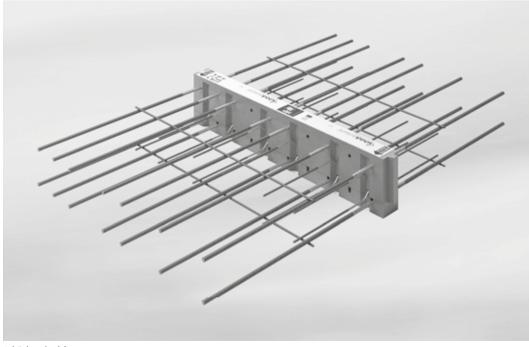
#### Fire protection

- ▶ The Schöck Isokorb<sup>®</sup> type Z-BS1 is suitable for employment with Schöck Isokorb<sup>®</sup> type K and KF.
- ▶ The Schöck Isokorb® type Z-BS2 is suitable fpr employment with Schöck Isokorb® type K-HV, K-BH, K-WU, K-WO, Q, QP and D.
- The Schöck Isokorb® type Z-BS1 can be inserted later (e.g. transportation anchor holes with precast balconies), as fire protection boars without projection.
- The fire protection class of the Schöck Isokorb<sup>®</sup> supplementary type Z corresponds with maximum fire protection class of the connected, load-bearing Schöck Isokorb type (e.g. K→REI120).

### 🗹 Check list

- With a linear connection in combination with Schöck Isokorb® of length 1 m, has the reduction of the design values of the linear connection been taken into account?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?

### Schöck Isokorb® type D

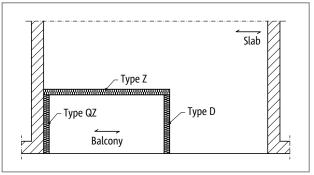


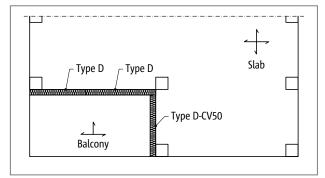
Schöck Isokorb® type D

#### Schöck Isokorb® type D

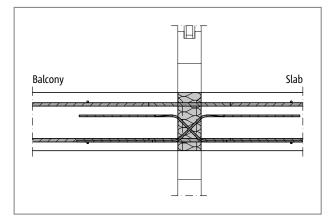
Suitable for continous floors. It transferst negative moments and positive shear forces with the cantilevered balcony or positive field moment combined with shear forces.

### **Element arrangement | Installation cross sections**

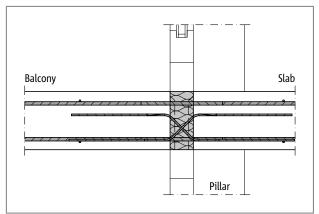




Schöck Isokorb® type D, QZ, Z: One-way spanning



Schöck Isokorb® type D: Two-way spanning



Schöck Isokorb® type D: Installation section; one-way spanning

Schöck Isokorb® type D: Installation section; two-way spanning

#### Element arrangement

▶ With connection across corner with Schöck Isokorb<sup>®</sup> type D, a type D-CV50 (2nd position) is required in one axial direction. Therefore a minimum slab thickness of 200 mm.

## **Product selection | Type designations | Special designs**

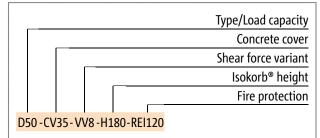
### Schöck Isokorb® type D variants

The configuration of the Schöck Isokorb<sup>®</sup> type D can be varied as follows:

- Load-bearing level: D30, D50, D70, D90 D20 are available on demand
   Concrete cover on the tension bars: CV30: top CV = 30 mm, bottom CV = 30 mm CV35: top CV = 35 mm, bottom CV = 30 mm (e.g: D50-CV35-VV6-H200) CV50: top CV = 50 mm, bottom CV = 50 mm
   Shear force variant: Depending on diameter of the shear force bars VV6, VV8, VV10, (e.g.: D50-CV35-VV8-H200)
   Height: H = H<sub>min</sub> to 250 mm (H<sub>min</sub> is dependent on concrete cover and shear force load-bearing level see p. 182)
   Fire resistance class:
  - RO: Standard

REI120: Top and bottom fire protection board projecting on both sides by 10 mm

#### Type designation in planning documents



### Special designs

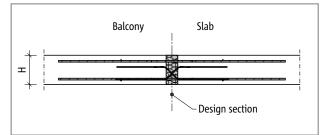
Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

In accordance with approval heights up to 500 mm are possible.

# C25/30 design

Schöck	lsokorb	® type		D30-VV6	D30-VV8	D30-VV10	D50-VV6	D50-VV8	D50-VV10	
Design values with		ncrete co CV [mm]		Concrete strength class ≥ C25/30						
With	CV30	CV35	CV50			m <sub>Rd,y</sub> [k	Nm/m]			
		160		±18.3	-	-	±26.5	-	-	
	160		200	±19.4	-	-	±28.1	-	-	
		170		±20.5	±18.6	-	±29.7	±27.8	-	
	170		210	±21.6	±19.6	-	±31.3	±29.3	-	
		180		±22.7	±20.6	±18.5	±32.9	±30.8	±28.6	
	180		220	±23.8	±21.6	±19.4	±34.5	±32.3	±30.0	
		190		±24.9	±22.6	±20.3	±36.1	±33.8	±31.4	
	190		230	±26.0	±23.6	±21.2	±37.6	±35.3	±32.8	
		200		±27.1	±24.6	±22.1	±39.2	±36.7	±34.2	
Isokorb® height	200		240	±28.2	±25.6	±23.0	±40.8	±38.2	±35.6	
H [mm]		210		±29.3	±26.6	±23.9	±42.4	±39.7	±37.0	
	210		250	±30.4	±27.6	±24.8	±44.0	±41.2	±38.4	
		220		±31.5	±28.6	±25.6	±45.6	±42.7	±39.7	
	220			±32.6	±29.6	±26.5	±47.2	±44.2	±41.1	
		230		±33.7	±30.6	±27.4	±48.8	±45.7	±42.5	
	230			±34.8	±31.6	±28.3	±50.4	±47.2	±43.9	
		240		±35.9	±32.6	±29.2	±52.0	±48.7	±45.3	
	240			±37.0	±33.6	±30.1	±53.6	±50.2	±46.7	
		250		±38.1	±34.6	±31.0	±55.2	±51.7	±48.1	
	250			±39.2	±35.6	±31.9	±56.8	±53.2	±49.5	
						v <sub>Rd,z</sub> [	kN/m]			
Shear force variant	vv	6/VV8/V	V10	±52.2	±92.7	±134.4	±52.2	±92.7	±134.4	

Schöck Isokorb® type	D30-VV6	D30-VV8	D30-VV10	D50-VV6	D50-VV8	D50-VV10
Isokorb <sup>®</sup> length [mm]	1000			1000		
Tension bars/compression members		2 × 5 Ø 12		2 × 7 Ø 12		
Shear force bars	2 × 6 Ø 6	2 × 6 Ø 8	2 × 6 Ø 10	2×6Ø6	2 × 6 Ø 8	2×6Ø10
H <sub>min</sub> with CV30 [mm]	160	170	180	160	170	180
H <sub>min</sub> with CV35 [mm]	160	170	180	160	170	180
H <sub>min</sub> with CV50 [mm]	200	210	220	200	210	220



Schöck Isokorb® type D: Static system

### C25/30 design

Schöck	Isokorb	® type		D70-VV6	D70-VV8	D70-VV10	D90-VV6	D90-VV8	D90-VV10	
Design values with	Cor	ncrete co CV [mm]	-	Concrete strength class ≥ C25/30						
With	CV30 CV35 CV50 m <sub>Rd,y</sub> [kNm/m]									
		160		±38.8	-	-	±46.9	-	-	
	160		200	±41.1	-	-	±49.8	-	-	
		170		±43.4	±41.5	-	±52.6	±50.7	-	
	170		210	±45.8	±43.8	-	±55.4	±53.4	-	
		180		±48.1	±46.0	±43.9	±58.3	±56.2	±54.0	
	180		220	±50.4	±48.2	±46.0	±61.1	±58.9	±56.6	
		190		±52.8	±50.5	±48.1	±63.9	±61.6	±59.3	
	190		230	±55.1	±52.7	±50.3	±66.7	±64.3	±61.9	
		200		±57.4	±54.9	±52.4	±69.6	±67.1	±64.5	
lsokorb® height	200		240	±59.8	±57.2	±54.5	±72.4	±69.8	±67.1	
H [mm]		210		±62.1	±59.4	±56.6	±75.2	±72.5	±69.8	
	210		250	±64.4	±61.6	±58.8	±78.0	±75.2	±72.4	
		220		±66.8	±63.9	±60.9	±80.9	±78.0	±75.0	
	220			±69.1	±66.1	±63.0	±83.7	±80.7	±77.6	
		230		±71.4	±68.3	±65.2	±86.5	±83.4	±80.2	
	230			±73.8	±70.6	±67.3	±89.4	±86.2	±82.9	
		240		±76.1	±72.8	±69.4	±92.2	±88.9	±85.5	
	240			±78.4	±75.0	±71.5	±95.0	±91.6	±88.1	
		250		±80.8	±77.3	±73.7	±97.8	±94.3	±90.7	
	250			±83.1	±79.5	±75.8	±100.7	±97.1	±93.4	
						V <sub>Rd,z</sub> [	(N/m]			
Shear force variant	vv	6/VV8/V	V10	±52.2	±92.7	±134.4	±52.2	±92.7	±134.4	

Schöck Isokorb <sup>®</sup> type	D70-VV6	D70-VV8	D70-VV10	D90-VV6	D90-VV8	D90-VV10
Isokorb® length [mm]		1000		1000		
Tension bars/compression members		2 × 10 Ø 12		2 × 12 Ø 12		
Shear force bars	2 × 6 Ø 6	2 × 6 Ø 8	2 × 6 Ø 10	2×6Ø6	2 × 6 Ø 8	2 × 6 Ø 10
H <sub>min</sub> with CV30 [mm]	160	170	180	160	170	180
H <sub>min</sub> with CV35 [mm]	160	170	180	160	170	180
H <sub>min</sub> with CV50 [mm]	200	210	220	200	210	220

### Notes on design

- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- A static verification is to be provided for the adjacent reinforced concrete structural component on both sides of the Schöck Isokorb<sup>®</sup>.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.
- The Schöck Isokorb® type D transfers only bending moments perpendicular to the insulation body. The Schöck Isokorb® transfers no torsion moments. Therefore the arrangement of a Schöck Isokorb® type D in in a point-supported slab without down-stand beams is not sensible.

## **Expansion joint spacing**

#### Maximum expansion joint spacing

If the length of the structural component exceeds the maximum expansion joint spacing, expansion joints must be incorporated in the exterior concrete components at right angles to the insulation layer in order to limit the effect as a result of temperature changes. With fixed points such as, for example, corners of balconies, parapets and balustrades or with the employment of the supplementary types HP or EQ half the maximum expansion joint spacing e/2 from the fixed point applies.

Schöck Isokorb® type		D30	D50	D70	D90	
Maximum expansion joint spacin	g e		e [	[m]		
Insulating element thickness [mm]	80		11	7		

### Edge distances

The Schöck Isokorb® must be so arranged at the expansion joint that the following conditions are met:

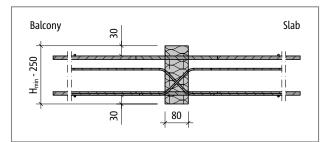
- For the centre distance of the tension bars from the free edge or from the expansion joint:  $e_R \ge 50$  mm and  $e_R \le 150$  mm applies.
- For the centre distance of the compression members from the free edge or from the expansion joint the following applies:  $e_R \ge 50 \text{ mm}$ .
- For the centre distance of the shear force bars from the free edge or from the expansion joint the following applies: e<sub>R</sub> ≥ 100 mm and e<sub>R</sub> ≤ 150 mm.

D

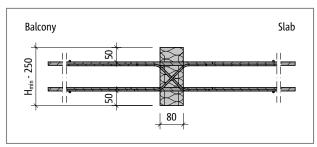
Reinforced concrete/reinforced

concrete

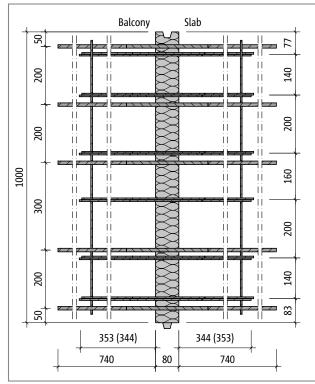
## **Product description**

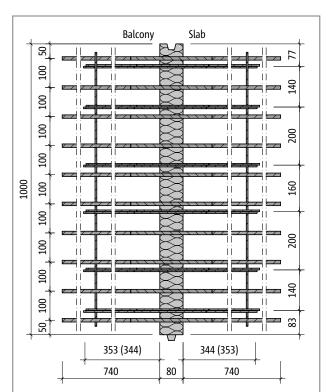


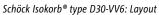
Schöck Isokorb® type D with CV30: Product section



Schöck Isokorb® type D with CV50: Product section



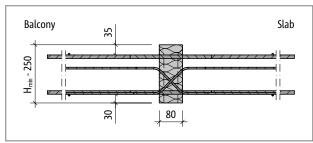




#### Schöck Isokorb® type D70-VV6: Layout

### Product information

Download further product plan views and cross-sections at www.schoeck.co.uk/download

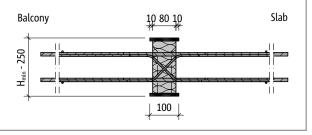


Schöck Isokorb® type D with CV35: Product section

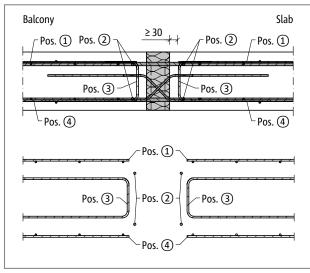
TI Schöck Isokorb®/GB/2017.1/January

## Fire protection configuration

### Product configuration with fire protection requirement



Schöck Isokorb® type D with REI120: Product section



Schöck Isokorb® type D: On-site reinforcement

The reinforcement in the reinforced concrete slab is determined from the structural engineer's design. With this both the effective moment and the effective shear force should be taken into account.

In addition, it is to be ensured that the tension bars of the Schöck Isokorb<sup>®</sup> are 100% lapped. The existing inner slab reinforcement can be taken into account as long as the maximum separation to the tension bars of the Schöck Isokorb<sup>®</sup> of 4Ø is maintained. Additional reinforcement may be required.

Schöck Isokorb® type	D30-VV6	D30-VV8	D30-VV10	D50-VV6	D50-VV8	D50-VV10			
On-site reinforcement	Concrete strength class ≥ C25/30								
Pos. 1 Lapping reinforcement (re	Pos. 1 Lapping reinforcement (required with negative moment))								
Pos. 1 [mm <sup>2</sup> /m]	565	565	565	792	792	792			
Pos. 2 Steel bars along the insula	Pos. 2 Steel bars along the insulation joint								
Pos. 2	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8			
Pos. 3 Edge and suspension reinf	orcement								
Pos. 3	H8@150	H8@100	H8@75	H8@150	H8@100	H8@75			
Pos. 4 Lapping reinforcement (re	Pos. 4 Lapping reinforcement (required with positive moment)								
Pos. 4 [mm²/m]	565	565	565	792	792	792			

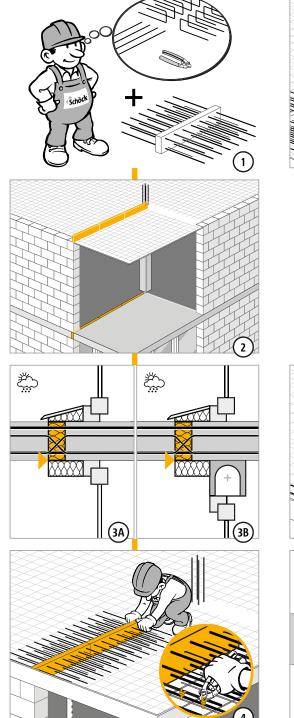
D

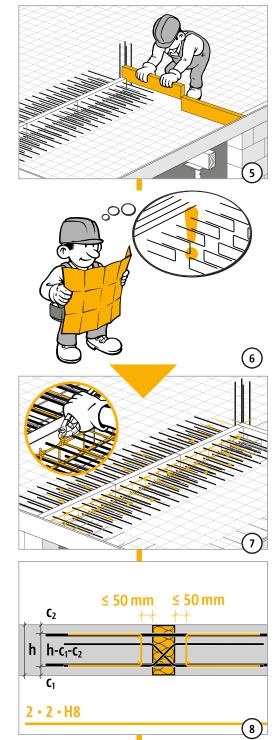
Schöck Isokorb® type	D70-VV6	D70-VV8	D70-VV10	D90-VV6	D90-VV8	D90-VV10			
On-site reinforcement			Concrete strengt	th class ≥ C25/30					
Pos. 1 Lapping reinforcement (required with negative moment))									
Pos. 1 [mm²/m]	1131	1131	1131	1357	1357	1357			
Pos. 2 Steel bars along the insulation joint									
Pos. 2	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8	2 • 2 • H8			
Pos. 3 Edge and suspension reinf	forcement								
Pos. 3	H8@150	H8@100	H8@75	H8@150	H8@100	H8@75			
Pos. 4 Lapping reinforcement (re	Pos. 4 Lapping reinforcement (required with positive moment)								
Pos. 4 [mm²/m]	1131	1131	1131	1357	1357	1357			

### Information about on-site reinforcement

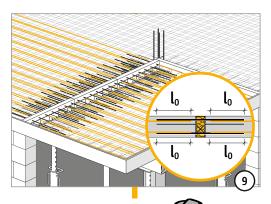
- ▶ The rules according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA apply for the determination of the lap length. A reduction of the required lap length with m<sub>Ed</sub>/m<sub>Rd</sub> is permitted. For the lapping (l) with Schöck Isokorb<sup>®</sup> with the rules according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA D a length of the tension bars of 710 mm iis accounted for.
- Edge and suspension reinforcement (Pos. 3) is to be arranged on both sides of the Isokorb<sup>®</sup> type DXT. Details in the table apply for Schöck Isokorb<sup>®</sup> with a loading of 100% of the maimum design internal forces with C25/30.

## **Installation instructions**





## Installation instructions





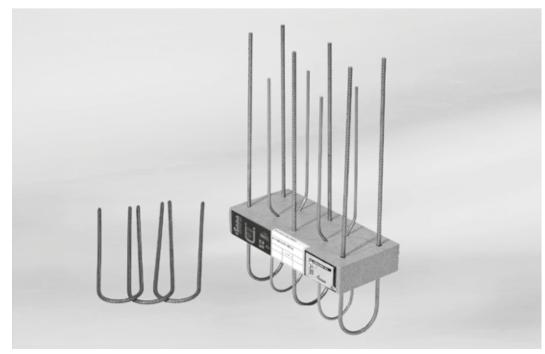
D

## 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- Are the maximum allowable expansion joint spacings taken into account?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- With connection across corner with Schöck Isokorb<sup>®</sup> type D, has the minimum slab thickness (≥ 200 mm) and the required 2nd position (-CV50) been taken into account?.
- Has the required block-out (width ≥ 760 mm from insulation body) with type D in conjunction with element floors been charted in the implementation plans and is the on-site reinforcement matched structurally?
- With 2- or 3-sided support has a Schöck Isokorb<sup>®</sup> (possibly type QZ, type QPZ) been selected for a connection free of constraint forces?
- Have the requirements for on-site reinforcement of connections been defined in each case?

D

## Schöck Isokorb® type A



Schöck Isokorb® type A

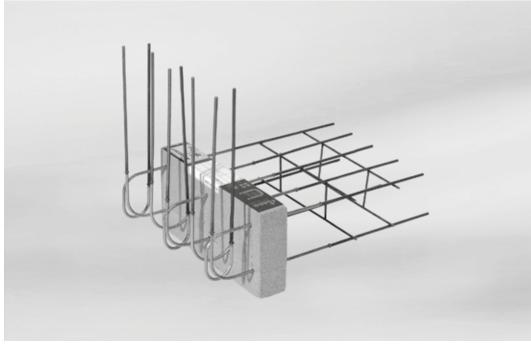
### Schöck Isokorb® type A

Suitable for attics and balustrades. It transfers moments and shear forces and compression forces.

### 🚺 Type A

▶ The Schöck Isokorb<sup>®</sup> type A is replaced by the Schöck Isokorb<sup>®</sup> type AXT.

## Schöck Isokorb® type F



Schöck Isokorb® type F

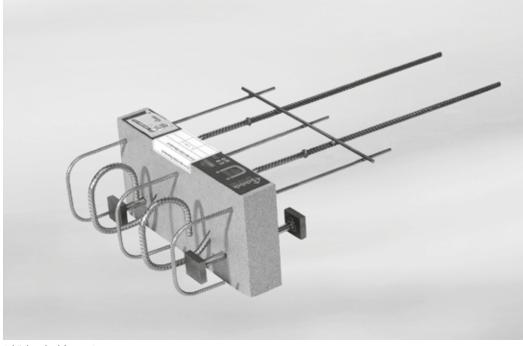
#### Schöck Isokorb® type F

Suitable for attached balustrades. It transfers normal forces, positive and negative moments and shear forces.

### 🚺 Type F

The Schöck Isokorb® type F is replaced by the Schöck Isokorb® type FXT. With special geometric requirements the Schöck Isokorb® type F is available on request.

## Schöck Isokorb® type O



Schöck Isokorb® type O

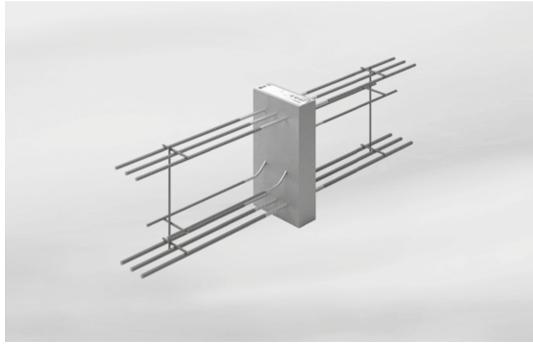
### Schöck Isokorb® type O

Suitable for corbels It transfers positive Querkräfte and normal forces.

### 🚺 Type O

The Schöck Isokorb® type O is replaced by the Schöck Isokorb® type OXT. With special geometric requirements the Schöck Isokorb® type F is available on request.

## Schöck Isokorb® type S

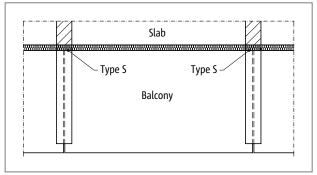


Schöck Isokorb® type S

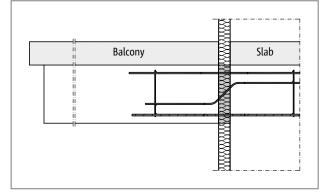
### Schöck Isokorb® type S

Suitable for cantilevered downstand beams and reinforced concret balconies. It transfers negative moments and positive shear forces.

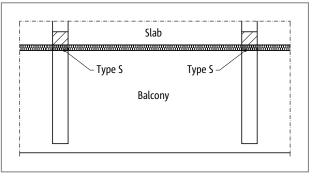
## **Element configurations | Installation cross sections**



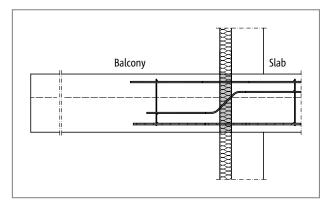
Schöck Isokorb® type S: Balcony structure with freely cantilevered downstand beams (precast balcony)



Schöck Isokorb® type S: Balcony structure with freely cantilevered downstand beams (precast balcony)



Schöck Isokorb® type S: Balcony structure with freely cantilevered downstand beams



Schöck Isokorb® type S: Balcony structure with freely cantilevered downstand beams

## **Product selection | Type designations | Special designs**

### Schöck Isokorb® type S variants

The configuration of the Schöck Isokorb® type S can be varied as follows:

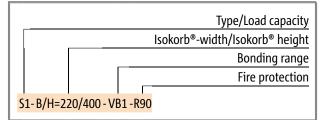
- Load-bearing level:
  - S1 to S4
- Bonding range:
   VB1 good bonding (bonding range I)
   VB2 poor bonding (bonding range II)
- Width:
- B = 220 mm
- Height:
  - H = 400 mm
- Fire resistance class:
  - R0: Standard

R90: Top fire protection board projecting on both sides by 10 mm

### Variants

State desired dimensions when ordering.

### Type designations in planning documents



### Special designs

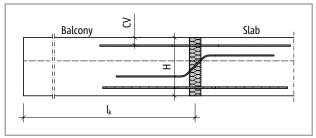
Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

## Design

### Concrete strength class ≥ C25/30

	•							
Schöcl	k Isokorb® type	S1	S2	S3	S4			
Design values with		Concrete strength class ≥ C25/30						
		M <sub>Rd,y</sub> [kNm/element]						
400		-29.6	-39.1	-51.7	-71.1			
Isokorb® height								
H [mm]	400	30.9	48.3	69.5	94.7			

Schöck Isokorb® type	S1	S2	S3	<b>S4</b>
Isokorb® height H [mm]	400	400	400	400
Isokorb <sup>®</sup> width [mm]	220	220	220	220
Tension bars	3 Ø 10	3 Ø 12	3 Ø 14	3 Ø 16
Tension bars VB1 (good)	615	725	850	1360
Tension bars VB2 (poor)	855	1020	1180	1890
Shear force bars	2 Ø 8	2 Ø 10	2 Ø 12	2 Ø 14
Compression bars	3 Ø 12	3 Ø 14	3 Ø 16	3 Ø 20
Compression bar length	595	565	635	840



Schöck Isokorb® type S: Static system

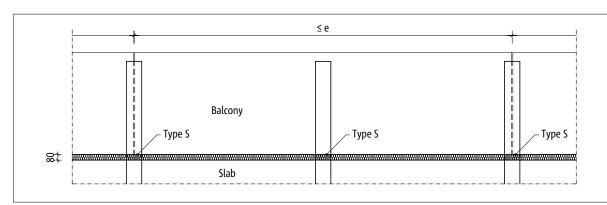
### **I** Notes on design

- > Poor bonding conditions (bonding range II) are the basis for the determination of the compression member anchoring lengths.
- With different concrete strength classes (e.g. balcony C32/40, inner slab C25/30) basically the weaker concrete is relevant for the design of the Schöck Isokorb<sup>®</sup>.
- The indicative minimum concrete strength class of the external structural component is C32/40.

## **Expansion joint spacing**

### Maximum expansion joint spacing

If the structural component length exceeds the maximum expansion joint spacing e, expansion joints must be installed in the exterior concrete structural components at right angles to the insulation plane, in order to limit the effect as a result of temperature changes.



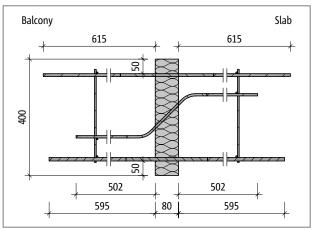
Schöck Isokorb® type S: Expansion joint spacing

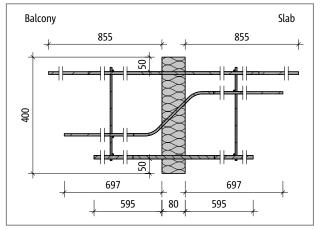
Schöck Isokorb® type		S1	S2	S3	<u>54</u>
Maximum expansion joint spacin	g e		e [	m]	
Insulating element thickness [mm]	80	11.7	10.1	9.2	8.0

### Expansion joints

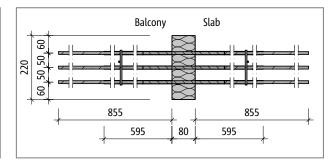
The expansion joint spacings can be enlarged, if there is no fixed connection between balcony slabs and downstand beams, e. g. through laying of a sliding foil.

## **Product description**



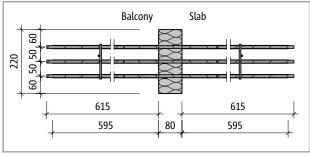


Schöck Isokorb® type S1-VB2: Product section

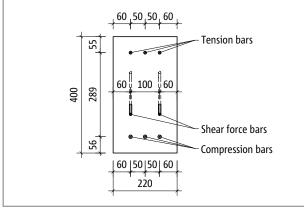


Schöck Isokorb® type S1-VB2: Product layout

Schöck Isokorb® type S1-VB1: Product section



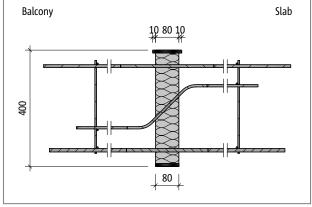
Schöck Isokorb® type S1-VB1: Product layout



Schöck Isokorb® type S1: Product layout

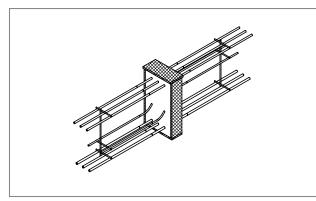
### Product information

> Download further product plan views and cross-sections at www.schoeck.co.uk/download

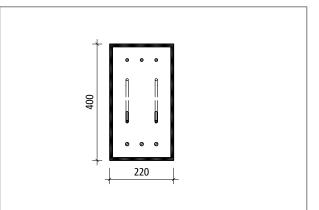


## Fire protection configuration

Schöck Isokorb® type S with R90: Product section; fire protection board top and bottom

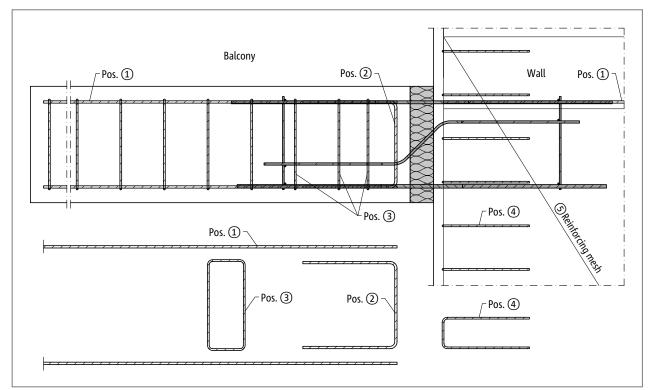


Schöck Isokorb® type S withi R90: Perimeter fire protection boards



Schöck Isokorb® type S withi R90: Product section; perimeter fire protection boards

S



Schöck Isokorb® type S: On-site reinforcement (section)

### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars/compression members.

Schöck Isokorb® type	<u>\$1</u>	S2	<u>S3</u>	S4		
On-site reinforcement	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement						
Pos. 1	3•H10	3 • H12	3 • H16	3•H16		
Lap length VB1 (good)	564	624	713	1239		
Lap length VB2 (poor)	801	886	1014	1761		
Pos. 2 Suspension reinforcement						
Pos. 2 [mm <sup>2</sup> ]	71	111	160	218		
Pos. 3 Stirrup						
Pos. 3	ac	c. to the specifications	of the structural engine	er		
Pos. 4 Side reinforcement at the free edge						
Pos. 4	acc. to BS EN 1992-1-1 (EC2), 9.3.1.4					
Pos. 5 Wall reinforement and lapping reinforcement	ent shear force bar					
Pos. 5	ac	c. to the specifications	of the structural engine	er		

#### Information about on-site reinforcement

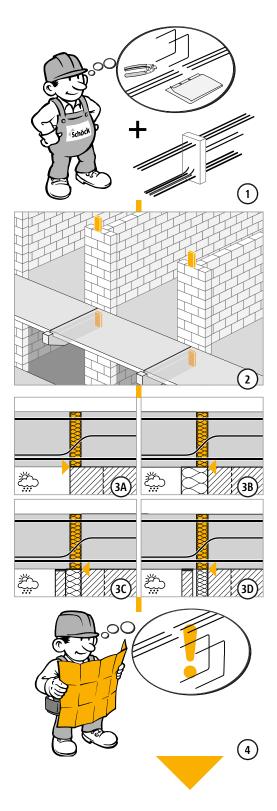
Alternative connection reinforcement is possible. For the determination of the lap length the rules according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA apply. A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted.

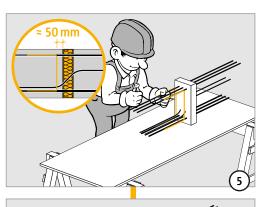
The indicative minimum concrete strength class of the external structural component is C32/40.

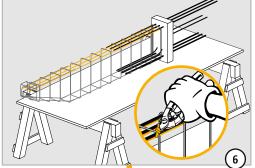
S

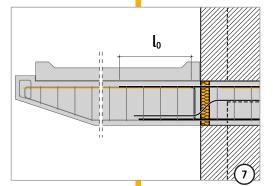
#### TI Schöck Isokorb®/GB/2017.1/January

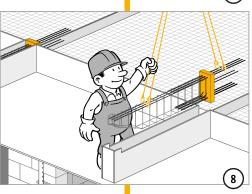
## Installation instructions





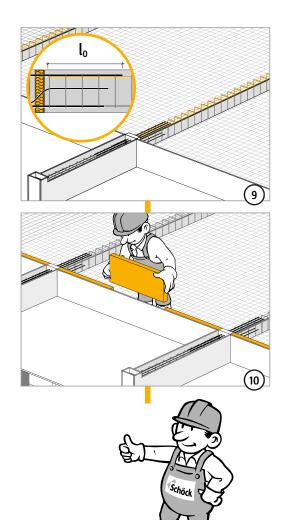






S

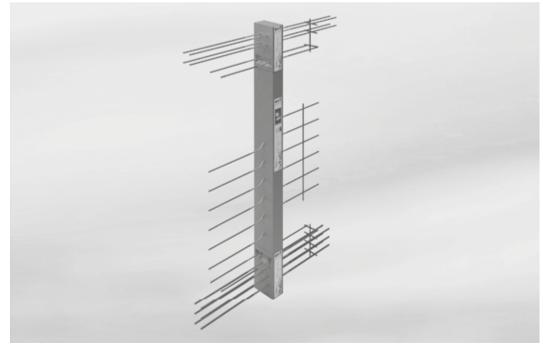
## Installation instructions



## 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are the maximum allowable expansion joint spacings taken into account?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- Has the bonding range (good VB1; poor VB2) been defined and given in the type designation?

## Schöck Isokorb® type W



Schöck Isokorb® type W

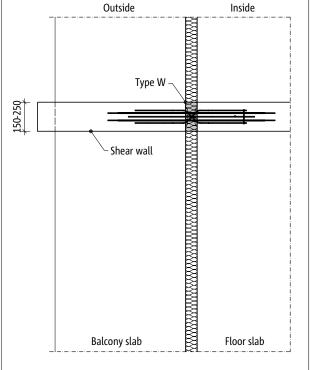
### Schöck Isokorb® type W

Suitable for projecting shear walls. It transfers negative moments and positive shear forces. In addition horizontal shear forces are transferred.

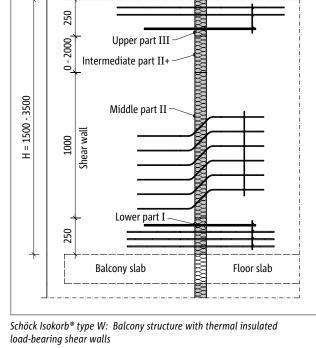
Inside

Floor slab

## Element arrangement | Installation cross section | Product selection | Type designations | Special designs







Outside

Balcony slab

### Element arrangement

The Schöck Isokorb<sup>®</sup> type W consists of at least 3 parts: Bottom section I, middle section II, top section III. Depending on height an insulation spacer II+ is additionally required.

### Schöck Isokorb® type W variants

The configuration of the Schöck Isokorb® type W can be varied as follows:

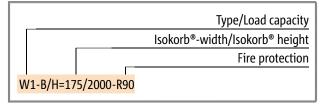
- Load-bearing level: W1 to W4
- Width: B = 150 250 mm
- Height: H = 1500 3500 mm
- Fire resistance class:
- R0: Standard

R90: Top fire protection board projects on both sides by 10 mm

### 🚺 Variants

State desired dimensions when ordering.

#### Type designations in planning documents



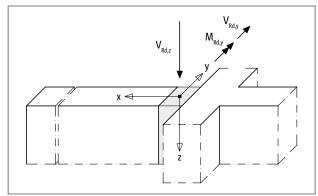
### 🧾 Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

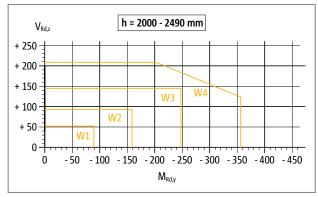
## C25/30 design

Schöck Is	Schöck Isokorb® type		W2	W3	W4				
Design values with			Concrete strength class ≥ C25/30						
Design	values with	M <sub>Rd,y</sub> [kNm/element]							
Isokorb® height H [mm]	1500 - 1990	-64.8	-115.0	-179.5	-146.7				
	2000 - 2490	-89.4	-158.8	-247.8	-202.5				
[]	2500 - 3500	-114.0	-202.5	-316.1	-258.4				
			V <sub>Rd,z</sub> [kN/	element]					
Isokorb® height	1500 - 3500	52.2	92.7	144.9	208.6				
H [mm]		V <sub>Rd,y</sub> [kN/element]							
	1500 - 3500	±17.4	±17.4	±17.4	±17.4				

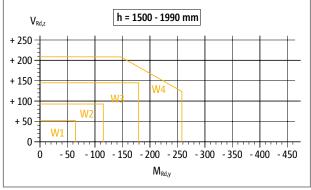
Schöck Isokorb® type	W1	W2	W3	W4
Tension bars	4 Ø 6	4 Ø 8	4 Ø 10	4 Ø 12
Compression bars	6 Ø 8	6 Ø 10	6 Ø 12	6 Ø 14
Shear force bars vertical	6 Ø 6	6 Ø 8	6 Ø 10	6 Ø 12
Shear force bars horizontal	2 × 2 Ø 6	2 × 2 Ø 6	2 × 2 Ø 6	2 × 2 Ø 6
B <sub>min</sub> with R0 [mm]	150	150	150	150
B <sub>min</sub> with R90 [mm]	150	150	150	150



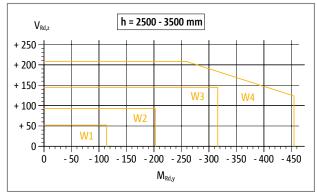
Schöck Isokorb® type W: Sign rule for the design



Schöck Isokorb® type W: Interaction diagram C25/30 H = 2000 - 2490



Schöck Isokorb® type W: Interaction diagram C25/30 H = 1500 - 1990



Schöck Isokorb® type W: Interaction diagram C25/30 H = 2500 - 3500

### 🚺 Notes on design

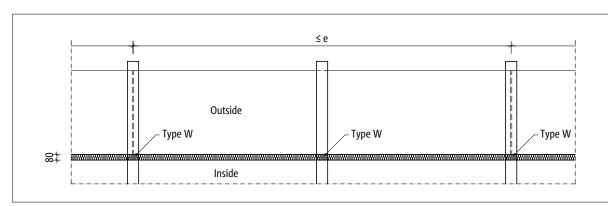
- Moments from wind loading are to be absorbed by the stiffening effect of the balcony slabs. If this is not possible then M<sub>Edz</sub> can be transferred by the additional arrangement of a Schöck Isokorb<sup>®</sup> type D. The type D in this case is installed in a vertical position in place of the insulation spacer.
- > Poor bonding conditions (bonding range II) are the basis for the determination of the tension bar anchoring lengths.
- ▶ The indicative minimum concrete strength class of the external structural component is C32/40.

W

### **Expansion joint spacing**

### Maximum expansion joint spacing

If the structural component length exceeds the maximum expansion joint spacing e, expansion joints must be installed in the exterior concrete structural components at right angles to the insulation plane, in order to limit the effect as a result of temperature changes.



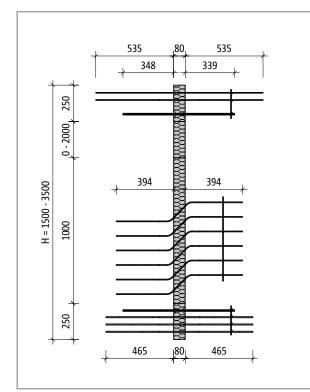
Schöck Isokorb® type W: Expansion joint spacing

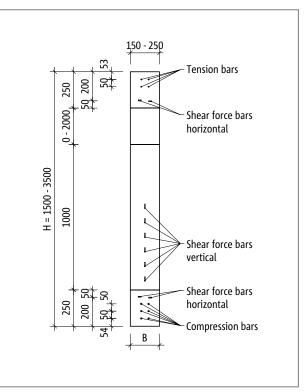
	Schöck Isokorb® type		W1	W2	W3	W4	
Maximum expansion joint spacing e			e [m]				
	Insulating element thickness [mm]	80	13.5	13.0	11.7	10.1	

### Expansion joints

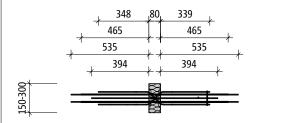
The expansion joint spacings can be enlarged, if there is no fixed connection between balcony slabs and shear walls, e. g. through laying of a sliding foil.

## **Product description**





Schöck Isokorb® type W1: Product section

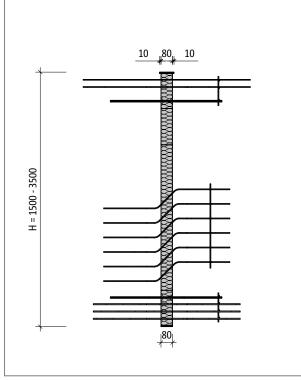


Schöck Isokorb® type W1: Product layout

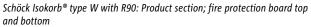
#### i **Product information**

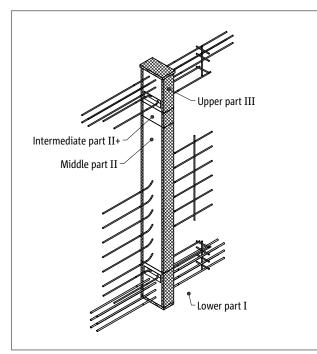
Download further product plan views and cross-sections at www.schoeck.co.uk/download

Schöck Isokorb® type W1: Product section

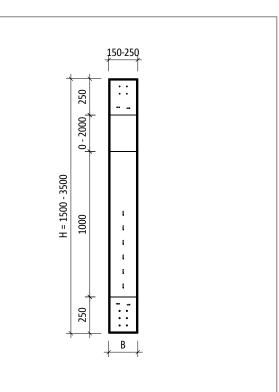


Fire protection configuration



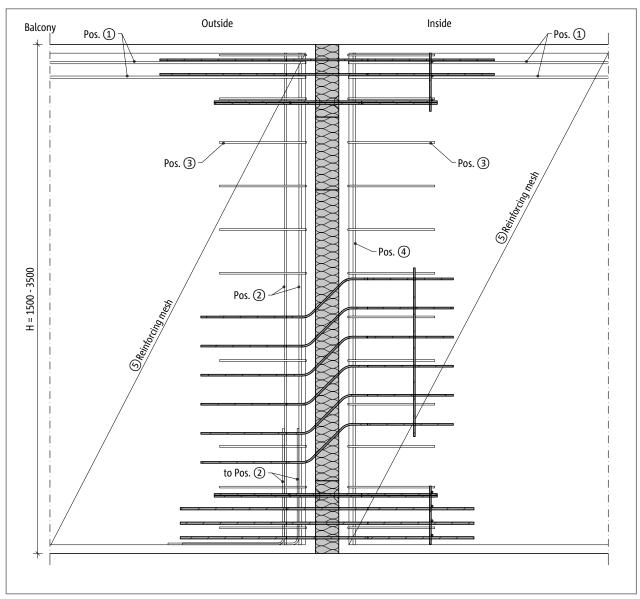


Schöck Isokorb® type W with R90: Fire protection boards perimeter

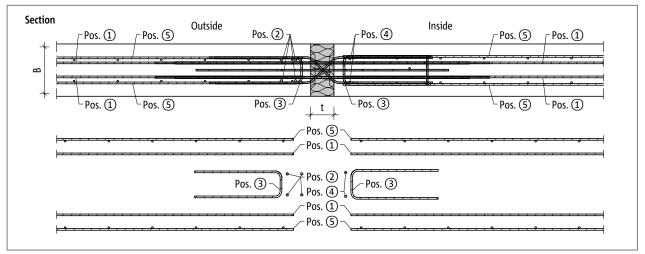


Schöck Isokorb® type W with R90: Product view; fire protection boards perimeter

### **On-site reinforcement**



Schöck Isokorb® type W: On-site reinforcement (section)



Schöck Isokorb® type W: On-site reinforcement (layout)

### **On-site reinforcement**

#### **Recommendation for the on-site connection reinforcement**

Details of the lapping reinforcement for Schöck Isokorb<sup>®</sup> with a loading of 100 % of the maximum design moment with C25/30; positively selected:  $a_s$  lapping reinforcement  $\ge a_s$  Isokorb<sup>®</sup> tension bars/compression members.

Schöck Isokorb® type	W1	W2	W3	W4		
On-site reinforcement	Concrete strength class ≥ C25/30					
Pos. 1 Lapping reinforcement						
Pos. 1	4 • H8	4 • H8	4 • H10	4 • H12		
Lap length l0 [mm]	481 641 801 961					
Pos. 2 Suspension reinforcement (anchoring with	stirrup or L)					
Pos. 2	2 • 2 • H8	2 • 2 • H10	2 • 2 • H12	2 • 2 • H16		
Pos. 3 and Pos. 4 Side reinforcement	os. 3 and Pos. 4 Side reinforcement					
Pos. 3 and 4	acc. to the specifications of the structural engineer					
Pos. 5 Wall reinforement and lapping reinforcement shear force bar						
Pos. 5	ac	c. to the specifications o	of the structural engine	er		

### Information about on-site reinforcement

Alternative connection reinforcement is possible. For the determination of the lap length the rules according to BS EN 1992-1-1 (EC2) and BS EN 1992-1-1/NA apply. A reduction of the required lap length using m<sub>Ed</sub>/m<sub>Rd</sub> is permitted.

The indicative minimum concrete strength class of the external structural component is C32/40.

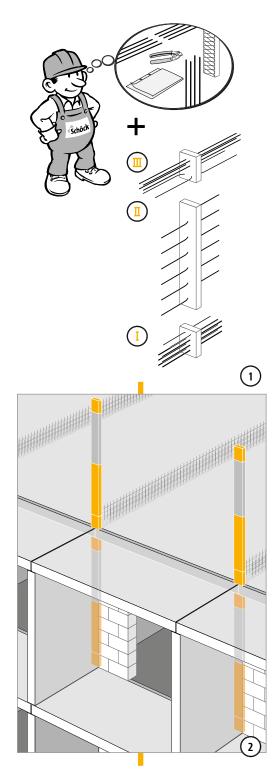
### Installation

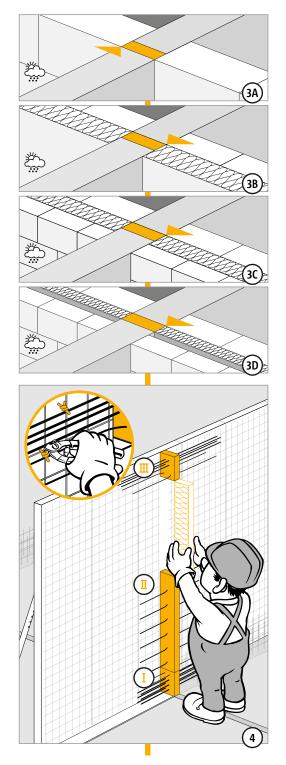
### Installation

The Schöck Isokorb® type W is supplied in various components (bottom section, middle section, spacer, top section).

- > Depending on quantity ordered , like components on one pallet for transportation.
- > The arrangement of components takes place on the building site in accordance with installation instructions see page 221.

### **Installation instructions**



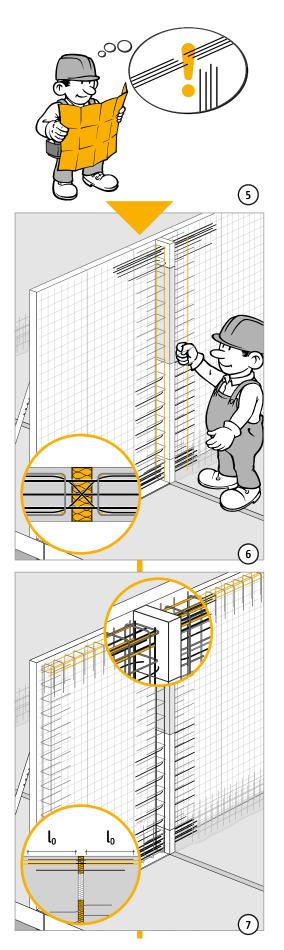


Reinforced concrete/reinforced concrete

W

TI Schöck Isokorb®/GB/2017.1/January

### Installation instructions







### 🗹 Check list

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Has the cantilevered system length or the system support width been taken as a basis?
- With the selection of the design table is the relevant concrete cover taken into account?
- Are the maximum allowable expansion joint spacings taken into account?
- Are the requirements with regard to fire protection explained and is the appropriate addendum entered in the Isokorb<sup>®</sup> type description in the implementation plans?
- Have the requirements for on-site reinforcement of connections been defined in each case?

# **Building physics**

**Reinforced concrete/reinforced concrete** 

# Steel/reinforced concrete

Timber/reinforced concrete

Steel/steel



### **Construction materials | Corrosion protection**

### Schöck Isokorb<sup>®</sup> construction materials

Reinforcing steel	B500B as per BS 4449, BSt 500 NR as per general technical approval
Pressure bearing pads in the o	ncrete S 235 JRG2 for the pressure plates
Stainless steel	Grade: 1.4401, 1.4404, 1.4362, 1.4462 and 1.4571, S 460 as per approval no.: Z-30.3-6 Components and connecting devices made of stainless steel or BSt 500 NR
Pressure plate	Grade: 1.4404, 1.4362 and 1.4571 or higher, e.g. 1.4462
Spacer shims	Grade: 1.4401 S 235, thickness: 2 mm and 3 mm
Insulating material	Neopor <sup>®</sup> - this polystyrene hard foam is a registered trademark of BASF, $\lambda$ = 0.031 W/m·K, building material classification B1 (flame retardant)
Connected components	
Reinforcing steel	3500A or B500B as per BS 4449
Concrete	Minimum concrete on the internal slab side; concrete grade ≥ C 25/30
Structural steel	Minimum S 235 on the balcony side; strength class, structural design and corrosion protection as specified by the structural engineer

### **Anti-corrosion protection**

The stainless steel used in the Schöck Isokorb<sup>®</sup> types KS and QS corresponds to material no.: 1.4362, 1.4401,1.4404 or 1.4571. According to general technical approval Z-30.3-6 Annex 1 "Components and connecting elements made of stainless steel", these steels are classified as resistance class III/medium.

Connections of Schöck Isokorb<sup>®</sup> types KS and QS in conjunction with a steel end-plate that has been galvanised or coated with anti-corrosion protection are not at risk of bimetallic corrosion (see approval Z-30.3-6, section 2.1.6.4). As far as the connections of Schöck Isokorb<sup>®</sup> types KS or QS are concerned, the surface area of the lower-grade material (steel end-plate) is much larger than that of the stainless steel (bolts, washers and saddle plate), failure of the connection due to bimetallic corrosion is excluded.

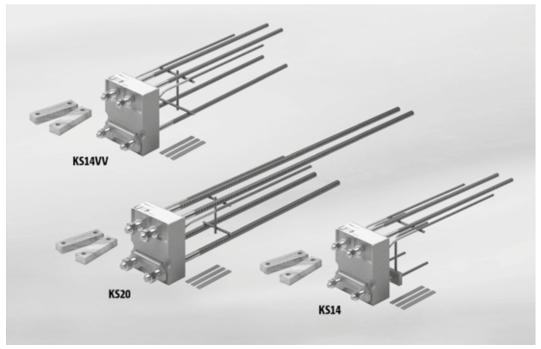
### Note on shortening threaded rods

The threaded rods may be shortened on site provided at least two threads remain visible after installation, levelling and final tightening of the balcony structure. Nuts must be re-checked after cutting to ensure they have remained fully tightened.

### Characteristic physical values

> The characteristic physical values for all products are listed in the appropriate table in the "Building physics" section.

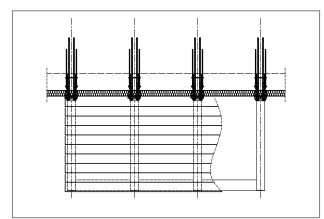
### Schöck Isokorb® type KS



Schöck Isokorb® type KS

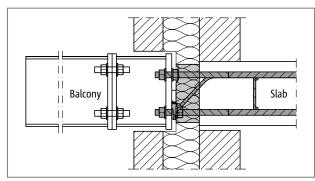
#### Schöck Isokorb® type KS

Suitable for cantilevered steel balconies and canopies. It transfers negative moments and positive shear forces. Schöck Isokorb<sup>®</sup> types KS20 and KS14-VV transfer positive or negative moments and shear forces.

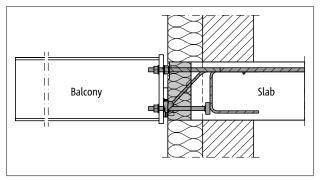


### **Element arrangement | Installation cross sections**

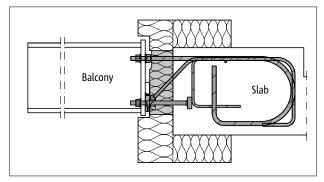
Schöck Isokorb® type KS: Cantilever balcony



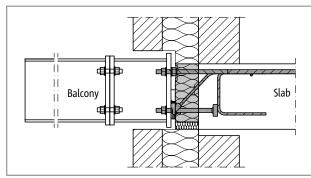
Schöck Isokorb® type KS: Insulating element inside the core insulation; onsite adapter between the Isokorb® and the balcony to enable flexible installation.



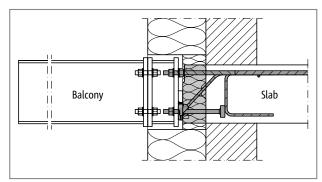
Schöck Isokorb® type KS: With the aid of the floor extension, the insulating element ends flush with the wall insulation; the spacing at the edges must be taken into consideration.



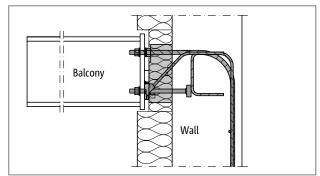
Schöck Isokorb® type KS14: Special design based on the lateral force load ranges -V8 or -V10  $\,$ 



Schöck Isokorb® type KS: Connecting the cantilever fin with on-site adapter; Isokorb® insulating element with optional additional insulating strip



Schöck Isokorb® type KS: Connection of the steel member to an adapter that equalises the thickness of the outer insulation



Schöck Isokorb® type KS14: Special construction for wall connection on the basis of the shear force bearing levels -V8 or -V10 for wall thicknesses from 200 mm

KS

# Product selection | Type designations | Special designs | Design force direction

### Schöck Isokorb® type KS: Variants

The design of the Schöck Isokorb<sup>®</sup> type KS can vary as follows:

- Load capacity:
- KS14 or KS20
- Lateral force load range:

Diameter of the V8 or V10 shear force rods on KS14, V10 or V12 on KS20 (e.g.: KS20-V10),

KS14 with lateral force load range VV is available for absorbing negative (uplifting) shear forces

Height:

H = 180 mm to H = 280 mm, in 10 mm increments

The heights are shown in 20 mm increments in this Technical Information to aid clear presentation. Please contact the design support department at Schöck for details of the other heights (H) in which the Isokorb® type KS is available.

Additional insulating strips (optional):

+10 or +25

The additional insulating strip is available optionally in a height of 10 mm or 25 mm and is designated +10 or +25, respectively. It is applied beneath the insulating element of the Isokorb<sup>®</sup> at the factory.

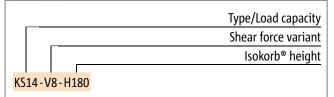
### KS installation aid variants

The design of the Schöck KS installation aid can vary as follows:

- Load capacity:
  - KS14 or KS20

The KS14 H180-220 or KS20 H180-220 installation aids are only available in installation height h = 200 mm, see page 239 for representation. It can be used to aid installation of H180 to H220 versions of the Schöck Isokorb<sup>®</sup> type KS.

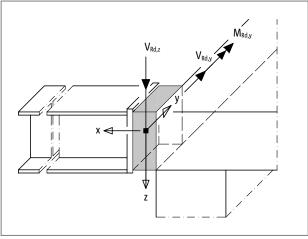
#### Type designations in planning documents



### Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

### **Direction of forces**



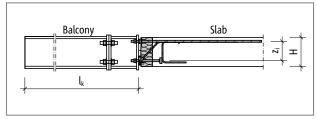
Schöck Isokorb® type KS: Direction of internal forces and moments

KS

### Design

### Notes on design

- Potential applications for the Schöck Isokorb<sup>®</sup> encompass floor and balcony slab structures with predominantly static and evenly distributed live loads as per BS EN 1991-1-1/NA, Table 6.1.
- Static evidence must be furnished for the components connecting to both sides of the Isokorb<sup>®</sup>.
- A minimum of two Schöck Isokorbs<sup>®</sup> type KS must be installed per balcony structure. The balcony structure must be designed in such a way to prevent torsion being transferred into an individual Isokorb<sup>®</sup>. Schöck Isokorbs<sup>®</sup> type KS are unable to transfer any torsion (i.e. any moment M<sub>Edx</sub>).
- When using an indirect bearing solution for the Schöck Isokorb<sup>®</sup> type KS, the structural engineer must provide evidence, in particular, of the load transfer in the reinforced concrete component.
- > Design values are taken in relation to the rear edge of the fixing plate
- The nominal dimension c<sub>nom</sub> of the concrete cover as per EN 1992-1-1 (EC2), 4.4.1 and EN 1992-1-1/NA is 20 mm for internal areas.
- All Isokorb<sup>®</sup> type KS variants can transfer positive shear forces. Types KS14-VV, KS20-V10 or KS20-V12 must be selected for negative (uplifting) shear forces.
- When addressing the uplifting forces on steel balconies or canopies, two type KS-VV Isokorbs<sup>®</sup> are often sufficient, even if the overall design requires further type KSs.



Schöck Isokorb® type KS: Static system; design values relate to the cantile-vered length  $l_{\rm k}$ 

#### Inner lever arm

Schöck Iso	korb® type	KS14	KS20
Inner cantilever when		z <sub>i</sub> [mm]	
	180	113	108
	200	133	128
Isokorb® height H	220	153	148
[mm]	240	173	168
	260	193	188
	280	213	208

### Design

#### Design with positive shear force and negative moment

Schöck Isoko	orb® type	K	S14-V8, KS14-V	V		KS14-V10		
		Concrete strength class ≥ C25/30						
Design valu	ac with			V <sub>Rd,z</sub> [kN/	element]			
Design valu	les with	10	20	30	30	40	45	
		M <sub>Rd,y</sub> [kNm/element]						
	180	-11.0	-9.9	-8.9	-8.9	-7.8	-7.3	
	200	-12.9	-11.7	-10.4	-10.4	-9.2	-8.5	
	220	-14.9	-13.4	-12,0	-12,0	-10.5	-9.8	
lsokorb® height H	240	-16.8	-15.2	-13,6	-13,6	-11,9	-11.1	
[mm] 260		-18.7	-16.9	-15,1	-15,1	-13.3	-12.4	
	280	-20.7	-18.7	-16.7	-16.7	-14.7	-13,7	
				V <sub>Rd,y</sub> [kN/	element]			
	180 - 280		±2,5			±4,0		

### Design with negative shear force and positive moment

Schöck Isoko	orb® type	KS14-VV
Design volu	ac with	Concrete strength class ≥ C25/30
Design valu	les with	M <sub>Rd,y</sub> [kNm/element]
	180	9.0
	200	10.6
	220	12.2
	240	13.8
lsokorb® height H	260	15.4
[mm]	280	17.0
		V <sub>Rd,z</sub> [kN/element]
	180 - 280	-12.0
		V <sub>Rd,y</sub> [kN/element]
	180 - 280	±2.5

Schöck Isokorb® type	KS14-V8, KS14-VV	KS14-V10
Isokorb <sup>®</sup> length [mm]	180	180
Tension bars	2 Ø 14	2 Ø 14
Shear force bars	2 Ø 8	2 Ø 10
Pressure bearing / compression bars	2 Ø 14	2 Ø 14
Gewinde	M16	M16

### 🚺 Notes on design

The absorbable moment capacity  $M_{Rd,y}$  is dictated by the applied shear forces  $V_{Rd,Z}$  and  $V_{Rd,y}$ . Intermediate values can be determined by linear interpolation or as described below. Extrapolation in the range of smaller shear force is not permissible.

► Type KS14:

 $M_{Rd,y} = -[\min(98.2 \cdot z_i \cdot 10^3; (106.5 - \cos 20^\circ \cdot V_{Rd,z}) \cdot z_i \cdot 10^3; (106.5 - \cos 20^\circ / \sin 20^\circ \cdot |V_{Rd,y}|) \cdot z_i \cdot 10^3)] [kNm/element]$ 

- z<sub>i</sub> = Internal lever arm [mm], see table on page 231; absorbable shear forces V<sub>Rd,z</sub>, V<sub>Rd,y</sub> [kN]
- > The maximum design values for the individual lateral force load ranges must be observed:

V8, VV:max.  $V_{Rd,z}$  = 30.9 kN, max.  $V_{Rd,y}$  = ±2.5 kN

V10:max.  $V_{Rd,z}$  = 48.3 kN, max.  $V_{Rd,y}$  = ±4.0 kN

### Design

#### Design with positive shear force and negative moment

Schöck Isoko	rb® type	KS20-V10 KS20-V12						
		Concrete strength class ≥ C25/30						
Design valu	oc with			V <sub>Rd,z</sub> [kN/	element]			
Design valu	es with	25	35	45	45	55	65	
		M <sub>Rd,y</sub> [kNm/element]						
	180	-22,6	-21,6	-20,6	-20,6	-19,6	-18,6	
-	200	-26,8	-25,6	-24,4	-24,4	-23,2	-22,0	
	220	-31,0	-29,6	-28,2	-28,2	-26,8	-25.4	
Isokorb® height H	240	-35,2	-33,6	-32,1	-32,1	-30.4	-28,9	
[mm]	260	-39,4	-37,6	-35,9	-35,9	-34,1	-32,3	
	280	-43,6	-41,6	-39,7	-39,7	-37,7	-35.7	
		V <sub>Rd,y</sub> [kN/element]						
	180 - 280		±4,0			±6,5		

### Design with negative shear force and positive moment

Schöck Isoko	Schöck Isokorb® type KS20-V10		KS20-V12		
Design valu	oc with	Concrete strength class ≥ C25/30			
Design valu		M <sub>Rd,y</sub> [kNm/element]			
	180	11	1.2		
	200	13	3.3		
	220	15.4			
	240	17	7.4		
Isokorb® height H	260	19	).5		
[mm]	280	21	1.6		
		V <sub>Rd,z</sub> [kN/element]			
	180 - 280	-12.0 V <sub>Rd,y</sub> [kN/element]			
	180 - 280	±4.0	±6.5		

Schöck Isokorb® type	KS20-V10	KS20-V12
Isokorb <sup>®</sup> length [mm]	180	180
Tension bars	2 Ø 20	2 Ø 20
Shear force bars	2 Ø 10	2 Ø 12
Compression bars	2 Ø 20	2 Ø 20
Gewinde	M22	M22

### Notes on design

The absorbable moment capacity  $M_{Rd,y}$  is dictated by the applied shear forces  $V_{Rd,Z}$  and  $V_{Rd,y}$ . Intermediate values can be determined by linear interpolation or as described below. Extrapolation in the range of smaller shear force is not permissible.

Type KS20:

 $M_{Rd,y} = -[\min(210.2 \cdot z_i \cdot 10^3; (232.9 - \cos 20^\circ \cdot V_{Rd,z}) \cdot z_i \cdot 10^3; (232.9 - \cos 20^\circ / \sin 20^\circ \cdot |V_{Rd,y}|) \cdot z_i \cdot 10^3)] [kNm/element]$ 

▶ z<sub>i</sub> = Internal lever arm [mm], see table on page 231; absorbable shear forces V<sub>Rd,z</sub>, V<sub>Rd,y</sub> [kN]

> The maximum design values for the individual lateral force load ranges must be observed:

V10:max.  $V_{Rd,z}$  = 48.3 kN, max.  $V_{Rd,y}$  = ±4.0 kN

V12:max.  $V_{Rd,z}$  = 69.6 kN, max.  $V_{Rd,y}$  = ±6.5 kN

### **Deflection/Camber | Torsional spring stiffness**

#### Deflection

The deflection values shown in the calculation tables result solely from the deformation of the Schöck Isokorb<sup>®</sup> element. The final precamber of the balcony construction results from the calculation according to BS 8500, or according to EC 2, plus the precamber due to the Schöck Isokorb<sup>®</sup>.

The precamber of the balcony construction to be specified by the engineer in charge.

Deformation (p) caused by the Schöck Isokorb®

$$p = \tan \alpha \cdot l_k \cdot (M_{Ed,perm} / M_{Rd}) \cdot 10 \text{ [mm]}$$

 $\tan \alpha$ 

lk

#### Factors to be incorporated:

= Insert value from table

- = Cantilever length [m]
- M<sub>Ed,perm</sub> = Relevant bending moment [kNm] for determining the deformation p [mm] caused by the Schöck Isokorb<sup>®</sup>.

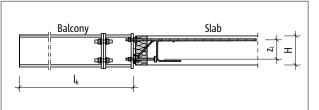
The structural engineer specifies the load combination to be used when calculating the deformation.

(Recommendation: Load combination for calculating the camber according to EC2:  $M_{Ed,perm}$  based on DL + 0.3 LL [kNm]

= Maximum rated moment [kNm] of the Schöck Isokorb®

 $M_{Rd}$ 

Sample calculation, see page 251



Schöck Isokorb® type KS: Static system; design values relate to the cantile-vered length  $\mathbf{l}_k$ 

Schöck Isokorb® type KS14-V8		KS14-V8	KS14-V10	KS14-VV	KS20-V10	KS20-V12
Deflection factors v	vhen	tan α [%]				
	180	0.8	0.7	1.2	1.5	1.5
	200	0.7	0.6	1.0	1.3	1.2
Isokorb® height H [mm] 220 240	0.6	0.5	0.9	1.1	1.1	
	0.5	0.5	0.8	1.0	0.9	
	260	0.5	0.4	0.7	0.9	0.9
	280	0.4	0.4	0.6	0.8	0.8

### **Spring values**

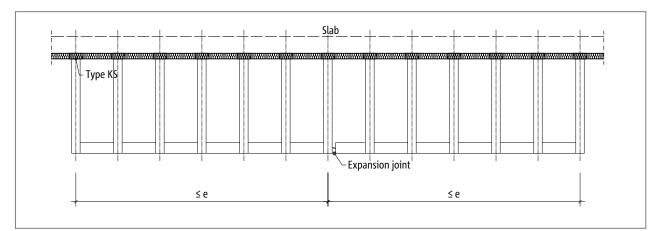
The spring values of the Schöck Isokorb<sup>®</sup> must be considered for verifications in serviceability limit state. To the extent that an examination of the vibration behaviour of the steel structure to be connected is necessary, the additional deformation resulting from the Schöck Isokorb<sup>®</sup> must be taken into consideration.

Schöck Isokorb® type KS		KS14-V8	KS14-V10	KS14-VV	KS20-V10	KS20-V12
Torsion springs w	hen	C [kNm/rad]				
	180	1300	1300	800	1500	1500
	200	1700	1700	1200	2000	2000
leakark® baight [] [mm]	220	2300	2300	1500	2800	2800
Isokorb® height H [mm] 240 260	240	3100	2700	2000	3400	3600
	260	3500	3800	2500	4300	4000
	280	4800	4200	3200	5300	5000

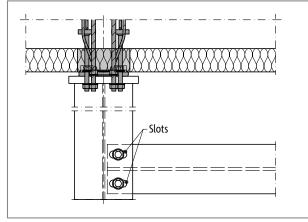
### **Expansion joint spacing**

#### Maximum expansion joint spacing

Expansion joints must be provided in the external component. Changes in length due to temperature deformation are determined by the maximum distance (e) from the centre of the outermost Schöck Isokorb® type KS. The balcony structure may overhang the outermost Schöck Isokorb® element. In the case of fixed points, such as corners, half the maximum distance (e) from the fixed point applies. The calculation of the permissible expansion joint spacing is based on a reinforced concrete balcony slab that is securely connected to the steel members. If design measures have been implemented to ensure there is movement between the balcony slab and the individual steel members, then only the distances of the non-moving connections are relevant, see detail.



Schöck Isokorb® type KS: Maximum expansion joint spacing e



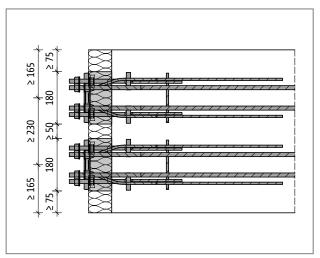
Schöck Isokorb® type KS: Expansion joint detail to ensure movement during temperature expansion

Schöck Isokorb® type		KS14	KS20
Maximum expansion joint spacing when		e [m]	
Insulating element thickness [mm]	80	5.7	3.5

### Edge spacing | Outer corner

#### Edge and axis spacing

The positioning of the Schöck Isokorb<sup>®</sup> type KS must ensure compliance with minimum edge spaces relating to the inner reinforced concrete component and minimum axis spacing from one Isokorb<sup>®</sup> to the next:



Steel/reinforced concrete

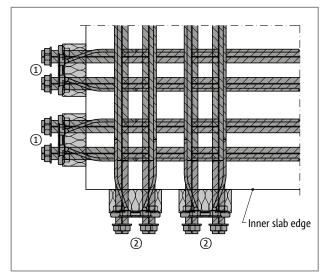
Schöck Isokorb® type KS: Axis spacing between elements and edges

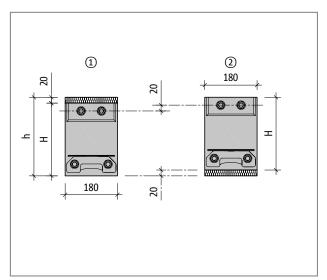
#### Edge and axis spacing

- Please contact the design support department if you have connections that are not possible with the edge and axis spacing shown in this information (contact details on page 3).
- > The load bearing capacity of type KS is reduced if the edge spaces or axis spacing are less than the minimum specification.
- Please contact the design support department at Schöck for the reduced design values.

#### Height offset on outer corner

On an outer corner, the Schöck Isokorbs<sup>®</sup> type KS must be arranged at offset heights. This will allow the tension, compression and shear force rods to overlap, To help achieve this, 20 mm insulation strips can be added directly beneath and directly above the insulating element of the Schöck Isokorb<sup>®</sup> type KS on site.





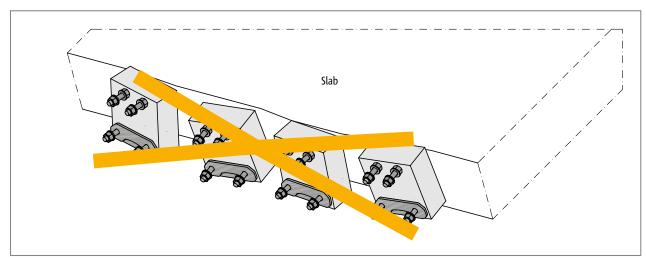
Schöck Isokorb® type KS: Outer corner

**Outer corner** 

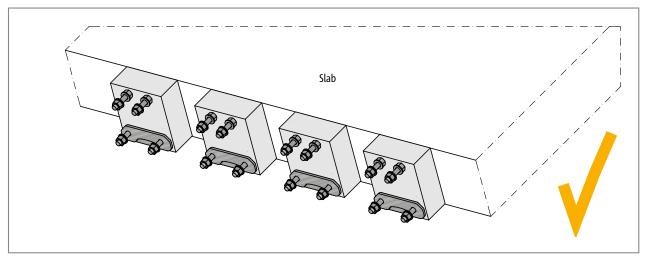
#### Schöck Isokorb® type KS: Layout with offset heights

- The corner solution using type KS requires a slab thickness of  $h \ge 200 \text{ mm}!$
- When building a corner balcony, care must be taken to ensure that the 20 mm height difference in the corner is also reflected in the on-site front slabs!
- Compliance with the axis spacing between elements and edges as specified for the Schöck Isokorb® type KS must be assured.

### **Installation accuracy**



Schöck Isokorb® type KS: Twisted and displaced elements that were poorly secured while the concrete was being poured

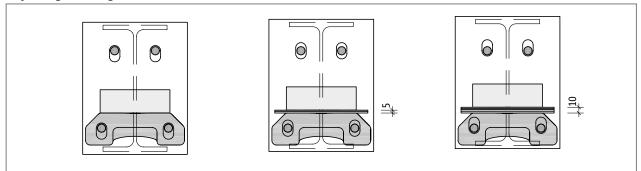


Schöck Isokorb® type KS: Reliable and correct setting while pouring the concrete ensures the tolerance accuracy is maintained.

Since the Schöck Isokorb® type KS creates an interface between a steel component and a reinforced concrete component, the issue of tolerance is particularly important when installing type KS. DIN 18202:2013-04 "Tolerances in building construction" must be observed in this respect! It specifies the crucial inclusion of limit deviations relating to the necessary installation position of the Schöck Isokorb® type KS. A method of work must be agreed between project engineer, concrete contractor and steel fabricator to ensure acceptable tolerances are met. Consideration should be given to the limitations of the steel fabricator's ability to overcome excessive dimensional differances, without undertaking extra work.

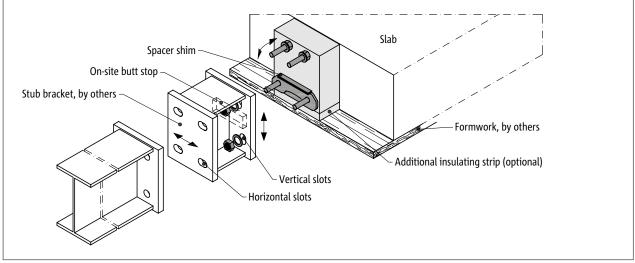
### **Installation accuracy**

#### Adjusting the height of the steel member:



Schöck Isokorb<sup>®</sup> type KS: Adding design shims (5 mm high) on the load plate will raise the fixing plate and bring the centre of the vertical slots in line with the axes of the thread bolts on the type KS; using this as a starting level will allow vertical tolerance of  $\pm 5$  mm

#### **Connection with on-site adapter**



Schöck Isokorb<sup>®</sup> type KS: Cantilever fin connection with on-site adapter enables tolerances in vertical and horizontal directions to help overcome dimensional deviations of the reinforced concrete structure; spacer shims are included with the Isokorb<sup>®</sup>

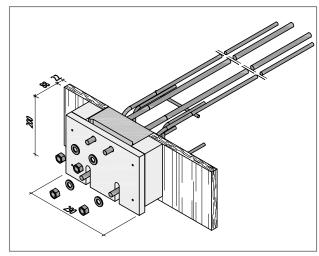
### Information on installation accuracy

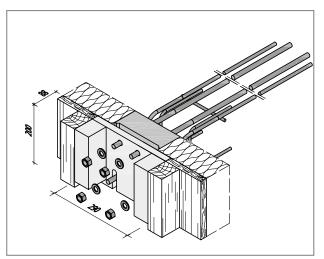
- Design constraints allow a vertical tolerance of 10 mm with the Schöck Isokorb<sup>®</sup> type KS. The requisite spacer shims are included with the product.
- Horizontal limit deviations for the separation of the type KS axes must be specified, as must the limit deviations from the alignment. Torsional limits must also be specified.
- The use of a template developed on site is highly recommended to ensure dimensionally accurate installation and the correct sitting of the type KS during the concrete pouring process.
- > The construction supervisor is responsible for checking the agreed installation accuracy of the KS types in good time!

### **Installation accuracy**

### Installation aid (optional)

An installation aid is optionally available from Schöck to improve installation accuracy.





Schöck Isokorb<sup>®</sup> type KS: Representation with installation aid

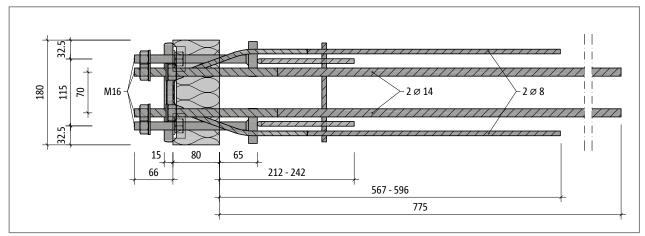
Schöck Isokorb® type KS: Installation aid installed in reverse to enable gapless insulation of the slab edge on monolithic walls.

The optional installation aid for the Schöck Isokorb<sup>®</sup> type KS is factory assembled from a timber board and two square timbers. It holds the Isokorb<sup>®</sup> securely in place before and while pouring the concrete. When using the aid in "positive position" (see Fig. above left), it is matched to standard 22 mm formwork. If using formwork of a different thickness, the installation aid needs to be modified on site.

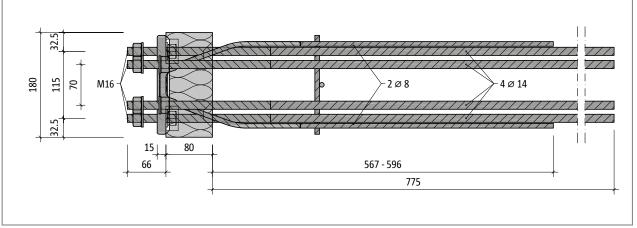
### 🚺 Notes on the installation aid

- The installation aid is available in two different versions. A 200 mm high installation aid is available for each type KS14 and KS20 for installing H180 to H220 versions of the Isokorb<sup>®</sup>.
- Please contact your regional manager if you have questions regarding the installation of the Schöck Isokorb<sup>®</sup>. They can also help directly on site if the installation conditions are difficult (contact: www.schoeck.co.uk/en\_gb/regional-sales-manager).
- The Schöck installation aid and the on-site formwork can be combined to form templates that ensure the dimensionally accurate installation of the Isokorb<sup>®</sup> type KS.

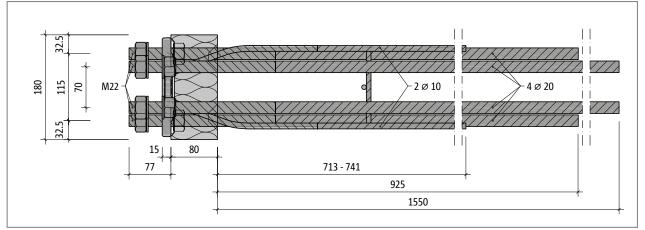
### **Product description**



Schöck Isokorb® type KS14-V8: Plan view



Schöck Isokorb® type KS14-VV: Plan view



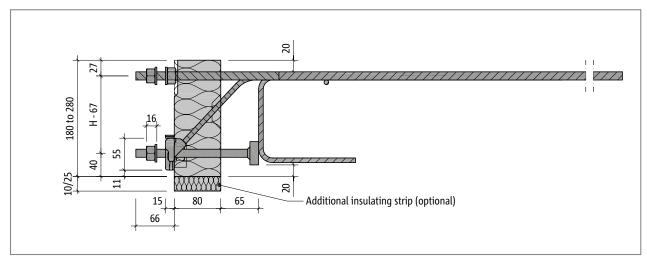
Schöck Isokorb® type KS20-V10: Plan view

### **Product information**

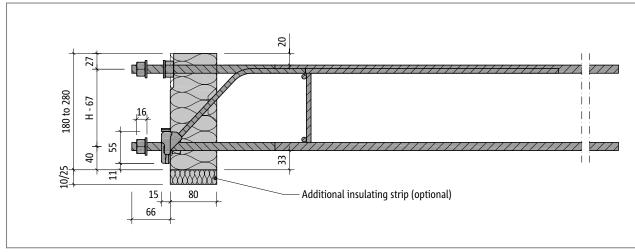
▶ The clamping distance is 30 mm on type KS14 and 35 mm on type KS20.

KS

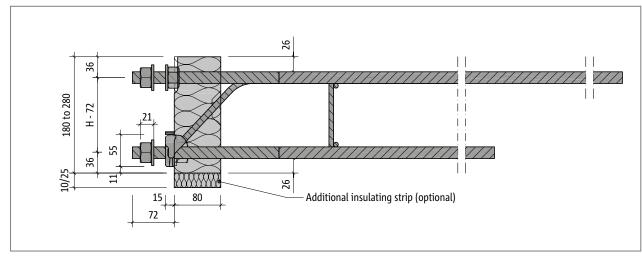
### **Product description**



Schöck Isokorb® type KS14: Product cross section; 10 mm or 25 mm additional insulating strip is optional



Schöck Isokorb® type KS14-VV: Product cross section; 10 mm or 25 mm additional insulating strip is optional



Schöck Isokorb® type KS20: Product cross section; 10 mm or 25 mm additional insulating strip is optional

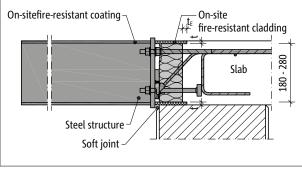
#### Product information

▶ The clamping distance is 30 mm on type KS14 and 35 mm on type KS20.

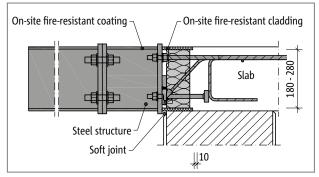
KS

### **On-site fire resistance**

#### **Fire protection**



Schöck Isokorb® type KS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant coating: Cross section

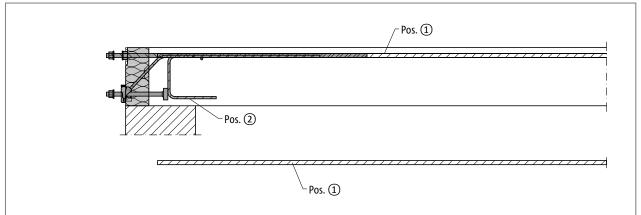


Schöck Isokorb® type KS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant coating

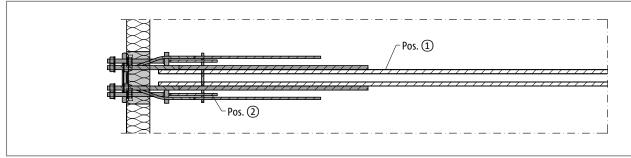
Fire-resistant cladding of the Schöck Isokorb<sup>®</sup> must be planned and installed on site. The same on-site fire safety measures apply as for the overall load-bearing structure.

### **On-site reinforcement - In-situ concrete construction**

### Schöck Isokorb® type KS14



Schöck Isokorb® type KS14: On-site reinforcement: Cross section



Schöck Isokorb® type KS14: On-site reinforcement: Plan view

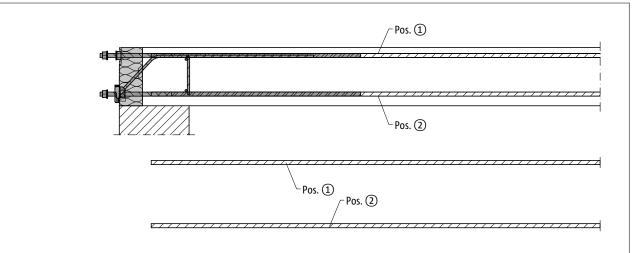
Schöck Isokorb® type			KS14
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Lapping reinforcement			
Pos. 1	direct/indirect	180 - 280	2 • H16
Pos. 2 Edge and splitting tension reinforcement			
Pos. 2	direct/indirect	180 - 280	included with the product

### Information about on-site reinforcement

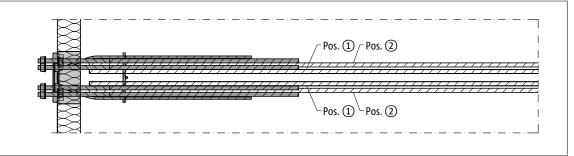
- Lapping of the reinforcement in the connecting reinforced concrete components must be applied as close as possible to the insulating element of the Schöck Isokorb<sup>®</sup>, the required concrete cover must be observed.
- Overlapping joints as per EN 1992-1-1 (EC2) and EN 1992-1-1/NA.
- **Type KS14 requires installation of transverse reinforcement as per EN 1992-1-1 (EC2) and EN 1992-1-1/NA.**

### **On-site reinforcement - In-situ concrete construction**

### Schöck Isokorb® type KS14-VV



Schöck Isokorb® type KS14-VV: On-site reinforcement: Cross section



Schöck Isokorb® type KS14-VV: On-site reinforcement: Plan view

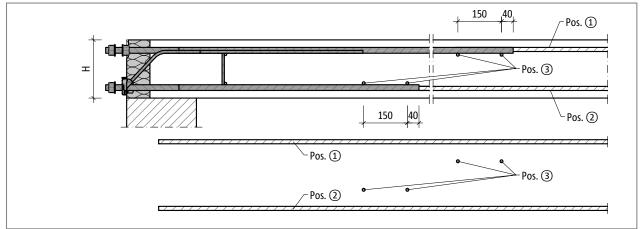
Schöck Isokorb® type			KS14-VV
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Lapping reinforcement			
Pos. 1	direct/indirect	180 - 280	2 • H16
Pos. 2 Overlapping reinforcement			
Pos. 2	direct/indirect	180 - 280	necessary in the tension zone, as specified by the structural engineer

### Information about on-site reinforcement

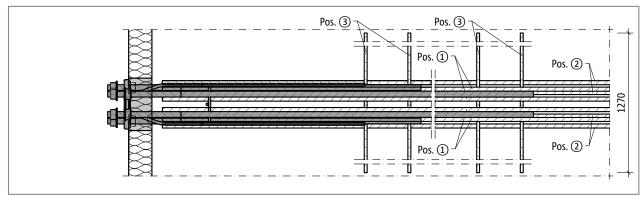
Type KS14-VV: In the case of exposure to uplifting loads (+M<sub>Ed</sub>), as planned, an overlapping joint with the lower Isokorb<sup>®</sup> reinforcement may be necessary to cover the tensile force curve. The structural engineer must indicate whether this overlapping reinforcement is required.

### **On-site reinforcement - In-situ concrete construction**

### Schöck Isokorb® type KS20



Schöck Isokorb® type KS20: On-site reinforcement; section



Schöck Isokorb® type KS20: On-site reinforcement: Plan view

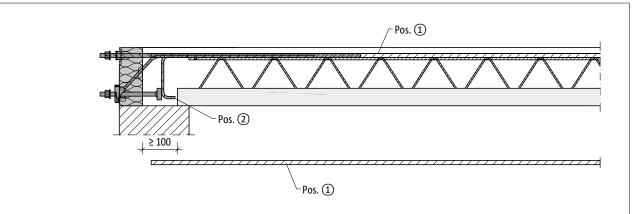
Schöck Isokorb® type			KS20
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Lapping reinforcement			
Pos. 1	direct/indirect	180 - 280	4 • H16
Pos. 2 Overlapping reinforcement			
Pos. 2	direct/indirect	180 - 280	necessary in the tension zone, as specified by the structural engineer
Pos. 3 Transverse reinforcement			
Pos. 3	direct/indirect	180 - 280	4 · H10

### Information about on-site reinforcement

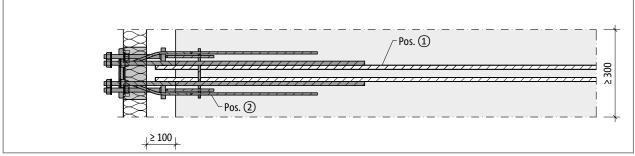
- Type KS20: In the case of exposure to uplifting loads (+M<sub>Ed</sub>), as planned, an overlapping joint with the lower Isokorb<sup>®</sup> reinforcement may be necessary to cover the tensile force curve. The structural engineer must indicate whether this overlapping reinforcement is required.
- Pos. 3: The location and the given centre distance of the reinforcement must be assured. Transverse reinforcement provided for other reasons can be taken into account.

### **On-site reinforcement - Precast construction**

### Schöck Isokorb® type KS14



Schöck Isokorb® type KS14: On-site reinforcement for semi-precast construction: Cross section



Schöck Isokorb® type KS14: On-site reinforcement for semi-precast construction: Plan view

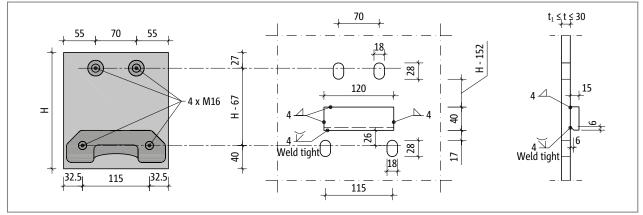
Schöck Isokorb® type			KS14
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Lapping reinforcement			
Pos. 1	direct/indirect	180 - 280	2 • H16
Pos. 2 Edge and splitting tension reinforcement			
Pos. 2	direct/indirect	180 - 280	included with the product, alternative version with on-site stirrups 2 • H8

### Information about on-site reinforcement

> Type KS14 requires installation of transverse reinforcement as per EN 1992-1-1 (EC2) and EN 1992-1-1/NA.

If composite pre-cast flooring is being installed, the lower legs of the factory-supplied links can be shortened on site and replaced with two suitable Ø8 stirrups.

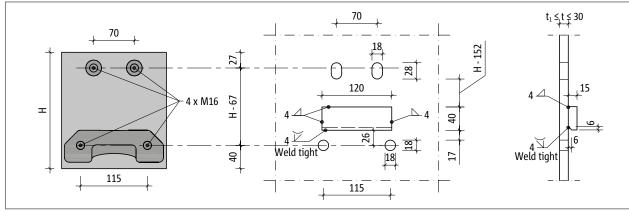
### **Fixing Plate**



### KS14 for transferring moment and positive shear force

Schöck Isokorb® type KS14: Design of the fixing plate connection

### KS14-VV for transferring moment and positive or negative shear force



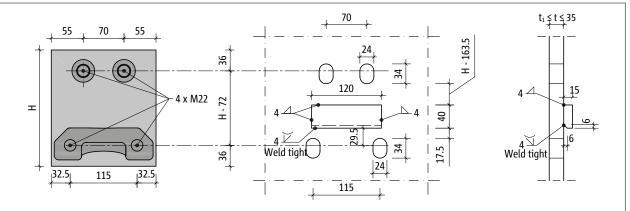
Schöck Isokorb® type KS14-VV: Design of the front slab connection; round holes for transferring negative shear force

The choice of fixing plate thickness t is determined by the minimum thickness  $t_1$  as specified by the structural engineer. This thickness must not, however, be greater than the clamping distance of the Schöck Isokorb<sup>®</sup> type KS.

#### Fixing Plate

- The slots on the diagram can be used to raise the fixing plate by up to 10 mm. If this tolerance is not sufficient, larger slots could be used; this must be examined on a case by case basis.
- If uplifting loads occur as planned, the lower section of the fixing plate must have round holes (rather than slots). This will result in reduction of the vertical tolerance.
- If horizontal forces V<sub>Ed,y</sub> > 0,342 min. V<sub>Ed,z</sub> parallel to the insulation joint occur, the lower section of the fixing plate must also be modified with round holes instead of slots to ensure load transfer.
- > The structural engineer must specify the overall dimensions of the fixing plate
- The construction drawing must contain the tightening torque for the nuts, which is specified as follows: KS14 (threaded rod  $\emptyset$  16): M<sub>r</sub> = 50 Nm
- > The Schöck Isokorb<sup>®</sup> embedded in concrete are to be measured in-situ before the front slabs are produced.

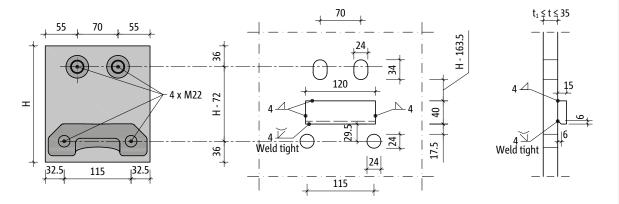
### **Fixing Plate**



#### KS20 for transferring moment and positive shear force

Schöck Isokorb® type KS20: Design of the fixing plate connection

#### KS20 for transferring moment and positive or negative shear force



KS

Check Isokorb® type KS20: Design of the fixing plate connection; round holes for transferring negative shear force

The choice of fixing plate thickness t is determined by the minimum thickness  $t_1$  as specified by the structural engineer. This thickness must not, however, be greater than the clamping distance of the Schöck Isokorb<sup>®</sup> type KS.

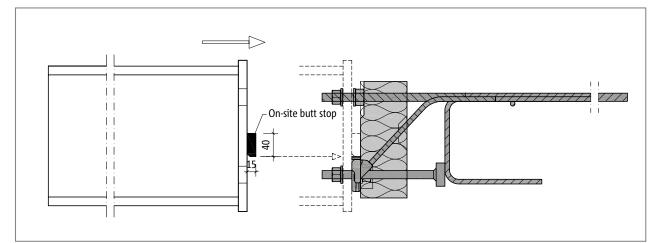
### 🧧 Fixing Plate

- The slots on the diagram can be used to raise the fixing plate by up to 10 mm. If this tolerance is not sufficient, larger slots could be used; this must be examined on a case by case basis.
- If uplifting loads occur as planned, the lower section of the fixing plate must have round holes (rather than slots). This will result in reduction of the vertical tolerance.
- If horizontal forces V<sub>Ed,y</sub> > 0,342 min. V<sub>Ed,z</sub> parallel to the insulation joint occur, the lower section of the fixing plate must also be modified with round holes instead of slots to ensure load transfer.
- > The structural engineer must specify the overall dimensions of the fixing plate
- The construction drawing must contain the tightening torque for the nuts, which is specified as follows: KS20 (threaded rod  $\emptyset$  22): M<sub>r</sub> = 80 Nm
- ▶ The Schöck Isokorb® embedded in concrete are to be measured in-situ before the front slabs are produced.

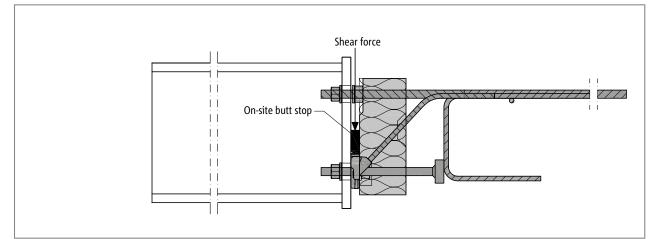
### **On-site butt stop**

### **On-site butt stop**

The on-site butt stop is absolutely crucial for transferring shear forces from the on-site front slab to the Isokorb<sup>®</sup> type KS! The spacer shims supplied by Schöck are used for vertical adjustment between butt stop and Schöck Isokorb<sup>®</sup>.



Schöck Isokorb® type KS: Mounting the steel member



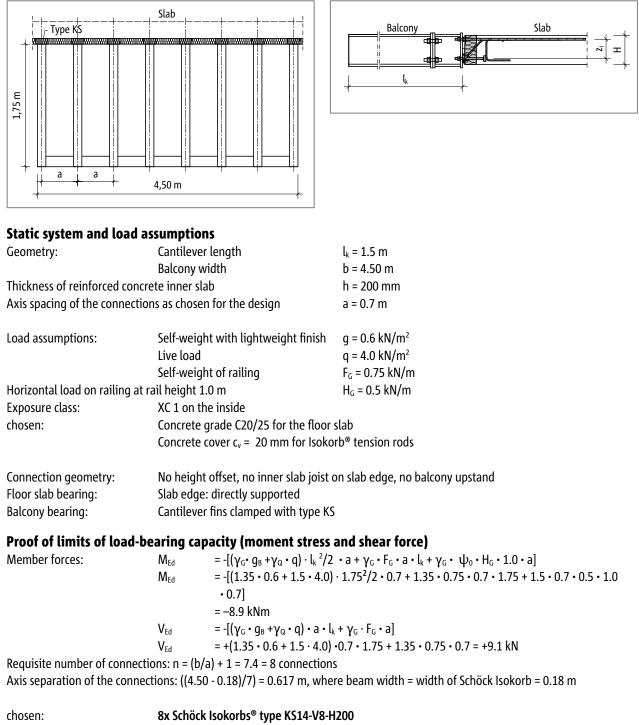
Schöck Isokorb® type KS: On-site butt stop for transferring shear forces

### 🤨 On-site butt stop

- > Type of steel to match static requirements.
- Apply corrosion protection after welding.
- Steel construction: Checking for dimensional inaccuracy of the structure prior to fabrication is absolutely essential!



### Design example

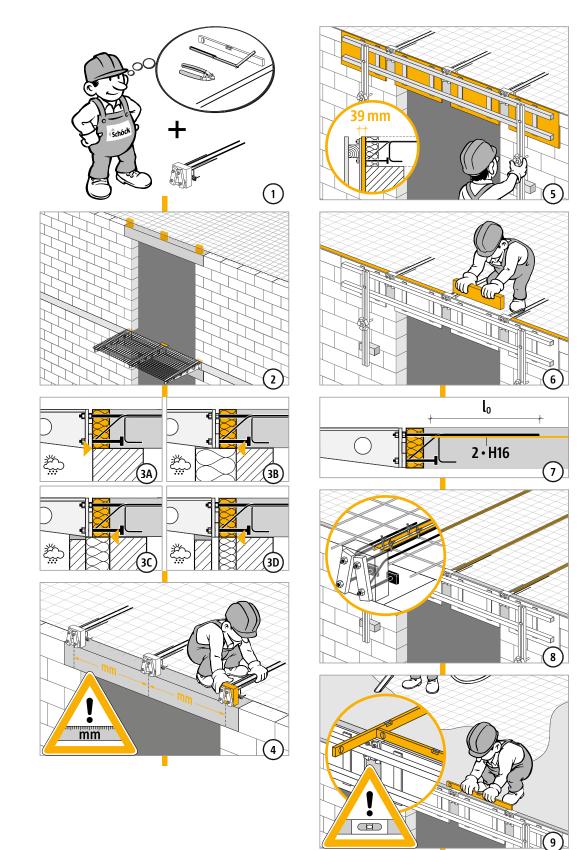


cnosen:	8X SCHOCK ISOKORDS® TYPE KS14-V8-H200		
	$M_{Rd}$	= -12.9 kNm > M <sub>Ed</sub> = -8.9 kNm	
232	$V_{\text{Rd}}$	= +10.0 kN (see page 232 ) > $V_{\rm Ed}$ = +9.1 kN	

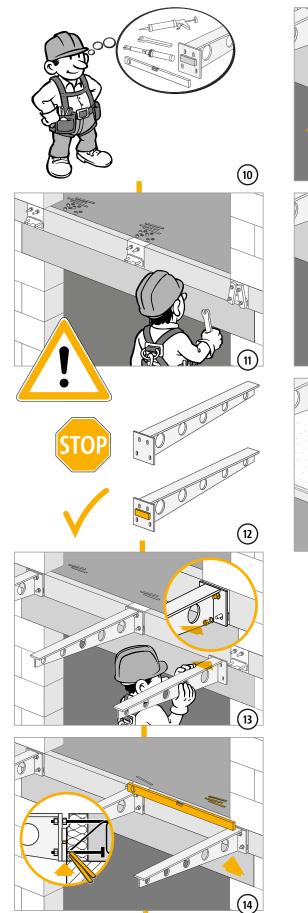
# Design example

### Proof in serviceability limit state (deformation/camber)

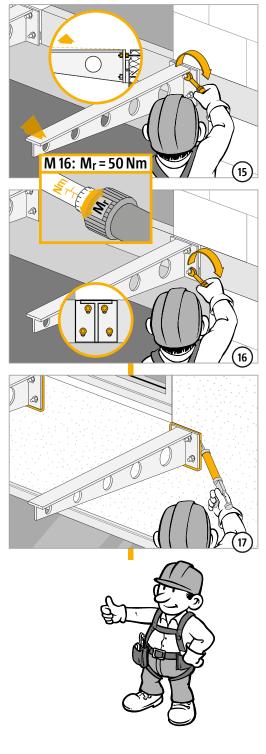
Deformation factor:	tan $\alpha$	= 0.7 (from table, se	ee page 234)		
chosen load combination:	g + 0.3 • q				
	(Recommendation for calculating the Schöck Isokorb® camber)				
	Calculate M <sub>Ed,GZG</sub> in serviceability limit state				
	M <sub>Ed,GZG</sub>	$= -[(g_B + \psi_{2,i} \cdot q) \cdot l_k]$	$r^{2}/2 \cdot a + F_{G} \cdot a \cdot l_{k} + \psi_{2,i} \cdot H_{G} \cdot 1.0 \cdot a$		
	$M_{Ed,GZG}$	= -[(0.6 + 0.3 · 4.0) ·	· 1.75 <sup>2</sup> /2 · 0.7 + 0.75 · 0.7 · 1.75 + 0.3 · 0.5 · 1.0 · 0.7]= -2.95 kNm		
Deformation:	Wü	= [tan $\alpha \cdot l_k \cdot (M_{Ed,GZC})$	<sub>G</sub> /M <sub>Rd</sub> )] · 10 [mm]		
	Wü	= [0.7 · 1.75 · (-2.95/	/-12.9)] · 10 = 3 mm		
Expansion joint layout	Balcony le	ength:	4.50 m < 5.70 m		
	=> no exp	ansion joints needed			



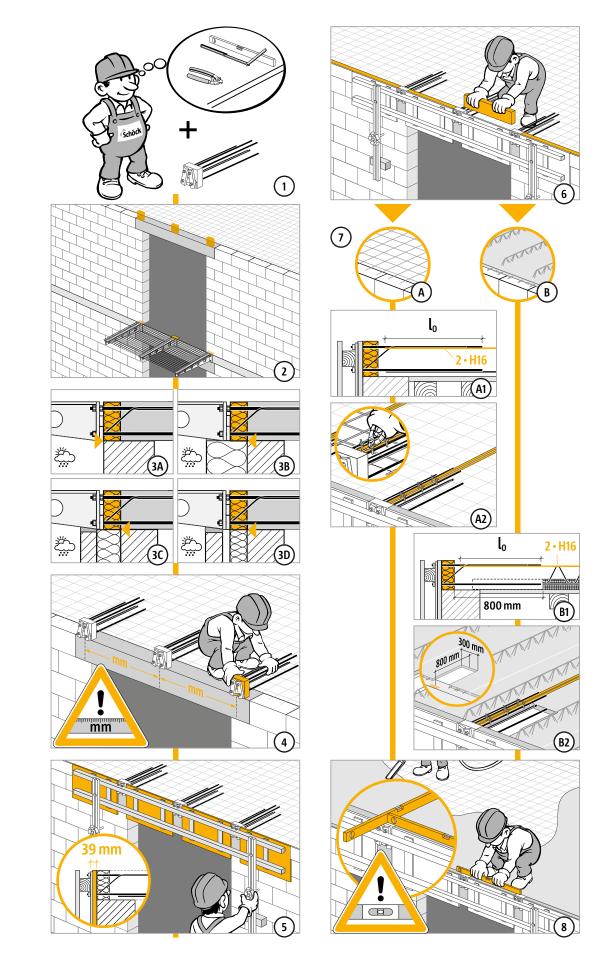
### Method statement type KS14, KSXT14 for concrete frame contractor

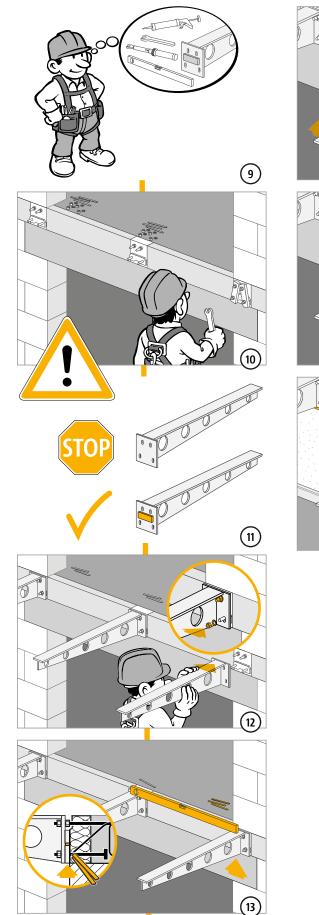


## Method statement type KS14, KSXT14 for steel fabricator

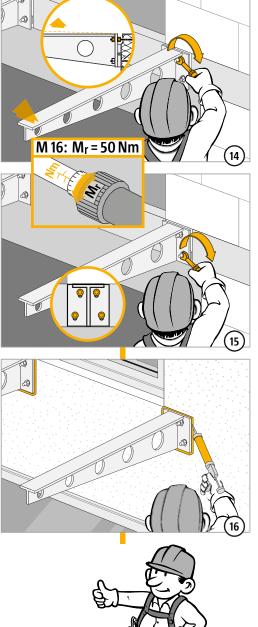


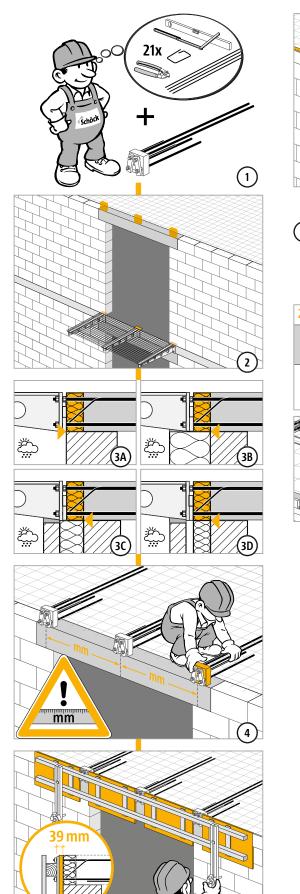
## Method statement type KS14-VV, KSXT14-VV for concrete frame contractor



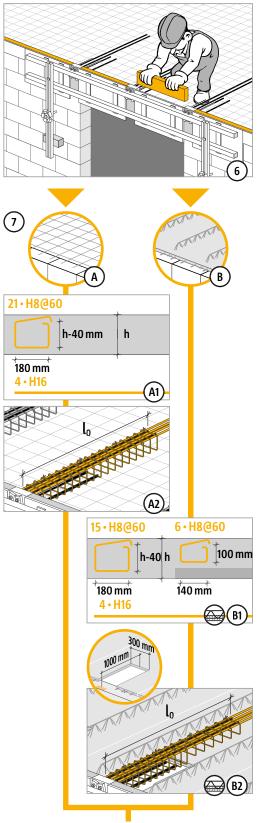


## Method statement type KS14-VV, KSXT14-VV for steel fabricator





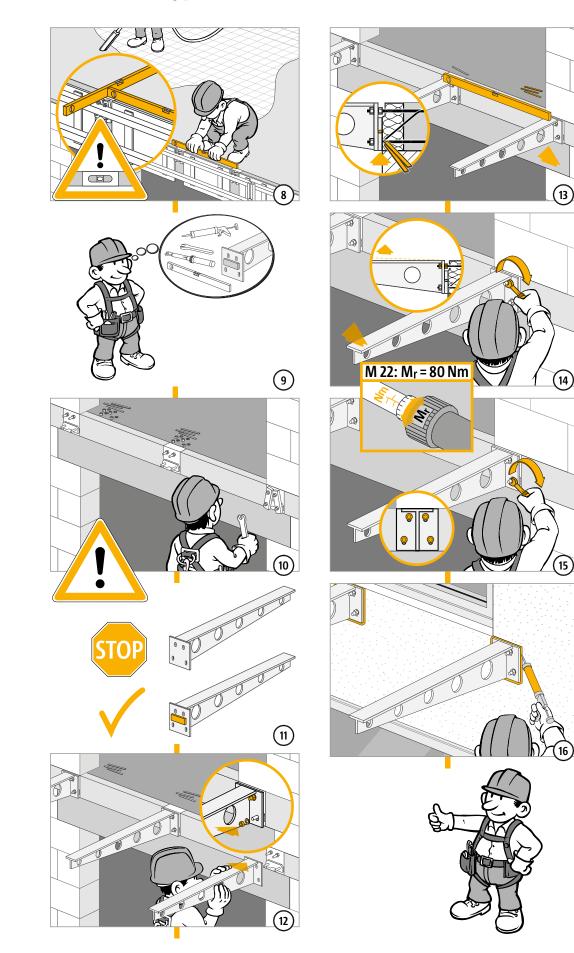
5



## Method statement type KS20, KSXT20 for concrete frame contractor

(14)

16



## Method statement type KS20, KSXT20 for steel fabricator

## 🗹 Check list

#### **Check list for structural engineers**

- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Have the fire protection requirements for the overall load-bearing structure been clarified? Are the on-site measures included in the construction drawings?
- Is the Schöck Isokorb<sup>®</sup> connection exposed to uplifting shear forces in conjunction with positive connection moments?
- Does a connection to a wall or with height offset necessitate the use of Isokorb<sup>®</sup> type KS-WU instead of type KS (see page 229) or another special design?
- When calculating the deflection of the overall structure, has the camber caused by Schöck Isokorb<sup>®</sup> been taken into account?
- Are temperature deformations directly attributed to the Isokorb<sup>®</sup> connection and has the maximum expansion joint spacing been taken into consideration in this respect?
- □ Is compliance with the conditions and dimensions of the on-site fixing plate assured?
- Do the construction drawings contain sufficient reference to the essential on-site butt stop?
- Have the requirements for on-site reinforcement of connections been defined in each case?
- Has reasonable agreement been reached between the concrete and steel contractors with regard to the accuracy of installation of the Isokorb® type KS to be achieved by the concrete contractor?
- Has the information about the required installation accuracy been incorporated into the concrete frame designs for the construction supervisor and concrete contractor construction documents?
- Are the tightening torques for the screwed connections noted in the construction drawings?

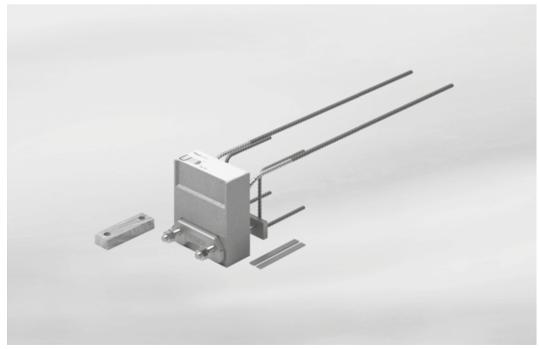
#### Check list for concrete contractor

- Does a formwork concept exist for developing an on-site template for installing the Isokorb®?
- Is Schöck's installation aid required to ensure best possible correct sitting and alignment of the Isokorb®?
- Are you in contact with the steel fabricator to discuss the required accuracy of the Isokorb<sup>®</sup> installation?
- Has the required in-situ reinforcement for the Isokorb<sup>®</sup> been put in place?

#### **Check list for steel fabricators**

- Has the position of the installed Isokorb<sup>®</sup> in the building structure been measured to determine the height of the on-site butt stop?
- Do the fixing plates of the adapters contain the necessary vertical/horizontal slots for on-site tolerance?
- □ Is the on-site butt stop present on the fixing plate for connecting the steel member to the Isokorb®?
- Has the gradient of the steel member been adjusted to incorporate the water drainage direction?
- Has the necessary tightening moment for the nuts on the lsokorb<sup>®</sup> been taken into consideration?
   KS14 (M16 thread): Mr = 50 Nm
   KS20 (M22 thread): Mr = 80 Nm

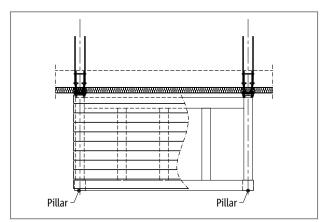
## Schöck Isokorb® type QS



Schöck Isokorb® type QS

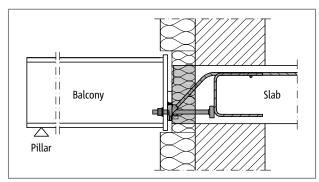
#### Schöck Isokorb® type QS

Suitable for supported steel balconies and canopies. It transfers positive shear forces.

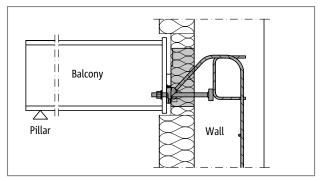


## **Element arrangement | Installation cross sections**

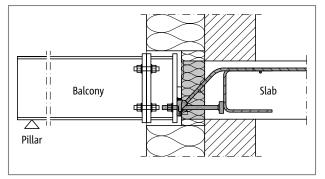
Schöck Isokorb® type QS: Pillar supported balcony



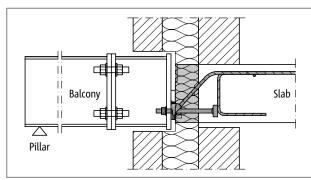
Schöck Isokorb® type QS: Connection to reinforced concrete inner slab; insulating element within the core insulation zone.



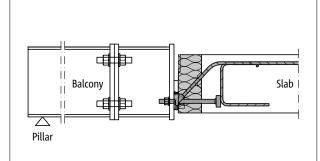
Schöck Isokorb® type QS: Special design; needed when connecting to a reinforced concrete wall



Schöck Isokorb® type QS: Connection of the steel member to an adapter that equalises the thickness of the outer insulation



Schöck Isokorb® type QS: Insulating element within the core insulation zone; steel stub adjuster between the Isokorb® and the balcony for flexible construction workflows



Schöck Isokorb® type QS: Steel stub adjuster between the Isokorb® and the balcony supports flexible construction workflows

# Product selection | Type designations | Special designs | Design force direction

#### Schöck Isokorb® type QS: Variants

The design of the Schöck Isokorb<sup>®</sup> type QS can vary as follows:

- Load capacity:
- QS10 or QS12

Height:

As per approval: H = 180 mm to H = 280 mm, in 10 mm increments

The heights are shown in 20 mm increments in this Technical Information to aid clear presentation. Please contact the design support department at Schöck for details of the other heights (H) in which the Isokorb<sup>®</sup> type QS is available.

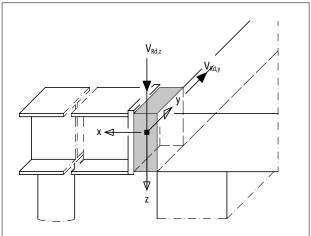
#### Type designations in planning documents

	Type/Load capacity
	Isokorb® height
QS12-H180	

#### **I** Special designs

Please contact the design support department if you have connections that are not possible with the standard product variants shown in this information (contact details on page 3).

#### Direction of forces



Schöck Isokorb® type QS: Direction of internal forces and moments

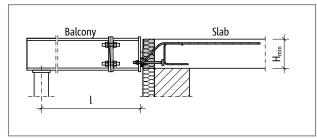
QS

## Design

#### Schöck Isokorb® type QS: Design

Area of application of the Schöck Isokorb<sup>®</sup> type QS covers floor and balcony slab structures with predominantly static, evenly distributed live loads according to BS EN 1991-1-1/NA2 or NA 3. Static verification is to be produced for the components connecting to both sides of the Isokorb<sup>®</sup>. All Isokorb<sup>®</sup> type QS variants can transfer positive shear forces parallel to the z axis. The Isokorb<sup>®</sup> type KS offers solutions for negative (lifting) shear forces.

Schöck Isokorb® type		Q\$10	Q\$12	
Design values with		Concrete strength class ≥ C25/30		
		V <sub>Rd,z</sub> [kN/element]		
lsokorb® height H [mm]	180 - 280	48.3	69.6	
		V <sub>Rd,y</sub> [kN/element]		
	180 - 280	±4.0	±6.5	



Schöck Isokorb® type QS: Static system

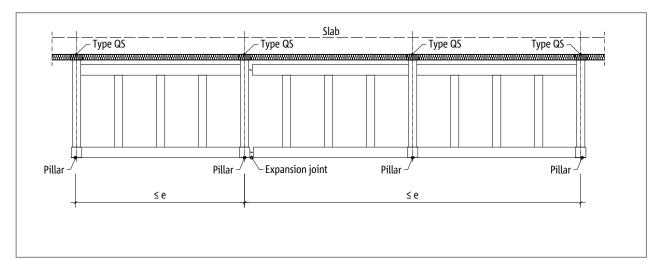
#### Notes on design

- > Design values are taken in relation to the rear edge of the fixing plate.
- ▶ When using an indirect bearing solution for the Schöck Isokorb<sup>®</sup> type QS, the structural engineer must provide evidence, in particular, of the load transfer in the reinforced concrete component.
- The nominal dimension c<sub>nom</sub> of the concrete cover as per EN 1992-1-1 (EC2), 4.4.1 and EN 1992-1-1/NA is 20 mm for internal areas.

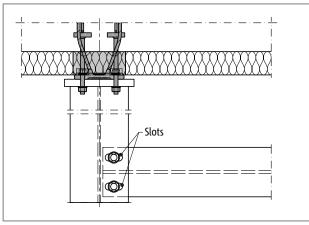
## **Expansion joint spacing**

#### Maximum expansion joint spacing

Expansion joints must be provided in the external component. Changes in length due to temperature deformation are determined by the maximum distance (e) from the centre of the outermost Schöck Isokorb® type QS. The balcony structure may overhang the outermost Schöck Isokorb® element. In the case of fixed points, such as corners, half the maximum distance (e) from the fixed point applies. The calculation of the permissible expansion joint spacing is based on a reinforced concrete balcony slab that is securely connected to the steel members. If design measures have been implemented to ensure there is movement between the balcony slab and the individual steel members, then only the distances of the non-moving connections are relevant, see detail.



Schöck Isokorb® type QS: Maximum expansion joint spacing e



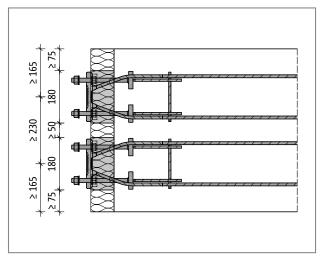
Schöck Isokorb® type QS: Expansion joint detail to ensure movement during temperature expansion

Schöck Isokorb® t	уре	QS
Maximum expansion joint spacing e		e [m]
Insulating element thickness [mm]	80	5.7

## **Edge spacing**

#### Edge and axis spacing

The positioning of the Schöck Isokorb<sup>®</sup> type QS must ensure compliance with minimum edge spaces relating to the inner reinforced concrete component and minimum axis spacing from one Isokorb<sup>®</sup> to the next:

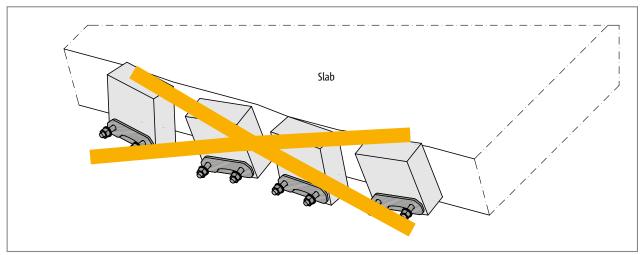


Schöck Isokorb® type QS: Axis spacing between elements and edges

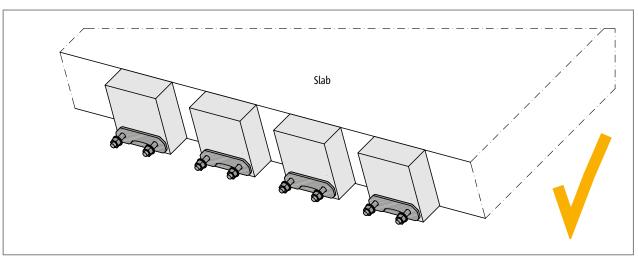
#### Edge and axis spacing

- Please contact the design support department if you have connections that are not possible with the edge and axis spacing shown in this information (contact details on page 3).
- With the exceeding of the edge or axis spacing the load-bearing capacity of the type QS is to be reduced.
- Please contact the design support department at Schöck for the reduced design values.

## **Installation accuracy**



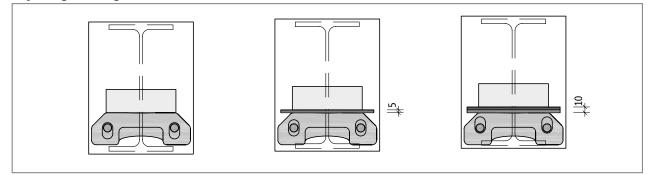
Schöck Isokorb® type QS: Twisted and displaced elements that were poorly secured while the concrete was being poured



Schöck Isokorb® type QS: Reliable and correct setting while pouring the concrete ensures the tolerance accuracy is maintained.

Since the Schöck Isokorb® type QS creates an interface between a steel component and a reinforced concrete component, the issue of tolerance is particularly important when installing type QS. DIN 18202:2013-04 "Tolerances in building construction" must be observed in this respect! It specifies the crucial inclusion of limit deviations relating to the necessary installation position of the Schöck Isokorb® type QS. A method of work must be agreed between project engineer, concrete contractor and steel fabricator to ensure acceptable tolerances are met. Special consideration should be given to the limitations of the steel fabricator's ability to overcome excessive dimensional differances without undertaking additional work.

#### Adjusting the height of the steel member:



Schöck Isokorb® type KS: Adding design shims (5 mm high) on the load plate will raise the fixing plate and bring the centre of the vertical slots in line with the axes of the thread bolts on the type KS; using this as a starting level will allow vertical tolerance of ±5 mm

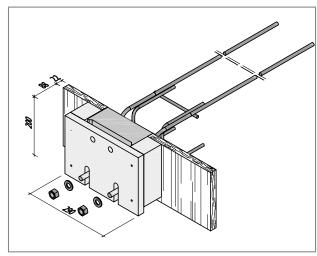
## **Installation accuracy**

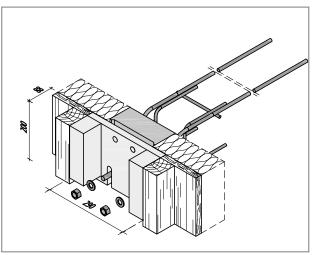
#### Information on installation accuracy

- Design constraints limit the vertical tolerance to 10 mm with the Schöck Isokorb<sup>®</sup> type QS.
- Horizontal limit deviations for the separation of the type QS axes must be specified, as must the limit deviations from the alignment. Torsional limits must also be specified.
- The use of a template developed on site is highly recommended to ensure dimensionally accurate installation and the correct setting out of the type QS during the concrete pouring process.
- > The construction supervisor is responsible for checking the agreed installation accuracy of the QS types in good time!

#### Installation aid (optional)

An installation aid is optionally available from Schöck to improve installation accuracy.





Schöck Isokorb<sup>®</sup> type QS: Representation with installation aid

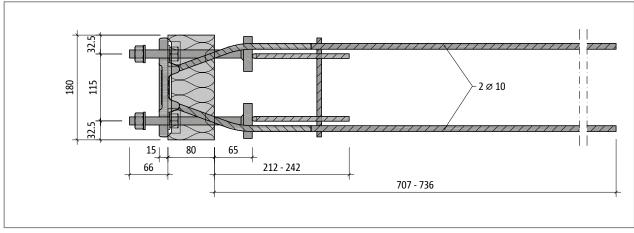
Schöck Isokorb® type QS: Installation aid installed in reverse to enable gapless insulation of the slab edge on monolithic walls.

The optional installation aid for the Schöck Isokorb<sup>®</sup> type QS is factory assembled from a timber board and two square timbers. It holds the Isokorb<sup>®</sup> securely in place before and while pouring the concrete. When using the aid in "positive position" (see Fig. above left), it is matched to standard 22 mm formwork. If using formwork of a different thickness, the installation aid needs to be modified on site.

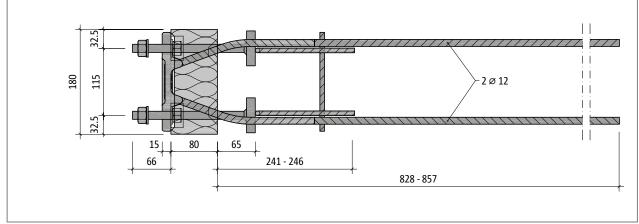
#### 🚺 Notes on the installation aid

- Please contact your regional manager if you have questions regarding the installation of the Schöck Isokorb<sup>®</sup>. They can also help directly on site if the installation conditions are difficult (contact: www.schoeck.co.uk/en gb/regional-sales-manager).
- The KS14 H180-220 installation aid is 200 mm high. It is suitable for versions H180 to H220 of the Schöck Isokorb® types QS10 and QS12.
- The Schöck installation aid and the on-site formwork can be combined to form templates that ensure the dimensionally accurate installation of the Isokorb<sup>®</sup> type QS.

## **Product description**



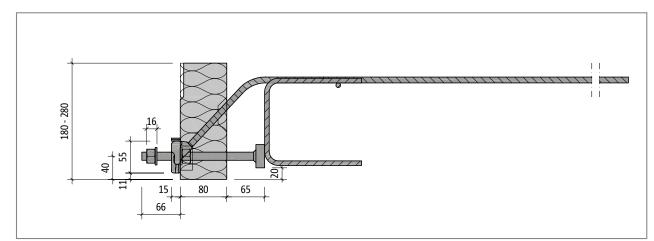
Schöck Isokorb® type QS10: Plan view



Schöck Isokorb® type QS12: Plan view

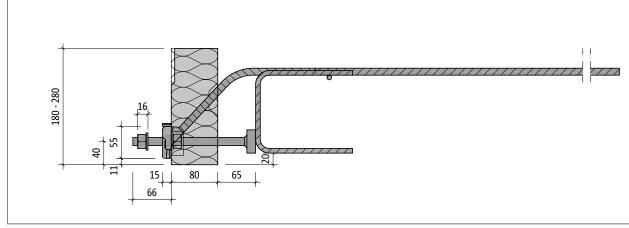
#### Product information

The free clamping distance on type QS is 30 mm.



## **Product description | On-site fire resistance**

Schöck Isokorb® type QS10: Cross section of the product

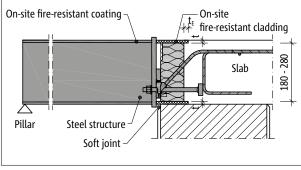


Schöck Isokorb® type QS12: Cross section of the product

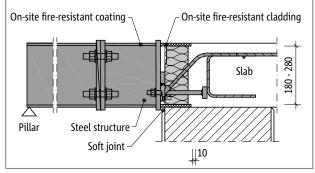
#### Product information

The free clamping distance on type QS is 30 mm.

#### **Fire protection**



Schöck Isokorb® type QS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant coating; section

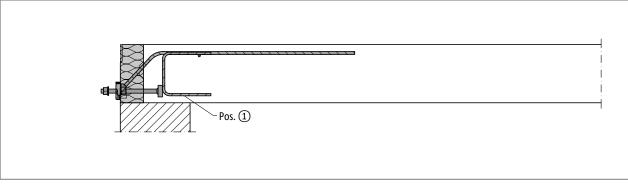


Schöck Isokorb® type QS: On-site fire-resistant cladding of the connection when using steel structures with fire-resistant coating; section

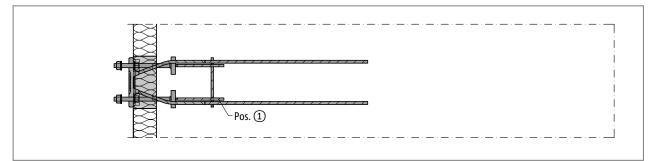
Fire-resistant cladding of the Schöck Isokorb<sup>®</sup> must be planned and installed on site. The same on-site fire safety measures apply as for the overall load-bearing structure.

## **On-site reinforcement - In-situ concrete construction**

#### Schöck Isokorb® type QS



Schöck Isokorb® type QS: On-site reinforcement: Cross section



Schöck Isokorb® type QS: On-site reinforcement: Plan view

Schöck Isokorb® typ	e		QS
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Edge and splitting tension reinforcement			
Pos. 1	direct/indirect	180 - 280	included with the product

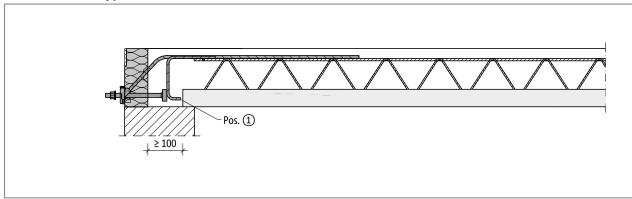
#### Information about on-site reinforcement

The straight legs of the shear force rods must be lapped to the reinforced concrete slab reinforcement. The lap lengths must comply with EN 1992-1-1 (EC2), Section 8.4.

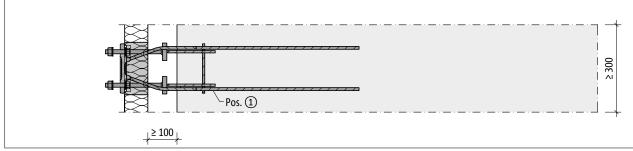
QS

### **On-site reinforcement - Precast construction**

#### Schöck Isokorb® type QS



Schöck Isokorb® type QS: On-site reinforcement for semi-precast construction: Cross section



Schöck Isokorb® type QS: On-site reinforcement for semi-precast construction: Plan view

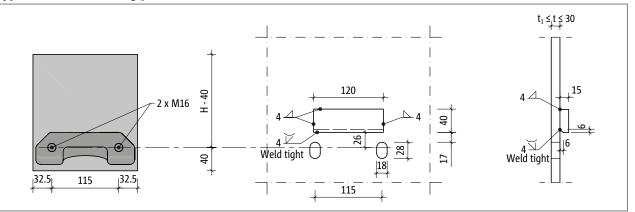
Schöck Isokorb® type			QS
On-site reinforce- ment	Type of bearing	Height H [mm]	Floor slab (XC1) concrete grade ≥ C25/30 Balcony steel structure
Pos. 1 Edge and splitting tension reinforcement			
Pos. 1	direct/indirect	180 - 280	included with the product, alternative version with on-site stirrups $2\cdot \mathrm{H8}$

#### Information about on-site reinforcement

- The straight legs of the shear force rods must be lapped to the reinforced concrete slab reinforcement. The lap lengths must comply with EN 1992-1-1 (EC2), Section 8.4.
- If composite pre-cast flooring is being installed, the lower legs of the factory-supplied links can be shortened on site and replaced with two suitable Ø8 stirrups.

## **Fixing Plate**

#### Type QS for transferring positive shear forces



Schöck Isokorb® type QS: Design of the fixing plate connection

The choice of fixing plate thickness t is determined by the minimum thickness  $t_1$  as specified by the structural engineer. This thickness must not, however, be greater than the clamping distance of the Schöck Isokorb<sup>®</sup> type QS, which is 30 mm.

#### 🧧 Fixing Plate

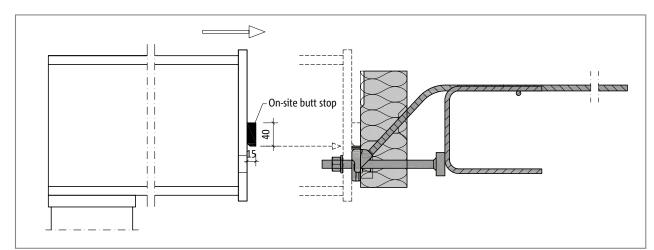
- The slots on the diagram can be used to raise the fixing plate by up to 10 mm. If this tolerance is not sufficient, larger slots could be used; this must be examined on a case by case basis.
- Figure 16 If horizontal forces  $V_{Ed,y} > 0,342 \cdot \text{min}$ .  $V_{Ed,z}$  parallel to the insulation joint occur, the front slab must be modified with  $\emptyset$ 18 mm round holes instead of slots to ensure load transfer.
- > The structural engineer must specify the overall dimensions of the fixing plate
- The construction drawing must contain the tightening torque for the nuts, which is specified as follows: QS10, QS12 (threaded rod  $\emptyset$  16): M<sub>r</sub> = 50 Nm
- > The Schöck Isokorb® embedded in concrete are to be measured in-situ before the front slabs are produced.

QS

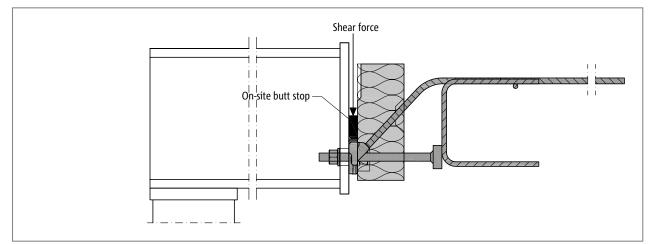
## **On-site butt stop**

#### **On-site butt stop**

The on-site butt stop is absolutely crucial for transferring shear forces from the on-site front slab to the Isokorb<sup>®</sup> type QS! The spacer shims supplied by Schöck are used for vertical adjustment between butt stop and Schöck Isokorb<sup>®</sup>.



Schöck Isokorb® type QS: Mounting the steel member



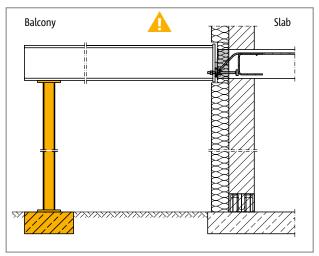
Schöck Isokorb® type QS: On-site butt stop for transferring shear forces

#### 🤨 On-site butt stop

- > Type of steel to match static requirements.
- Apply corrosion protection after welding.
- Steel construction: Checking for dimensional inaccuracy of the structure prior to fabrication is absolutely essential!



## Type of bearing: supported



Schöck Isokorb® type QS: Continuous support needed

#### **1** Supported balcony

Schöck Isokorb type QS was developed for supported balconies. It only transfers shear forces, no bending moments.

#### \rm Marning - omitting the pillars

- The balcony will collapse if not supported.
- At all stages of construction, the balcony must be supported with statically suitable pillars or supports.
- ▶ Even when completed, the balcony must be supported with statically suitable pillars or supports.
- ▶ The temporary supports must not be removed until the final support structure has been put in place.

QS

5

6

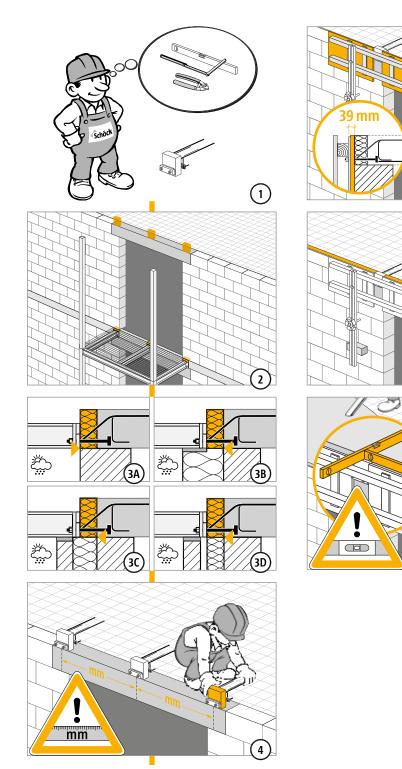
7

Π

F

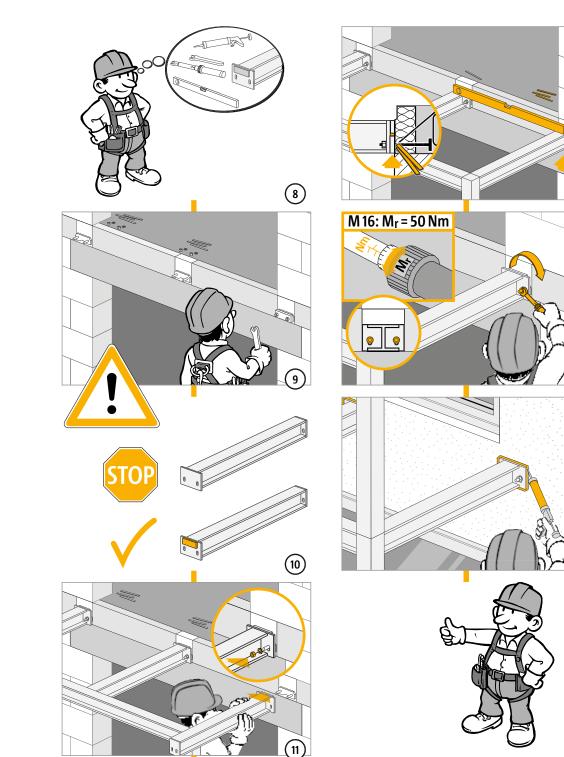
I

Π



## Method statement for concrete frame contractor

QS



## Method statement for steel fabricator

12

13

14

## 🗹 Check list

#### **Check list for structural engineers**

- Has the right type of Schöck Isokorb<sup>®</sup> been selected for the static system? Type QS is a connection purely for shear forces (moment joint).
- Have the loads on the Schöck Isokorb<sup>®</sup> connection been specified at design level?
- Have the fire protection requirements for the overall load-bearing structure been clarified? Are the on-site measures included in the construction drawings?
- Does a connection to a wall or with height offset necessitate the use of Isokorb<sup>®</sup> type QS-WU instead of type QS (see page 261) or another special design?
- Are temperature deformations directly attributed to the lsokorb<sup>®</sup> connection and has the maximum expansion joint spacing been taken into consideration in this respect?
- □ Is compliance with the conditions and dimensions of the on-site fixing plate assured?
- Do the construction drawings contain sufficient reference to the essential on-site butt stop?
- Has the cutout on the inner slab side been taken into account if using the Isokorb<sup>®</sup> type QS in precast element slabs?
- Has reasonable agreement been reached between the concrete contractor and steel fabricator with regard to the accuracy of installation of the Isokorb<sup>®</sup> type QS?
- Has the information about the required installation accuracy been incorporated into the concrete frame designs for the construction supervisor and the concrete contractor?
- Are the tightening torques for the screwed connections noted in the construction drawings?

#### Check list for concrete contractor

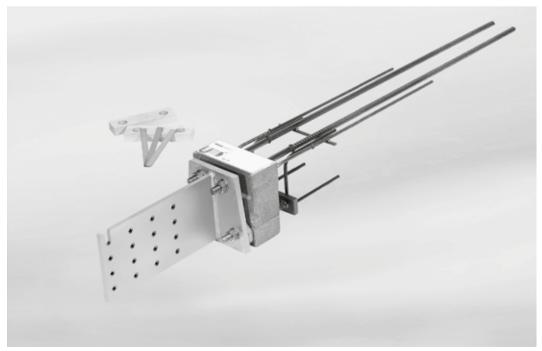
- Does a formwork concept exist for developing an on-site template for installing the Isokorb®?
- Is Schöck's installation aid required to ensure best possible correct sitting and alignment of the Isokorb®?
- Are you in contact with the steel fabricator to discuss the required accuracy of the Isokorb<sup>®</sup> installation?

#### **Check list for steel fabricators**

- Has the position of the installed Isokorb<sup>®</sup> in the building structure been measured to determine the height of the on-site butt stop?
- Do the fixing plates of the adapters contain the necessary vertical/horizontal slots for on-site tolerance?
- □ Is the on-site butt stop present on the fixing plate for connecting the steel member to the Isokorb®?
- Has the gradient of the steel member been adjusted to incorporate the water drainage direction?
- Has the necessary tightening moment for the nuts on the Isokorb<sup>®</sup> been taken into consideration?
   QS10, QS12 (M16 thread): Mr = 50 Nm

# Building physics Reinforced concrete/reinforced concrete Steel/reinforced concrete Timber/reinforced concrete

## Schöck Isokorb® type KSH



Schöck Isokorb® type KSH

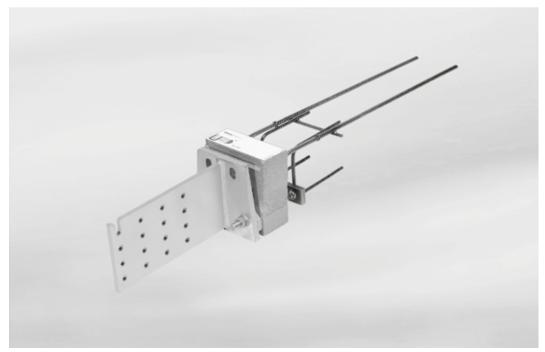
#### Schöck Isokorb® type KSH

Suitable for cantilevered timber balconies. It transmits negative moments and positive shear forces.

#### 🚺 Type KSH

Further information on the Schöck Isokorb<sup>®</sup> type KSH can be requested from the application engineering dept. (Contact see page 3).

## Schöck Isokorb® type QSH



Schöck Isokorb® type QSH

#### Schöck Isokorb® type QSH

Suitable for supported timber balconies. It transmits positive shear forces.

#### Type QSH

Further information on the Schöck Isokorb<sup>®</sup> type QSH can be requested from the application engineering dept. (Contact see page 3).



## Schöck Isokorb<sup>®</sup> type KST Materials/Anti-corrosion protection/Fire protection

#### Schöck Isokorb® type KST - materials

# Plates and sections Mo-Cr-Ni-austenitic stainless steel compliant with any of BS EN 10088 grades 1.4401, 1.4404 and 1.4571 (Choice of Grade at Manufacturer's Discretion). Mechanical properties In accordance with BS EN 10088 – except for the following components where Schöck only accept material with mechanical properties in excess of those required for compliance with BS EN 10088.

Component	Required minimum 0.2 % proof stress (N/mm²)	Required ultimate tensile stress (N/mm²)	Required minimum elongation after fracture (%)
Rectangular hollow section	355	600	30
12 mm pressure plate (QST module)	275	550	40

#### **Threaded fasteners**

Grade A4-70 to BS EN ISO 3506	(corrosion resistance equ
Grade A5-70 to BS EN ISO 3506	(corrosion resistance equ

corrosion resistance equivalent to BS EN 10088 Grade 1.4401) corrosion resistance equivalent to BS EN 10088 Grade 1.4571)

#### **Insulation material**

Polystyrene hard foam (Neopor <sup>®</sup>)  $\lambda = 0.031 \text{ W/(m \times K)}$ 

#### **Anti-corrosion protection**

- The stainless steel used for Schöck Isokorb® type KST corresponds to the material no.: 1.4401, 1.4404 or 1.4571. So the KST unit componenets will have a typical corrosion resistance expected for Mo-Cr-Ni austenitic stainless steels. This can be more accurately quantified by reference to specialist literature such as SCI Publication P291 – Structrural Design of Stainless Steel.
- Bimetallic corrosion

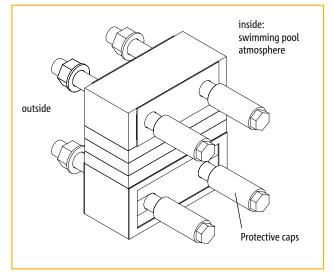
Using Schöck Isokorb<sup>®</sup> type KST in conjunction with a galvanised or paint treated front plate there is no concern regarding bimetallic corrosion. Since in this application the area of the galvanised steel is greater than the area of the stainless steel (bolts, washer and butt stop) bimetallic corrosion that could lead to failure can be excluded as far as Schöck products are concerned.

Stress corrosion cracking

An appropriate Schöck protection system needs to be provided in environments with a high chlorine content (e.g. inside indoor swimming pools, ...). For further information about atmospheric application see Steel Construction Institute Publication P291 – Structural design of stainless steel, table 2.6. For more information please contact our design department telephone 0845 241 3390.

#### **Fire protection**

The same on-site fire safety measures that apply to the overall load-bearing structure also apply to any freely accessible components of the Schöck Isokorb® type KST or to any components situated inside the insulating layer. For more information please contact our design department telephone 0845 241 3390.



Schöck system-solution for protection in high chlorine environments

## Schöck Isokorb® type KST



Schöck Isokorb® type KST

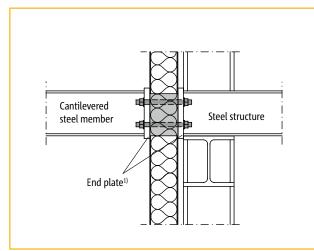
Element arrangements/Connection layouts	288 - 289
Views/Dimensions	290 - 293
Design and capacity table	294
Torsion spring strength/Notes on calculations	295
Expansion joints/Fatigue resistance	296 - 297
Design configurations/Examples	298 - 310
End plate dimensioning	311
Method statement	312 - 313
Construction details	314
Check list	315

KST

Steel/steel

## Schöck Isokorb® type KST

Element arrangements/Connection layouts





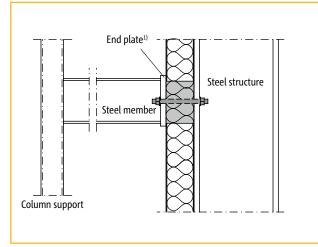


Figure 3: Schöck Isokorb® module, type KST-QST/KST-ZQST for supported steel structures

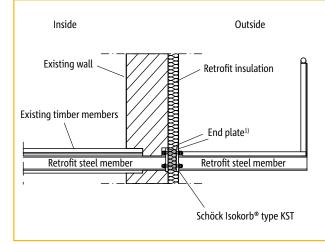


Figure 5: Schöck Isokorb® type KST for a renovation/retrofit balcony installation

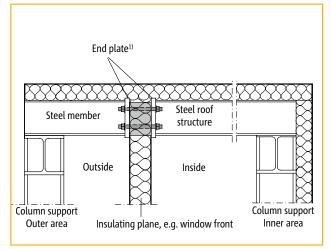


Figure 2: Schöck Isokorb® type KST for separation within the structural system

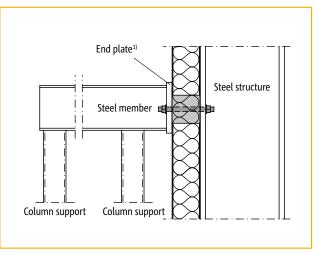
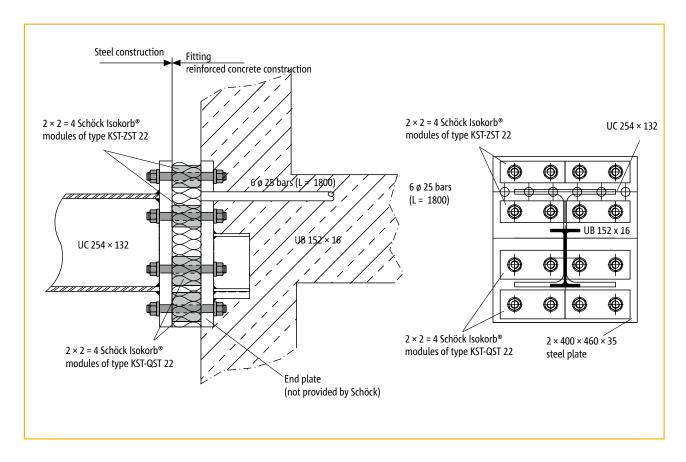


Figure 4: Schöck Isokorb® KST-ZST module for restrained steel structures

KST

<sup>1)</sup> End plate not provided by Schöck

Element arrangements/Connection layout



The KST type can also be used for connections between reinforced concrete and steel. This variant can be used if the member forces are too great for the Schöck Isokorb<sup>®</sup> type KS.

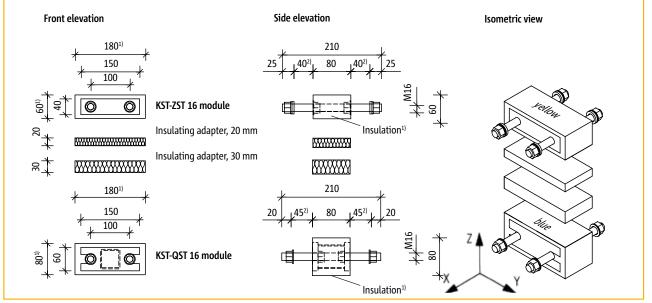
However, it must be ensured that the forces in the steel member are reliably transferred into the concrete via the reinforcement bars which are welded on to the on-site end plate. The engineer responsible for the design of the load bearing structure shall ensure that this is satisfied.

Views/Dimensions

### Schöck Isokorb® type KST – basic type

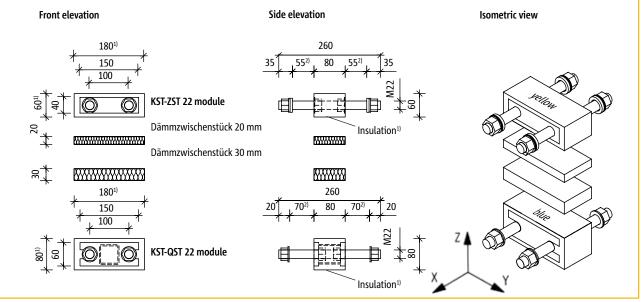
The basic KST type consists of one ZST module, one QST module, one insulating adapter with a thickness of 20 mm and one insulating adapter with a thickness of 30 mm. With these modules it is possible to achieve a vertical bolt separation of up to 120 mm (60/2 + 20 + 30 + 80/2). If your application requires a greater distance between the bolts, this can be achieved by inserting further insulating adapters or a corresponding insulating block. The main load on the basic KST type is a shear force in the *z*-direction and a moment around the *y*-axis.

### Schöck Isokorb® type KST 16



Views - Schöck Isokorb® type KST 16

### Schöck Isokorb® type KST 22



Views - Schöck Isokorb® type KST 22

<sup>1)</sup> If required, the insulating element can be cut off up to the steel plates (150 × 40 for the KST-ZST module, 150 × 60 for the KST-QST module and KST-ZQST module). The minimum distance is therefore 50 mm (40/2 + 60/2).

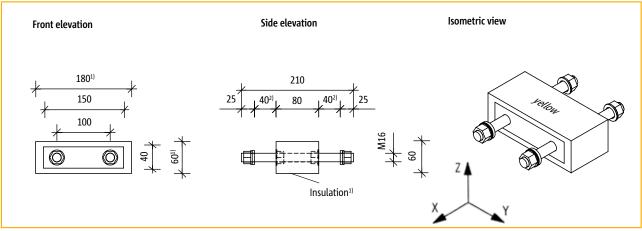
<sup>2)</sup> Available fixing length

Steel/steel

Views/Dimensions

### Schöck Isokorb® module, type KST-ZST

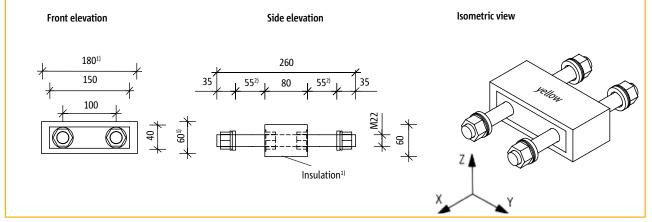
The KST-ZST module is used to absorb tensile forces. It comprises one insulating element (180/60/80 mm) and two stainless threaded bars with the corresponding nuts. The outer washers take the form of a ball socket and a conical disc. This offers advantages in terms of fatigue resistance. Refer also to the section about expansion joints on pages 296 - 297. In combination with a KST-QST module, it is also possible to absorb compressive forces, although this is limited to one third of the tensile force.



### Schöck Isokorb® module, type KST-ZST 16

Views - Schöck Isokorb® module, type KST-ZST 16

### Schöck Isokorb® module, type KST-ZST 22



Views - Schöck Isokorb® module, type KST-ZST 22

<sup>2)</sup> Available fixing length

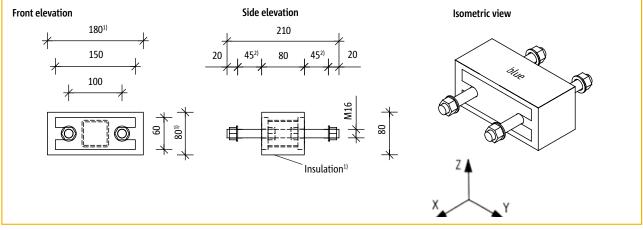
Views/Dimensions

### Schöck Isokorb® module, type KST-QST

The KST-QST module is used to absorb compressive forces and shear forces. It consists of an insulating element (180/80/80 mm), two stainless threaded bars with corresponding nuts and a rectangular hollow section which is welded into the module. The rectangular hollow section transmits the shear forces. The element can transmit forces in the x, y and z-direction. Within a KST connection, the KST-QST module is located in the area in which pressure is exerted due to the self weight. Different load combina-tions, including tensile forces, within a KST connection, can be carried by the KST-QST module, although the interaction condition

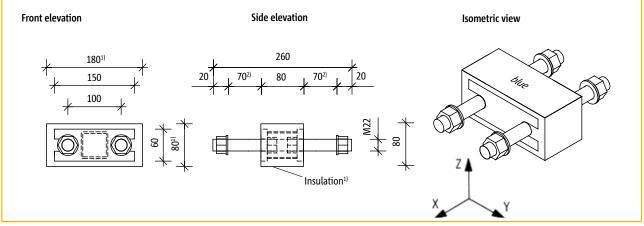
 $3V_d + 2H_d + F_{t,d} = \max F_{t,d} \leq F_{t,Rd}$  must be satisfied.

### Schöck Isokorb® module, type KST-QST 16



Views - Schöck Isokorb® module, type KST-QST 16

### Schöck Isokorb® module, type KST-QST 22



Views - Schöck Isokorb® module, type KST-QST 22

Steel/steel

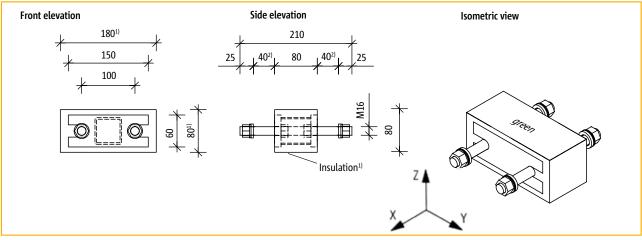
<sup>1)</sup> If required, the insulating element can be cut off up to the steel plates (150 × 60 for the KST-QST module and the KST-ZQST module). <sup>2)</sup> Available fixing length

**Views/Dimensions** 

### Schöck Isokorb® module, type KST-ZQST

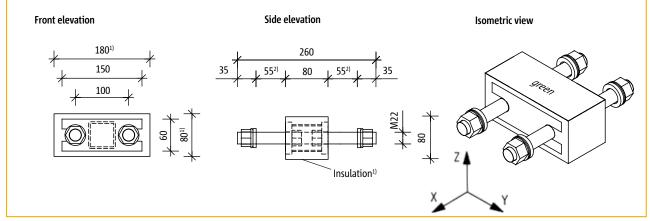
The KST-ZQST module combines the technical features of the KST-ZST module with those of the KST-QST module. It should be used for applications in which tensile forces are continuously transmitted and, at the same time, horizontal forces resulting from temperature deformations are transferred from the outer steel structure into the connection. Special two-part washers provide fatique resistance.

### Schöck Isokorb® module, type KST-ZQST 16



Views - Schöck Isokorb® module, type KST-ZQST 16

### Schöck Isokorb<sup>®</sup> module, type KST-ZQST 22



Views - Schöck Isokorb® module, type KST-ZQST 22

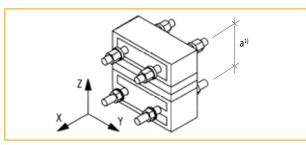
Steel/steel

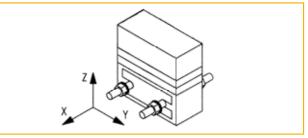
<sup>&</sup>lt;sup>1)</sup> If required, the insulating element can be cut off up to the steel plates (150 × 60 for the KST-QST module and the KST-ZQST module).

Design and capacity table

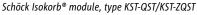
Schöck Isokorb® type			KST-QST: blue KST-ZQST: green		A TRIGHT A	
	KST 16	KST 22	KST-QST 16 module KST-ZQST 16 module	KST-QST 22 module KST-ZQST 22 module	KST-ZST 16 module	KST-ZST 22 module
H <sub>y,Rd</sub>	±6 k№5)	±6 kN <sup>5)</sup>	±6 kN <sup>3)5)</sup>	±6 kN <sup>3)5)</sup>	0 kN	0 kN
V <sub>z,Rd</sub>	30 kN	36 kN	30 kN <sup>3)</sup>	36 kN <sup>3)</sup>	0 kN	0 kN
$F_{x,t,Rd} F_{x,c,Rd}$	116.8 kN <sup>6)</sup>	225.4 kN <sup>6)</sup>	116.8 kN <sup>3)</sup>	225.4 kN <sup>3)</sup>	$F_{t} = 116.8 \text{ kN}$ $F_{c} = 0 \text{ kN}$	F <sub>t</sub> = 225.4 kN F <sub>c</sub> = 0 kN
M <sub>y,Rd</sub>	$a \times F_{x,t,Rd}^{1)}$	$a \times F_{x,t,Rd}^{1)}$	0 kNm <sup>4)</sup>	0 kNm⁴)	0 kNm	0 kNm
M <sub>z,Rd</sub>	2)5)	2)5)	2)5)	2)5)	0 kNm	0 kNm

F <sub>Rd</sub>	resistance design [per module]
F <sub>t,Rd</sub>	for the tensile loading capacity of the bolts
F <sub>c.Rd</sub>	for the compression loading capacity of the bolts





Schöck Isokorb® type KST



- <sup>1)</sup> a = distance between the tension bars and compression bars of the Isokorb<sup>®</sup> element (inner lever arm), minimum possible axis separation between tension bars and compression bars = 50 mm (without insulating adapters after processing of the polystyrene see pages 290 293<sup>1</sup>).
- <sup>2)</sup> We recommend that you discuss the static system and calculations with the Schöck design department, tel. 0845 241 3390.
- <sup>3)</sup> The interaction 3 V<sub>z</sub> + 2 H<sub>y</sub> + F<sub>x,t</sub> = max  $F_{x,t,d} \le F_{x,t,Rd}$  needs to be taken into account in the event of simultaneous tensile force and shear force loads.
- <sup>4)</sup> When using at least two modules arranged one above the other, it is possible to transfer both positive and negative forces (moments and shear forces) in accordance with the design variants on pages 299 310.
- <sup>5)</sup> Please make sure that you read the notes on expansion joints/fatigue resistance on pages 296 297 below.
- <sup>6)</sup> If the KST-ZST module is subjected to pressure loads within a KST connection (e.g. wind loads generating slight lift-off), then the KST-ZST module can absorb a maximum of 1/3 F<sub>x,t,Rd</sub> as a compressive force. The interaction (footnote 3) must also be noted in this load scenario.



Steel/steel

Torsion spring strength/Notes on calculations

### Estimation of deformation variables due to $\mathbf{M}_{\mathbf{k}}$ in the Schöck Isokorb® connection

Design variants	Torsion spring strength c [kNcm/rad]	Buckling angle $\phi$ [rad]	Static model for the estimation of flexural stiffness	
No. 3 - see page 299	3 700 × a <sup>2</sup>			
No. 4 - see page 300	6 000 × a <sup>2</sup>	M <sub>K</sub>		
No. 5 - see page 302	5 200 × a <sup>2</sup>			
No. 6 - see page 302	12 000 × a <sup>2</sup>			
No. 7 - see page 303	24 000 × a <sup>2</sup>	$\varphi = -C$		
No. 8 - see page 304	6 000 × a <sup>2</sup>			
No. 9 - see page 306	12 000 × a <sup>2</sup>	1		
No. 10 - see page 308	24 000 × a <sup>2</sup>	1	I I=∞ I	

a [cm] = refer to the design variants on pages 298 - 310.

 $\rm M_{\rm K}$  = bending moment from characteristic values for the effects around the (existing M).

Deformations resulting from normal forces and shear forces can be ignored.

Values in table above assume average secant modulus of stainless steel under working load of 17 900 kN/cm<sup>2</sup>

### Possible modular combinations of the basic types are shown on the next pages.

### **Notes on calculations**

Basis:

Type certification (LGA Nürnberg S-N 010415)

The Schöck Isokorb® type KST has been classified by the DIBt (German Institute for Construction Technology) as the subject of structural standards with type certification. Approval is not required as it is a modular system. The design capacities of the Schöck Isokorb® type KST have been independently checked and approved as compliant to BS 5950:2000 in conjunction with SCI Publication P291 – Structural Design of Stainless Steel.

Certification:

The static calculations to Eurocode 3 for Schöck Isokorb type KST, when used in conjunction with BS 5950-1:2000 and Steel Construction Institute Publication P291, have been approved by the Flint & Neill Partnership, London.

End plate thickness:

In the case of the connection of I-profiles in accordance with the design variants below, the indicated end plate thicknesses, using mild steel S235, can be adopted without further verification or proof. Smaller end plate thicknesses can be obtained with more accurate verification or proof.

If the geometry is different then the end plates will need to be verified separately (e.g. connection of a U-profile, flat sheet metal, ...).

Adjacent web thickness:

If webs of adjacent girders are less than 3.5 mm or considered to be "slender" or "non-compact" classification to BS 5950, web to be checked for local compression effects induced by QST module.

Dynamic loads:

The Schöck Isokorb® type KST is only intended for use with primarily static loads.

### Schöck Isokorb<sup>®</sup> type KST Expansion joints/Fatigue resistance

Changing temperatures cause changes in length of the steel members and thus cause fluctuating stresses to arise in the Isokorb<sup>®</sup> elements which are only passed on in part through the thermal separation. Loads on the Isokorb<sup>®</sup> connections due to temperature deformations of the external steel construction should therefore generally be avoided.

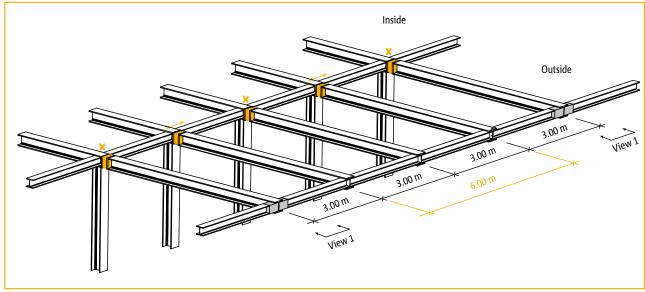
If, nonetheless, temperature deformations are assigned directly to the Isokorb<sup>®</sup> connection, then the Isokorb<sup>®</sup> type KST construction will be fatigue-resistant up to a construction length of 6 m by virtue of its special components (KST-QST module, KST-ZQST module: sliding film on the pressure plate; KST-ZST module, KST-ZQST module: 2-part special washer). At greater lengths an expansion joint should be positioned after no more than 6 m.

Horizontal slots are needed in the on-site end plate for the KST-QST module and KST-ZQST module used in the compression zone if horizontal temperature deformations are to be introduced. These must permit horizontal movements of ±2 mm. In this case, horizontal shear forces can only be absorbed non-structurally via friction.

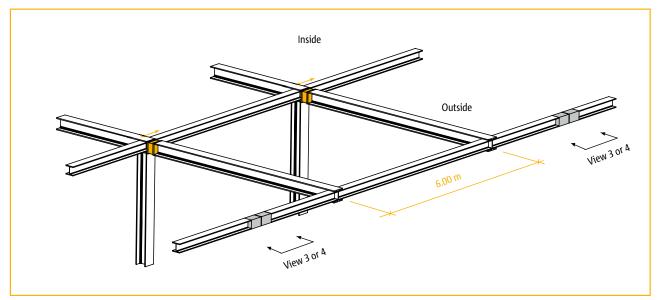
### Examples of the arrangement and design of expansion joints:

#### Key:

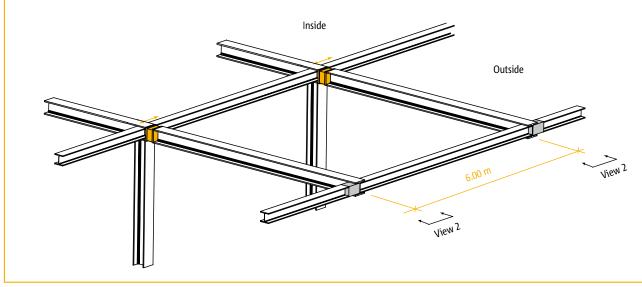
- Schöck Isokorb®
- Expansion joint
- × FIXED: No slots required
- MOVEABLE: Horizontal slots in the on-site front plate for KST-QST module, KST-ZQST module (compression zone)



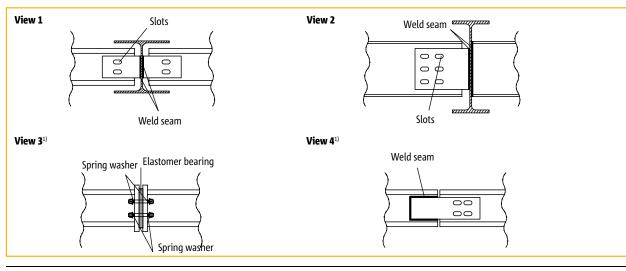
Expansion joints/Fatigue resistance



Example showing the arrangement of expansion joints, variant 2

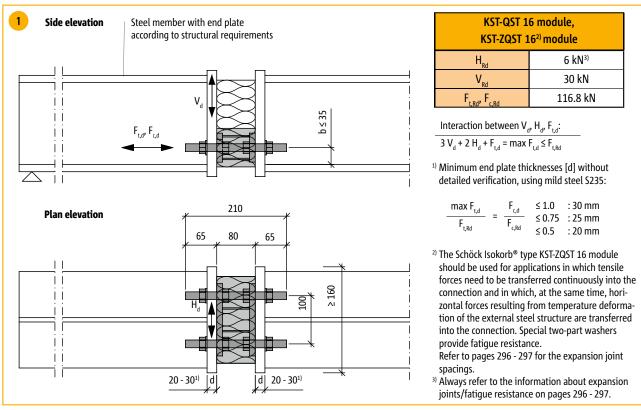


Example showing the arrangement of expansion joints, variant 3



<sup>1)</sup> Only partial moment transfer possible.

### Schöck Isokorb<sup>®</sup> type KST-QST 16 module, KST-ZQST 16 module Design configuration and example



Schöck Isokorb® modules, type KST-QST 16, KST-ZQST 16<sup>2)</sup>

### Example showing a supported connection of an UB 152 × 89 with a KST-QST 16 module

Loads:  $V_{z,d} = 25 \text{ kN}$ 

H<sub>d</sub> = ±3 kN (from wind loads)  $F_{t,d} = 30 \text{ kN}$  or  $F_{c,d} = 80 \text{ kN}$ 

### Verifications for KST-QST 16 module

Shear force				
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$	$\frac{H_{d}}{H_{Rd}}$ < 1.0	$V_{z,d}/V_{z,Rd,QST16} = 25 \text{ kN}/30 \text{ kN} = 0.83$ $H_d/H_{Rd,QST16} = 3 \text{ kN}/6 \text{ kN} = 0.5$	< 1.0 < 1.0	

### Compression

 $\frac{F_{c,d}}{F_{c,Rd}} < 1.0$ 

$$F_{c,d}/F_{c,Rd,QST16} = 80 \text{ kN}/116.8 \text{ kN} = 0.68 < 1.0$$

**Tensile force** (see note on page 294) Interaction condition:  $3V_{rd} + 2H_d + F_{td} = \max F_{td}$ 

 $\frac{\max F_{t,d}}{F_{t,Rd}} < 1.0$ 

 $\begin{array}{ll} \max \mbox{ } F_{t,d} &= 3V_{z,d} + 2H_d + F_{t,d} = 3 \times 25 \mbox{ } kN + 2 \times 3 \mbox{ } kN + 30 \mbox{ } kN \\ &= 111 \mbox{ } kN \\ \mbox{ } max \mbox{ } F_{t,d}/F_{t,Rd,05116} = 111 \mbox{ } kN/116.8 \mbox{ } kN = 0.95 < 1.0 \end{array}$ 

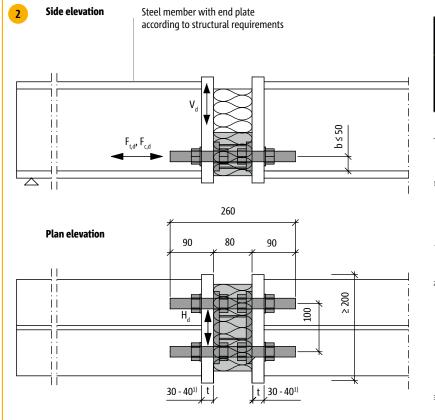
**Minimum end plate thickness [d] without detailed verification, using mild steel S235:** Distance b ≤ 35mm

$\frac{F_{c,d}}{F_{c,Rd,QST16}}  \text{or}  \frac{\max F_{t,d}}{F_{t,Rd,QST16}}  $	≤ 1.0 : 30 mm ≤ 0.75 : 25 mm ≤ 0.5 : 20 mm	$\frac{\max F_{t,d}}{F_{t,Rd,QST16}}$ = 0.95 < 1.0 → d = 25 mm
------------------------------------------------------------------------------------	--------------------------------------------------	----------------------------------------------------------------

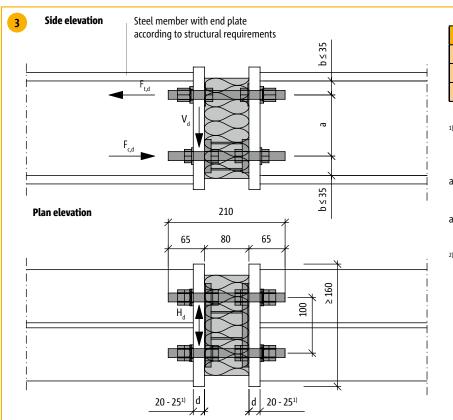
KST

### Schöck Isokorb®

Design configurations, type KST-QST 22 module, KST-ZQST 22 module, KST 16



Schöck Isokorb® modules, type KST-QST 22, KST-ZQST 22<sup>2)</sup>



KST-QST 22 module, KST-ZQST 22 <sup>2)</sup> module		
H <sub>Rd</sub> 6 kN <sup>3)</sup>		
V <sub>Rd</sub>	36 kN	
F <sub>t,Rd</sub> , F <sub>c,Rd</sub> 225.4 kN		

Interaction between  $V_d$ ,  $H_d$ ,  $F_{t,d}$ :  $3 V_d + 2 H_d + F_{t,d} = \max F_{t,d} \le F_{t,Rd}$ 

<sup>1)</sup> Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

max F <sub>t.d</sub>		$F_{c,d}$	≤ 1.0	: 40 mm
	=		≤ 0.75	: 35 mm
F <sub>t,Rd</sub>		$F_{c,Rd}$	≤ 0.5	: 30 mm

<sup>2)</sup> The Schöck Isokorb® type KST-ZQST 22 module should be used for applications in which tensile forces need to be transferred continuously into the connection and in which, at the same time, horizontal forces resulting from temperature deformation of the external steel structure are transferred into the connection. Special two-part washers provide fatigue resistance.

Refer to pages 296 - 297 for the expansion joint gaps. <sup>3)</sup> Always refer to the information about expansion joints/fatigue resistance on pages 296 - 297.

KST	16
H <sub>Rd</sub>	6 kN <sup>2)</sup>
V <sub>Rd</sub>	30 kN
F <sub>t,Rd</sub> , F <sub>c,Rd</sub>	116.8 kN

<sup>1)</sup> Minimum end plate thicknesses [d] without more specific verification (Fkl.: S 235):

a < 150:	F ≤ 1.0 : 25 mm
u _ 150.	F ≤ 0.9 : 20 mm

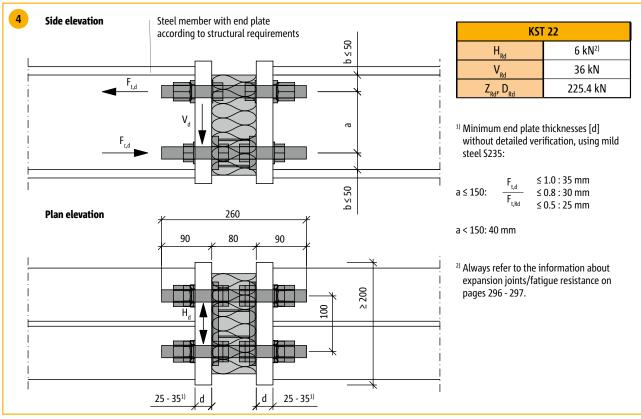
a < 150: 30 mm

<sup>2)</sup> Always refer to the information about expansion joints/fatigue resistance on pages 296 - 297.

KST

Schöck Isokorb® type KST 16

Design configuration and example



Schöck Isokorb® type KST 22

#### Example of moment connections for UB 203 × 23 with KST 22

Loads:	Load case 1:	V <sub>z.d</sub> = 32 kN	$H_d = \pm 4 \text{ kN}$	M <sub>v.d</sub> =18 kNm
	Load case 2:	$V_{z,d}^{,-} = -16 \text{ kN}$	$H_d = \pm 4 \text{ kN}$	$M_{v,d}^{y,z} = 5 \text{ kNm}$
	a = 0.12 m			

#### **Verifications for KST**

Shear force and horizontal force	
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0 \qquad \frac{H_d}{H_{Rd}} < 1.0$	$V_{z,d}/V_{z,Rd,QST22} = 32 \text{ kN}/36 \text{ kN} = 0.89 < 1.0$ $H_d/H_{Rd,QST22} = 4 \text{ kN}/6 \text{ kN} = 0.67 < 1.0$
Moment at load case 1 $\frac{N_{c,d}}{N_{c,Rd}}$ < 1.0 $\frac{N_{t,d}}{N_{t,Rd}}$ < 1.0	$F_{c,d} = F_{t,d} = M_{y,d}/a = 18 \text{ kNm}/0.12 \text{ m} = 150 \text{ kN}$ $F_{c,d}/F_{c,Rd,QST22} = 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0$ $F_{t,d}/F_{t,Rd,ZST22} = 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0$
<b>Moment at load case 2 (lifting off)</b> max N <sub>t,d</sub> < N <sub>t,Rd</sub>	$F_{c,d} = F_{t,d} = M_{y,d}/a = 5 \text{ kNm}/0.12 \text{ m} = 41.67 \text{ kN}$ max $F_{t,d} = 41.67 \text{ kN} < 225.4 \text{ kN} = F_{t,Rd,QST22}$
<b>KST-ZST module under compressive load</b> (see note on page 294) max F <sub>c,d</sub> < F <sub>t,Rd</sub> /3	max $F_{c,d} = M_{y,d}/a = 5 \text{ kNm}/0.12 \text{ m} = 41.67 \text{ kN}$ $F_{t,Rd,ZST22}/3 = 225.4 \text{ kN}/3 = 75.13 \text{ kN}$ max $F_{c,d,ZST22} = 41.67 \text{ kN} < 75.13 \text{ kN} = F_{t,Rd,ZST22}/3$

Example

**KST-QST module under tensile load** (see note on page 294) Interaction condition:  $3V_{z,d} + 2H_d + F_{t,d} = \max F_{t,d}$  $\max F_{t,d} = 3V_{z,d} + 2H_d + F_{t,d} = 3 \times 16 + 2 \times 4 + 41.67 = 97.67 \text{ kN}$  $\frac{\max F_{t,d}}{F_{t,Rd}} < 1.0$  $\max F_{t,d}/F_{t,Rd,ZST22} = 97.67/225.4 = 0.43 < 1.0$ 

Minimum end plate thickness [d] without detailed verfification, using mild steel S235: Distance b ≤ 50 mm

a  $\leq$  150:  $F_{t,d} = \begin{cases} \leq 1.0 : 35 \text{ mm} \\ \leq 0.8 : 30 \text{ mm} \\ \leq 0.5 : 25 \text{ mm} \end{cases}$ 

 $F_{t,d}/F_{t,Rd}$  = 150 kN/225.4 kN = 0.67 a ≤ 150:  $\frac{F_{t,d}}{F_{t,Rd}}$  = 0.67 < 0.8 → d = 30 mm

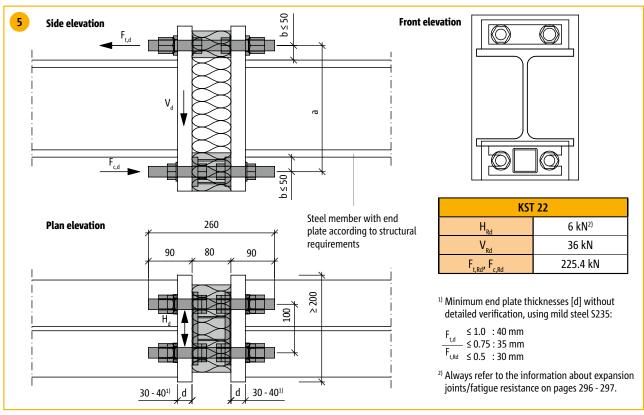
a > 150: 40 mm

Deformation due to  $M_{y,d}$  (see page 295)Buckling angle $\varphi = \frac{M_k}{c}$  [rad] $\varphi = \frac{6000 \times a^2}{c}$  [rad] $\varphi = 6000 \times a^2$  [cm] $\varphi = 6000 \times 12^2 = 864000$  [KNcm/rad] $\varphi = 12/1.45^{11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{-11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{-11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{-11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$  $\varphi = 12/1.45^{-11} \times 100}{c} = 1.4368 \times 10^{-3} [rad]$ 

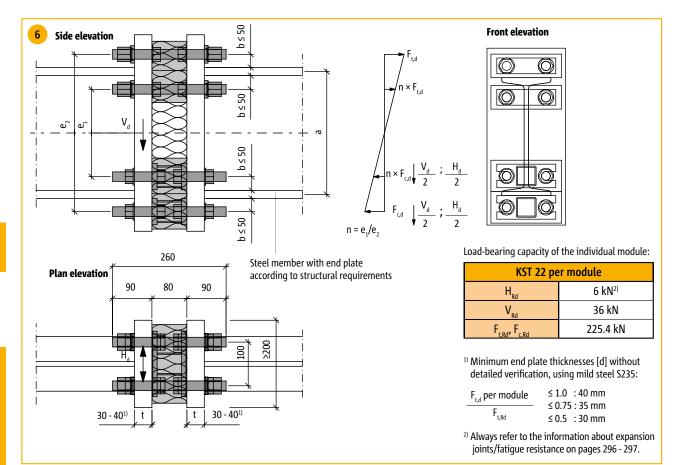
### Notes on the example

- > The information relating to the fatigue resistance of expansion joints on pages 296 297 must be followed.
- In the event of a short-term tensile load (e.g. from wind suction) a KST-QST module can be used instead of the KST-ZQST module in the lower connection, even if horizontal forces are introduced from temperature deformation H<sub>d</sub>.
- The KST-ZST module can also be subjected to compressive loads of up to 1/3  $F_{t,Rd}$  (see footnote 6 on page 294). If  $F_{c,d} > 1/3 F_{t,Rd}$  then a KST-ZQST module must be used for the KST-ZST module.
- Greater stiffness can also be achieved with the arrangement no. 5.

Design configurations



Schöck Isokorb® type KST 22



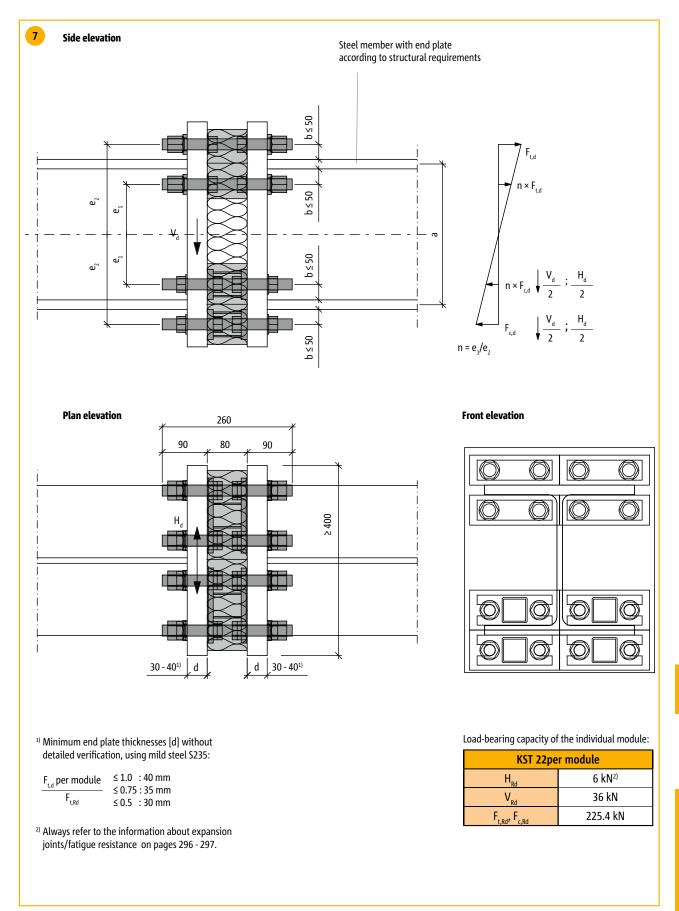
Schöck Isokorb® for connection of members with 2 × KST 22 (2 tensile and 2 compressive shear force modules)

Steel/steel

KST

302

Design configurations

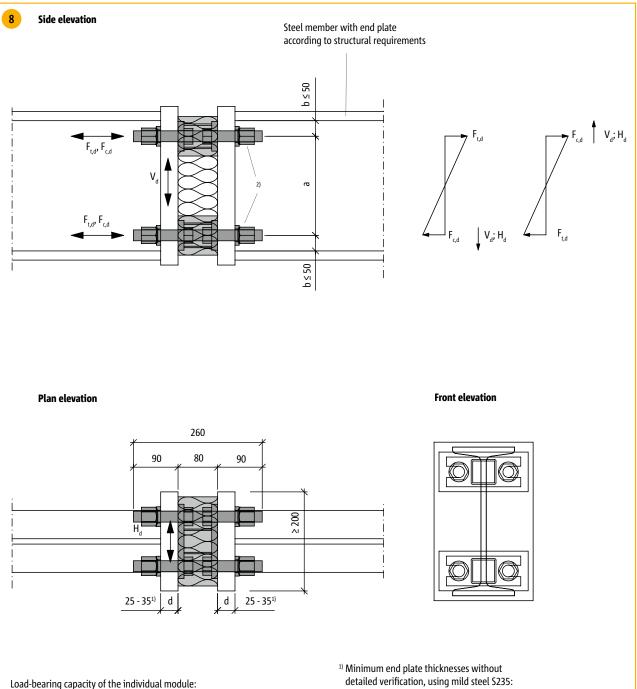


Schöck Isokorb® for connection of members with 4 × KST 22 (4 tensile and 4 compressive shear force modules)

Steel/steel

# Schöck Isokorb<sup>®</sup> type KST-QST 22 module, KST-ZQST 22 module

Design configuration



aa bearing capacity of		
KST-QST 22 module,		
KST-ZQST 22 <sup>2)</sup> module		
H <sub>Rd</sub> 6 kN <sup>3)</sup>		
V <sub>Rd</sub> 36 kN		
F <sub>t.Rd</sub> , F <sub>c.Rd</sub> 225.4 kN		

$F_{t,d}$ per module $F_{t,Rd}$	≤ 1.0 : 35 mm	
	≤ 0.8 : 30 mm	
	≤ 0.5 : 25 mm	

<sup>2)</sup> This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 293 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

<sup>3)</sup> Always refer to the information about expansion joints/fatigue resistance on pages 296 - 297.

Schöck Isokorb® for connection of members with 2 KST-QST 22 modules/KST-ZQST 22 modules<sup>2)</sup>

KST

### Schöck Isokorb® Example: type KST-QST 22 module, KST-ZQST 22 module

### Example of moment connections for UB 203 × 23 for lifting-off forces with 2 × KST-ZQST 22 modules

Loads:	Load case 1:	$V_{z,d} = 32 \text{ kN}$	$H_d = \pm 5 \text{ kN}$	M <sub>v.d</sub> = -18 kNm
	Load case 2:	$V_{z,d}^{J,d} = -34 \text{ kN}$	H <sub>d</sub> = ±5 kN	$M_{v,d}^{,,a} = 20 \text{ kNm}$
	a = 0.12 m	_,_		<i>);-</i>

### Verifications for KST-ZQST 22 module

Shear force and horizontal force		
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0 \qquad \frac{H_d}{H_{Rd}} < 1.0$	$V_{z,d}/V_{z,Rd,ZQST22} = 32 \text{ kN/36 kN} = 0.89 < 1.0$ $H_d/H_{Rd,ZQST22} = 5 \text{ kN/6 kN} = 0.83 < 1.0$	
Moment at load case 1 $\frac{F_{c,d}}{F_{c,Rd}}$ < 1.0 $\frac{F_{t,d}}{F_{t,Rd}}$ < 1.0	$F_{c,d} = F_{t,d} = M_{y,d}/a = 18 \text{ kNm}/0.12 \text{ m} = 150 \text{ kN}$ $F_{c,d}/F_{c,Rd,ZQST22} = 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0$ $F_{t,d}/F_{t,Rd,ZQST22} = 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0$	
Shear force and moment at load case 2 (lifting off) $\frac{V_{z,d}}{V_{z,Rd}} < 1.0$	V <sub>z,d</sub> /V <sub>z,Rd,ZQST22</sub> = 34 kN/36 kN = 0.94 < 1.0	
$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \qquad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$	F <sub>c,d</sub> = F <sub>t,d</sub> = M <sub>y,d</sub> /a = 20 kNm/0.12 m = 166.67 kN	
	$F_{c,d}/F_{c,Rd,ZQST22} = 166.67 \text{ kN}/225.4 \text{ kN} = 0.74 < 1.0$ $F_{t,d}/F_{t,Rd,ZQST22} = 166.67 \text{ kN}/225.4 \text{ kN} = 0.74 < 1.0$	
<b>Minimum end plate thickness [d] without detailed verification, using mild steel S235:</b> Distance $b \le 50 \text{ mm}$		

 $\frac{\max F_{t,d}}{F_{t,Rd,QST22}} \begin{cases} \le 1.0 : 35 \text{ mm} \\ \le 0.8 : 30 \text{ mm} \\ \le 0.5 : 25 \text{ mm} \end{cases}$ 

 $\frac{F_{t,d}}{F_{t,Rd}}$  = 0,74 < 0.8  $\rightarrow$  d = 30 mm

Deformation due to  $M_{y,d}$  see page 295

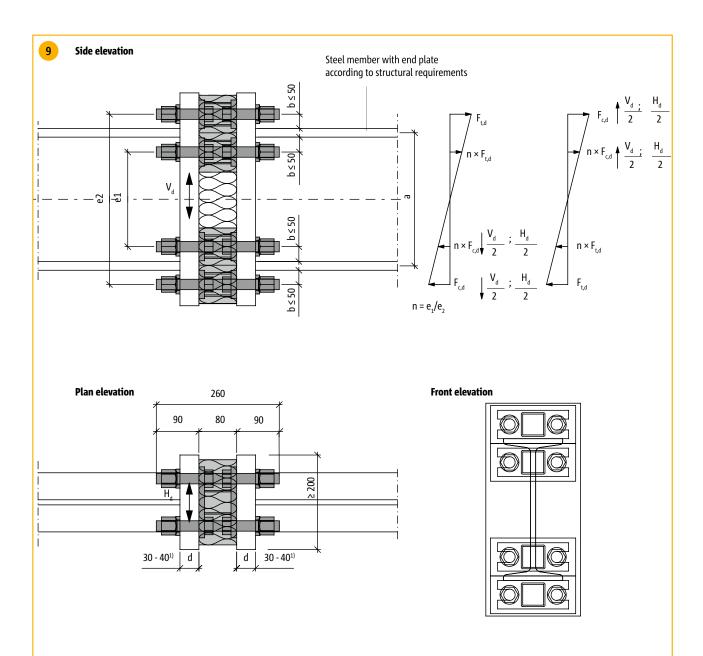
### Notes

> As the compressive force for the KST-ZQST module will exceed 1/3 of the permitted tensile force, one KST-ZST 22 module in the upper tensile area structurally is not sufficient; furthermore, the interaction cannot be satisfied for the KST-QST module under tensile loads.

$$(F_{c,d} = 166.67 \ge \frac{225.4}{3} = F_{t,Rd})$$

- In the lower area, tensile forces due to the wind will only occur for a limited time. Accordingly, a single KST-QST module would offer sufficient fatigue resistance. However, in order to prevent mix-ups, a symmetrical connection with 2 × KST-ZQST modules is recommended.
- As it cannot be ensured that the KST-QST modules/KST-ZQST modules establish a similarly large resistance to the dissipation of shear forces at the same time, only the module which is located in the compressive area must be used to dissipate shear forces.

### Schöck Isokorb<sup>®</sup> type KST-QST 22 module, KST-ZQST 22 module Design configuration



Load-bearing capacity of the individual module:

per KST-QST 22 module, KST-ZQST 22 <sup>2)</sup> module		
H <sub>Rd</sub> 6 kN <sup>3)</sup>		
V <sub>Rd</sub>	36 kN	
F <sub>t,Rd</sub> , F <sub>c,Rd</sub> 225.4 kN		

<sup>1)</sup> Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

F <sub>t.d</sub> per module	≤ 1.0	: 40 mm
-	≤ 0.75	: 35 mm
F <sub>t,Rd</sub>	≤ 0,5	: 30 mm

<sup>2)</sup> This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 293 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

<sup>3)</sup> Always refer to the information about expansion joints/fatigue resistance on pages 296 - 297.

Schöck Isokorb® for connection of members with 4 KST-QST 22 modules/KST-ZQST 22 modules<sup>2)</sup>

### Schöck Isokorb<sup>®</sup> Example: type KST-QST 22 module, KST-ZQST 22 module

### Example of moment connections for UB 356 × 33 for lifting-off forces with 4 × KST-ZQST 22 modules

Loads:	Load case 1:	V <sub>z.d</sub> = 55 kN	M <sub>v.d</sub> = –130 kNm	e <sub>1</sub> = 0.25 m
	Load case 2:	$V_{z,d} = -40 \text{ kN}$	M <sub>y,d</sub> = 80 kNm	e <sub>2</sub> = 0.45 m

### Verifications for KST-ZQST 22 module

Shear force	
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$	$V_{z,Rd,ZQST22}$ = 2 × 36 kN = 72 kN $V_{z,d}/V_{z,Rd,ZQST22}$ = 55 kN/72 kN = 0.76 < 1.0

Moment at load case 1	
$F_{c,d} = F_{t,d} = M_{y,d}/e_2 + (\frac{e_1}{e_2} \times e_1)$	F <sub>c,d</sub> = F <sub>t,d</sub> = 130 kNm/(0.45 m + (0.25 m/0.45 m × 0.25m)) F <sub>c,d</sub> = F <sub>t,d</sub> = 220.8 kN
$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \qquad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$	$F_{c,d}/F_{c,Rd,ZQST22} = 220.8 \text{ kN}/225.4 \text{ kN} = 0.98 < 1.0$ $F_{t,d}/F_{t,Rd,ZQST22} = 220.8 \text{ kN}/225.4 \text{ kN} = 0.98 < 1.0$

Shear force and moment at load case 2 (lifting off)	
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$	$V_{z,Rd,ZQST22} = 2 \times 36 \text{ kN} = 72 \text{ kN}$ $V_{z,d}/V_{z,Rd,ZQST22} = 40 \text{ kN}/72 \text{ kN} = 0.55 < 1.0$
$F_{c,d} = F_{t,d} = M_{y,d}/e_2 + (-\frac{e_1}{e_2} \times e_1)$	F <sub>c,d</sub> = F <sub>t,d</sub> = 80 kNm/(0.45 m + (0.25 m/0.45 m × 0.25m)) F <sub>c,d</sub> = F <sub>t,d</sub> = 135.8 kN
$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \qquad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$	$\begin{array}{l} F_{c,d}/F_{c,Rd,ZQST22} &= 135.8 \text{ kN}/225.4 \text{ kN} = 0.6 < 1.0 \\ F_{t,d}/F_{t,Rd,ZQST22} &= 135.8 \text{ kN}/225.4 \text{ kN} = 0.6 < 1.0 \end{array}$

Minimum end plate thickness [d] without detailed verification, using mild steel S235: Distance b ≤ 50 mm

max F	≤ 1.0 :40 mm	F
E	≤ 1.0 : 40 mm ≤ 0.8 : 35 mm ≤ 0.5 : 30 mm	<u> </u>
t,Rd,QST22	≤ 0.5 : 30 mm	t,Rd

Deformation due to M<sub>v.d</sub> see page 295

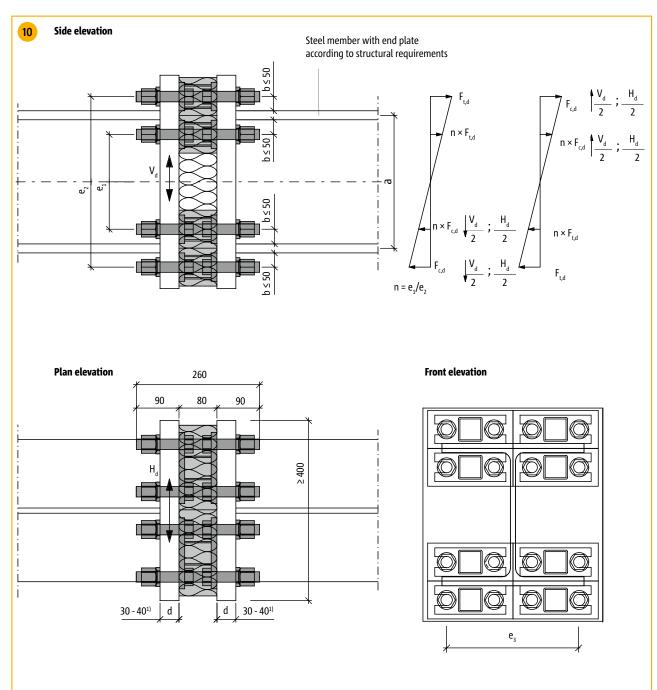
#### Notes

As the compressive force for the KST-ZQST module will exceed 1/3 of the permitted tensile force, one KST-ZST 22 module in the upper tensile area structurally is not sufficient; furthermore, the interaction cannot be satisfied for the KST-QST module under tensile loads.

$$(F_{c,d} = 166.67 \ge \frac{225.4}{8} = F_{t,Rd})$$

- In the lower area, tensile forces due to the wind will only occur for a limited time. Accordingly, a single KST-QST module would offer sufficient fatigue resistance. However, in order to prevent mix-ups, we recommend a symmetrical connection with 4 × KST-ZQST modules.
- As it cannot be ensured that the KST-QST modules/KST-ZQST modules establish a similarly large resistance to the dissipation of shear forces at the same time, only the module which is located in the compressive area must be used to dissipate shear forces.

### Schöck Isokorb<sup>®</sup> type KST-QST 22 module, KST-ZQST 22 module Design configuration



Load-bearing capacity of the individual module:

per KST-QST 22 module, KST-ZQST 22 <sup>2)</sup> module		
H <sub>Rd</sub> 6 kN <sup>3)</sup>		
V <sub>Rd</sub>	36 kN	
F <sub>t,Rd</sub> , F <sub>c,Rd</sub> 225.4 kN		

<sup>1)</sup> Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

F <sub>t.d</sub> per module	≤ 1.0	: 40 mm
	≤ 0.75	: 35 mm
F <sub>t,Rd</sub>	≤ 0.5	: 30 mm

<sup>2)</sup> This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 293 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

<sup>3)</sup> Always refer to the information about expansion joints/fatigue resistance on pages 296 - 297.

Schöck Isokorb® for connection of members with 8 KST-QST 22 modules/KST-ZQST 22 modules<sup>2)</sup>

KST

### Schöck Isokorb<sup>®</sup> Example: type KST-QST 22 module, KST-ZQST 22 module

### Example: Moment connection for HEA 360 with 4 × KST-ZQST 22 modules

Loads: $V_{z,d} = 126 \text{ kN}$  $H_d = \pm 20 \text{ kN}$  $M_{y,d} = -236 \text{ kNm}$ Load case 2 (assembly): $V_{z,d} = -96 \text{ kN}$  $M_{y,d} = 166 \text{ kNm}$  $M_{z,d} = \pm 22 \text{ kNm}$ 

 $e_1 = 0.215 \text{ m}$   $e_2 = 0.450 \text{ m}$  $e_3 = 0.280 \text{ m}$  (axis separation of the outer row of bolts)

#### Verification of the load case "status during usage":

Shear force and horizontal force at load case 1	
$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$	$V_{z,Rd,QST22} = 4 \times 36 \text{ kN} = 144 \text{ kN}$ $V_{z,Rd}/V_{z,Rd,QST22} = 126 \text{ kN}/144 \text{ kN} = 0.88 < 1.0$
	$\begin{array}{l} H_{Rd,QST22} &= 4 \times 6 \ kN = 24 \ kN \\ H_{d}/H_{Rd,QST22} &= 20 \ kN/24 \ kN = 0.83 < 1.0 \end{array}$

Moment at load case 1

 
$$M_{y,d} = 2 \times F_{t,Rd} \times e_2 + 2 \times \frac{e_1}{e_2} \times N_{t,Rd} \times e_1$$
 $F_{t,Rd,QST22} = \frac{M_{y,d}}{2 \times e_2 + 2 \times \frac{e_1}{e_2}} e_1$ 
 $\frac{236 \text{ KNm}}{2 \times 0.45 \text{ m} + 2 \times \frac{0.215 \text{ m}}{0.45 \text{ m}}} = 213.5 \text{ KN}$ 
 $\frac{F_{c,d}}{F_{c,Rd}} < 1.0$ 
 $\frac{F_{c,d}}{F_{t,Rd,QST22}} = 213.5 \text{ KN}/225.4 \text{ KN} = 0.95 < 1.0$ 
 $F_{t,d}/F_{t,Rd,QST22} = 213.5 \text{ KN}/225.4 \text{ KN} = 0.95 < 1.0$ 

**Minimum end plate thickness without detailed verification, using mild steel S235:** Distance b ≤ 50mm

max F	≤ 1.0 :40 mm	F
max F <sub>t,d</sub> F <sub>t,Rd,QST22</sub>	≤ 0.8 :35 mm	= 0.95 < 1.0 → d = 40 mm
	≤ 0.5 : 30 mm	t,Rd

**Deformation due to M**<sub>y,d</sub> (see page 295) Buckling angle

$$\varphi = \frac{M_k}{c} \text{ [rad]} \qquad \qquad \varphi = \frac{236/1.45 \times 100}{25.5336^{06}} \text{ [rad]}$$

$$c = 24\ 000 \times a^2 \qquad \qquad c = 24\ 000 \times \left(\frac{(21.5\ \text{cm} + 45\ \text{cm})}{2}\right)^2 = 26.5335 \times 10^6 \text{ [kNcm/rad]}$$

KST

### **Schöck Isokorb®** Example type KST-QST 22 module, KST-ZQST 22 module

### Loading combination during assembly:

```
Shear force at load case 2 \frac{V_{z,d}}{V_{z,Rd}} < 1.0
```

 $\begin{array}{l} V_{z,Rd,QST22} &= 4 \times 36 \ kN = 144 \ kN \\ V_{z,d}/V_{z,Rd,QST22} &= 96 \ kN/144 \ kN = 0.66 < 1.0 \end{array}$ 

**Moment at load case 2 (lifting off)**   $M_{y,d} = 2 \times D_d \times e_2 + 2 \times \frac{e_1}{e_2} \times D_d \times e_1$   $M_{zd} = 2 \times D_d \times e_3$ Verification of the bolts under the highest loads for compressive loads from bi-axial bending<sup>1</sup>

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0$$

$$F_{c,d} = \frac{M_{y,d}}{2 \times e_2 + 2 \times \frac{e_1}{e_2} \times e_1} + \frac{M_{z,d}}{2^{11} \times e_3} + \frac{F_{c,d}}{8^{21}}$$

$$F_{c,d} = \frac{166 \text{ KNm}}{2 \times 0.45 \text{ m} + 2 \times \frac{0.215 \text{ m}}{0.450 \text{ m}} \times 0.215 \text{ m}} + \frac{22 \text{ KNm}}{2 \times 0.28 \text{ m}} + \frac{160 \text{ KNm}}{8}$$

$$F_{c,d} = 150.17 \text{ KN} + 39.29 \text{ KN} + 20 \text{ KN}$$

$$F_{c,d}/F_{c,RdOSD2} = 209.46 \text{ KN}/225.4 \text{ KN} = 0.93 < 1.0$$

KST

<sup>1)</sup> Conserevatively, only the external bolts are considered as being load-bearing. The calculations are performed with just 2 bolts, as  $F_{c,d}$  relates to 1 module. <sup>2)</sup> Number of modules subjected to a compressive load due to normal force  $F_{x,cd}$ .

### **Schöck Isokorb® type KST** End plate dimensioning

### **Example - end plate protruding**

Calculation of max. bolt force:

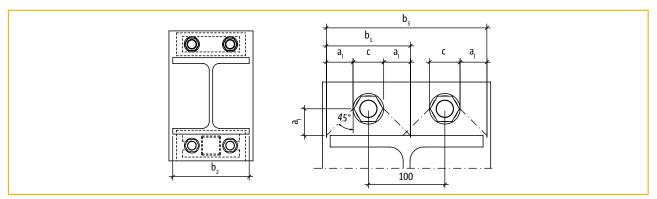
 $\frac{F_{t,max,d}}{2} = F_{t,max,d} \text{ per bolt}$ 

Max. moment in the end plate:  $M_d = F_{t, max, d, bolt} \times a_l = [kNmm]$  $W = d^2 \times b_{ef}/6 = [mm^2]$  with

 $b_{ef} = \min (b_1; b_2/2; b_3/2)$ d = thickness of end plate c = diameter of U-washer c (KST 16) = 30 mm, c (KST 22) = 39 mm

 $\begin{array}{l} b_1 = 2 \times a_l + c \ [mm] \\ b_2 = member \ width \ or \ width \ of \ end \ plate \ [mm] \\ b_3 = 2 \times a_l + c + 100 \ [mm] \end{array}$ 

$$\begin{split} \mathbf{M}_{\mathrm{R,d}} &= \mathbf{W} \times \mathbf{f}_{\mathrm{y,k}} / 1.1 = [\mathrm{kNmm}] \\ \mathbf{M}_{\mathrm{d}} / \mathbf{M}_{\mathrm{R,d}} &= \leq 1.0 \end{split}$$



Schöck Isokorb® type KST 22 dimensioning of the end plate

#### **Example - end plate flush**

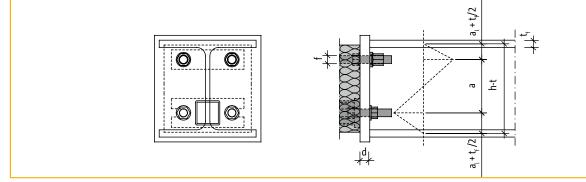
Max. tensile or compressive force per module: Max. moment in the end plate:

 $W = d^2 \times b_{ef}/6$  with

$$\begin{array}{l} \mathsf{F}_{t,d} = \mathsf{F}_{c,d} \\ \mathsf{M}_{d} = \mathsf{F}_{t,d} \times (\mathsf{a}_{l} + \frac{t}{2}) \end{array}$$

$$\begin{array}{l} \mathsf{b}_{ef} = \mathsf{b} - 2 \times \mathsf{f} \\ \mathsf{d} = \mathsf{thickness} \ \mathsf{of} \ \mathsf{end} \ \mathsf{plate} \\ \mathsf{f} = \mathsf{diameter} \ \mathsf{of} \ \mathsf{bore} \\ \mathsf{f} \ (\mathsf{KST} \ \mathsf{16}) = \mathsf{18} \ \mathsf{mm} \\ \mathsf{f} \ (\mathsf{KST} \ \mathsf{22}) = \mathsf{24} \ \mathsf{mm} \\ \mathsf{b} = \mathsf{width} \ \mathsf{of} \ \mathsf{end} \ \mathsf{plate} \end{array}$$

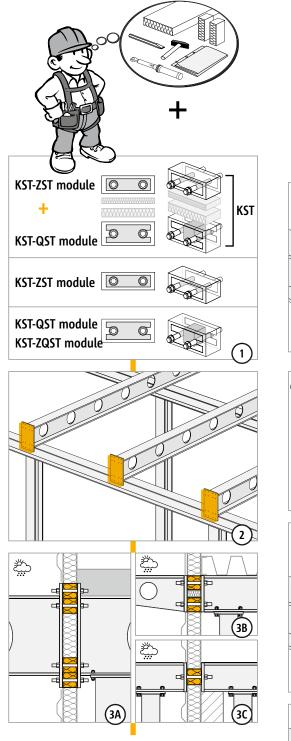
$$\begin{array}{l} \mathsf{M}_{\mathsf{R},\mathsf{d}} = \mathsf{W} \times \mathsf{f}_{\mathsf{y},\mathsf{k}}/\mathsf{1.1} \\ \mathsf{M}_{\mathsf{d}}/\mathsf{M}_{\mathsf{R},\mathsf{d}} = \leq \mathsf{1.0} \end{array}$$

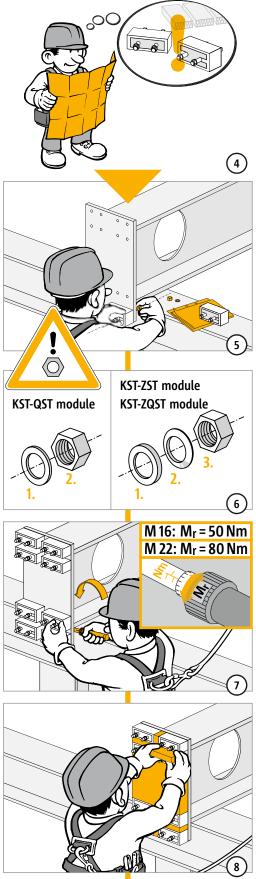


Schöck Isokorb® type KST 16 dimensioning of the end plate

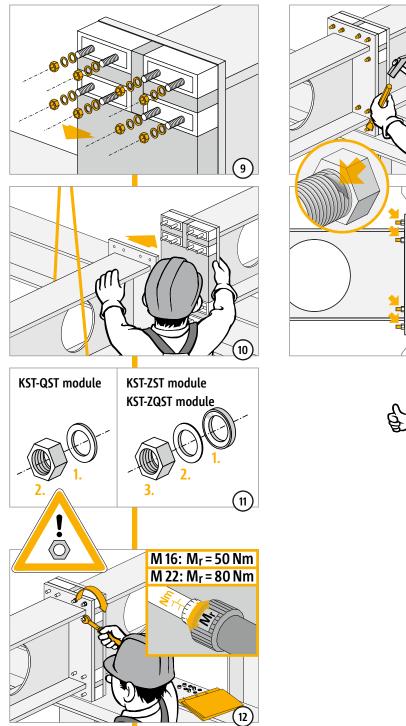
KST

Method statement



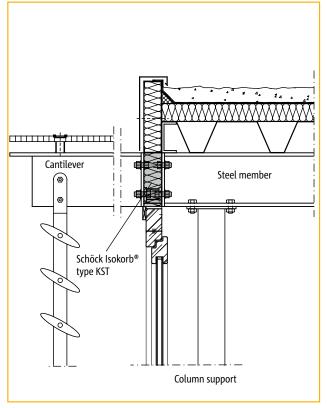


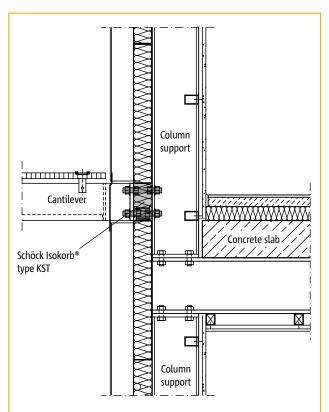
Method statement





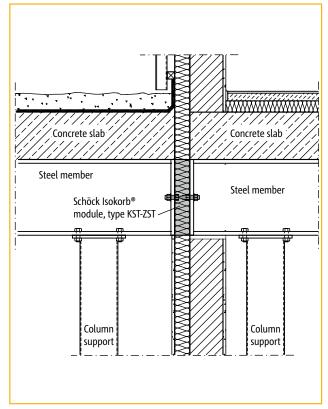
# Schöck Isokorb® type KST Constructions details

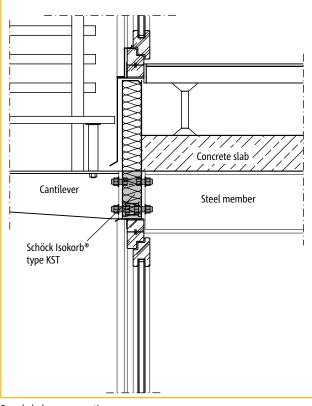




Provision of adjustable shading

Cantilevered canopy construction to column





### Schöck Isokorb® KST, QST, ZST, ZQST module Check list



Have the member forces on the Isokorb <sup>®</sup> connection been determined at the design level?
Will the Isokorb <sup>®</sup> element be used under primarily static loads (see page 295)?
Are temperature deformations assigned directly to the Isokorb® connection? Expansion joint spacing (see pages 296 - 297)?
Will the Isokorb® connection be exposed to an environement with a high chlorine content (e.g. inside indoor swimming pools) (see page 286)?
Is there a fire safety requirement for the overall load-bearing structure/Isokorb® (see page 286)?
Selection and calculation of the Isokorb <sup>®</sup> elements (refer also to pages 290 - 293 and the examples on pages 298 - 310)
- Are the selected modules adequately dimensioned - refer to the "Design and calculation table" on page 294?
- Have wind loads with a slight lift-off effect been assigned to the KST connection (see page 294 <sup>5)</sup> )?
- Is the interaction relationship $3 \times V_z + 2 \times H_y + Z_x = \max Z_d \le Z_{x,Rd}$ satisfied for the KST-QST module and KST-ZQST module under tensile loads with simultaneous shear loads (see page 294 <sup>3</sup> )?
- Have the KST-QST modules and KST-ZQST modules been located in the compression area in order to transfer shear forces (refer to example 8 on pages 304 - 305)?
End plate calculation without more detailed verification (see pages 298 - 308): Are the requirements in terms of maximum bolt distances to the flange and minimum head plate width satisfied (refer to examples 1 - 10 on pages 298 - 310)? Front plate calculation with detailed verification: see page 311
Did the deformation calculations for the overall structure take into account the deformation due to M <sub>k</sub> in the Isokorb® connection (see page 295)?
Are the individual modules clearly marked in the implementation plan and works plan so that there is no risk of their being interchanged.
Have the tightening torques for the screwed connections been marked in the implementation plan (refer to page 312 - 313)? The nuts should be tightened spanner-tight without planned preload; the following tightening torques apply:
KST 16 (bolt ø 16): M <sub>r</sub> = 50 Nm KST 22 (bolt ø 22): M <sub>r</sub> = 80 Nm

#### Imprint

Published by:

Schöck Ltd Staniford House 4 Wedgwood Road Bicester Oxfordshire OX26 4UL Telephone: 0845 241 3390

Date of publication: January 2017

Copyright: © 2017, Schöck Ltd The contents of this publication must not be passed on to third parties, neither in full nor in part, without the written authorisation of Schöck Ltd. All technical details, drawings etc. are protected by copyright laws.

Subject to technical changes Date of publication: January 2017

Schöck Ltd Staniford House 4 Wedgwood Road Bicester Oxfordshire OX26 4UL Telephone: 0845 241 3390 Fax: 0845 241 3391 design@schoeck.co.uk www.schoeck.co.uk

